

visofold *1000*

SLIDE FOLDING DOORS

Smart Architectural Aluminium

Visofold 1000
Technical Manual
February 2011

For further information visit www.smartsystems.co.uk

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DV

VISOFOLD 1000

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Specification

GENERAL DESCRIPTION

The Visofold 1000 described in this manual is suitable for domestic or commercial applications and provides various opening options within impressive dimension and weight limitations using slim-line sections.

PROFILE SPECIFICATION

The frames are constructed of aluminium alloy extrusion to BS EN 755, extruded from 6063 T6 alloy. The external aluminium alloy extrusion is pre-treated and finished either in :-

- a) Anodised to BS 3987: 1987, grade AA25 to a natural self colour.
- b) Polyester powder organic coating to BS 6496.

GENERAL MANUFACTURING

Frames are made by cutting the profiles with accurate 45° mitred ends using Tunsten Carbide Tipped Saw Blades, operating at approximately 3000 rpm.

The joints of the screen are made using mechanically fixed corner cleats unless a low threshold is used which requires stainless steel self tapping screws to be fixed through the vertical members of the outerframe. Door joints are achieved with the use of mechanically fixed corner cleats. All joints should be sealed using and adequate sealant.

Care should be exercised when using products not supplied by Smart Systems Ltd as no responsibility can be accepted.

RECOMMENDED DESIGN LIMITATIONS

- Minimum Sash Width: 700mm**
- Maximum Sash Width: 1000mm**
- Maximum Sash Height: 2500mm (dependant on site conditions)**
- Maximum Sash Weight: 100kg**

Specification

DRAINAGE

As with all dry glazed systems, it is recommended that the system is drained and ventilated as shown in this manual. IF IN DOUBT ASK.

OUTER FRAME MANUFACTURING INFORMATION

The outer frame members are cut with 45° mitred ends to the overall size required.

The mitred ends are then prepared using the punch tool ACDV900 to provide the access for the fixing block and to the grub screw that secures it.

The mitred ends are then prepared using punch tool ACDV900 to provide the access for the fixing block, and to the grub screws that secures it.

All joints should be sealed using ACSIL04 and with cleat glue ACSIL013.

Holes for the low threshold are drilled to the dimensions shown in the manual. All joints should be sealed using ACSIL04

Specification

DOOR LEAF MANUFACTURING INFORMATION

The door stiles and rails are cut with 45° mitres to the overall size required.

DOOR FITTINGS

Visofold 1000 offers multi-point locking for the primary leaf which is locked by lifting the handle and turning the key of the europrofile cylinder.

Secondary doors are closed using a shootbolt which engages into the head and threshold using a rotating handle which operates 170 degrees to allow access to the optional europrofile half cylinder. There is no external access to the shootbolt locking.

The cylinders can be ordered as keyed alike.

Specification

GLAZING

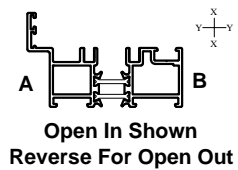
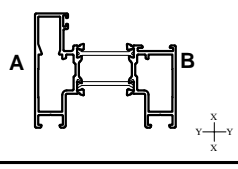
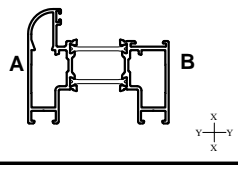
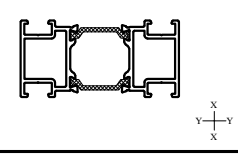
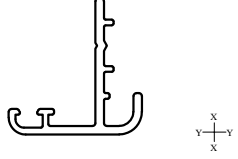
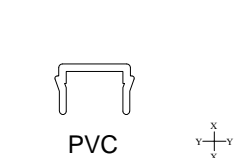
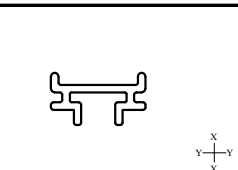
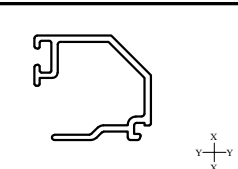
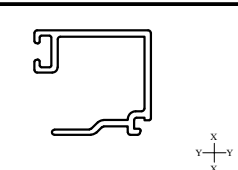
All beads are cut to suit the glazing aperture on the fully assemble door for glazing either at factory or on site as required. Glazing is for 28mm double glazed units only





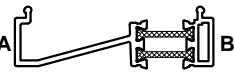

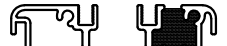









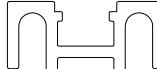

External gaskets are compatible with Pilkington Active sealed units.


