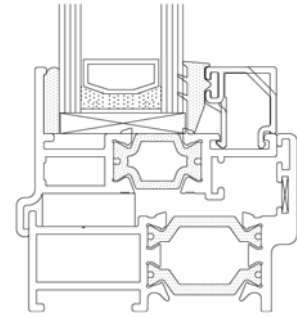


evolution

WINDOWS



Smart Architectural Aluminium

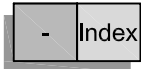
Evolution **Technical Manual**

January 2009

For further information visit www.smartsystems.co.uk

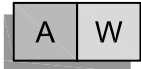
© Smart Systems Ltd 2009

W20



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Profiles

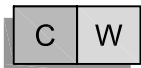
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3 - Window Vent 1 Fixed Panel Page 76

4 - Window 2 Vents 1 Fixed..... Page 77

5 - Window Vent with 1 fixed Panel Page 78

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PROFILES

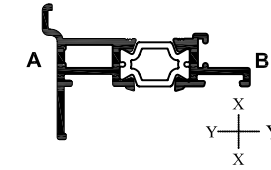
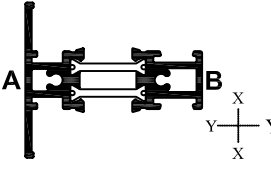
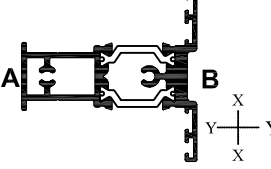
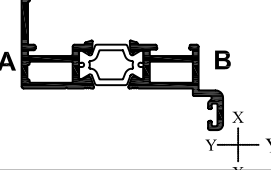
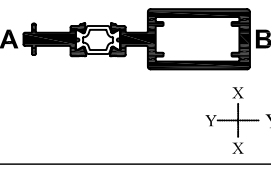
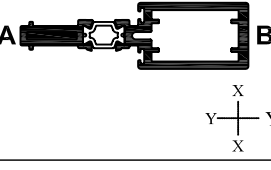
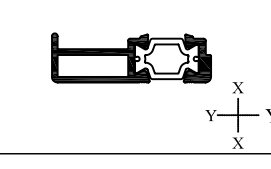
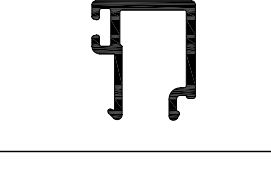
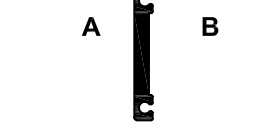
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ETC158		10	513	205	---	---	6.5	1	X	X	X	X	X
ETC178		10	305	128	---	---	6.5	1	X	X	X	X	X
ETC179		10	626	240	---	---	6.5	1	X	X	X	X	X
ETC517		9	240	162	39.6	5.3	6.5	1	X	X	X	X	X
W20010		6	255.6	66	9.1	1.6	6.5	1	X	X	X	X	X
W20012		6	255.9	68.2	9	1.5	6.5	1	X	X	X	X	X
W20013		6	305	78	11.5	3	6.5	1	X	X	X	X	X
W20020		7	253	78	8.5	1.6	6.5	1	X	X	X	X	X

MF = Mill Finish
SA = Silver Anodised
KL = Basic Colour
HP = Special Colour
M = Dual Colour

GOZ = Gold
W = White
Z = Black

A = Outside
B = Inside

Number	Picture	Page	Perim. mm	Mec. mm	Ixx cm ⁴	Iyy cm ⁴	Length	Pack pr.	MF	SA	KL	HP	M
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W20030		8	259.6	63.3	8.1	1.5	6.5	1	X	X	X	X	X
W20031		8	258.2	83.7	11.5	2.8	6.5	1	X	X	X	X	X
W20041		10	233.4	60.7	8.5	1.6	6.5	1	X	X	X	X	X
W20050		9	268	45.3	40.9	2.8	6.5	1	X	X	X	X	X
W20051		9	295	33.6	53.5	4.7	6.5	1	X	X	X	X	X
W20052		9	109.8	0	3.17	0.25	6.5	1	X				
W20164		14	102.19	26.8	--	--	4	1	X	X	X	X	
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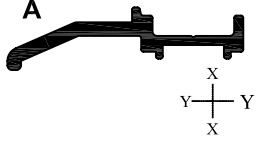
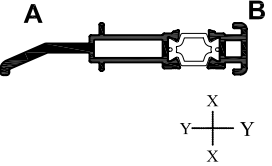
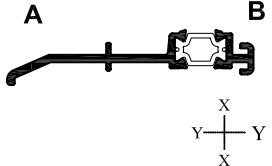
 A = Outside
 B = Inside

 GOZ = Gold
 W = White
 Z = Black

 MF = Mill Finish
 SA = Silver Anodised
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PROFILES

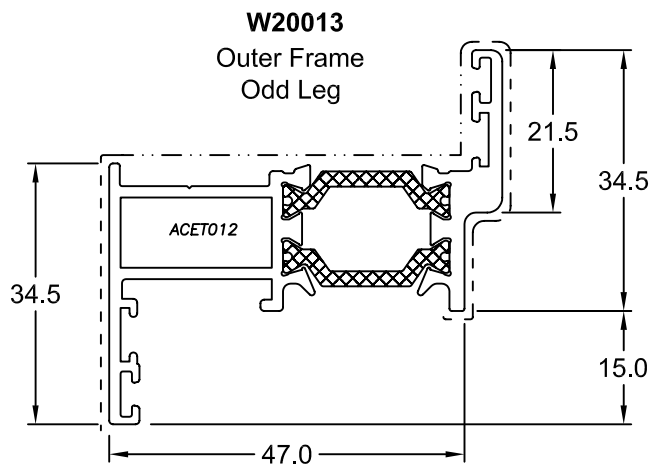
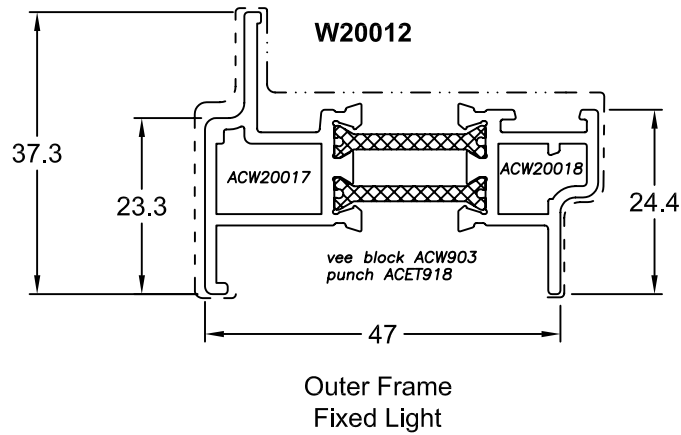
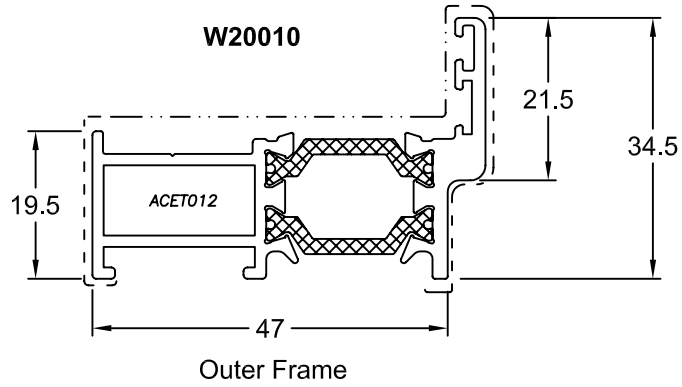
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W20481		11	142.1	69.8	4.3	0.1	6.5	1	X	X	X	X	
W20482		11	252.4	91.5	20.5	0.5	6.5	1	X	X	X	X	X
W20483		11	252.4	66	16.9	0.3	6.5	1	X	X	X	X	X

MF = Mill Finish	GOZ = Gold	A = Outside
SA = Silver Anodised	W = White	B = Inside
KL = Basic Colour	Z = Black	
HP = Special Colour		
M = Dual Colour		

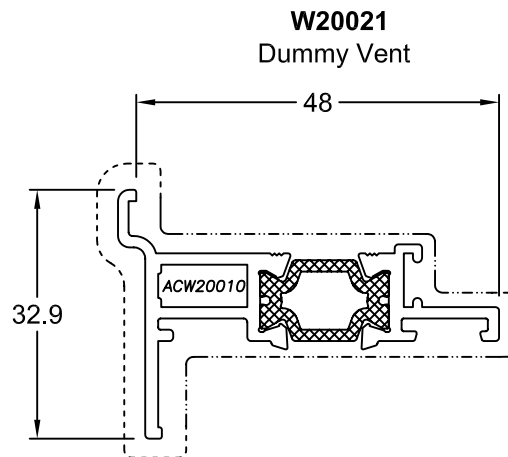
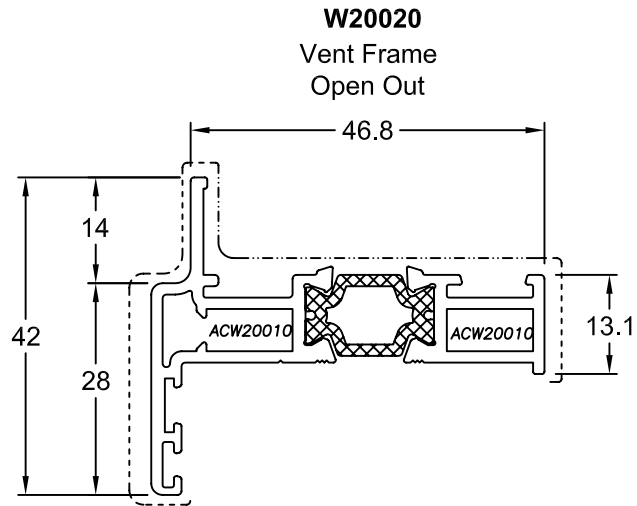
Primary Visible Side

Secondary Visible Side



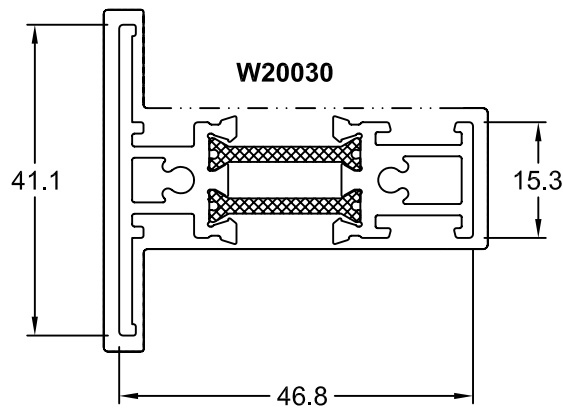
Primary Visible Side

Secondary Visible Side

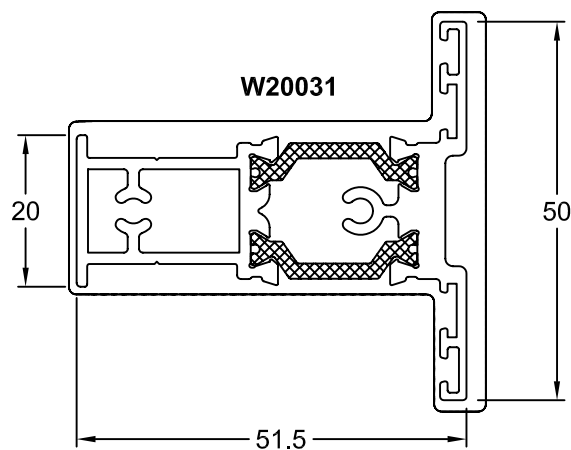


Primary Visible Side

Secondary Visible Side



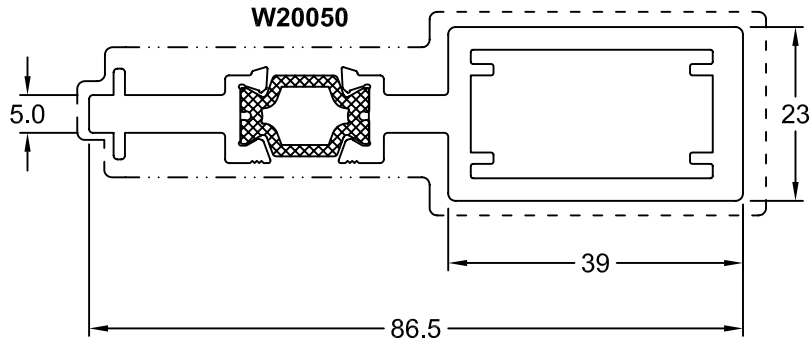
Dummy Transom / Mullion



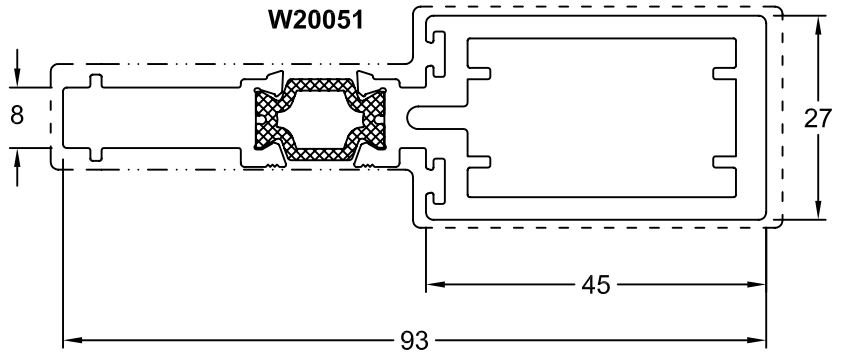
Transom / Mullion

Primary Visible Side

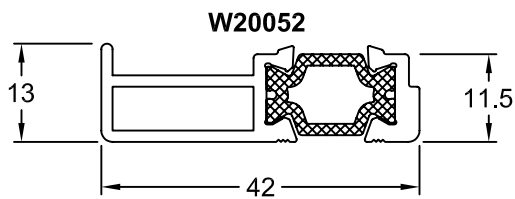
Secondary Visible Side



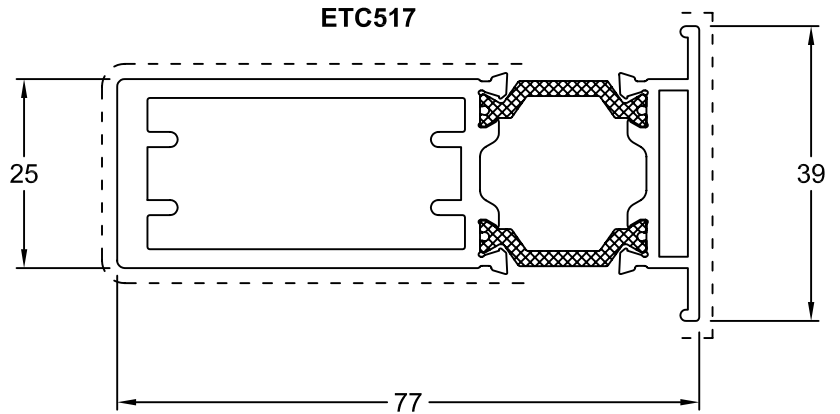
W20050
Coupler / Mullion
Use Only with W20012



W20051
Coupler / Mullion
Universal



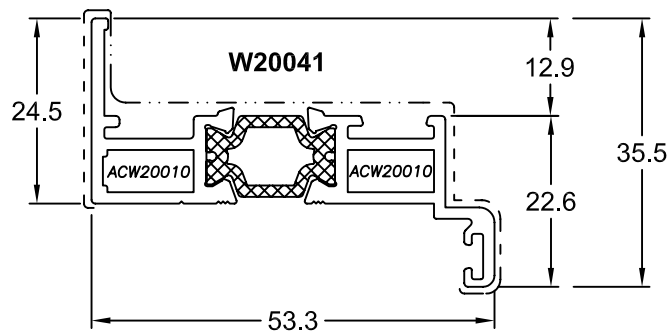
W20052
Concealed
Coupler / Mullion
Use With W20010 To
W20052



ETC517
Coupler / Mullion
Universal

Primary Visible Side

Secondary Visible Side

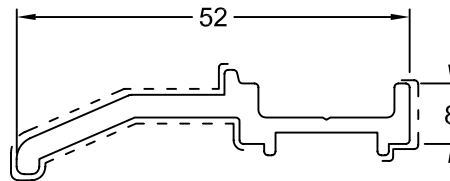


Mullion Jamb

Primary Visible Side

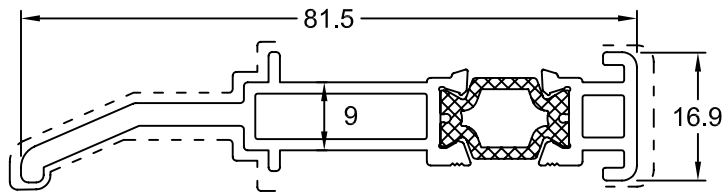
Secondary Visible Side

W20481



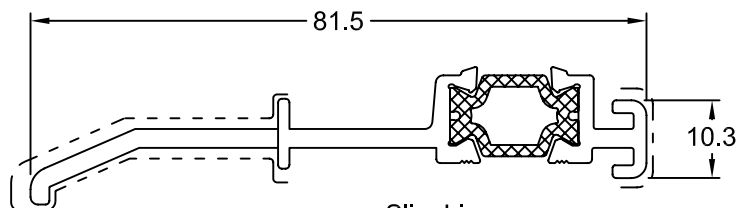
Use Only With
Outer Frame
W20010

W20482



Universal

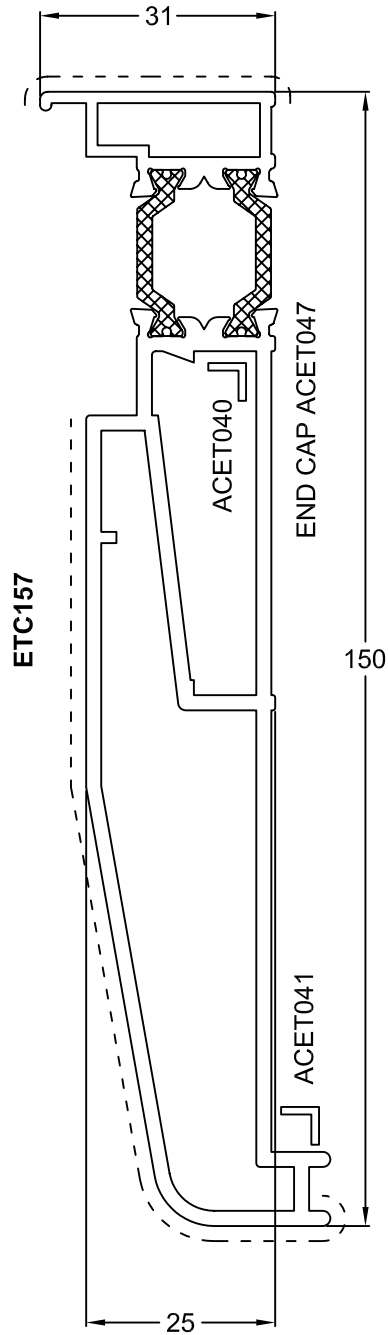
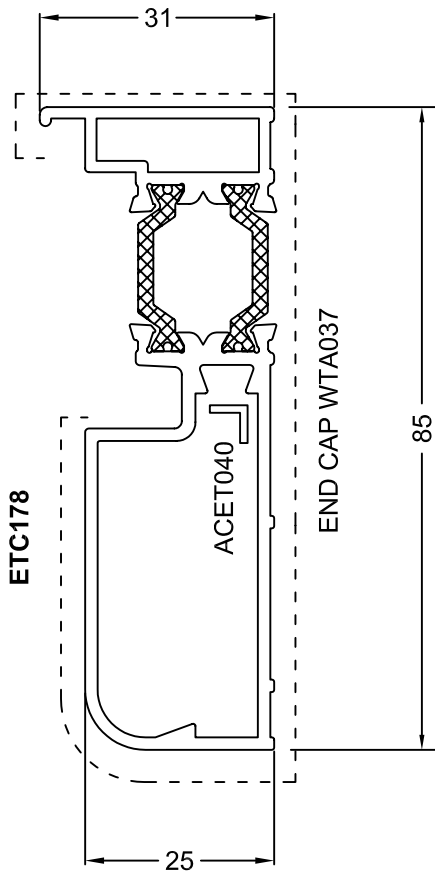
W20483



Slim Line
Use Only With
Outer Frame
W20012

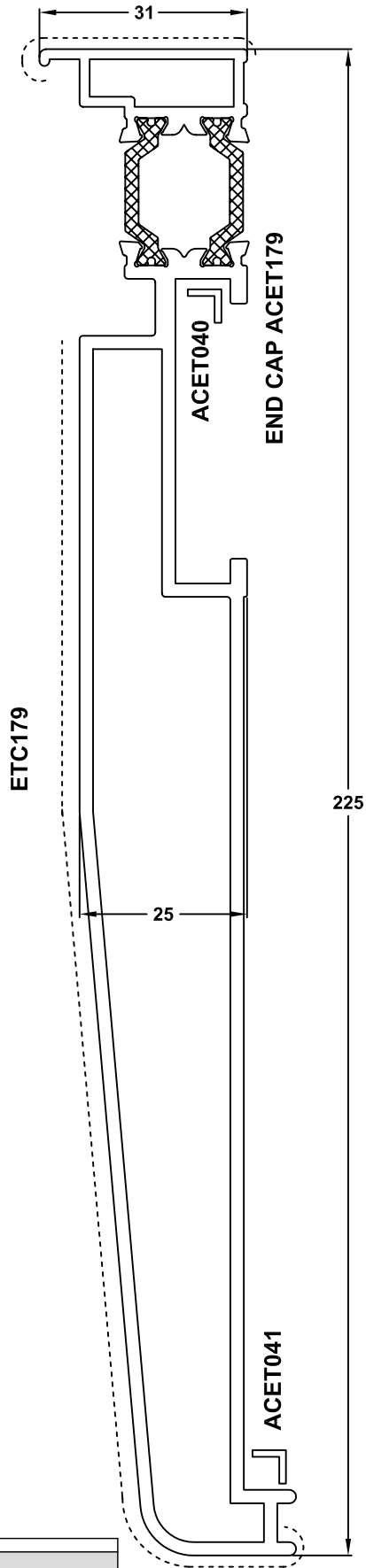
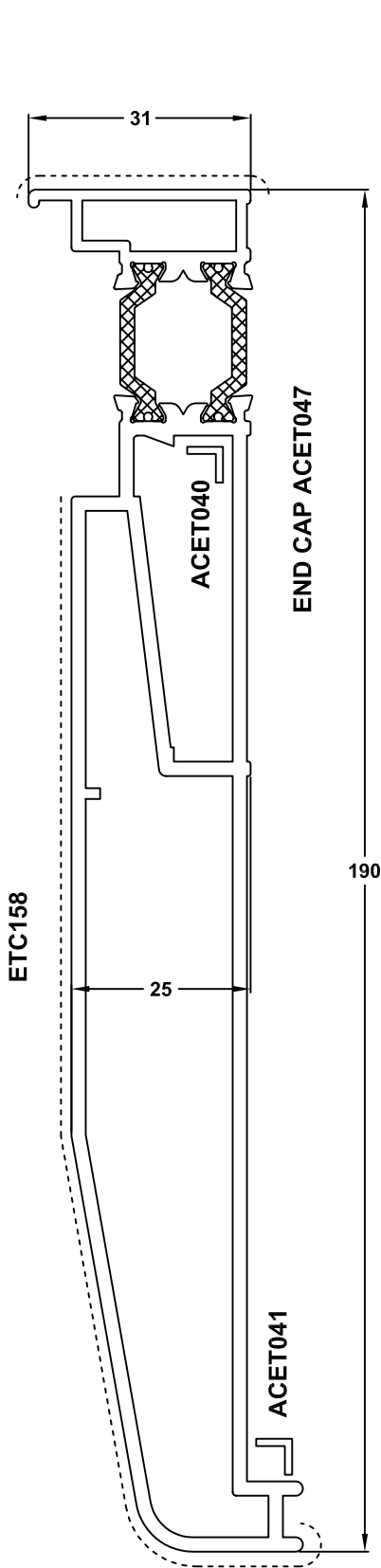
Primary Visible Side

Secondary Visible Side



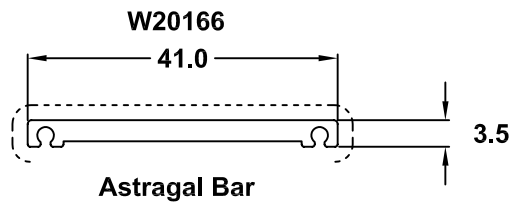
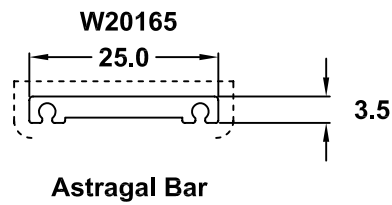
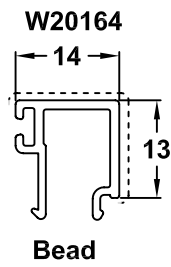
Primary Visible Side

Secondary Visible Side



Primary Visible Side

Secondary Visible Side




Accessories

Accessories Index

Accessory	Page	Accessory	Page	Accessory	Page
ACET012 ACET040 ACET041 ACET045 ACET066	16			ACW20042 ACW20043 ACW20044 ACW20045 ACW20046	23
ACET080 ACET082 ACET093 ACET131 ACET165	17			ACMX09700 ACMX09761 ACMX09762 ACMX09763 ACMX09764	24
ACET904 ACET918 ACRV032 ACW901 ACW902	18			ACMX09765 ACMX09770 ACMX09775 ACMX09801 ACMX09802	25
ACW903 ACW20010 ACW20012 ACW20013 ACW20014	19			ACMX09803 ACMX09830 ACSIL04 ACSIL08 ACSIL013	26
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ACW20019 ACW20020 ACW20021 ACW20022 ACVL032	21			Left Blank	28
ACW20034 ACW20050A Wagner Gearing Assembly ACW20040 ACW20041	22				

Accessories

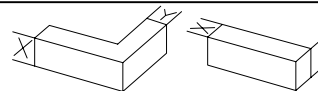
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					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	
						ACET040 Cleat for Variable Angled Cill Joint
SA						
KL						
HP						
M						
GOZ						
W						
Z						
	ACET041 Nose Bracket for Angled Cill Joint	100	Pack			
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	
						ACET045 Chevron
SA						
KL						
HP						
M						
GOZ						
W						
Z						
	ACET066 No 7 x 1 1/2" csk s/steel s/tapping screw	100	Pack			
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	



Screw (Grub)

MF = Mill Finish
SA = Silver Anodised
KL = Basic Colour
HP = Special Colour
M = Dual Colour

GOZ = Gold
W = Black
Z = White



Accessories

Image	Part Code	Pack	Unit	Application	Colour																
	ACET080 Cockspur Handles	5	Pack	W20020	<table border="1"> <tr><td>MF</td><td></td></tr> <tr><td>SA</td><td>X</td></tr> <tr><td>KL</td><td></td></tr> <tr><td>HP</td><td></td></tr> <tr><td>M</td><td></td></tr> <tr><td>GOZ</td><td>X</td></tr> <tr><td>W</td><td>X</td></tr> <tr><td>Z</td><td>X</td></tr> </table>	MF		SA	X	KL		HP		M		GOZ	X	W	X	Z	X
MF																					
SA	X																				
KL																					
HP																					
M																					
GOZ	X																				
W	X																				
Z	X																				
	ACET082 Cadenza - Espagnolette Handle Fork Driven	5	Pack	W20020	<table border="1"> <tr><td>MF</td><td></td></tr> <tr><td>SA</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>HP</td><td></td></tr> <tr><td>M</td><td></td></tr> <tr><td>GOZ</td><td>X</td></tr> <tr><td>W</td><td>X</td></tr> <tr><td>Z</td><td>X</td></tr> </table>	MF		SA		KL		HP		M		GOZ	X	W	X	Z	X
MF																					
SA																					
KL																					
HP																					
M																					
GOZ	X																				
W	X																				
Z	X																				
	ACET093 Packer	25	Pack	W20010	<table border="1"> <tr><td>MF</td><td>X</td></tr> <tr><td>SA</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>HP</td><td></td></tr> <tr><td>M</td><td></td></tr> <tr><td>GOZ</td><td></td></tr> <tr><td>W</td><td></td></tr> <tr><td>Z</td><td></td></tr> </table>	MF	X	SA		KL		HP		M		GOZ		W		Z	
MF	X																				
SA																					
KL																					
HP																					
M																					
GOZ																					
W																					
Z																					
	ACET131 Drain cap	100	Pack		<table border="1"> <tr><td>MF</td><td></td></tr> <tr><td>SA</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>HP</td><td></td></tr> <tr><td>M</td><td></td></tr> <tr><td>GOZ</td><td></td></tr> <tr><td>W</td><td>X</td></tr> <tr><td>Z</td><td>X</td></tr> </table>	MF		SA		KL		HP		M		GOZ		W	X	Z	X
MF																					
SA																					
KL																					
HP																					
M																					
GOZ																					
W	X																				
Z	X																				
	ACET165 Bombardier 7mm Square, 9mm Length Spindle Espagnolette Handle	1 50	Each Pack Each Hand	W20020	<table border="1"> <tr><td>MF</td><td></td></tr> <tr><td>SA</td><td>X</td></tr> <tr><td>KL</td><td></td></tr> <tr><td>HP</td><td></td></tr> <tr><td>M</td><td></td></tr> <tr><td>GOZ</td><td></td></tr> <tr><td>W</td><td>X</td></tr> <tr><td>Z</td><td>X</td></tr> </table>	MF		SA	X	KL		HP		M		GOZ		W	X	Z	X
MF																					
SA	X																				
KL																					
HP																					
M																					
GOZ																					
W	X																				
Z	X																				



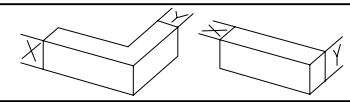
T-BARS
ACVG65=2,5mm
ACVG66=3,0mm
ACVL150=4,0mm



Screw (Grub)

MF = Mill Finish
SA = Silver Anodised
KL = Basic Colour
HP = Special Colour
M = Dual Colour

GOZ = Gold
W = Black
Z = White



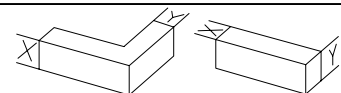
Accessories

Image	Part Code	Pack	Unit	Application	Colour
	ACET904 Punches	1	Each	W20010 W20011	MF SA KL HP M GOZ W Z
	ACET918 Punches	1	Each	W20020 W20040 W20041	MF X SA KL HP M GOZ W Z
 Actual Size	ACRV032 Gasket	50	Metres	W20051	MF SA KL HP M GOZ W Z
	ACW901 Vee Block	1	Each	W20010	MF X SA KL HP M GOZ W Z
	ACW902 Vee Block	1	Each	W20020 W20021 W20040 W20041	MF X SA KL HP M GOZ W Z



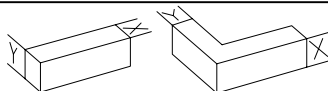
MF = Mill Finish
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M = Dual Colour

GOZ = Gold
W = Black
Z = White



Accessories

Image	Part Code	Pack	Unit	Application	Colour
	ACW903 Vee Block	1	Each	W20012	MF <input checked="" type="checkbox"/> SA <input type="checkbox"/> KL <input type="checkbox"/> HP <input type="checkbox"/> M <input type="checkbox"/> GOZ <input type="checkbox"/> W <input type="checkbox"/> Z <input type="checkbox"/>
 X=15mm Y=27mm	ACW20010 Corner Cleat	100	Pack	W20020 W20040 W20041	MF <input checked="" type="checkbox"/> SA <input type="checkbox"/> KL <input type="checkbox"/> HP <input type="checkbox"/> M <input type="checkbox"/> GOZ <input type="checkbox"/> W <input type="checkbox"/> Z <input type="checkbox"/>
	ACW20012 Hinge Plate	1	Each	W20011	MF <input checked="" type="checkbox"/> SA <input type="checkbox"/> KL <input type="checkbox"/> HP <input type="checkbox"/> M <input type="checkbox"/> GOZ <input type="checkbox"/> W <input type="checkbox"/> Z <input type="checkbox"/>
Image not Available	ACW20013 Corner Cleat	---	--	W20011	MF <input checked="" type="checkbox"/> SA <input type="checkbox"/> KL <input type="checkbox"/> HP <input type="checkbox"/> M <input type="checkbox"/> GOZ <input type="checkbox"/> W <input type="checkbox"/> Z <input type="checkbox"/>
	ACW20014 Fixing Block Cadenza Handle (ACET082) & Espagnolette Rod	1	Each	ACET082	MF <input checked="" type="checkbox"/> SA <input checked="" type="checkbox"/> KL <input checked="" type="checkbox"/> HP <input checked="" type="checkbox"/> M <input type="checkbox"/> GOZ <input type="checkbox"/> W <input checked="" type="checkbox"/> Z <input checked="" type="checkbox"/>



MF = Mill Finish
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KL = Basic Colour
HP = Special Colour
M = Dual Colour

GOZ = Gold
W = Black
Z = White

Screw (Grub)



T-BARS
ACV665=2,5mm
ACV666=3,0mm
ACVL150=4,0mm



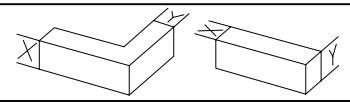
Accessories

Image	Part Code	Pack	Unit	Application	Colour	
	ACW20015 Fixing Block Cockscur Handle (ACET080)	1	Each	ACET080	MF	X
					SA	X
					KL	X
					HP	X
					M	
					GOZ	
					W	X
					Z	X
	ACW20016 Internal End Cap	10 Pairs	Pack	W20041	MF	
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	X
					Z	X
<p>X=15mm Y=31mm</p>	ACW20017 Corner Cleat	24	Pack	W20012	MF	X
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	
<p>X=15mm Y=31mm</p>	ACW20018 Corner Cleat	24	Pack	W20012	MF	X
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	
					MF	
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	


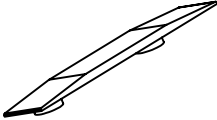
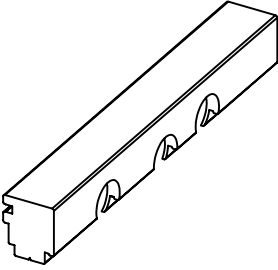
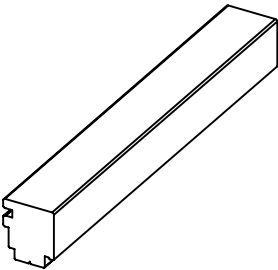
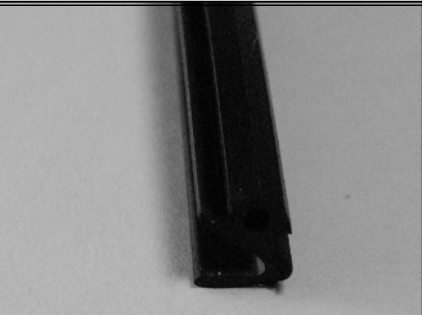


MF = Mill Finish
 SA = Silver Anodised
 KL = Basic Colour
 HP = Special Colour
 M = Dual Colour

GOZ = Gold
 W = Black
 Z = White



Accessories

Image	Part Code	Pack	Unit	Application	Colour
	ACW20019 Espagnolette Lock Keep Cadenza Handle + Espagnolette Rod, Fork Driven - (Pat 058) Wagner	1	Each	W20010	MF SA KL HP M GOZ W Z
	ACW20020 Cockspur Handle Wedge	100	Pack	W20041 W20020	MF SA KL HP M GOZ W Z
	ACW20021 Fixing - Espagnolette Spindle Driven ACET165	1	Each		MF SA KL HP M GOZ W Z
	ACW20022 Fixing - Dummy Block	1	Each		MF SA KL HP M GOZ W Z
	ACVL032 Vent Seal	200	Metres	W20010 W20040 W20041	MF SA KL HP M GOZ W Z



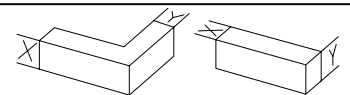
T-BARS
ACVG65=2,5mm
ACVG66=3,0mm
ACVL150=4,0mm



Screw (Grub)

MF = Mill Finish
SA = Silver Anodised
KL = Basic Colour
HP = Special Colour
M = Dual Colour

GOZ = Gold
W = Black
Z = White



Accessories

Image	Part Code	Pack	Unit	Application	Colour	
	ACW20034 E Gasket 4mm Wedge	200	Metres	W20020 W20041	MF	
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	
	ACW20050A External Double Vent Moulding	10 Pairs	Pack	W20020 W20041	MF	
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	X
					Z	X
	Fork Driven Espagnolette by Wagner (phone No 01675466411) Use ACW20046 Keeps				MF	X
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	
	ACW20040 250mm Espag Rod 2 Cams Per Rod	10	Pack	W20020	MF	X
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	
	ACW20041 400mm Espag Rod 2 Cams Per Rod	10	Pack	W20020	MF	X
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	



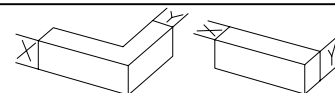
T-BARS
ACVG65=2.5mm
ACVG66=3.0mm
ACVL150=4.0mm



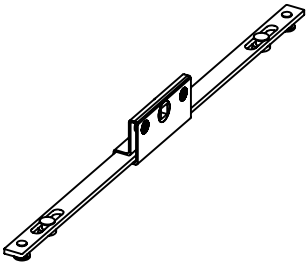
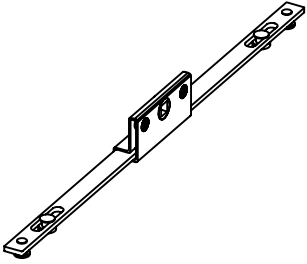
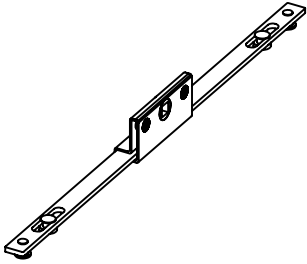
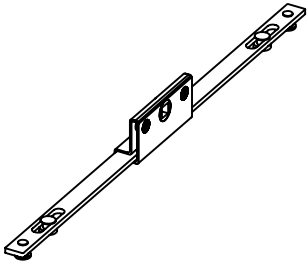
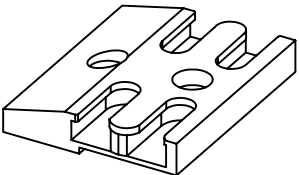
Screw (Grub)

MF = Mill Finish
SA = Silver Anodised
KL = Basic Colour
HP = Special Colour
M = Dual Colour

GOZ = Gold
W = Black
Z = White



Accessories

Image	Part Code	Pack	Unit	Application	Colour
	ACW20042 600mm Espag Rod 2 Cams Per Rod	10	Pack	W20020	MF <input checked="" type="checkbox"/> SA <input type="checkbox"/> KL <input type="checkbox"/> HP <input type="checkbox"/> M <input type="checkbox"/> GOZ <input type="checkbox"/> W <input type="checkbox"/> Z <input type="checkbox"/>
	ACW20043 800mm Espag Rod 2 Cams Per Rod	10	Pack	W20020	MF <input checked="" type="checkbox"/> SA <input type="checkbox"/> KL <input type="checkbox"/> HP <input type="checkbox"/> M <input type="checkbox"/> GOZ <input type="checkbox"/> W <input type="checkbox"/> Z <input type="checkbox"/>
	ACW20044 1000mm Espag Rod 3 Cams Per Rod	10	Pack	W20020	MF <input checked="" type="checkbox"/> SA <input type="checkbox"/> KL <input type="checkbox"/> HP <input type="checkbox"/> M <input type="checkbox"/> GOZ <input type="checkbox"/> W <input type="checkbox"/> Z <input type="checkbox"/>
	ACW20045 1200mm Espag Rod 3 Cams Per Rod	10	Pack	W20020	MF <input checked="" type="checkbox"/> SA <input type="checkbox"/> KL <input type="checkbox"/> HP <input type="checkbox"/> M <input type="checkbox"/> GOZ <input type="checkbox"/> W <input type="checkbox"/> Z <input type="checkbox"/>
	ACW20046 Espag Keep-Use with ACW20040 to ACW20045	10	Pack	W20020	MF <input checked="" type="checkbox"/> SA <input type="checkbox"/> KL <input type="checkbox"/> HP <input type="checkbox"/> M <input type="checkbox"/> GOZ <input type="checkbox"/> W <input type="checkbox"/> Z <input type="checkbox"/>



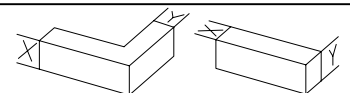
T-BARS
ACVG65=2.5mm
ACVG66=3.0mm
ACVL150=4.0mm



Screw (Grub)

MF = Mill Finish
SA = Silver Anodised
KL = Basic Colour
HP = Special Colour
M = Dual Colour

GOZ = Gold
W = Black
Z = White



Accessories

Image	Part Code	Pack	Unit	Application	Colour
	ACMX09700 Alu Polish	1	Each	All Aluminium	MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z
	ACMX09761 Maxi-Gloss	1	Each		MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z
	ACMX09762 Alu Bright	1	Each		MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z
	ACMX09763 Teflon Spray	1	Each		MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z
	ACMX09764 Maxi-Clean	1	Each		MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z

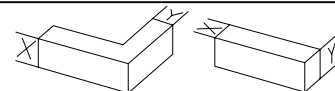


T-BARS
ACVG65=2.5mm
ACVG66=3.0mm
ACVL150=4.0mm

Screw (Grub)

MF = Mill Finish
SA = Silver Anodised
KL = Basic Colour
HP = Special Colour
M = Dual Colour

GOZ = Gold
W = Black
Z = White



Accessories

Image	Part Code	Pack	Unit	Application	Colour
	ACMX09765 Alu Cleaner	1	Each		MF SA KL HP M GOZ W Z
	ACMX09770 Roll & Wrap 100mm	1	Each		MF SA KL HP M GOZ W Z
	ACMX09775 Grip Handywrap	1	Each		MF SA KL HP M GOZ W Z
	ACMX09801 Protective Tape 50mm	1	Each		MF SA KL HP M GOZ W Z
	ACMX09802 Protective Tape 70mm	1	Each		MF SA KL HP M GOZ W Z



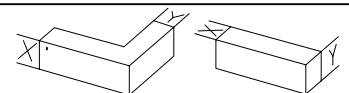
T-BARS
ACVG65=2,5mm
ACVG66=3,0mm
ACVL150=4,0mm



Screw (Grub)

MF = Mill Finish
SA = Silver Anodised
KL = Basic Colour
HP = Special Colour
M = Dual Colour

GOZ = Gold
W = Black
Z = White



Accessories

Image	Part Code	Pack	Unit	Application	Colour	
	ACMX09803 Protective Tape 100mm	1	Each		MF	
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	
	ACMX09830 Gum for EPDM-Rubber	1	Each		MF	
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	
	ACSIL04 GW/Z Sealing Glue	1	Each		MF	
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	X
					Z	X
	ACSIL08 Silicone Gun	1	Each		MF	
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	
	ACSIL013 Glue for Mitre	1	Each		MF	
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	



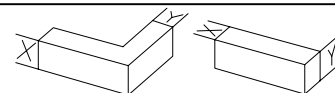
T-BARS
ACVG65=2.5mm
ACVG66=3.0mm
ACVL150=4.0mm



Screw (Grub)

MF = Mill Finish
SA = Silver Anodised
KL = Basic Colour
HP = Special Colour
M = Dual Colour

GOZ = Gold
W = Black
Z = White



Accessories

Image	Part Code	Pack	Unit	Application	Colour
	ACSIL014 Anti-Corro / Protection Product	1	Each		MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z
	WCA133 Pan head screw No8 x 1 3/4"	100	Pack		MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z
					MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z
					MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z



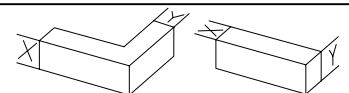
T-BARS
ACVG65=2.5mm
ACVG66=3.0mm
ACVL150=4.0mm



Screw (Grub)

MF = Mill Finish
SA = Silver Anodised
KL = Basic Colour
HP = Special Colour
M = Dual Colour

GOZ = Gold
W = Black
Z = White



Accessories

Image	Part Code	Pack	Unit	Application	Colour
					MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z
					MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z
					MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z
					MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z
					MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z

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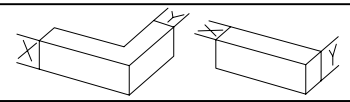
T-BARS
ACVG65=2.5mm
ACVG66=3.0mm
ACVL150=4.0mm



Screw (Grub)

MF = Mill Finish
SA = Silver Anodised
KL = Basic Colour
HP = Special Colour
M = Dual Colour

GOZ = Gold
W = Black
Z = White



Sections

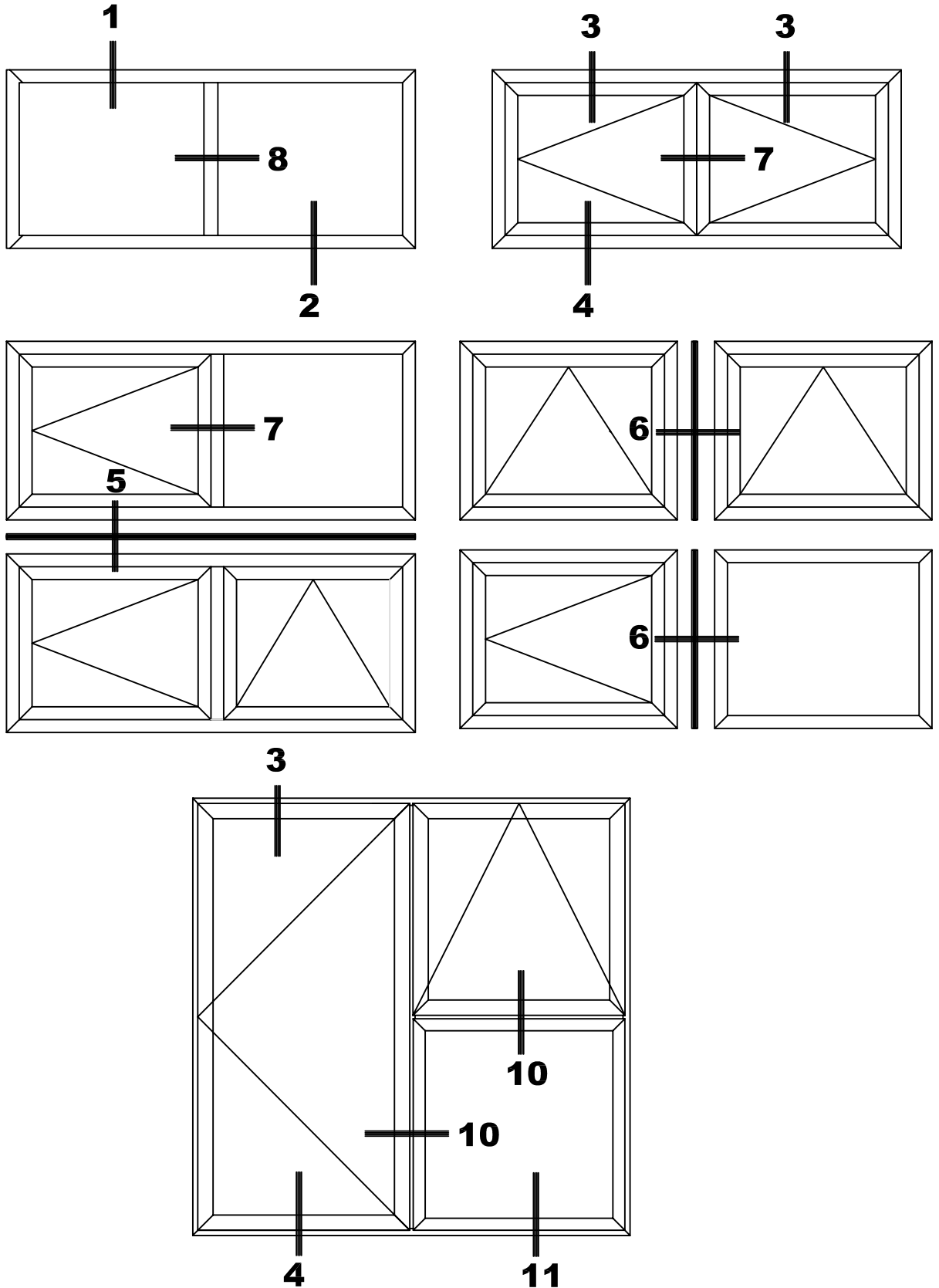
Sections

Window Drawing(s)

Sections

Scale 1:1

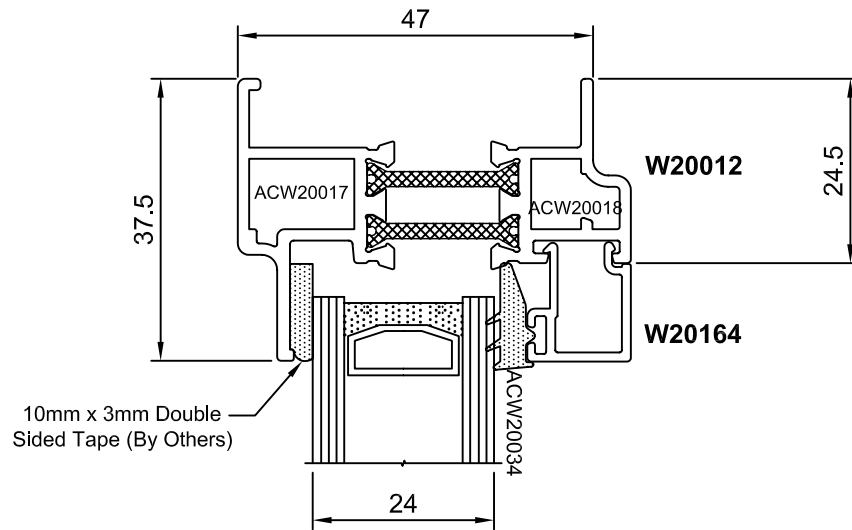
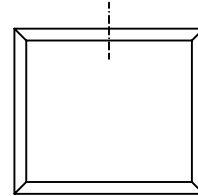
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1a