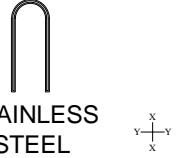
Specification

Visofold 1000 Weather Performance

BS EN 1026: 2000 Air Permeability:	T.B.A
BS EN 1027: 2000 Watertightness:	T.B.A
BS EN 12211: 2000 Resistance to Wind Load:	T.B.A

Number	Picture	Page	Perim. mm	Mec. mm	lx(cm4) wx(cm3)	ly(cm4) wy(cm3)	Length	Pack pr.	MF	SA	KL	HP	M	
DV14	 Open In Shown Reverse For Open Out	A10	473.7	99.2	37.0 ----- 8.9	7.8 ----- 4.3	6.5	1	X	X	X	X	X	
DV23	 Open In Shown Reverse For Open Out	A10	422.1	140.0	43.0 ----- 10.6	16.2 ----- 5.8	6.5	1	X	X	X	X	X	
DV26	 Open In Shown Reverse For Open Out	A11	416.6	116.9	43.0 ----- 10.9	16.3 ----- 5.8	6.5	1	X	X	X	X	X	
DV32	 Open In Shown Reverse For Open Out	A11	369.8	82.1	33.2 ----- 9.0	6.2 ----- 3.5	6.5	1	X	X	X	X	X	
DV56	 Open In Shown Reverse For Open Out	A12	124.9	45.4	0.423 ----- 0.245	3.07 ----- 0.218	6.5	1	X	X	X	X		
DV60	 Open In Shown Reverse For Open Out PVC	A12	-	-	- ----- -	- ----- -	6	1						
DV62	 Open In Shown Reverse For Open Out	A12	58.9	X	- ----- -	- ----- -	4	1	X					
DV63	 Open In Shown Reverse For Open Out	A12	139.1	48.6	- ----- -	- ----- -	6.5	1	X	X	X	X		
DV67	 Open In Shown Reverse For Open Out	A12	144.3	49.9	- ----- -	- ----- -	6.5	1	X	X	X	X		
								A = Outside B = Inside		GOZ = Gold W = White Z = Black		MF = Mill Finish SA = Silver Anodised KL = Basic Colour HP = Special Colour M = Dual Colour		

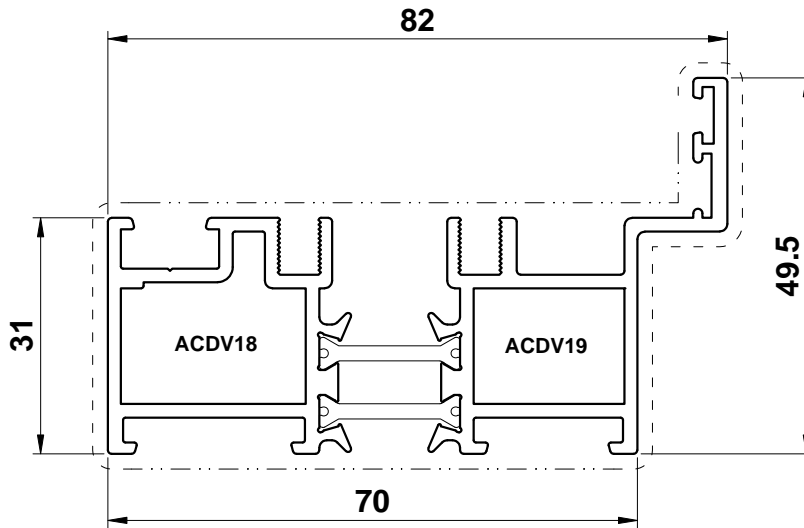
Number	Picture	Page	Perim. mm	Mec. mm	lx(cm4) wx(cm3)	ly(cm4) wy(cm3)	Length	Pack pr.	MF	SA	KL	HP	M	
DV68	 	A12	98	4.00	- ----- -	- ----- -	6.5	1	X	X	X	X		
DV171	 	A13	409.3	112.8	23.51 ----- 1.360	1.06 ----- 6.154	6.5	1		X				
DV172	 	A13	631	97	30.1 ----- 8.0	12.8 ----- 6.0	6.5	1	X	X	X	X		
DV173	 	A14	472.6	119.3	- ----- -	- ----- -	6.5	1		X				
DV174	 	A14	187.4	47.0	- ----- -	- ----- -	6.5	1	X	X				
DV559	 	A15	305.1	20.6	14.7 ----- 4.2	1.3 ----- 1.2	6.5	1	X	X	X	X		
EUD03	 	A15	112.9	38.6	- ----- -	- ----- -	4	1	X	X				
PCX15	 PVC 	A16	-	-	- ----- -	- ----- -	4	1						
PCX36	 PVC 	A16	-	-	- ----- -	- ----- -	3	1						
								A = Outside B = Inside		GOZ = Gold W = White Z = Black		MF = Mill Finish SA = Silver Anodised KL = Basic Colour HP = Special Colour M = Dual Colour		