Sections

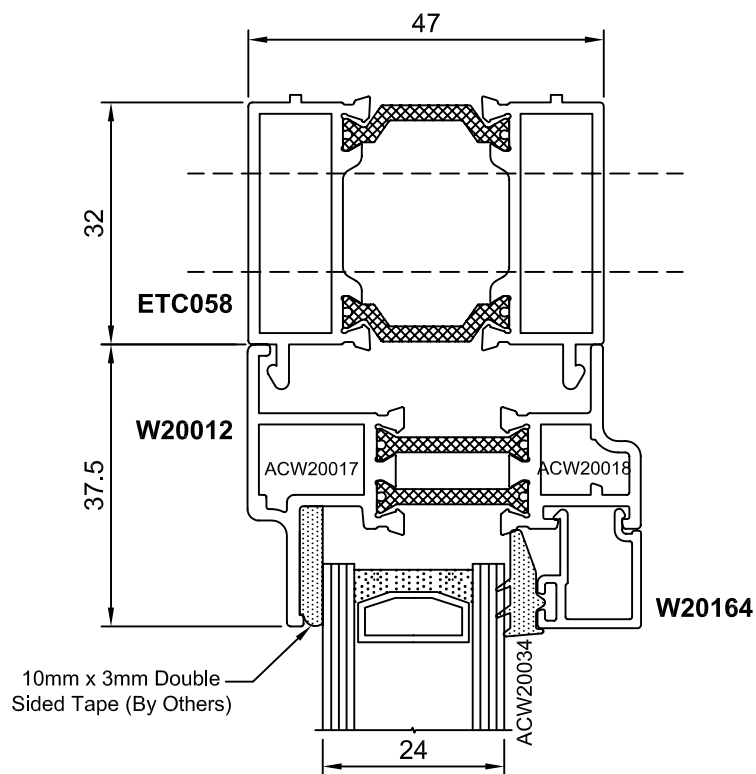
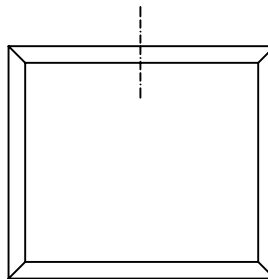
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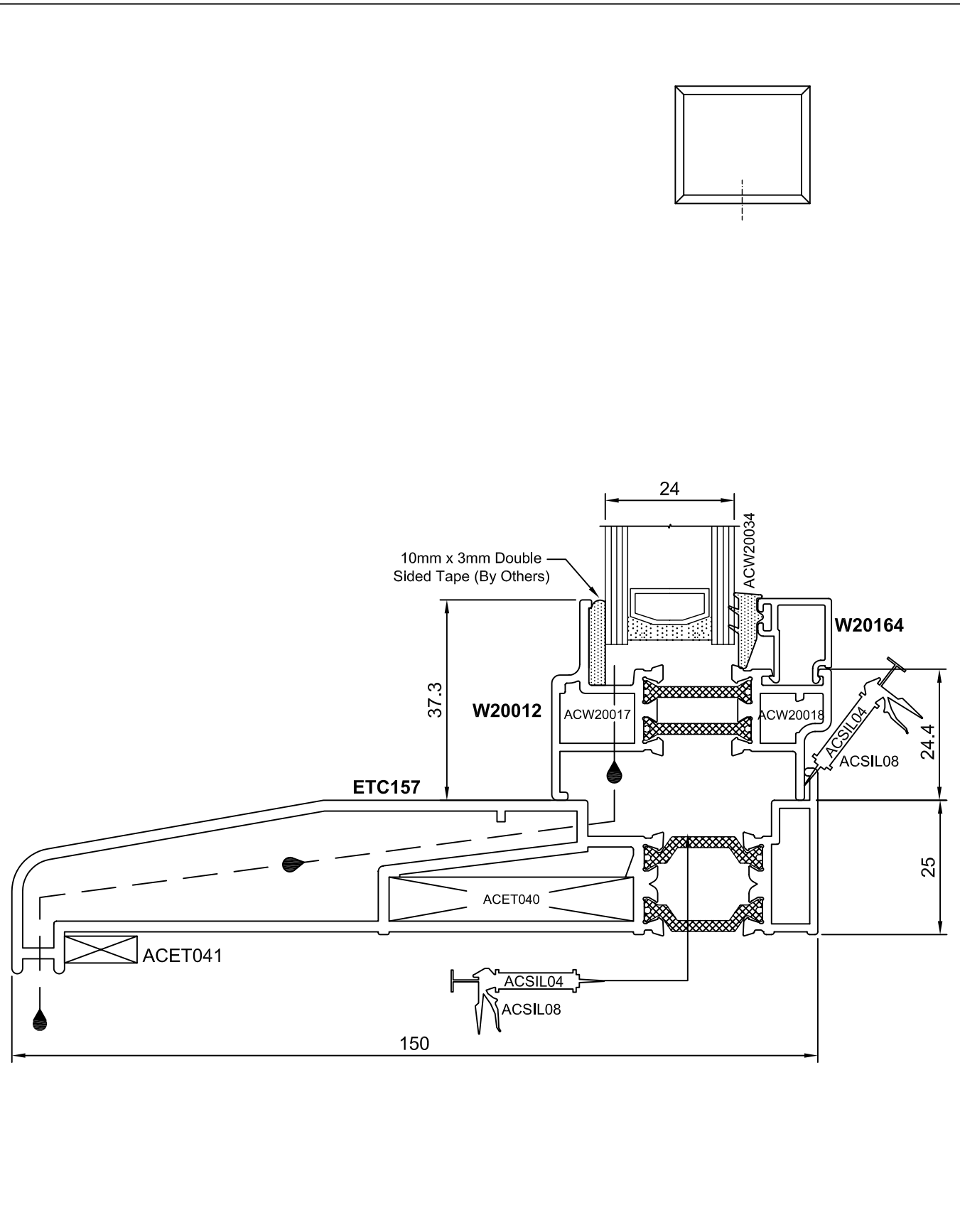


1b

Sections

Scale 1:1

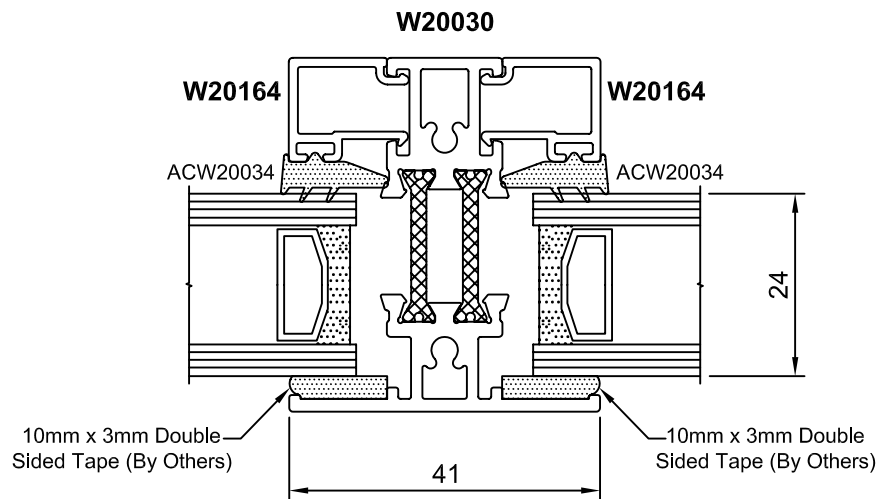
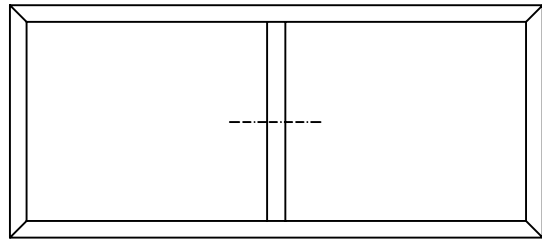
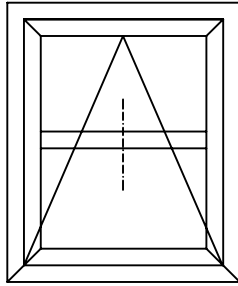




3a

Sections

Scale 1:1

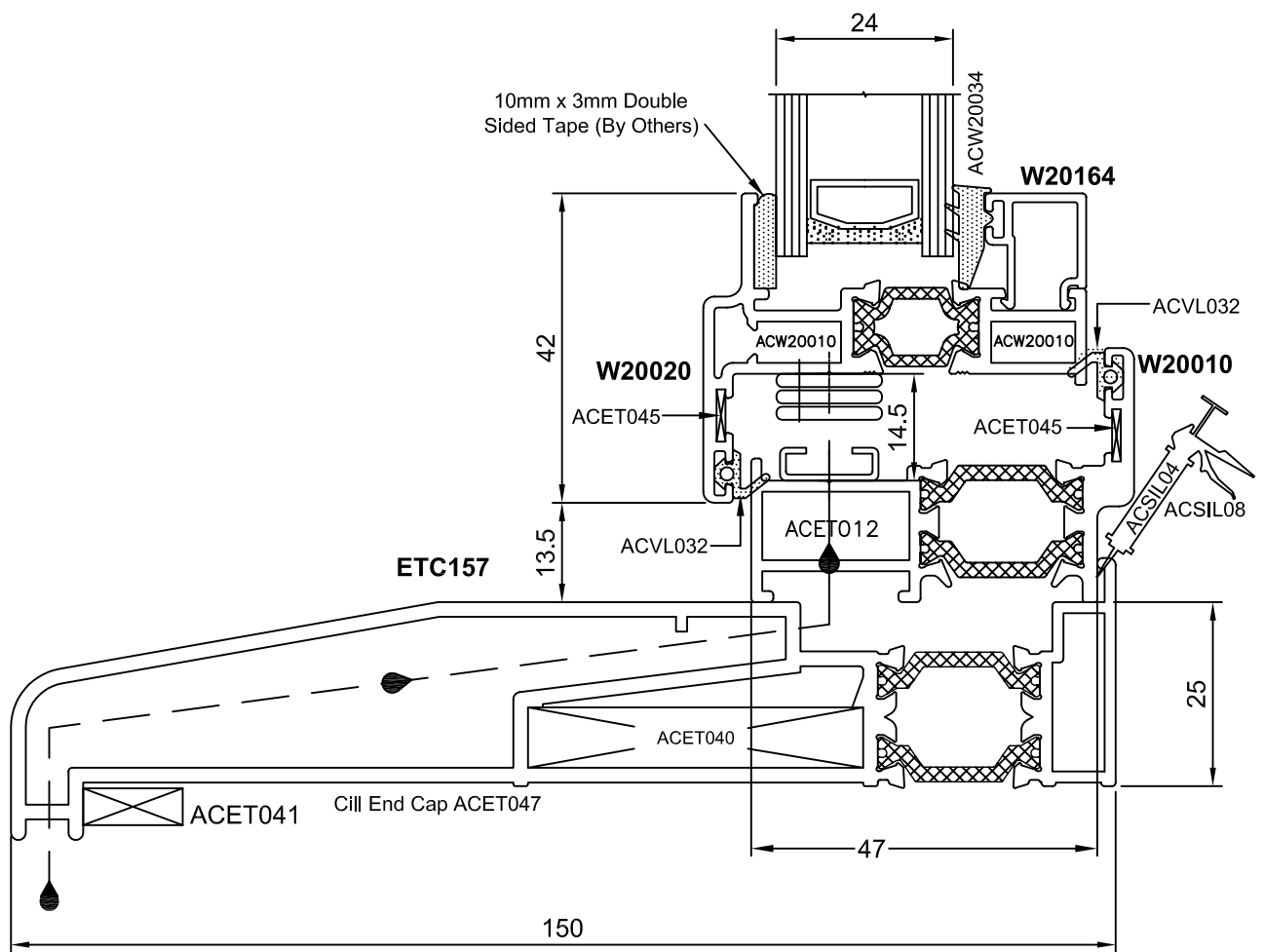
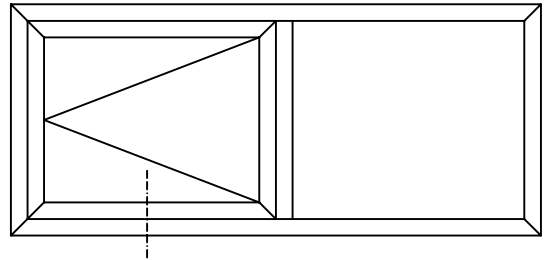


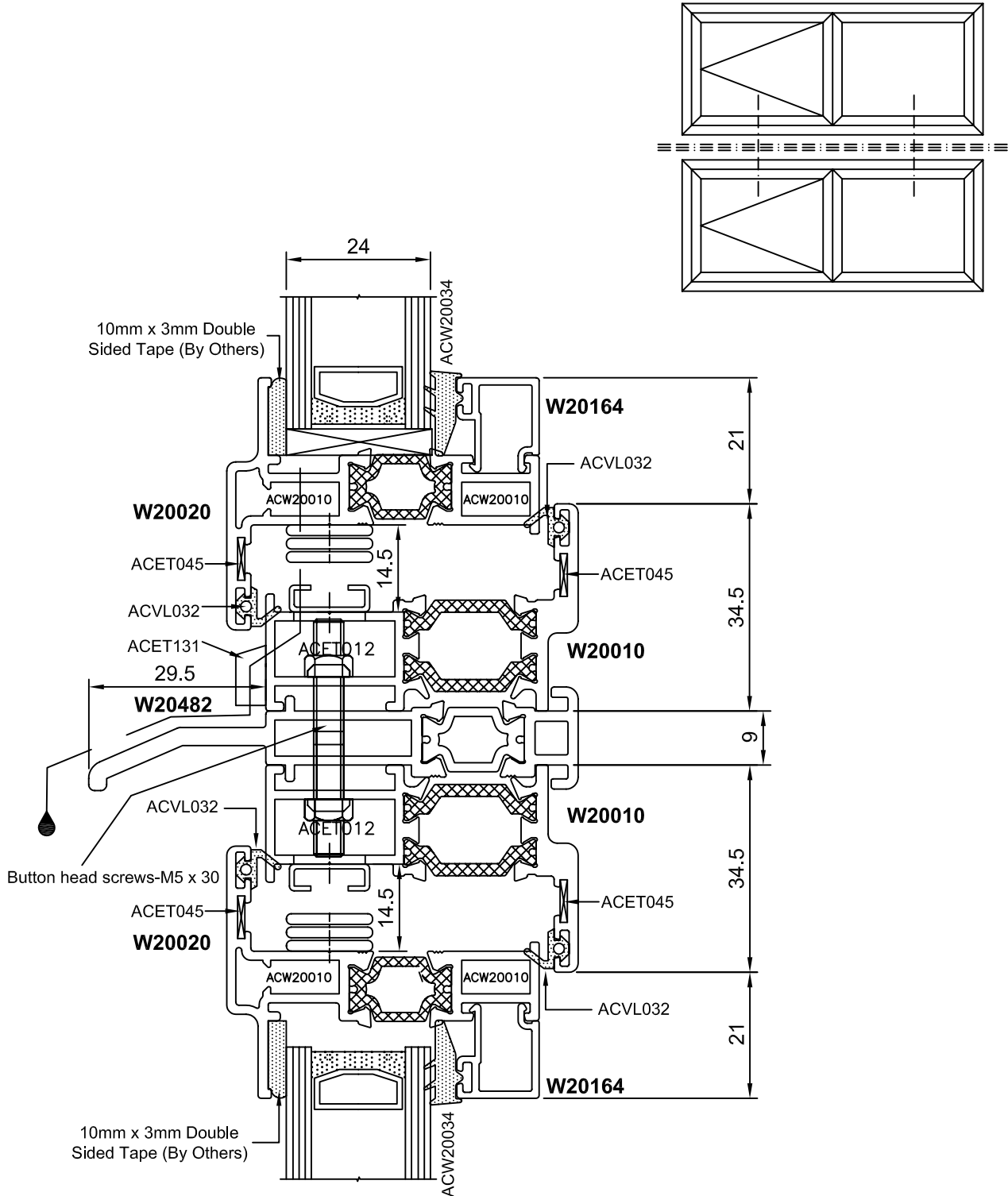
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4a

Sections

Scale 1:1

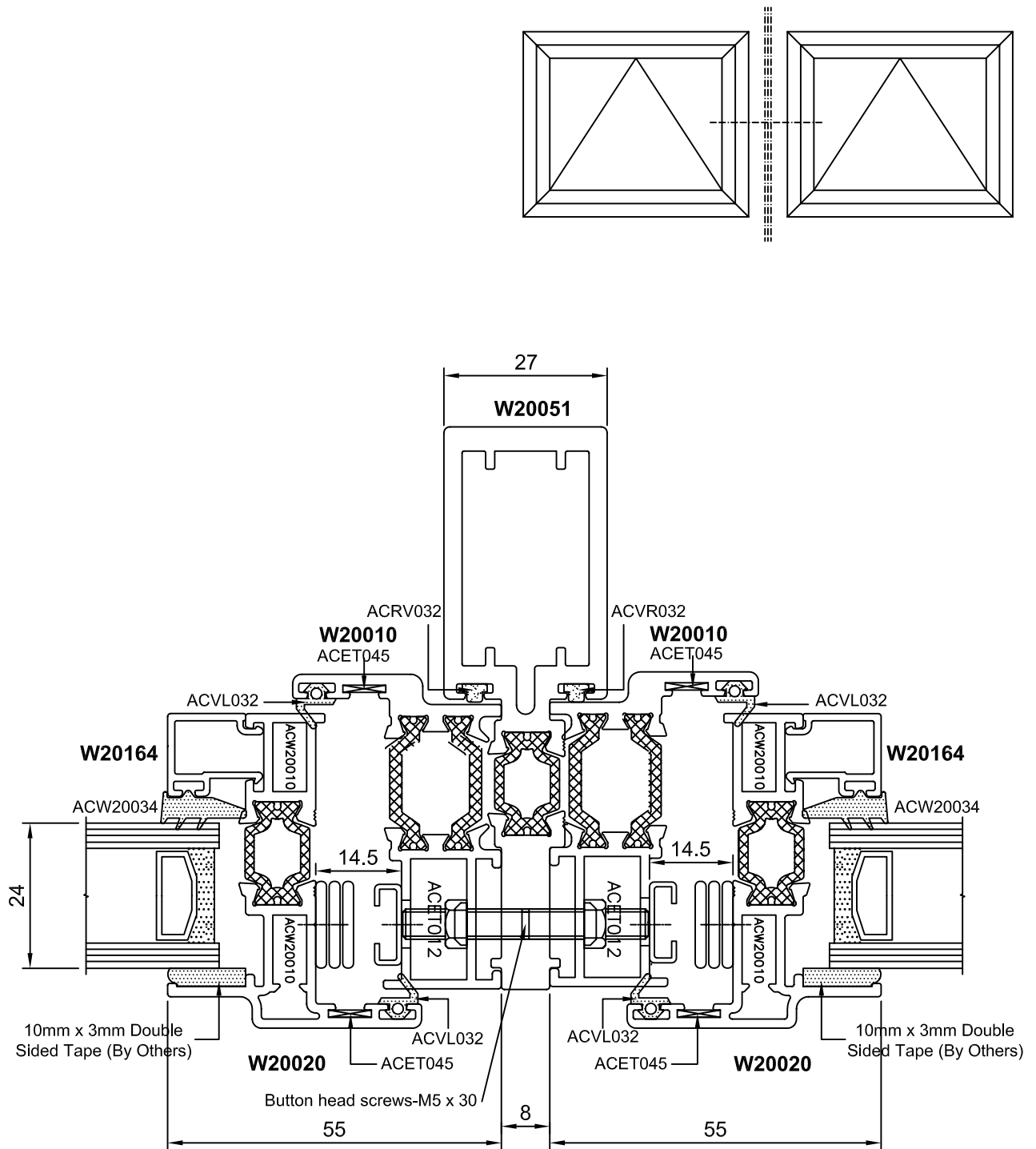




Scale 1:1

Sections

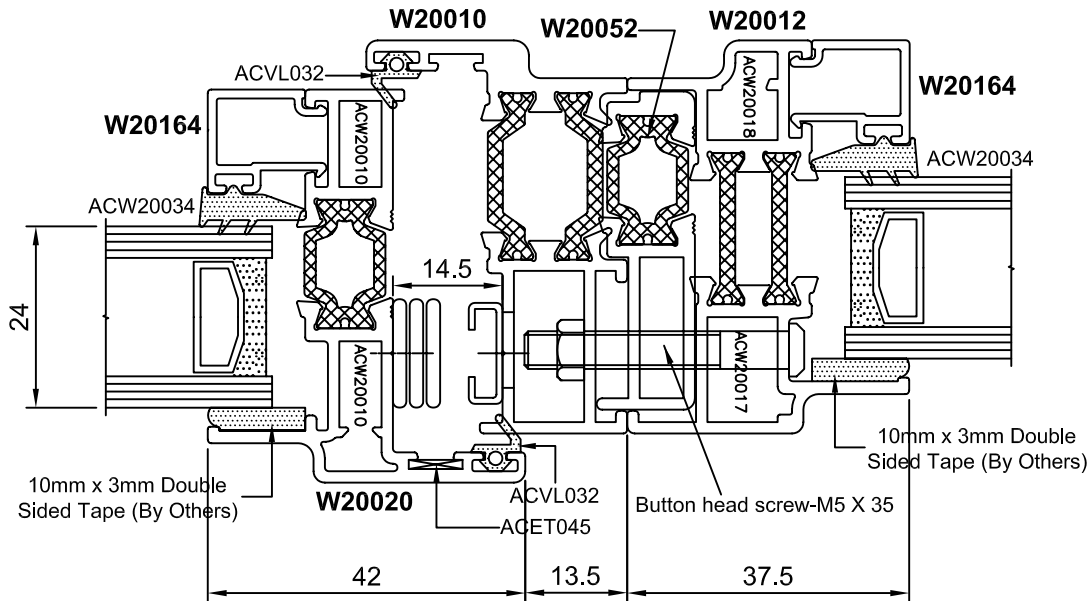
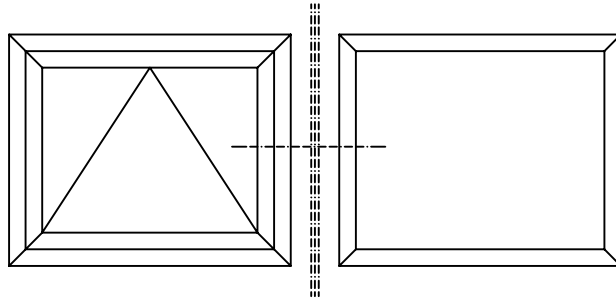
6a



6b

Sections

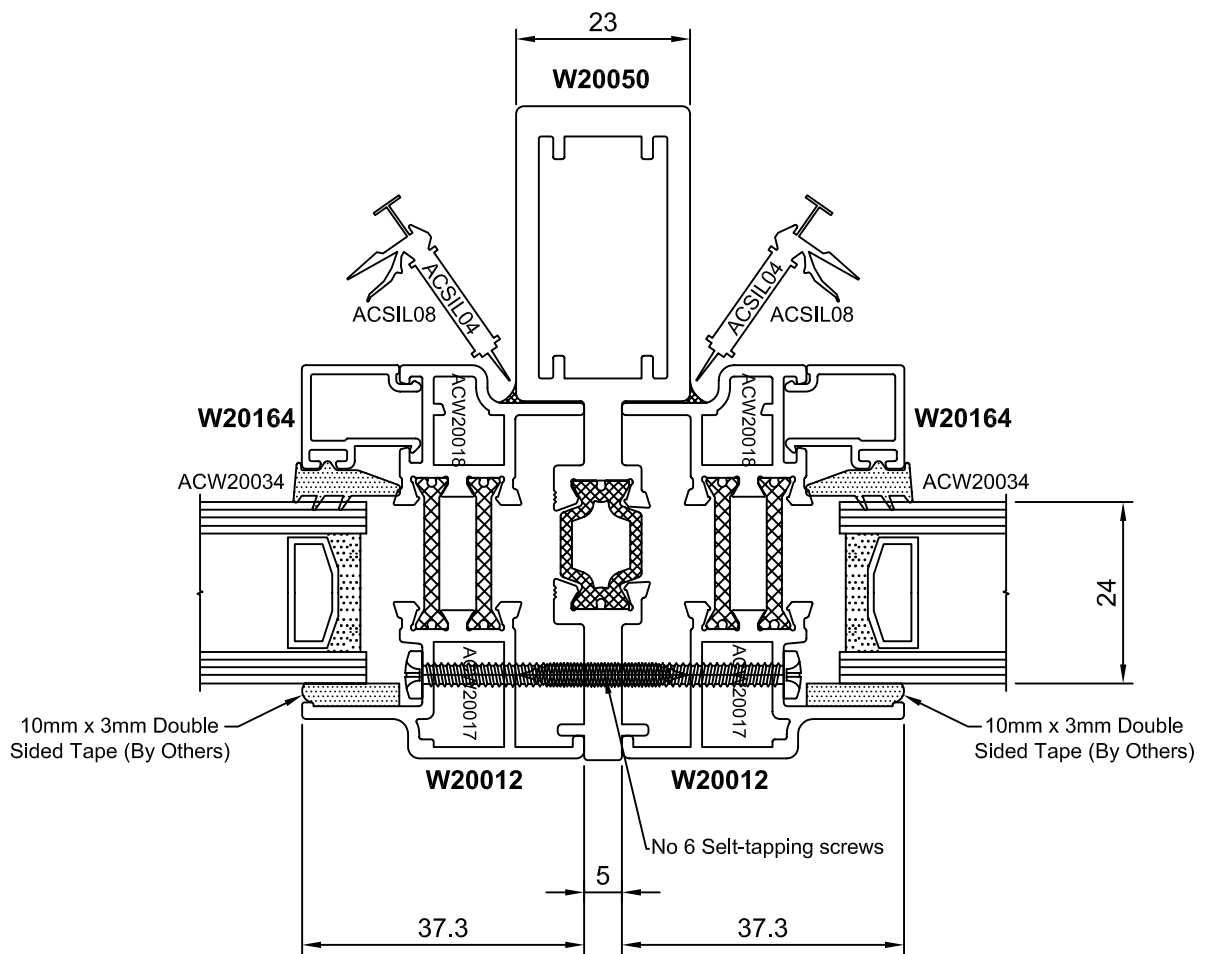
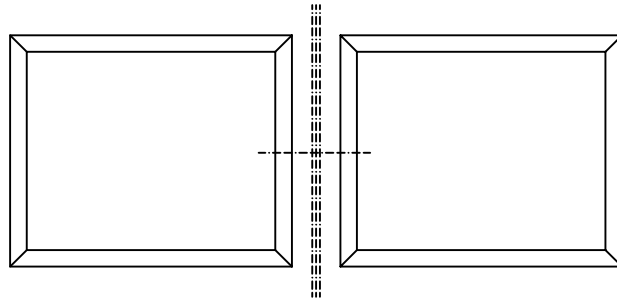
Scale 1:1



6c

Sections

Scale 1:1

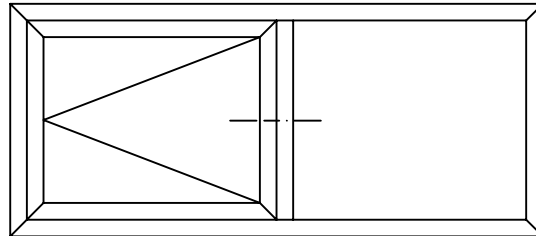


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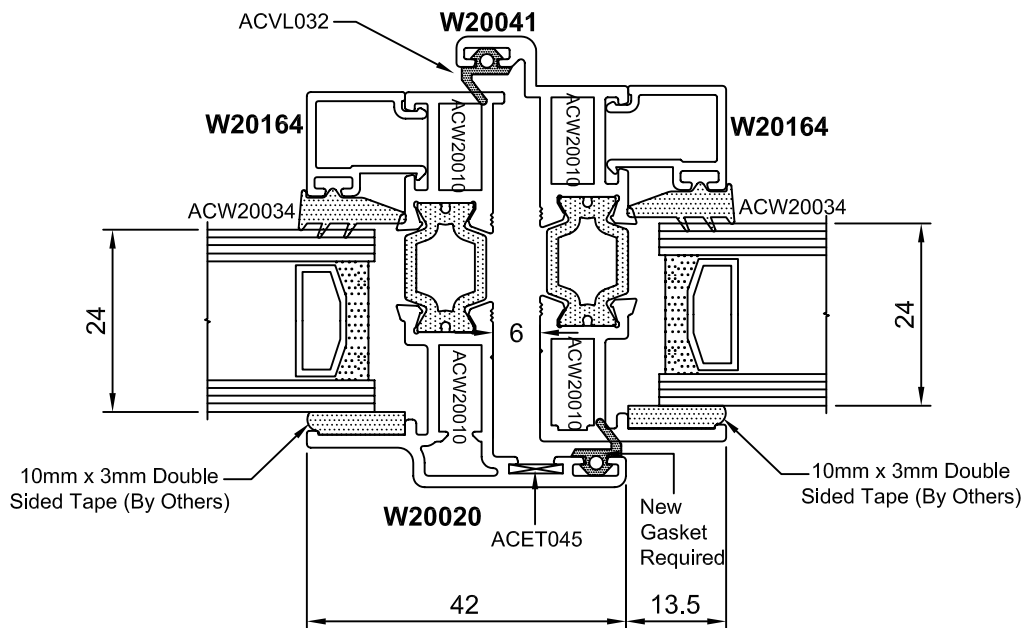
7a

Sections

Scale 1:1



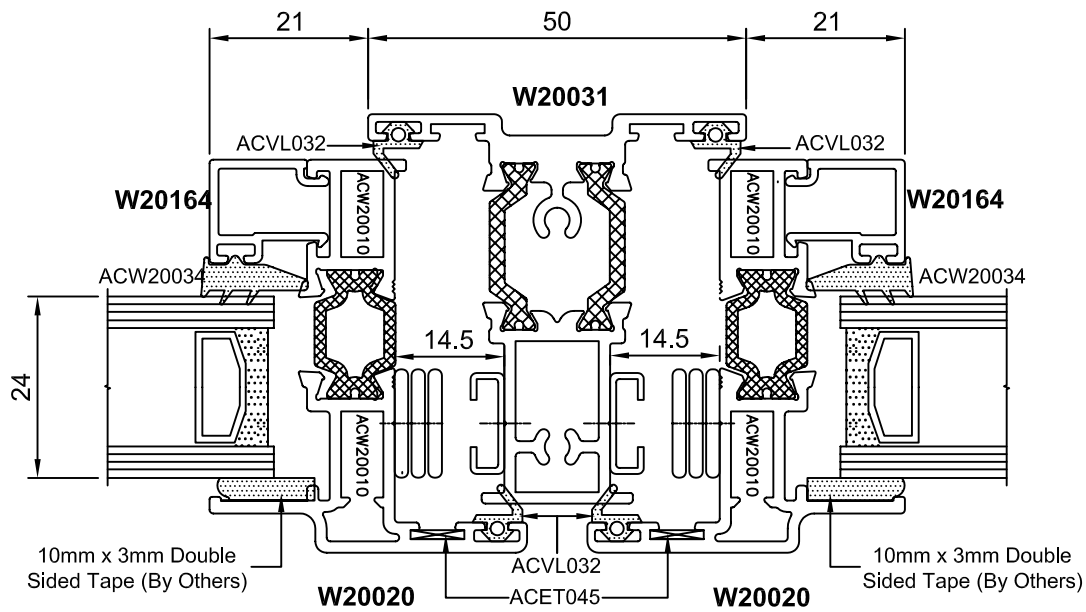
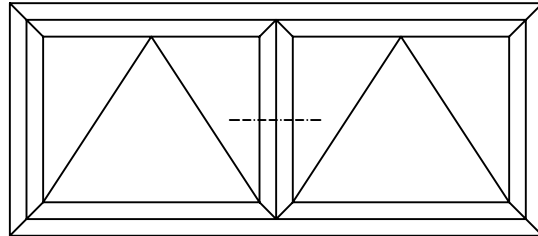
This detail is suitable for
cockspur handles only



7b

Sections

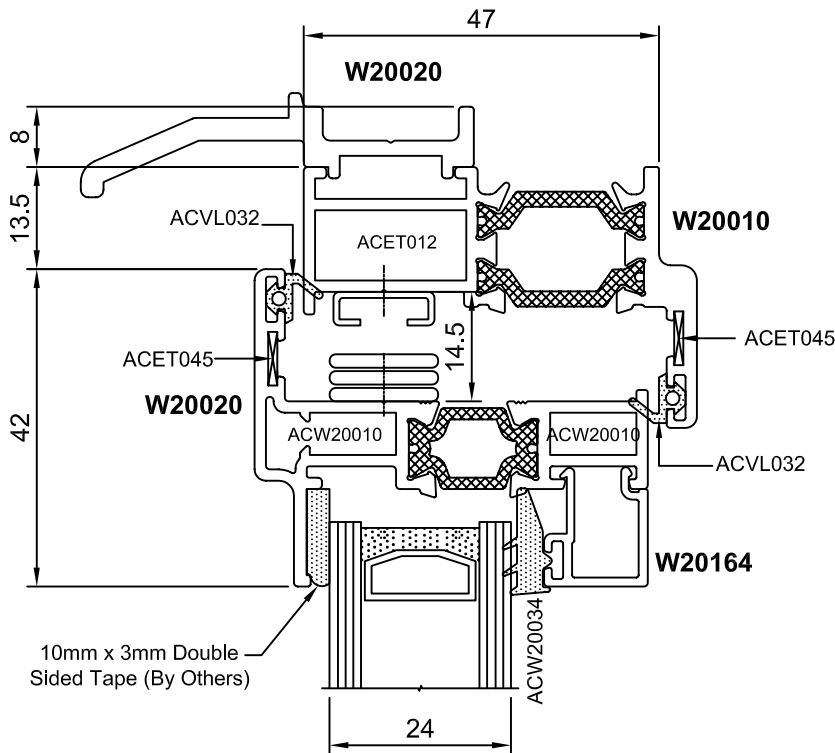
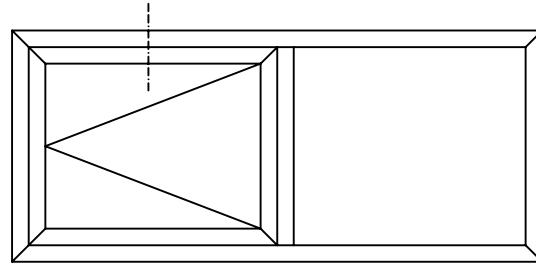
Scale 1:1



8a

Sections

Scale 1:1



Sections

Scale 1:1

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Sections

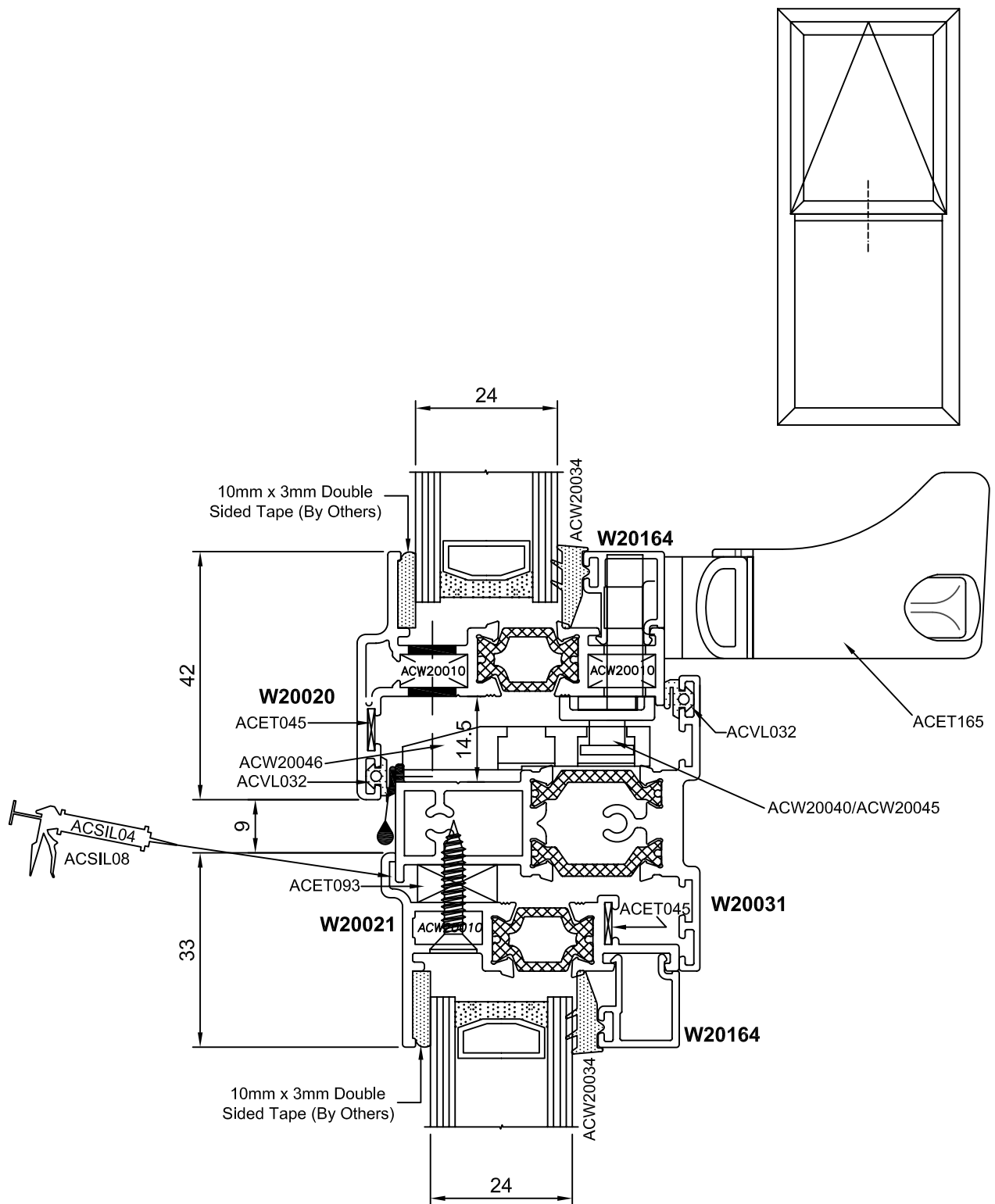
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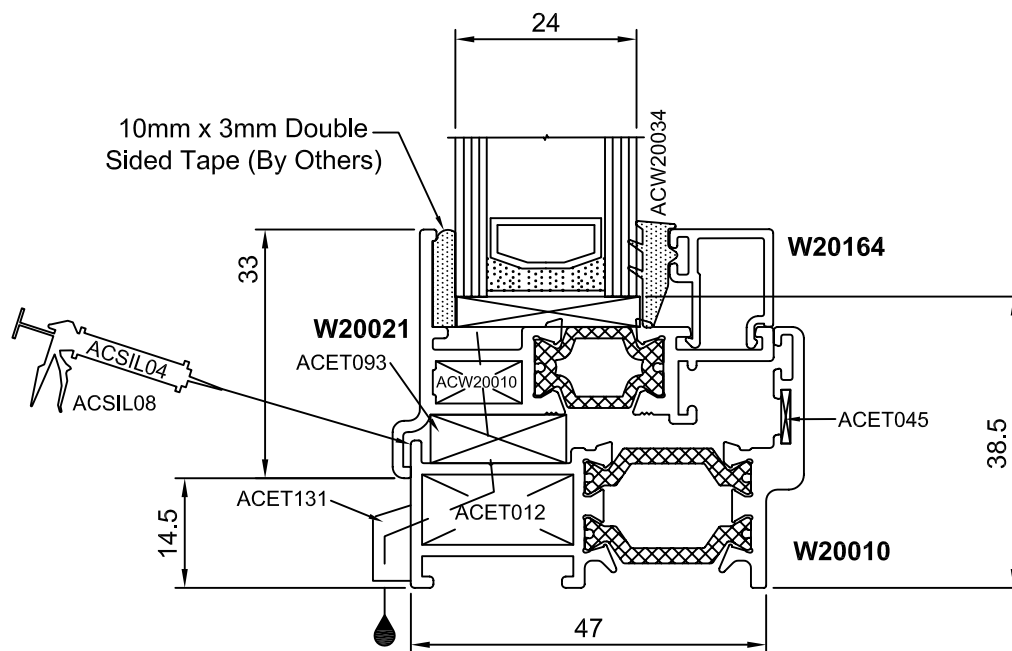
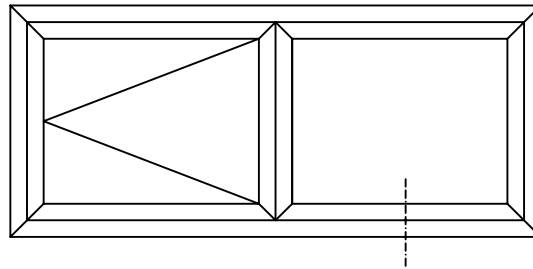
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10a

Sections

Scale 1:1





Statics

STATICS

(Not Yet Available)

Statics

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Construction Drawings

Window Construction Drawings

Index

E IN

Construction Drawings Page 53 to 54

E 1

1 - Corner Jointing Page 55 to 57

E 2

2 - Transom/Mullion Fixings Page 58 to 61

E 3

3 - Friction Stays / Hinges Page 62 to 63

E 4

4 - Locking Hardware Page 64 to 70

E 5

5 - Bead & Glazing Page 71

E 6

6 - Drainage Page 72

E 7

7 - Miscellaneous N/A

IF IN DOUBT ASK!

IF IN DOUBT ASK!

Construction Drawings

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1a

Corner Joint Double Cleat

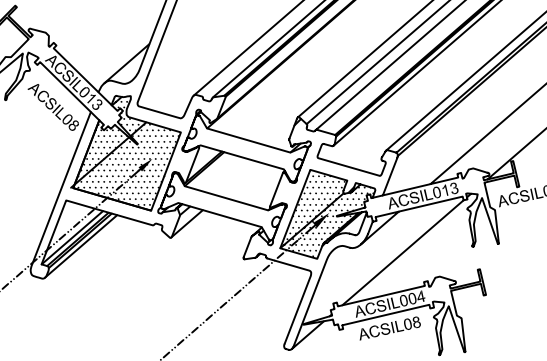
1a

Notes

- 1. Degrease Mitre Sections
- 2. Seal with ACSIL04
- 3. ACSIL013 Glue in Profile (Pistol ACSIL08)
- 3. Vee Block ACW903
- 4. Punch ACET918

W20012

ACW20017



W20012

ACW20018

1b

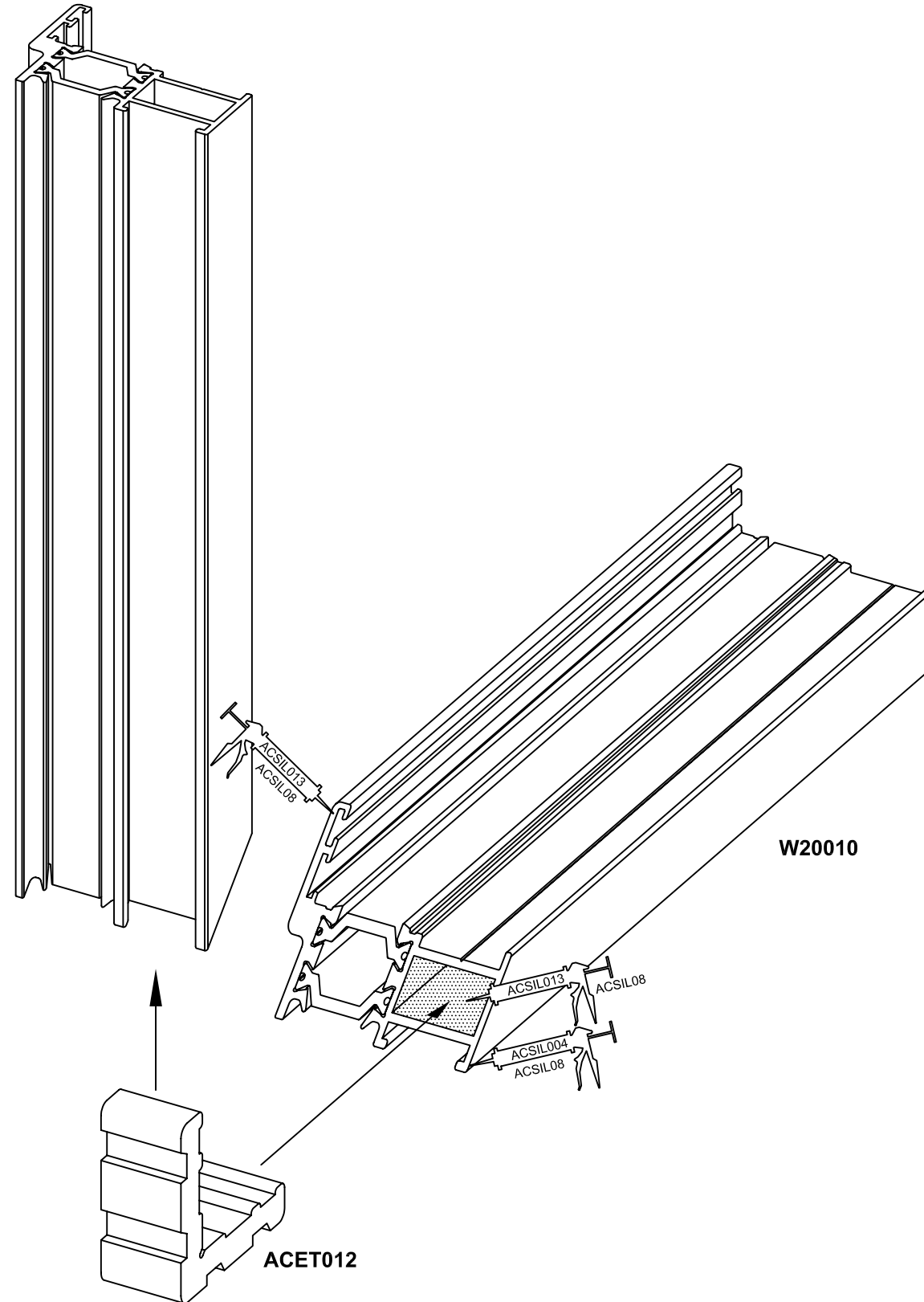
Corner Joint Single Cleat

1b

Notes

1. Degrease Mitre Sections
2. Seal with ACSIL04
3. ACSIL013 Glue in Profile (Pistol ACSIL08)
3. Vee Block ACW901
4. Punch ACET904

W20010



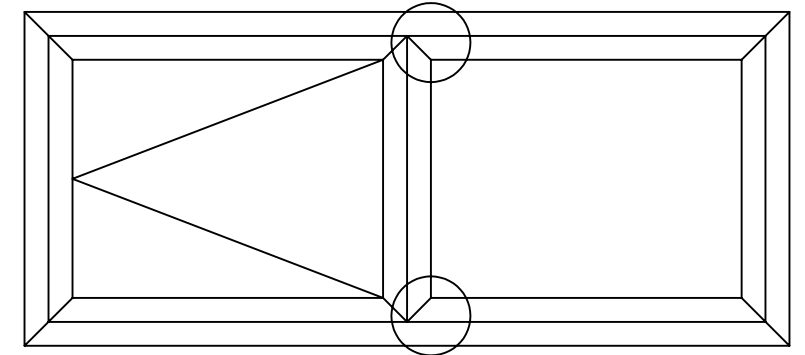
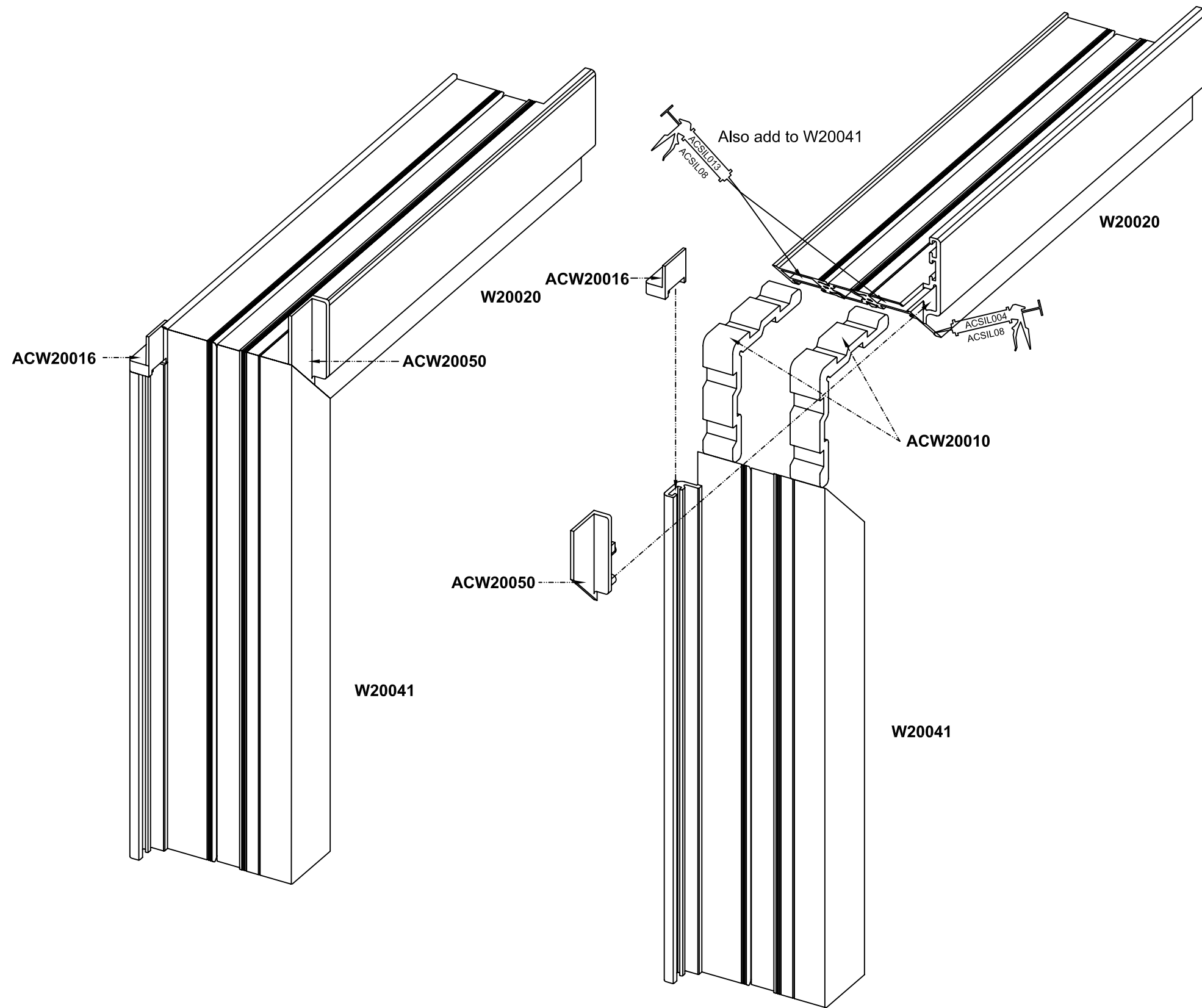
W20010