Number	Picture	Page	Perim. mm	Mec. mm	Ix(cm4) wx(cm3)	Iy(cm4) wy(cm3)	Length	Pack pr.	MF	SA	KL	HP	M
VG52	 PVC	A16	-	-	- ----- -	- ----- -	7	1	X				
VG53	 STAINLESS STEEL	A16	-	-	- ----- -	- ----- -	6.5	1	X				
								A = Outside B = Inside	GOZ = Gold W = White Z = Black	MF = Mill Finish SA = Silver Anodised KL = Basic Colour HP = Special Colour M = Dual Colour			

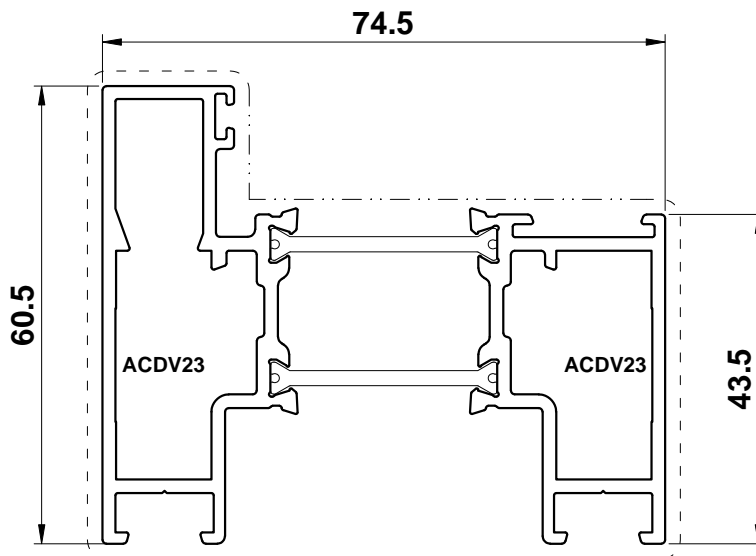
Primary Visible Side

Secondary Visible Side

DV14



DV23

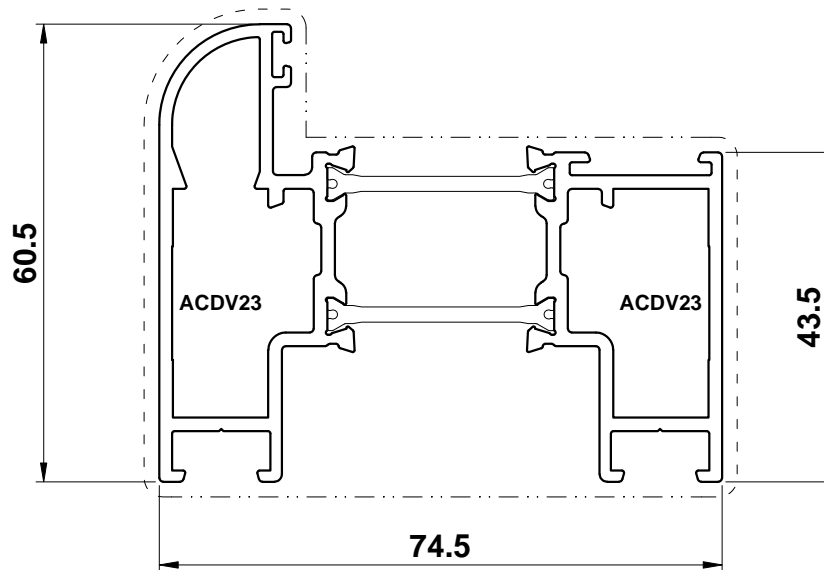


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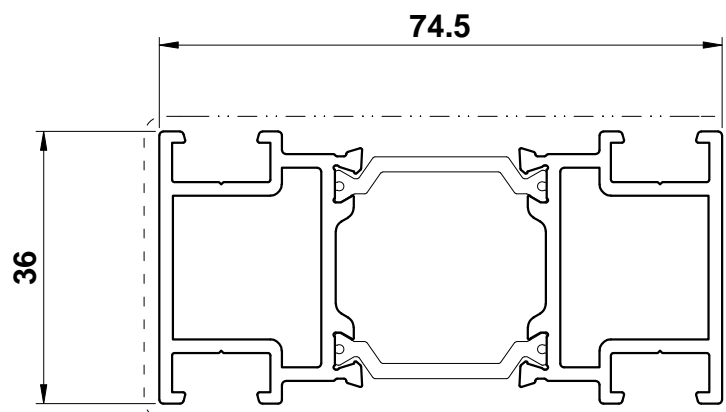
Primary Visible Side