ACET012

1c

W20020 to W20041 Joint Detail

1c



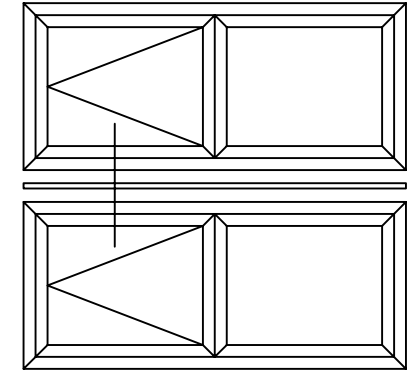
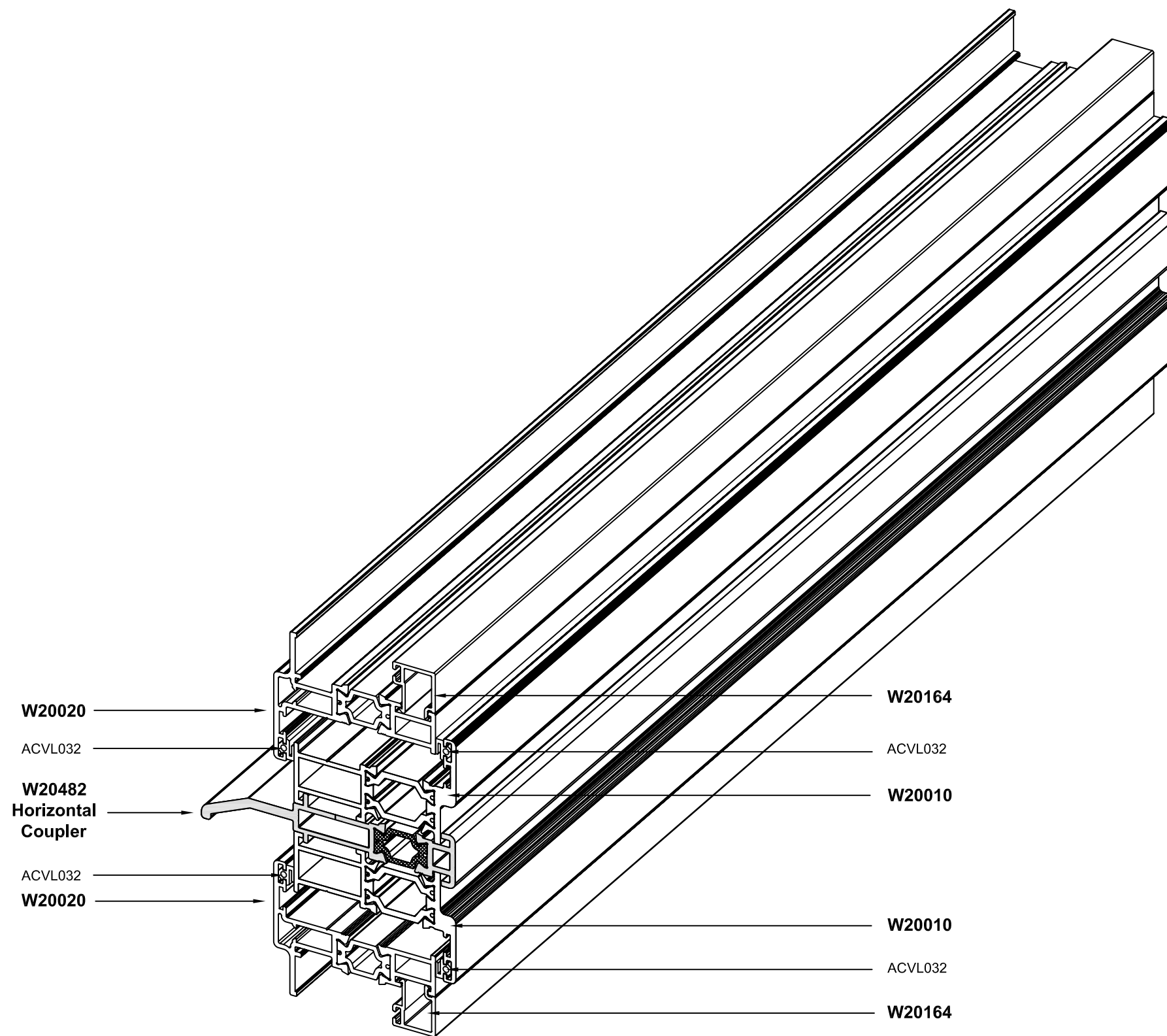
Notes:-

1. ACW20016 & ACW20050 must be fitted before crimping.
2. Apply glue (ACSIL013) to all cleat apertures.
3. Apply silicone (ACSIL04) to edge of profile
4. For prep detail refer to 4d

2a

Horizontal Coupling Detail

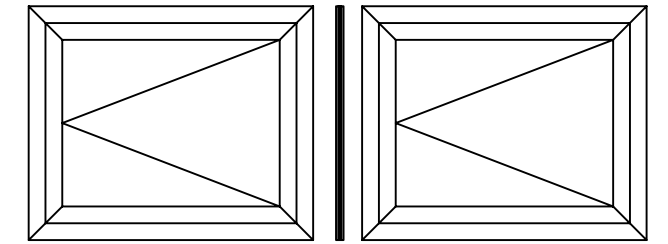
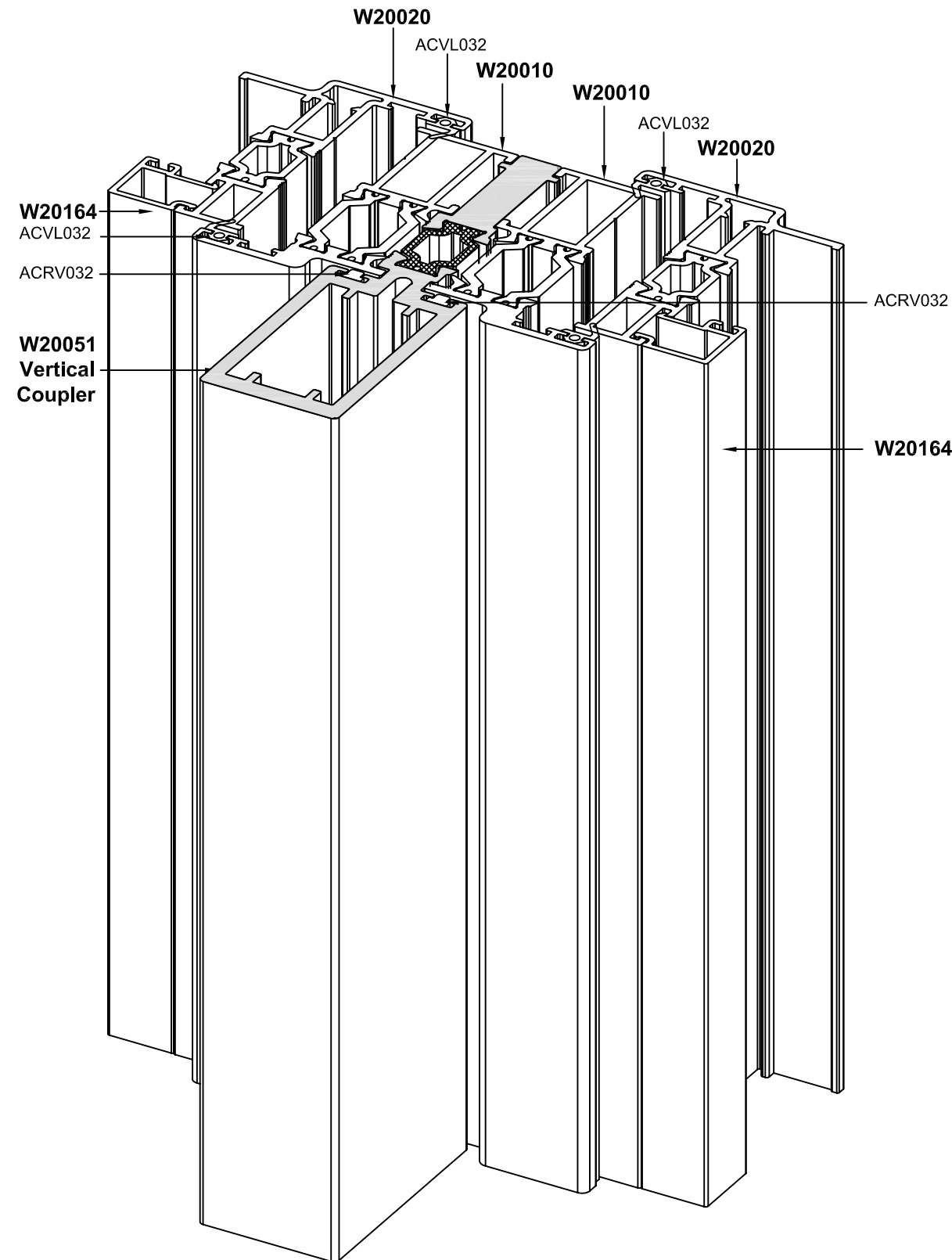
2a

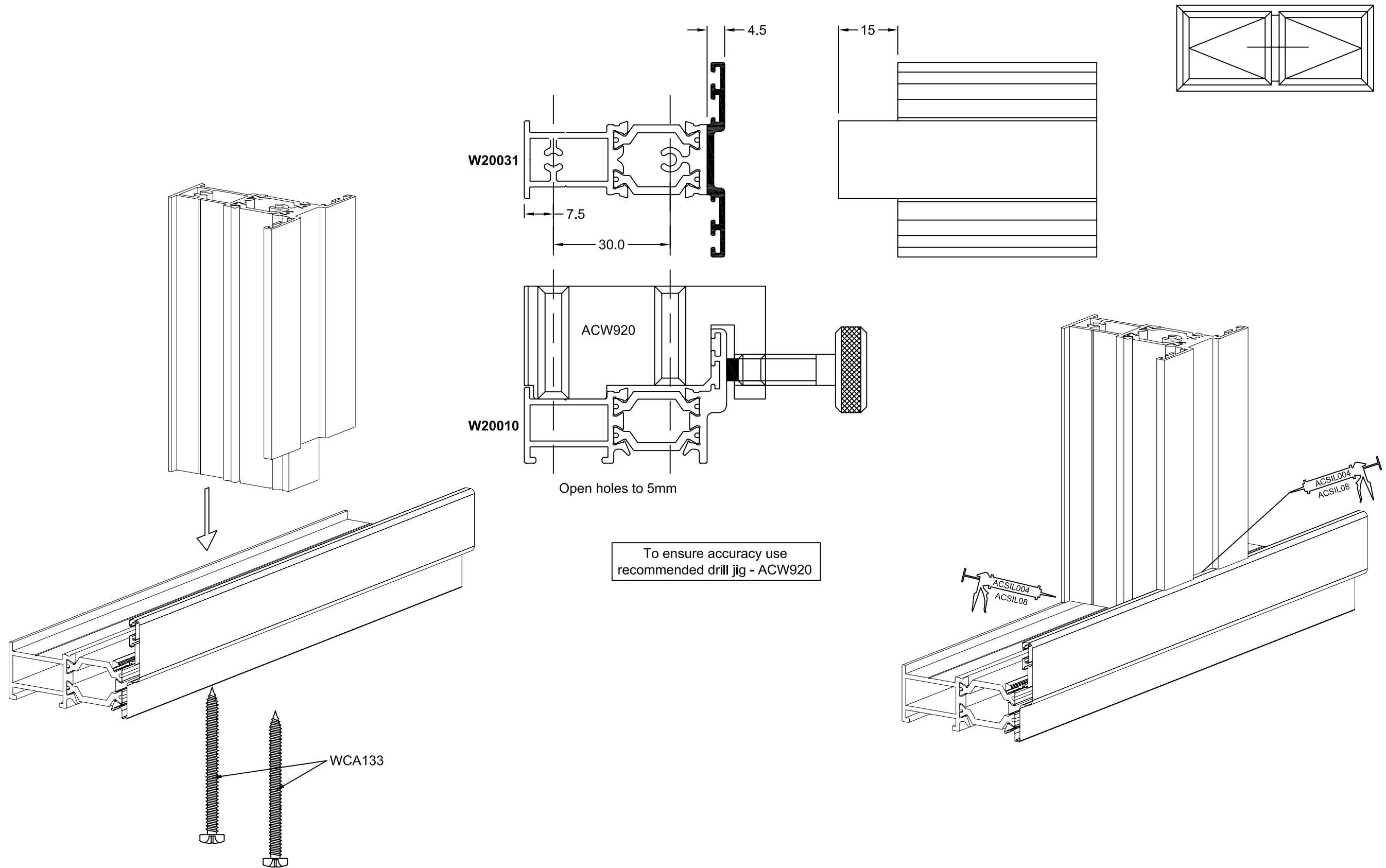


2b

Vertical Coupling Detail

2b



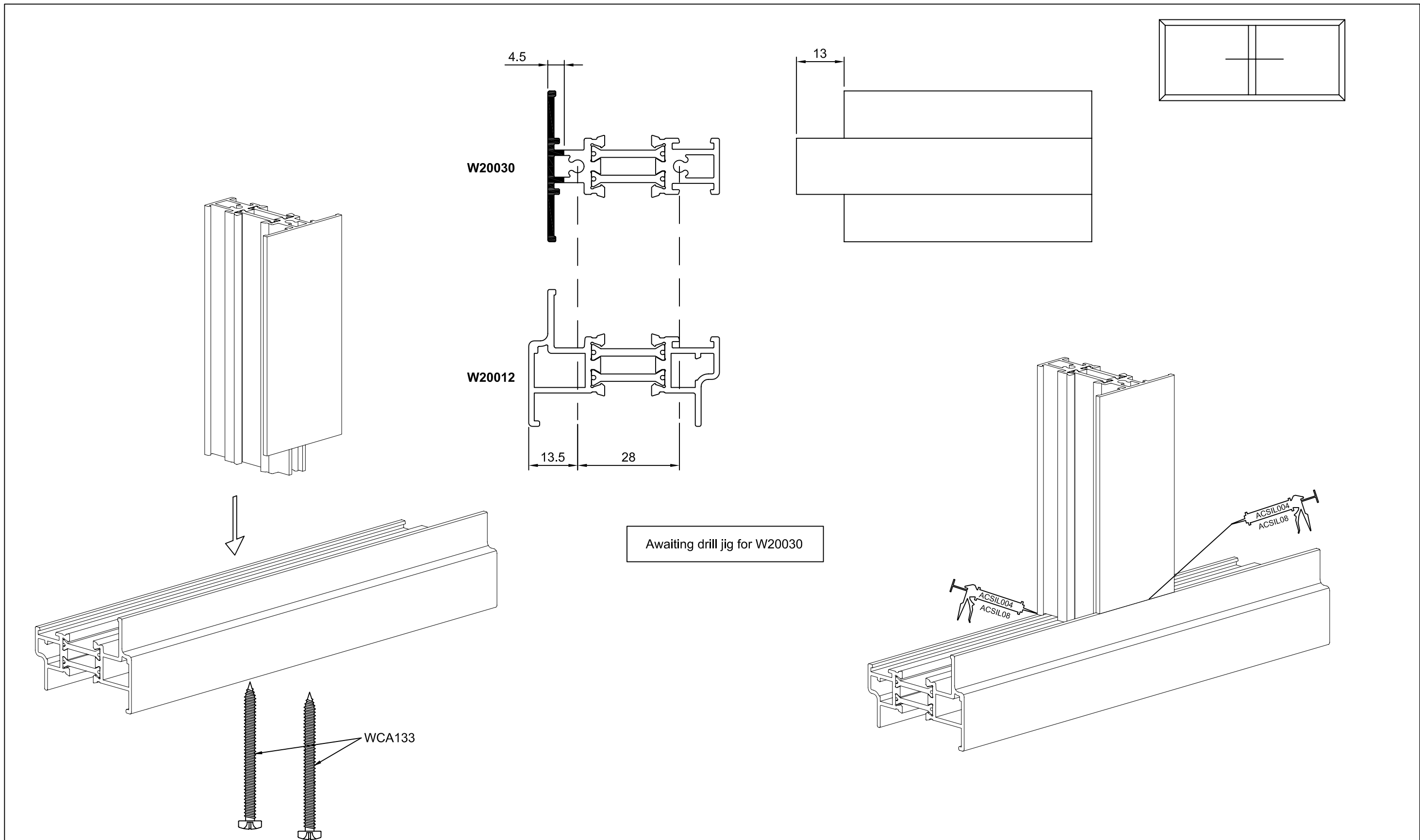


To ensure accuracy use recommended drill jig - ACW920

2d

Mullion/Transom Detail

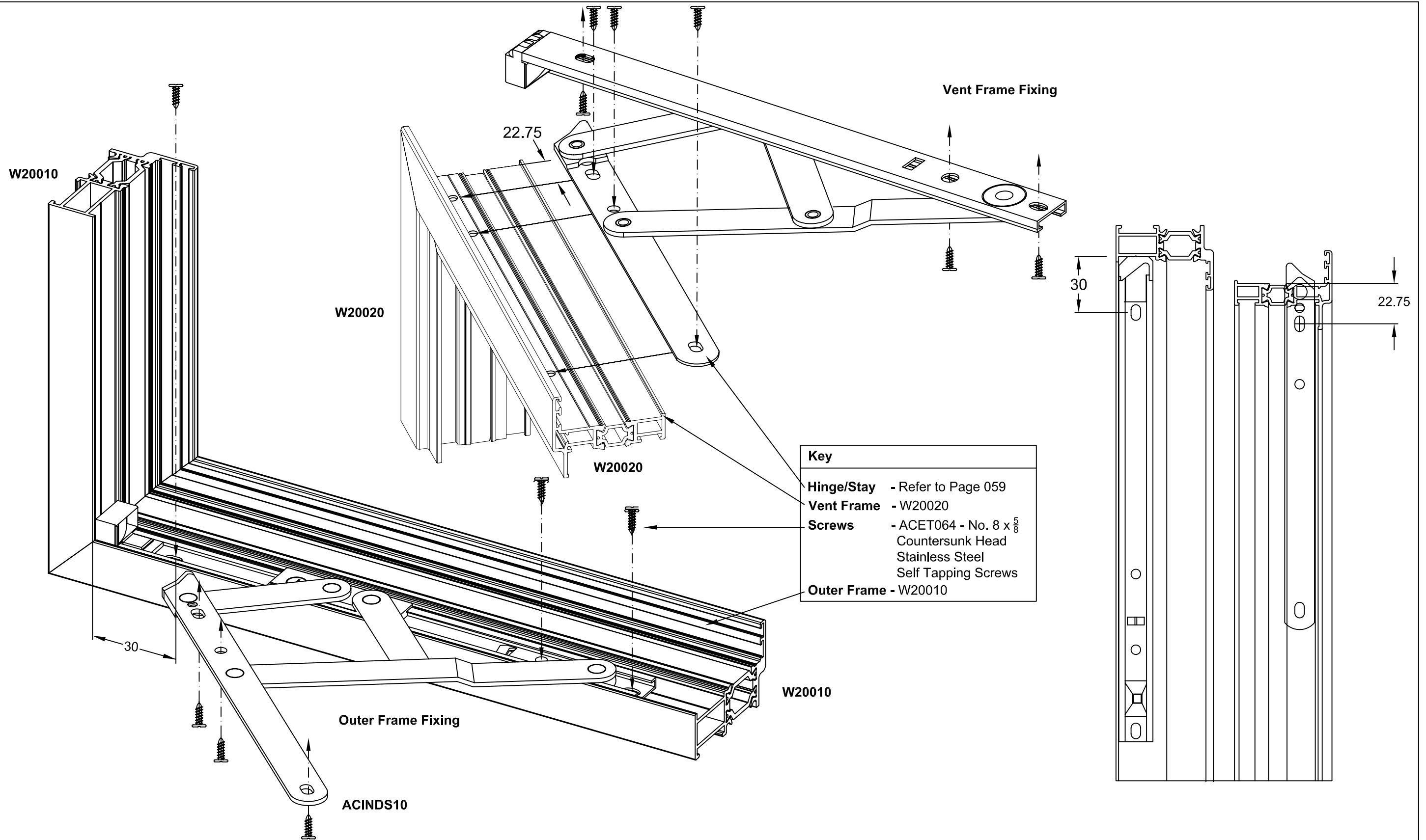
2d



3a

Friction Stay / Hinge

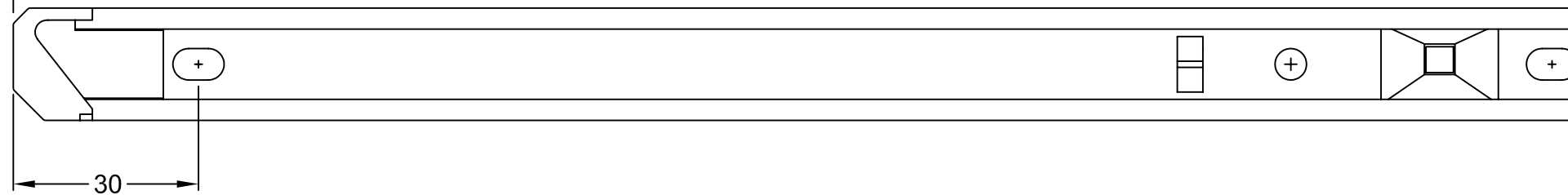
3a



3b

Hinge Details Top/Side Hung (13mm)

3b



Friction Hinge Stays (13mm Stack)

Top Hung Windows

Top Hung	type of Hinge / Stay	Max. Vent Weight	Height		Typical Width
			Minimum	Maximum	
ACINDS10	Standard	16	220	500	-
ACINDS16		21	420	750	-
ACINDS20		24	530	1000	-
ACINDS24		35	630	1200	-
ACINDA10	Austenitic	12	270	500	-
ACINDA16		21	420	750	-
ACINDA20		24	630	1000	-
ACINDA24		35	630	1200	-
ACINV10	Vector	20	270	500	-
ACINV16		21	420	750	-
ACINV20		24	630	1000	-
ACINV24		35	630	1200	-
ACINDR12	Restricted	21	320	750	-
ACINDR16		21	420	750	-
ACINDR20		24	530	1000	-
ACINDR24		35	630	1200	-

Side Hung Windows (13mm Stack)

Side Hung	type of Hinge / Stay	Max. Vent Weight	Width		Typical Height
			Minimum	Maximum	
WUA090SSC	12" Standard	24	300	600	-
ACINDSSH16	Standard	24	420	700	-
ACINDASH16	Austenitic				
ACINVSH16	Vector				
ACINDRSH16	Restricted				
ACINDESH16	Egress				

Note1: Vent Height / Width is measured in mm from rebate to rebate (not overall size or outer frame)

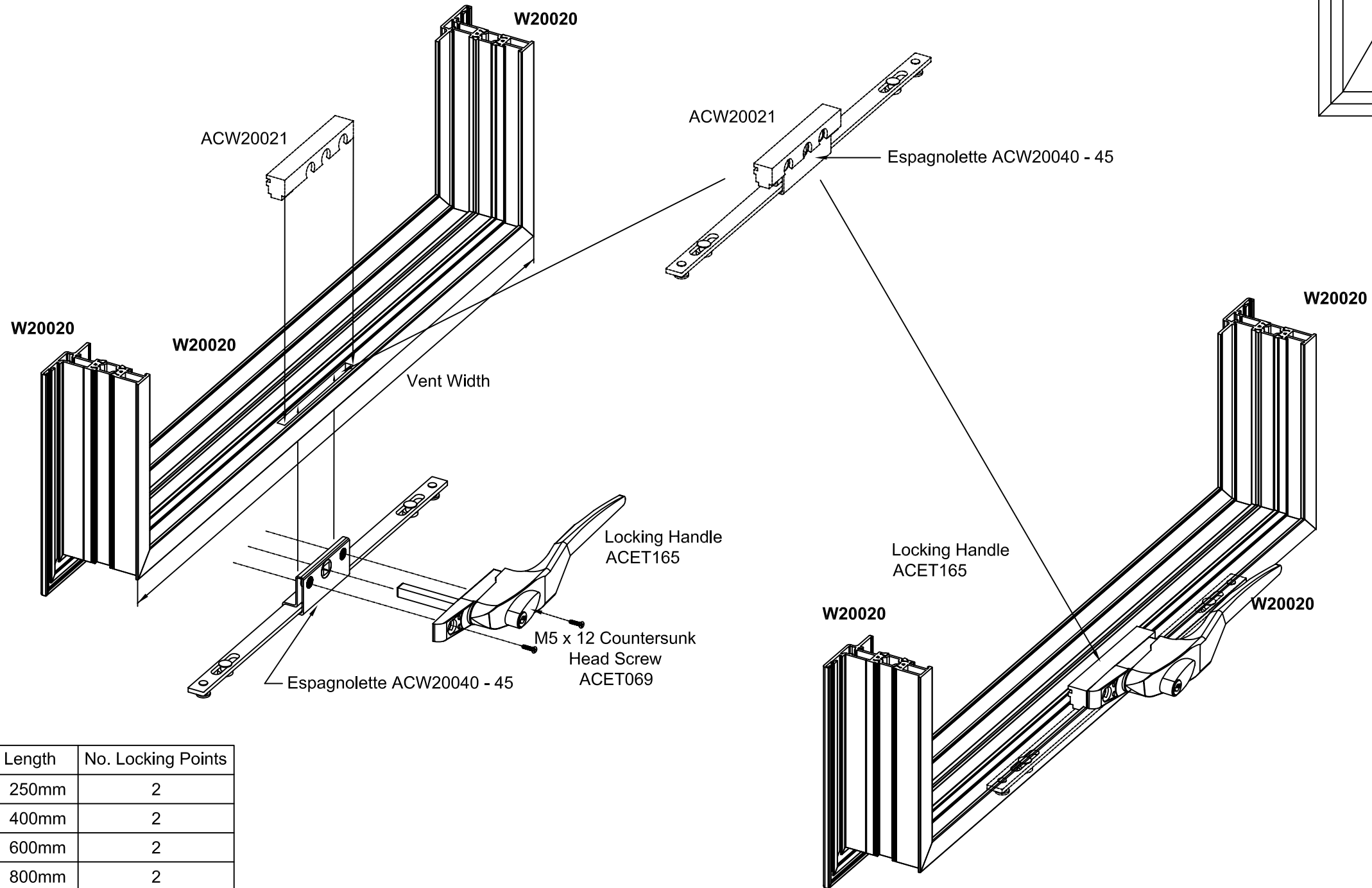
Note2: Top hung height and side hung width sizes to be reduced by 2mm where size is 450mm or smaller

Note3: Typical Dimensions based on Max. Size and Glass 30 kg/m²

4a

W20020 Top Hung Joint Detail with Espagnolette Gearing Assembly

4a



Vent Width	Espag Code	Length	No. Locking Points
260-410	ACW20040	250mm	2
410-610	ACW20041	400mm	2
610-810	ACW20042	600mm	2
810-1010	ACW20043	800mm	2
1010-1210	ACW20044	1000mm	3
1210-1410	ACW20045	1200mm	3
Keep Product Code: ACW20046			

4c

Side Hung with Espagnolette Gearing Assembly

4c

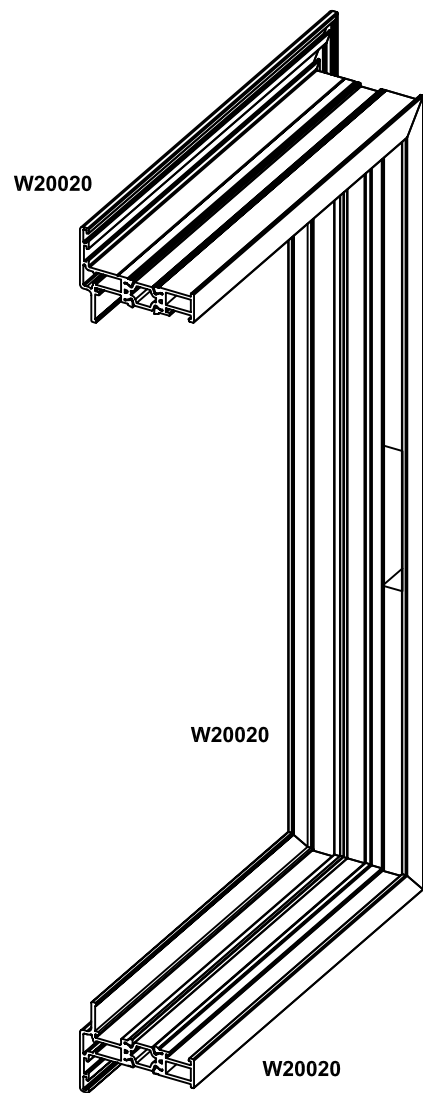
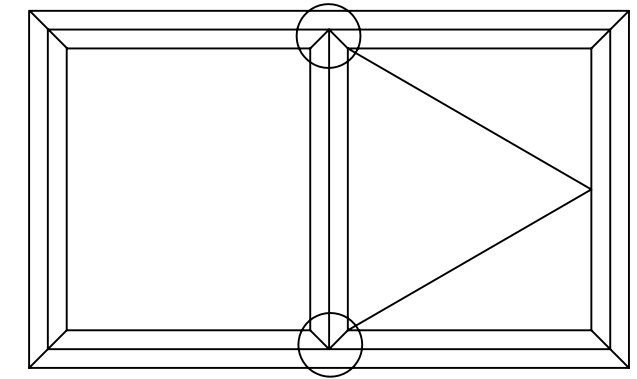
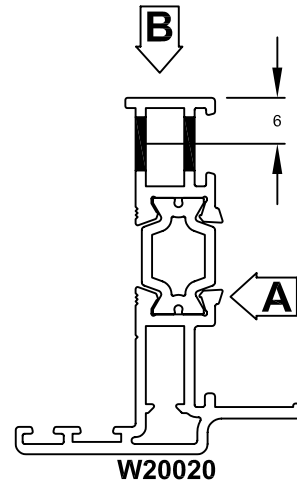
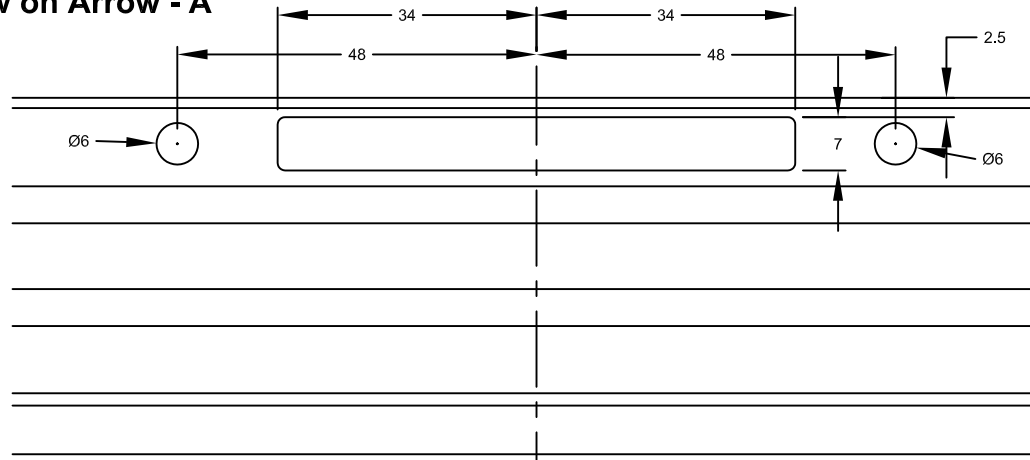
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4d

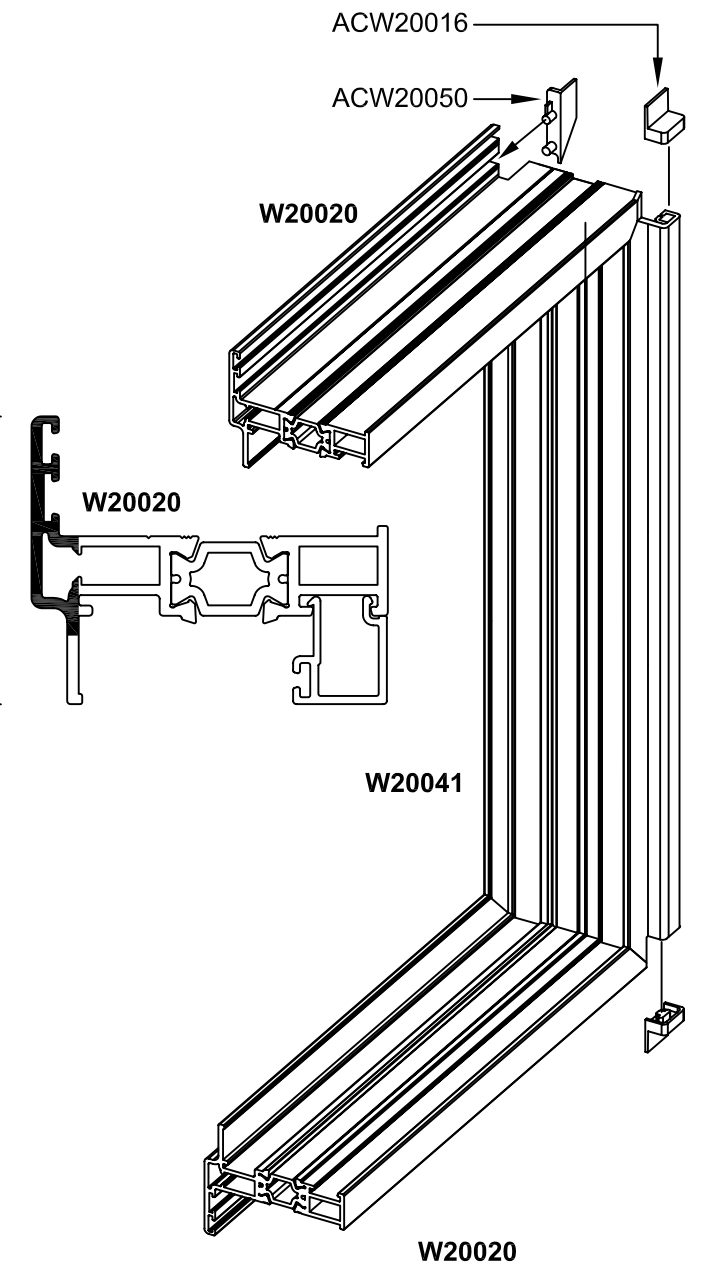
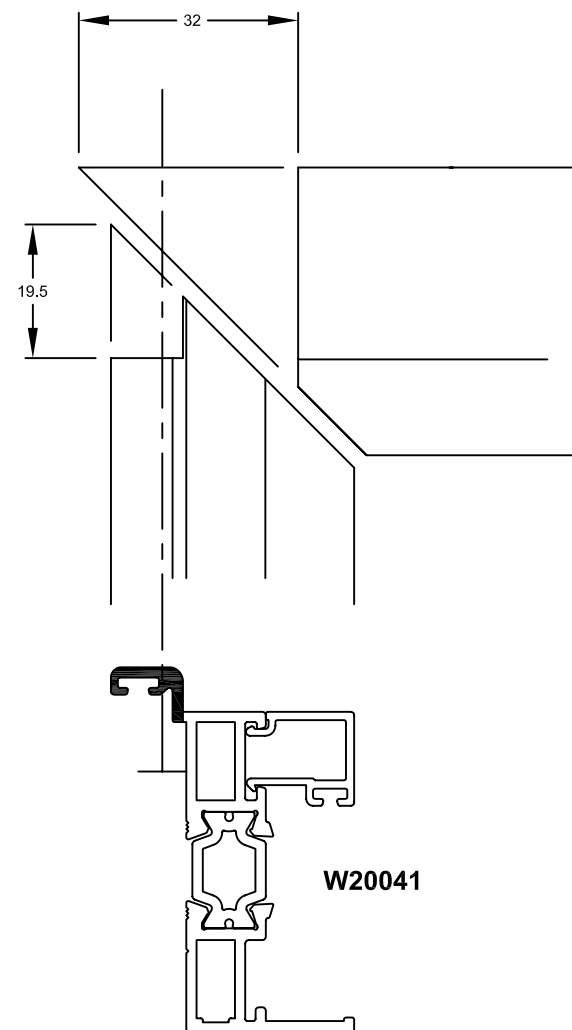
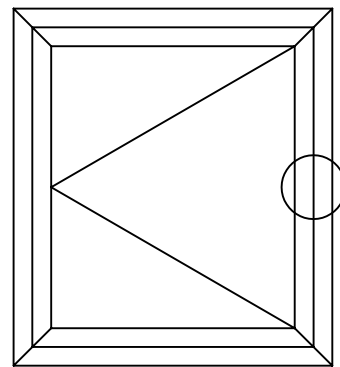
Routing for lock & Cutting for End Caps