Secondary Visible Side

DV26



DV32

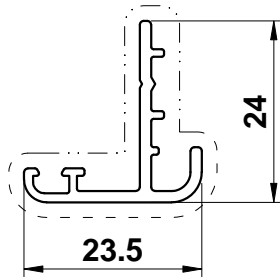


Scale 1:1

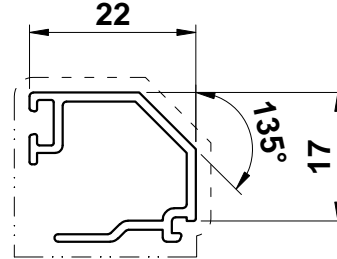
Primary Visible Side

Secondary Visible Side

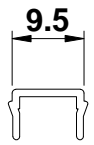
DV56



DV63

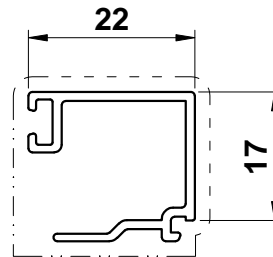


DV60

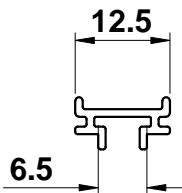


PVC

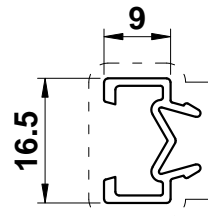
DV67



DV62



DV68

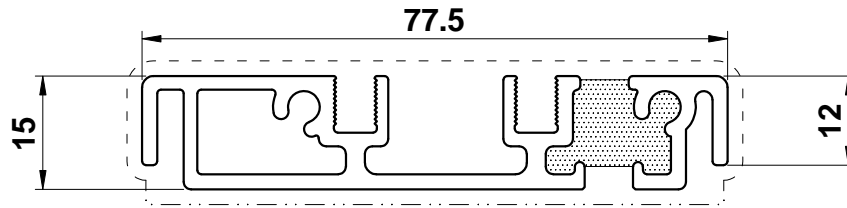


Scale 1:1

Primary Visible Side

Secondary Visible Side

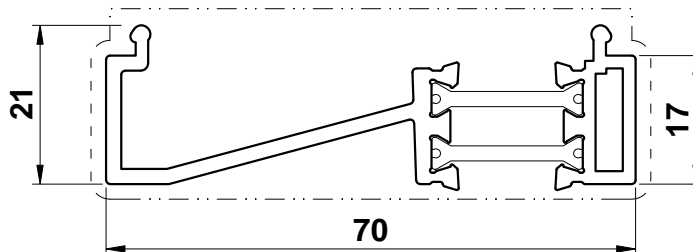
DV171*



End Cap = ACDV171

***DV171 is non-rebated. Please use rebated threshold where enhanced weather performance is required.**

DV172

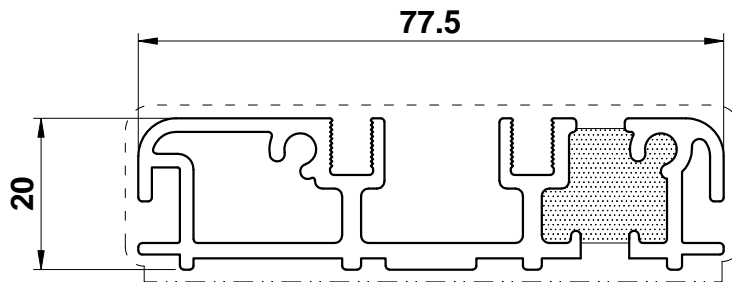


Scale 1:1

Primary Visible Side

Secondary Visible Side

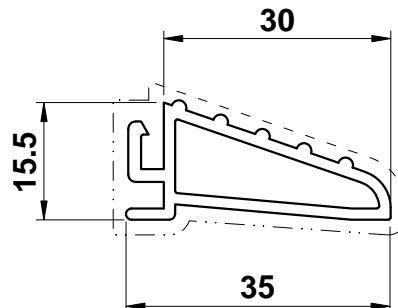
DV173*



End Cap = ACDV173

***DV173 is non-rebated. Please use rebated threshold where enhanced weather performance is required.**

DV174

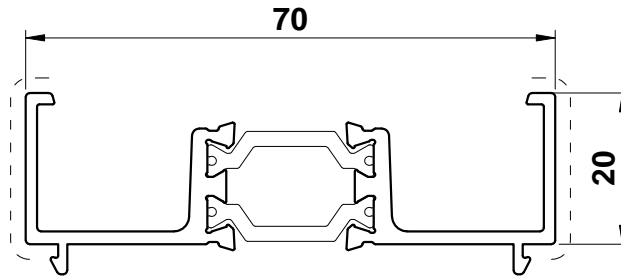


Scale 1:1

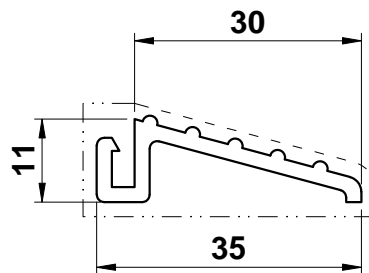
Primary Visible Side

Secondary Visible Side

DV559



EUD03

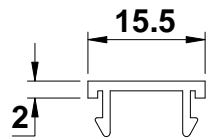


Scale 1:1

Primary Visible Side