4d

View on Arrow - A



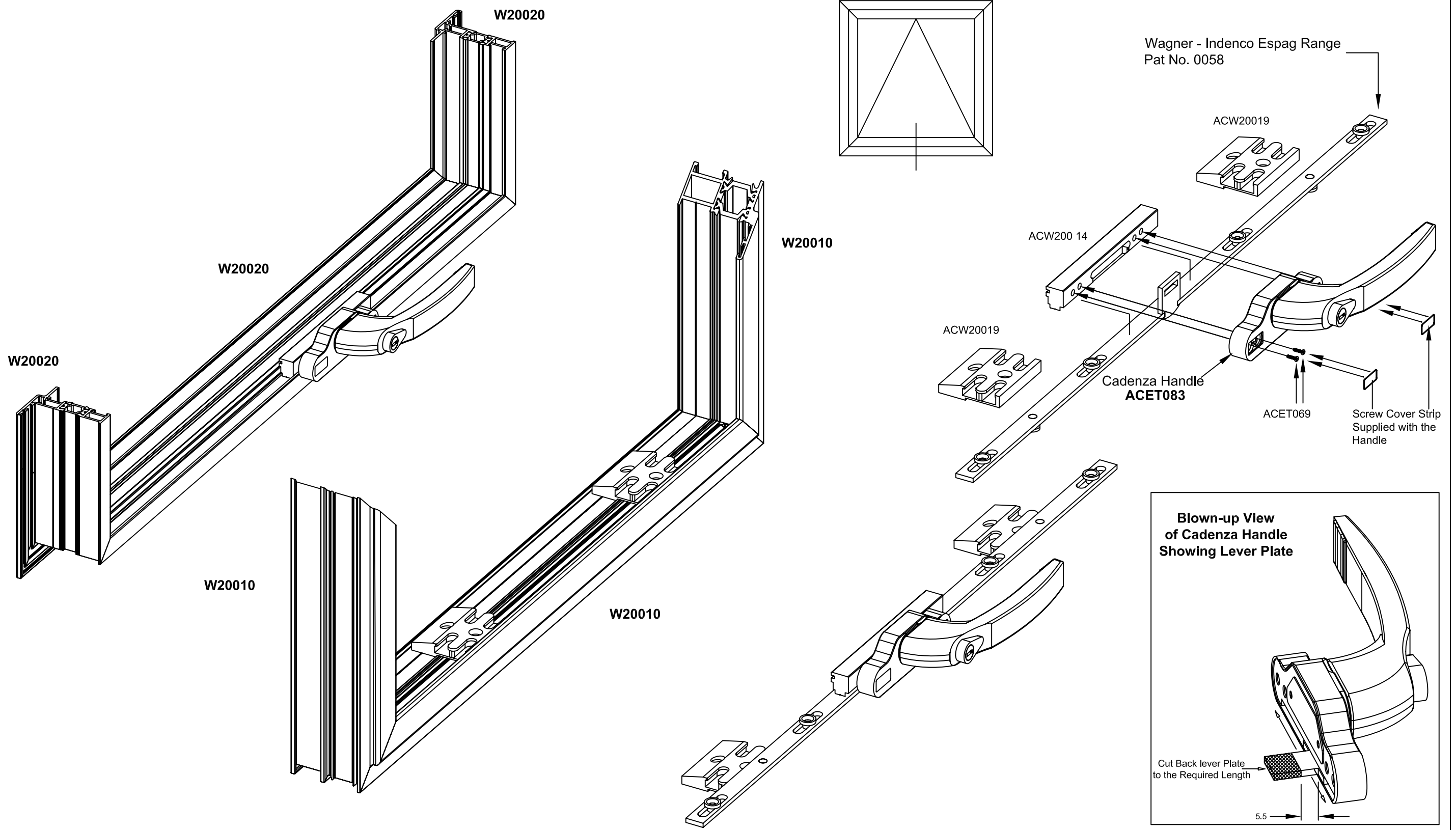
Bar Length Centre Line



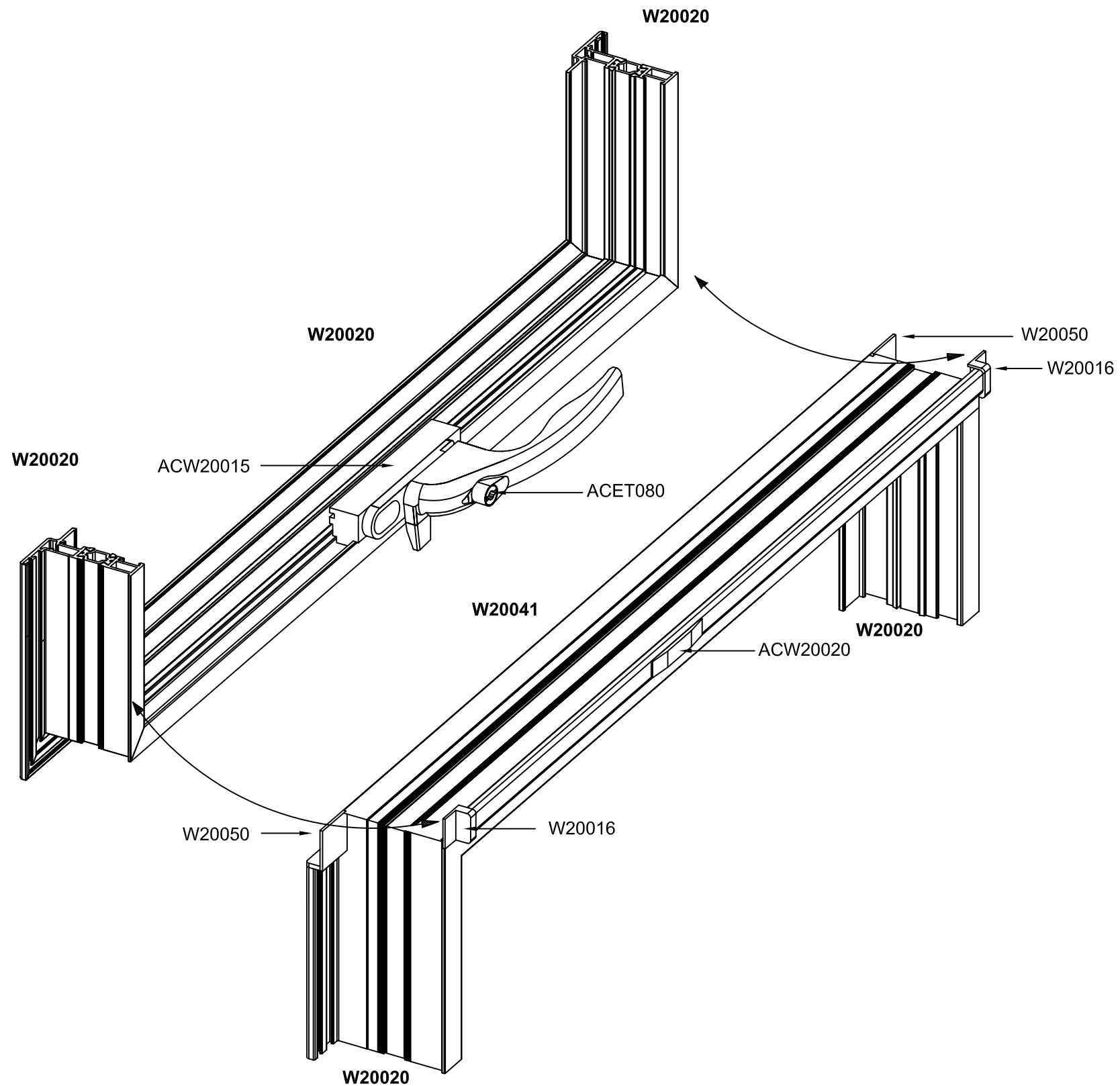
4e

Top Hung with Cadenza Assembly

4e



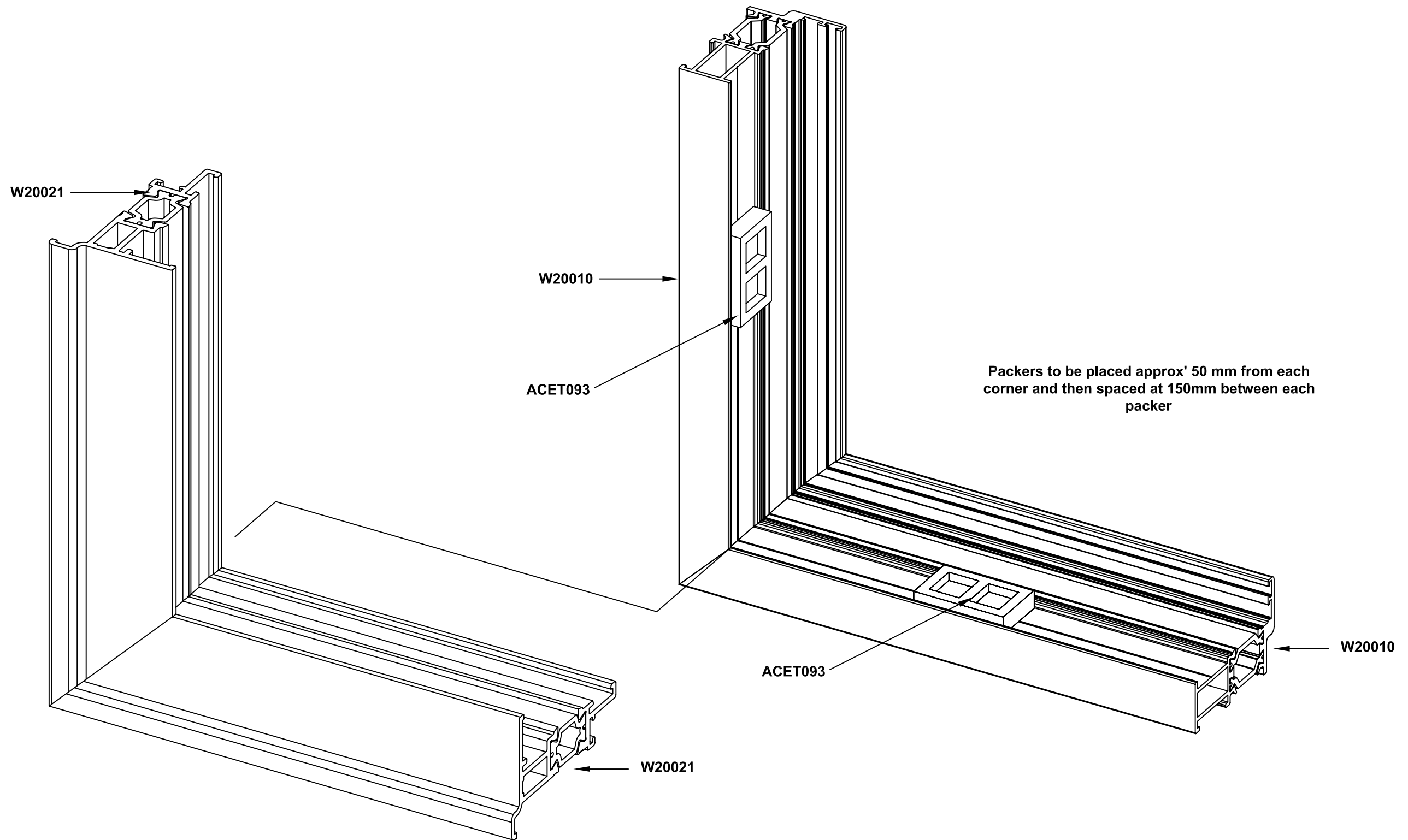
Top Hung Cockspur Assembly



4g

Packer

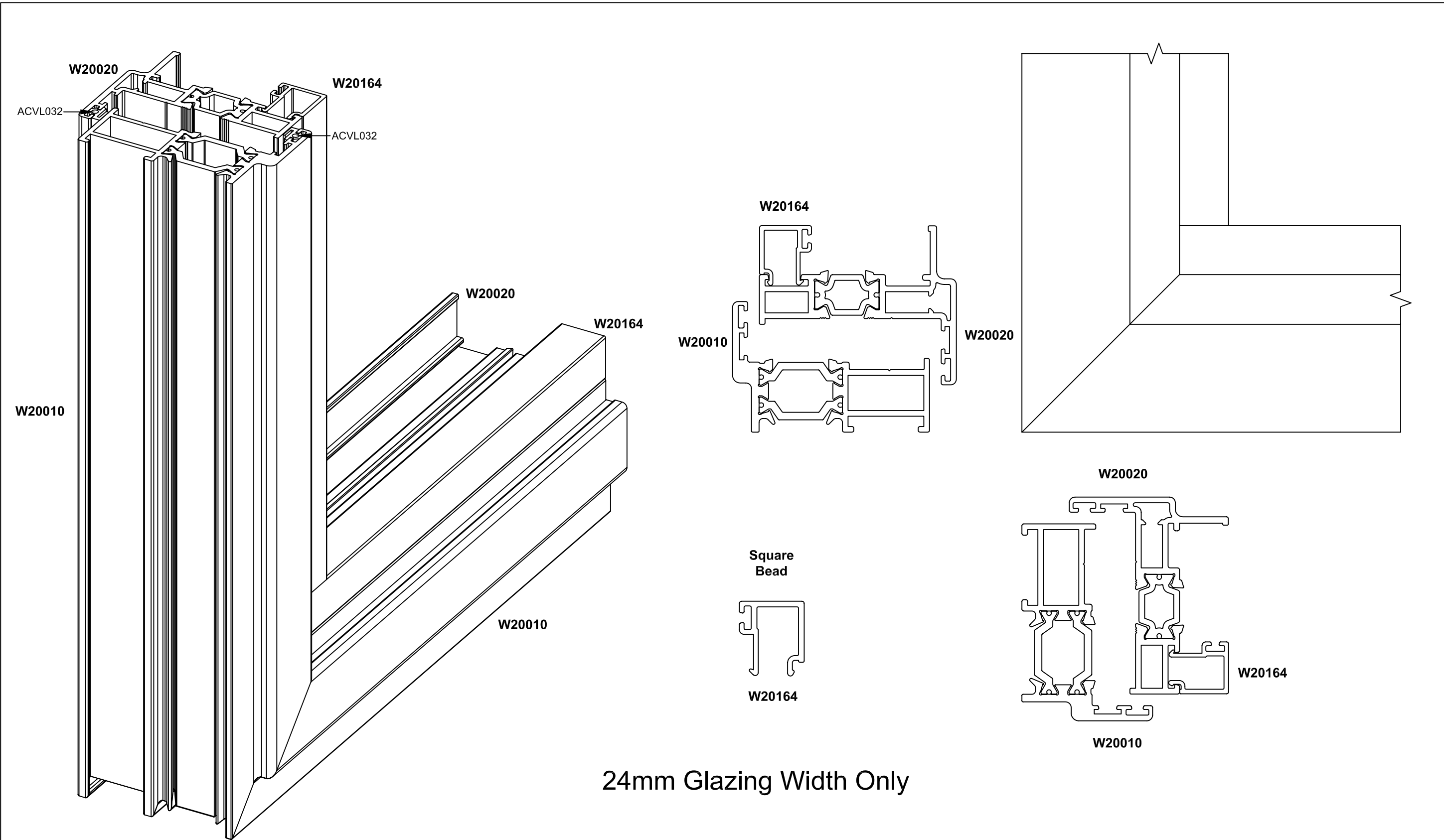
4g

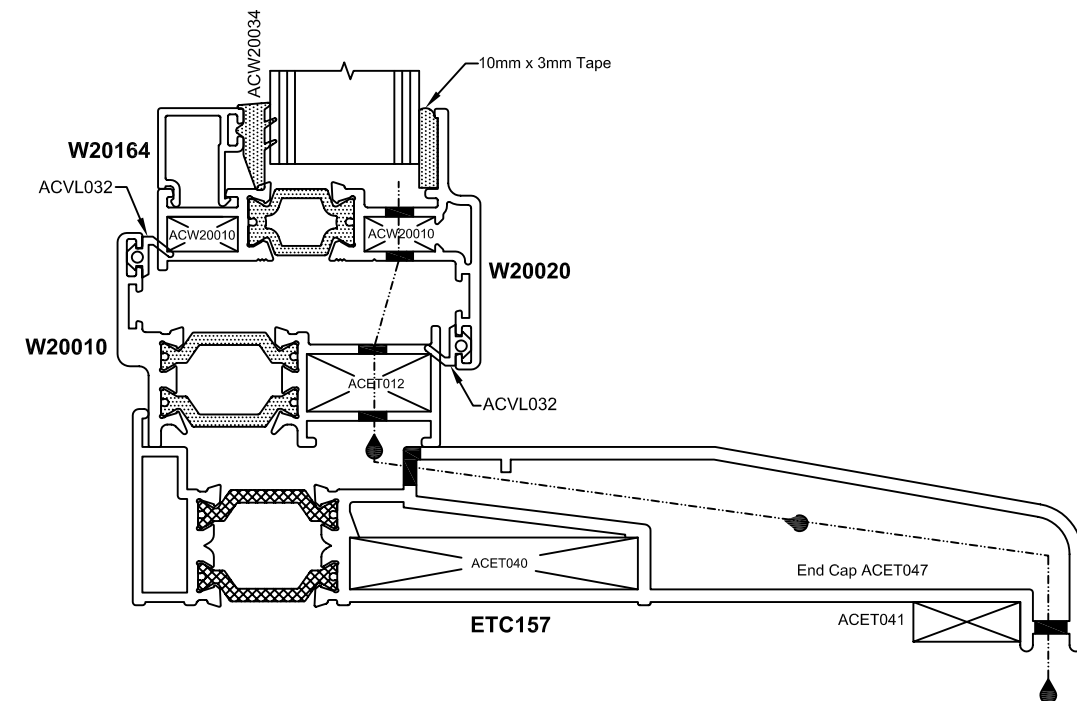
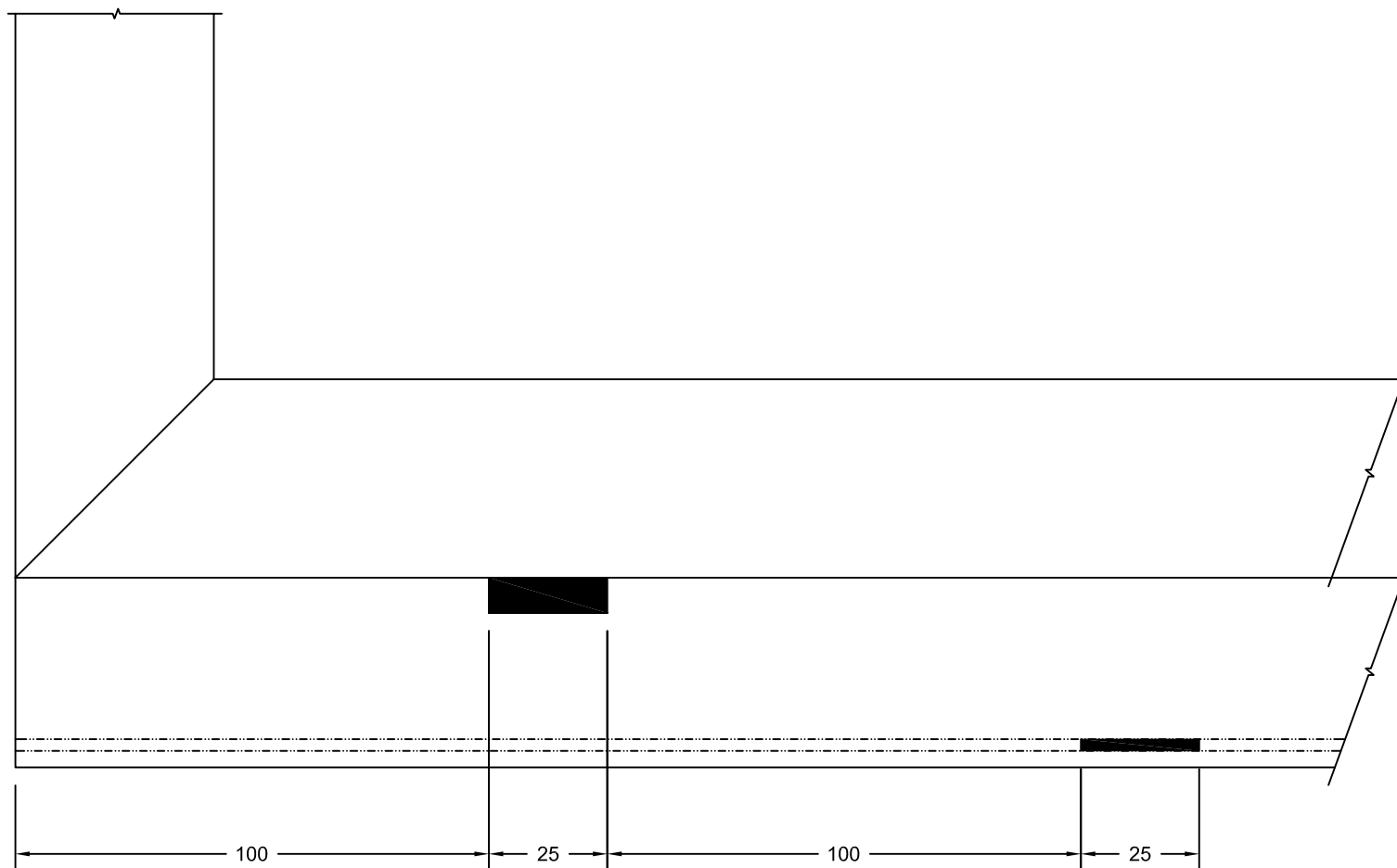
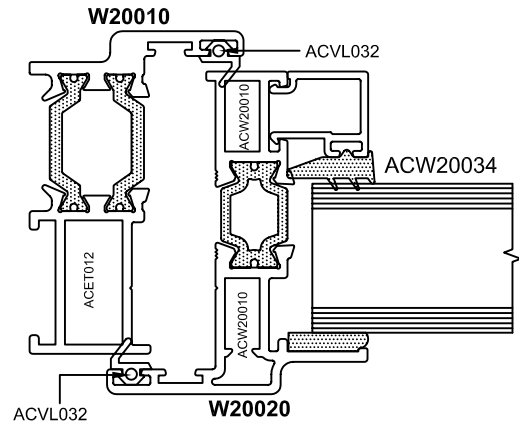


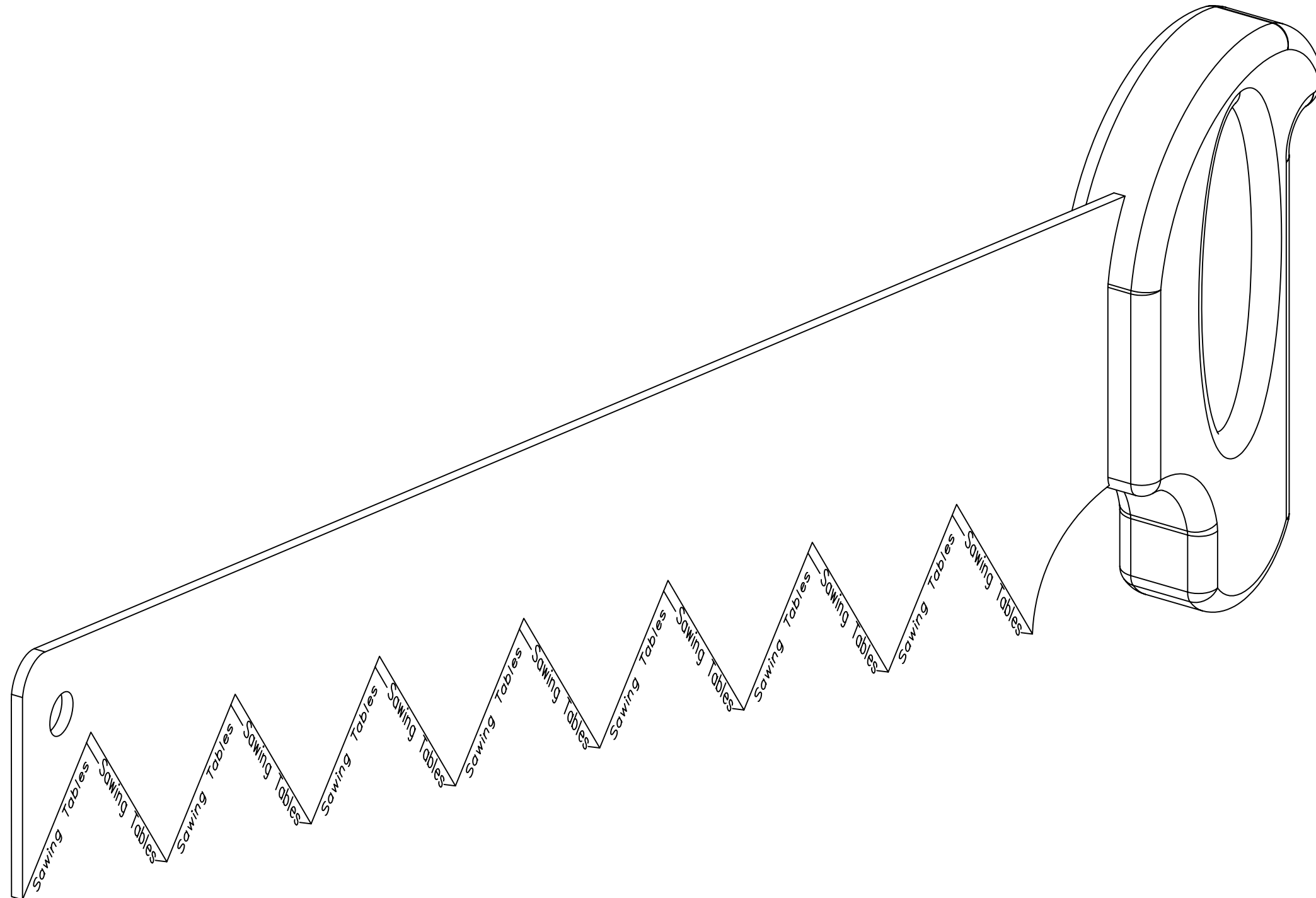
5a

Glazing Beads

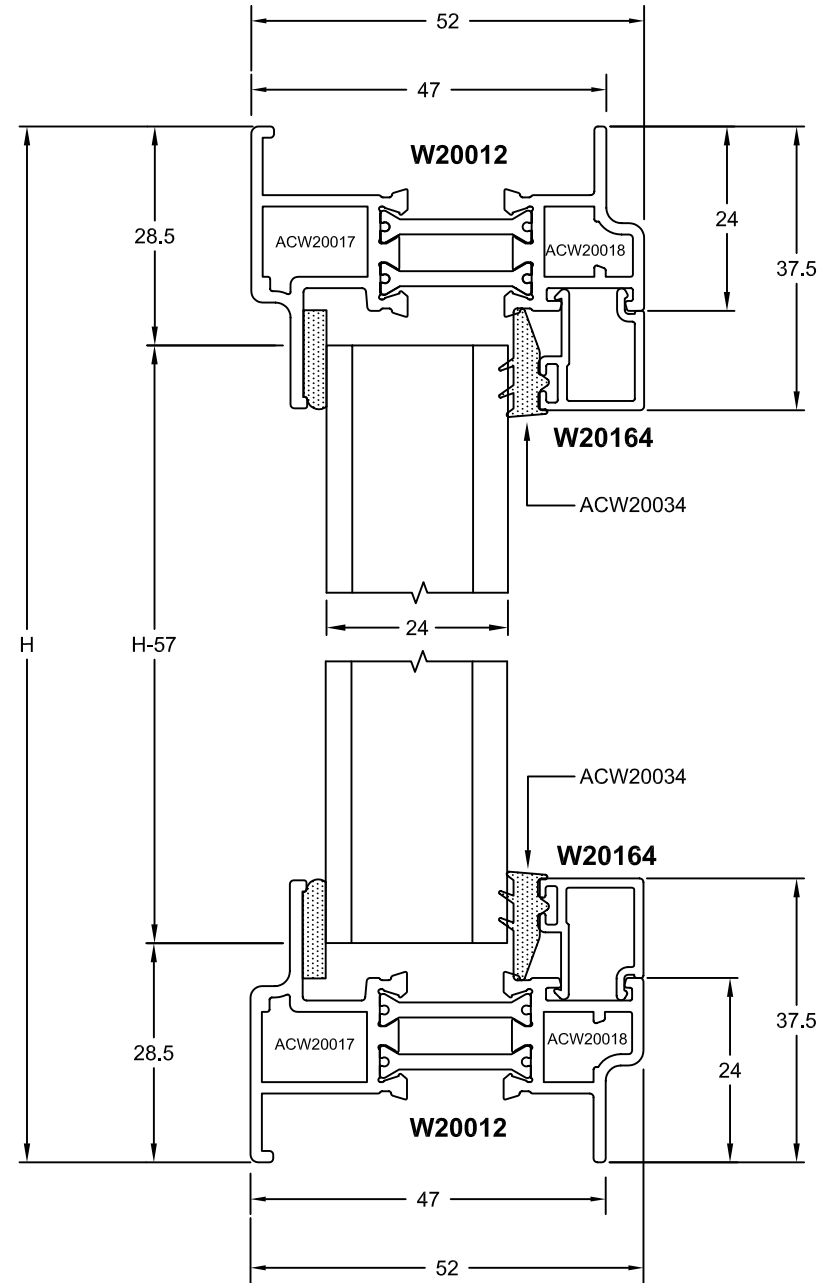
5a







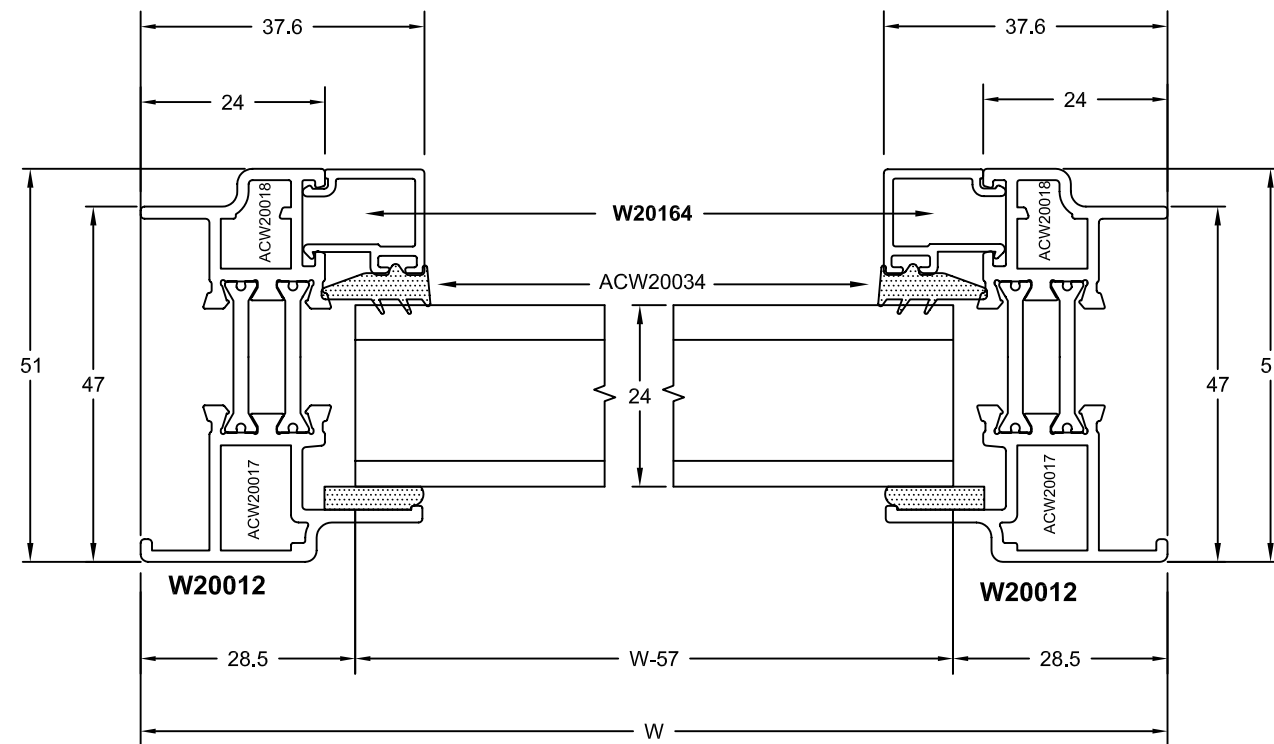
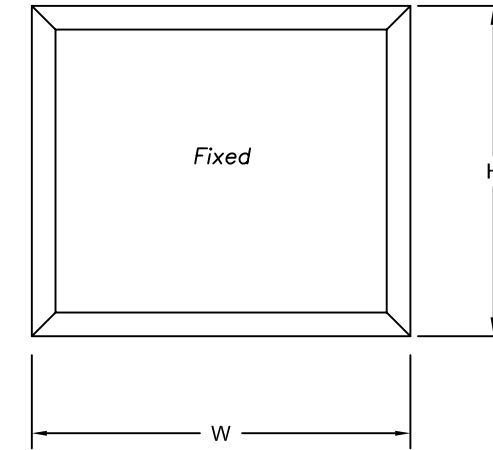
Sawing Tables



W20012		2		H
W20012		2		W
W20164		2		W-48
W20164		2		H-75

Glass	
W	- 57
H	- 57

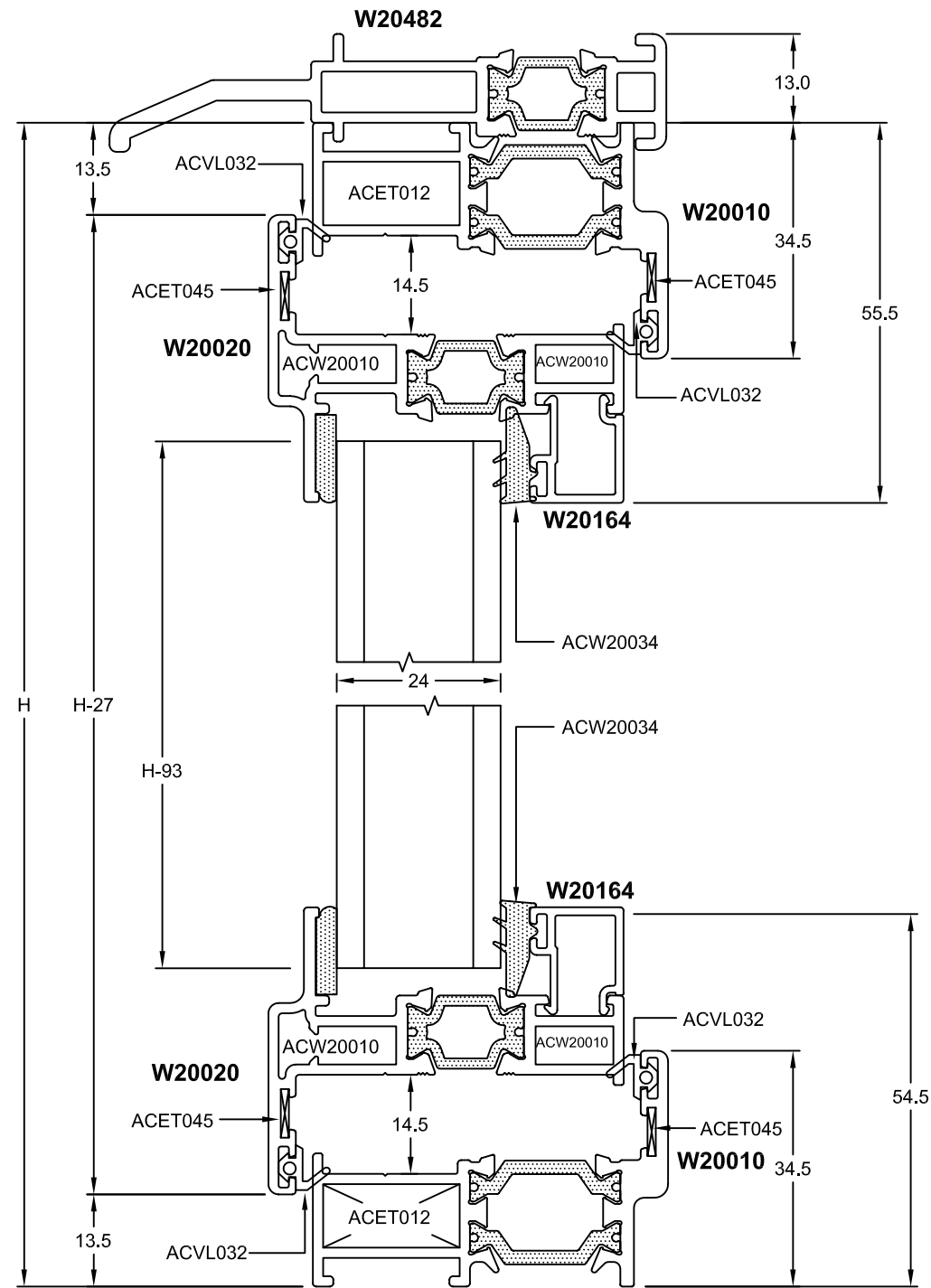
ACW20017		4	CLEAT
ACW20018		4	CLEAT
ACW20034		2(W+H)	Gasket E



2a

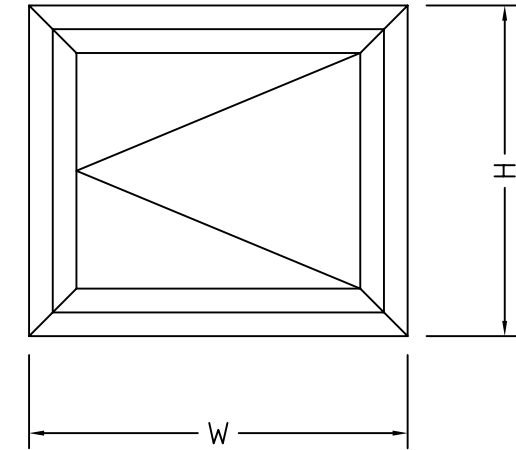
Sawing Tables

2a

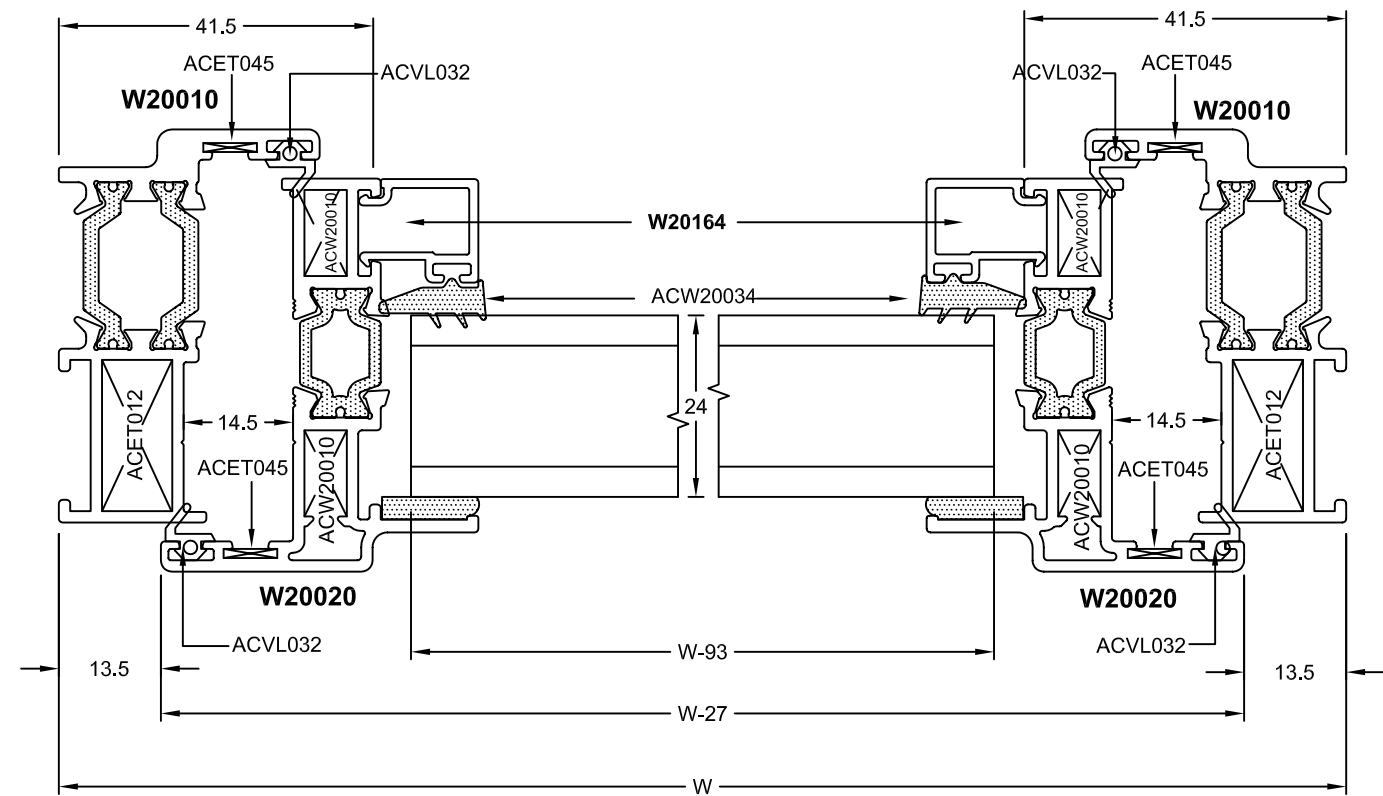


W20010		2		H
W20010		2		W
W20020		2		H-25
W20020		2		W-25
W20164		2		W-83
W20164		2		H-109
W20482		1		W

Glass
W - 93
H - 93



ACET012		4	Cleat Outer Frame
ACET045		8	Chevron
ACW20010		8	Cleat Vent Frame
ACW20034		2(W+H)	Gasket E
ACVL032		4(W+H)	Vent Seal
----		2	Hinge

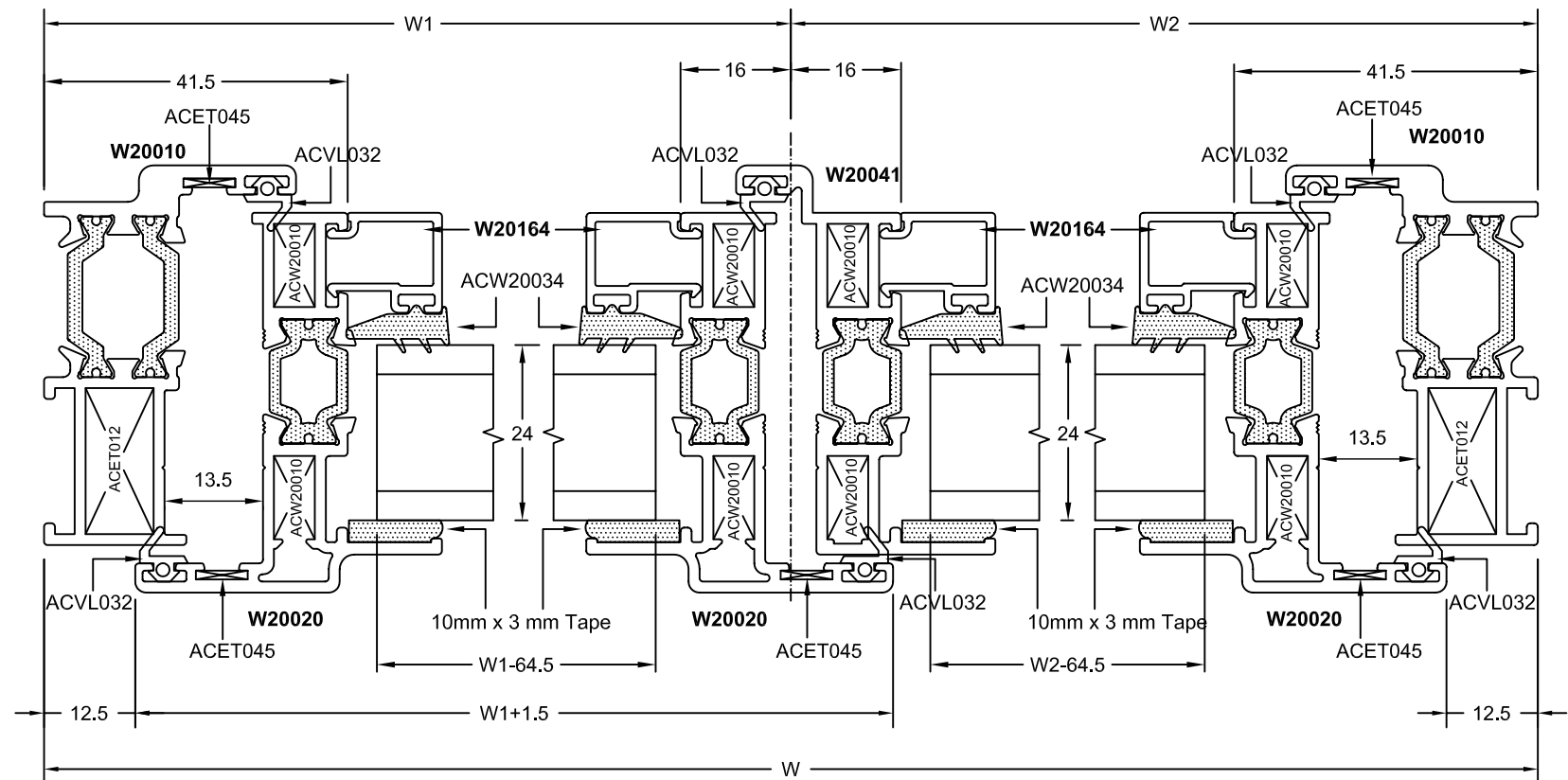
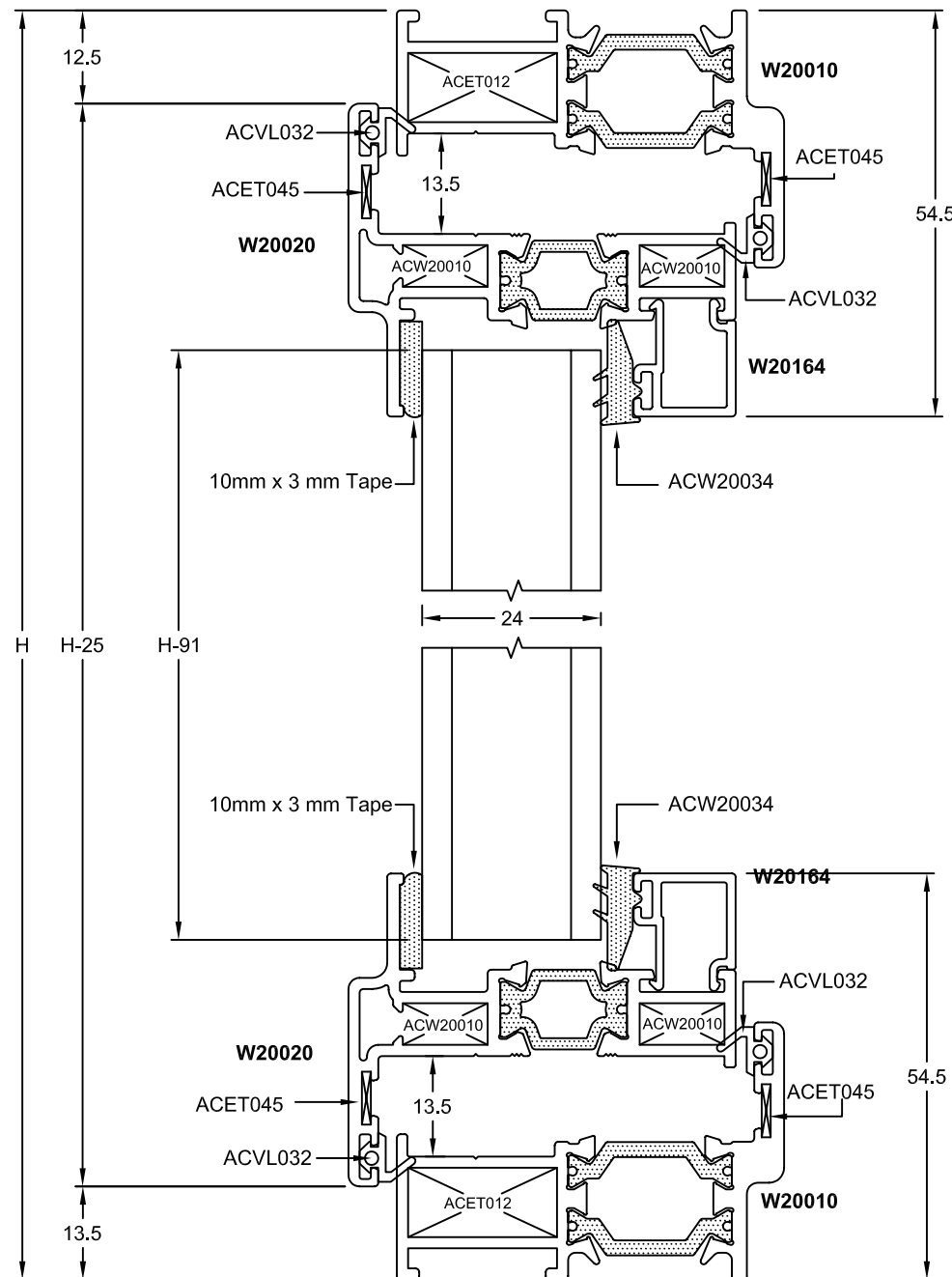
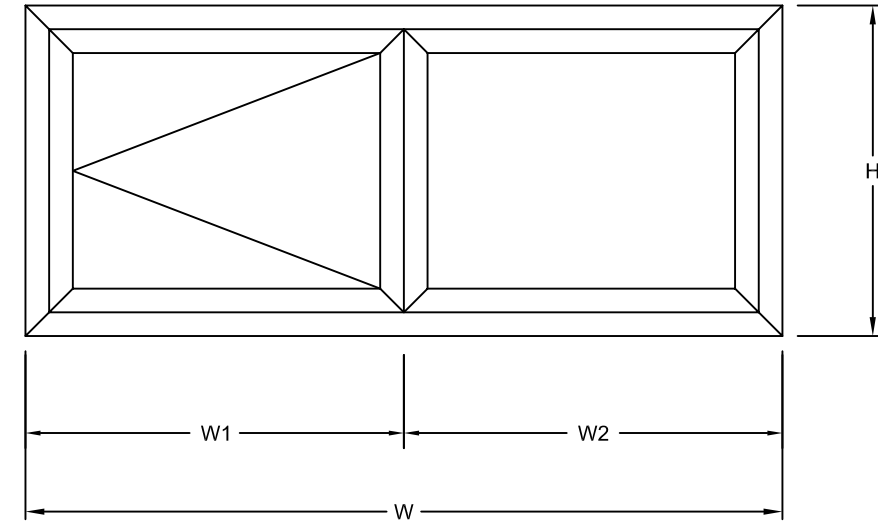


Sawing Tables

Glass	
W1	- 64.5
W2	- 64.5
H	- 91

Profiles				
W20010		2		H
W20010		2		W
W20020		3		H-25
W20020		2		W1+1.5
W20020		2		W2+8
W20041		1		H-38
W20164		4		H-109
W20164		2		W1-57
W20164		2		W2-57

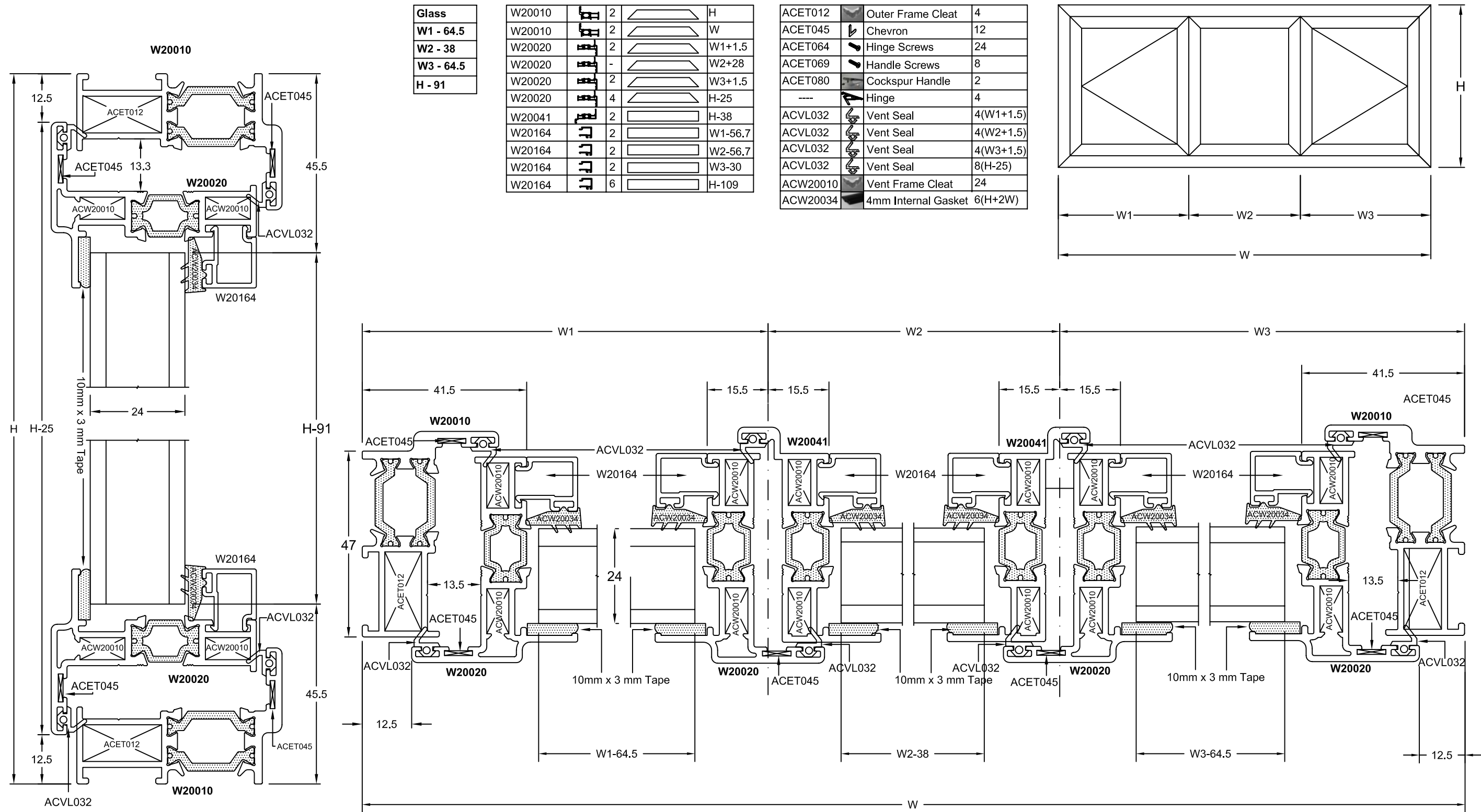
Accessories		
ACET012	Outer Frame Cleats	4
ACET045	Chevron	10
ACET069	Screws	4
ACET064	Screws	12
ACET080	Cockspur Handle	1
ACVL032	Vent Frame Seal	6(H - 25)
ACVL032	Vent Frame Seal	4(W1 + 1.5)
ACVL032	Vent Frame Seal	4(W2 + 1.5)
ACW20010	Vent Frame Cleats	8
ACW20016	Internal End Caps	2
ACW20034	Internal Gasket	4(H + 2W)
ACW20050	External Vent Moulding	2
----	Hinge	2



4a

Sawing Tables

4a

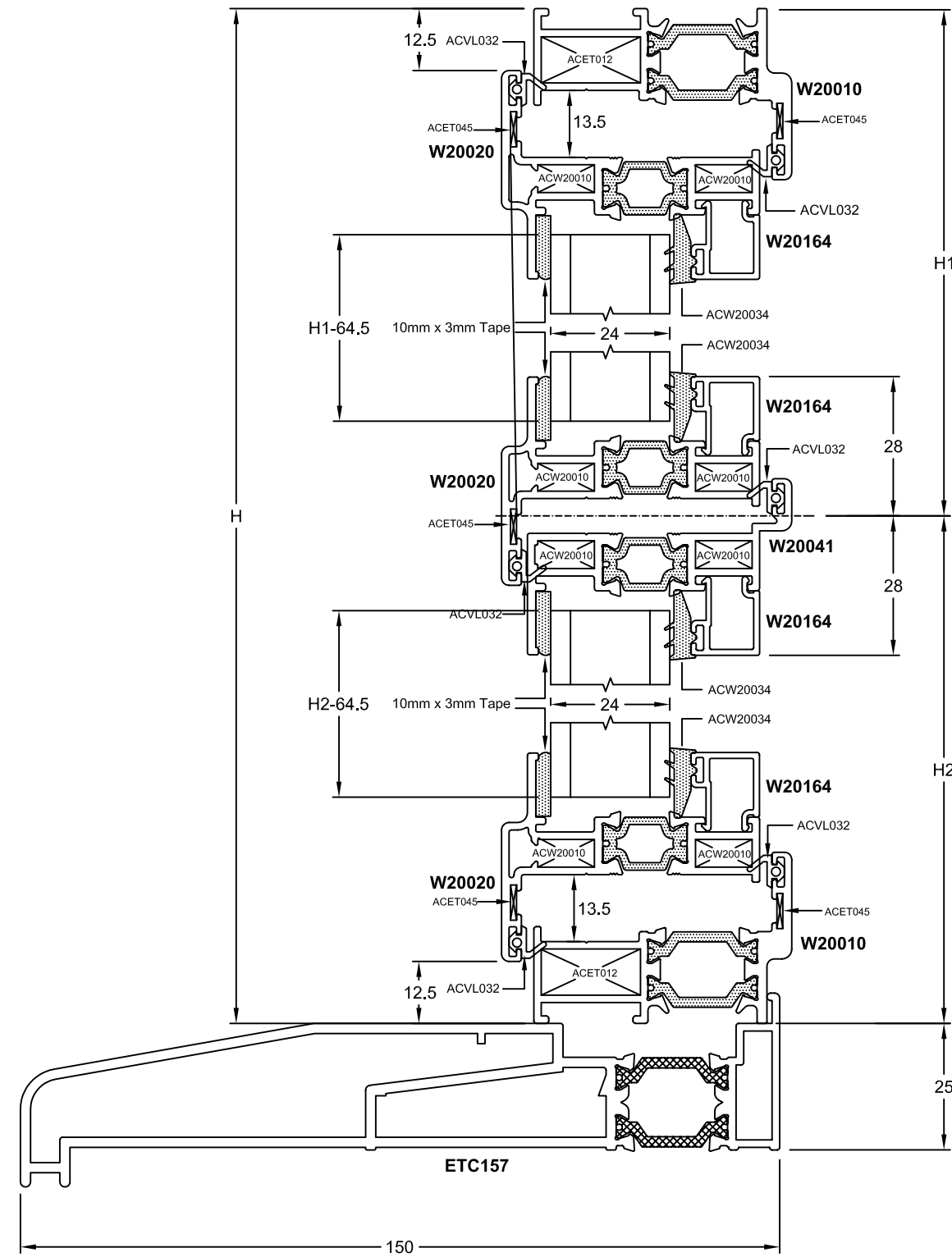
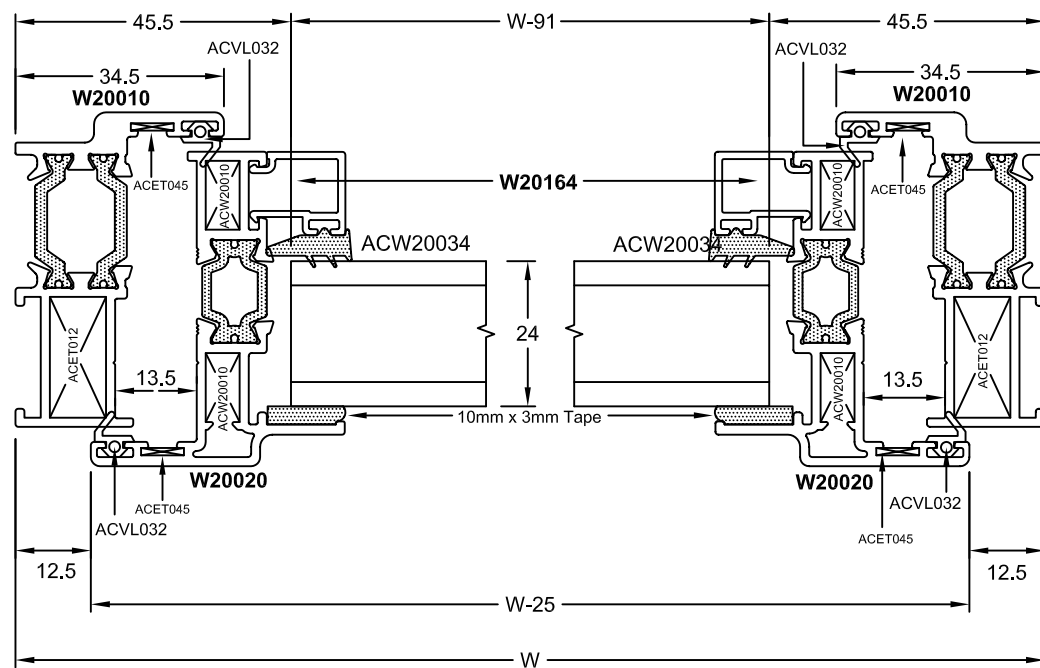
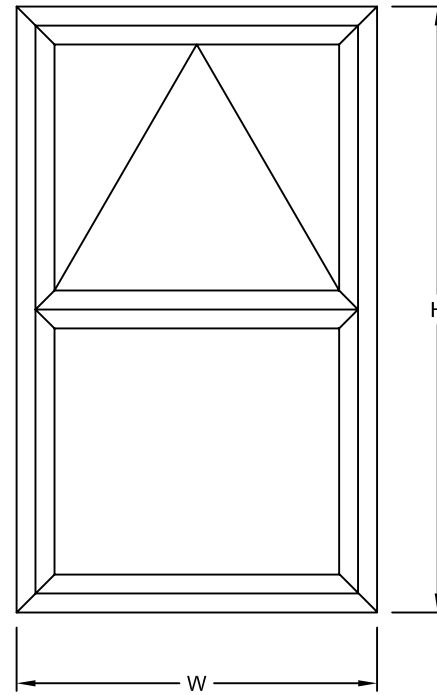


Sawing Tables

W20010		2		H
W20010		2		W
W20020		3		W-25
W20020		2		H1+1.5
W20020		2		H2+8
W20041		1		W-38
W20164		4		W-83
W20164		2		H1-82.5
W20164		2		H2-82.5

ACET012		Outer Frame Cleats	4
ACET045		Chevron	10
ACET064		Hinge Screws	12
ACET069		Handle Screws	2
ACET080		Cockspur Handle	1
---		Hinge	2
ACVL032		Flipper Gasket	6(W+25)
ACVL032		Flipper Gasket	2(H1+1.5)
ACVL032		Flipper Gasket	2(H2+1.5)
ACW20010		Vent Frame Cleat	16
ACW20034		4mm Internal gasket	4W+2H

Glass
W-91
H1-64.5
H2-64.5



6a

Sawing Tables

6a

W20010		2		H
W20010		2		W
W20020		2		W-25
W20020		2		H-15.5
W20021		2		W-29
W20021		2		H2-19.5
W20031		1		W-38
W20164		2		W-83
W20164		2		H1-100
W20164		2		W-69
W20164		2		H2-86

ACET012		Outer Frame Cleats	4
ACET045		Chevron	8
ACET064		Hinge Screws	12
ACET069		Handle Screws	2
----		Hinge	2
ACVL032		Flipper Gasket	6(W+25)
ACVL032		Flipper Gasket	2(H1+1.5)
ACVL032		Flipper Gasket	2(H2+1.5)
ACW20010		Vent Frame Cleat	16
ACW20034		4mm Internal gasket	4W+2H

Glass
W-93
H1-88
H2-72.5