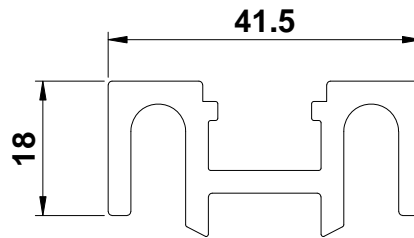
Secondary Visible Side

PCX15



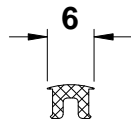
PVC

PCX36



PVC

VG52



PVC

VG53



**Stainless
Steel**

Scale 1:1

Section B

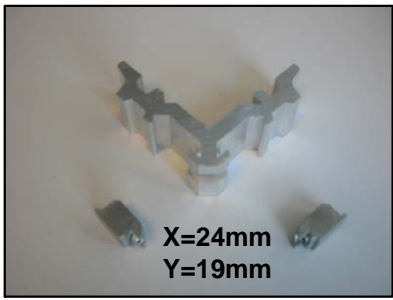

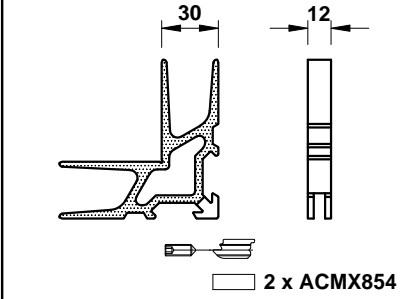
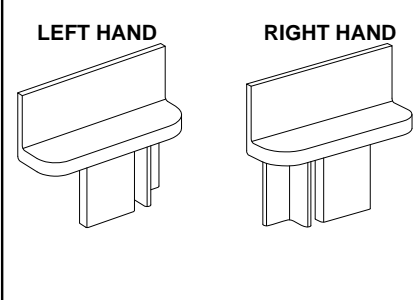
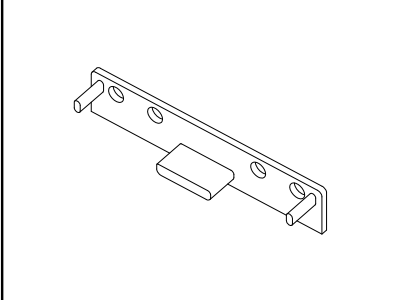
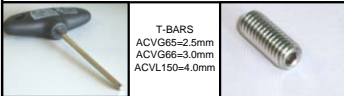
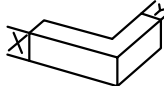
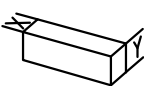
Image	Part Code	Pack	Unit	Application	Colour	
 <p>X=24mm Y=19mm</p>	ACDV18 Mechanical Corner Cleat	24	pack	DV14	MF	
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	
PC						
 <p>X=20mm Y=15mm</p>	ACDV19 Mechanical Corner Cleat	24	pack	DV14	MF	
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	
PC						
 <p>30 12 2 x ACMX854</p>	ACDV23 Mechanical Corner Cleat	24	pack	DV23 DV26	MF	
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	
PC						
 <p>LEFT HAND RIGHT HAND</p>	ACDV56 DV56 End Caps	10	pairs	DV56	MF	
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	X
					Z	X
PC						
	ACDV171 Threshold End Cap	10	pack	DV171	MF	
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	X
PC						
 <p>T-BARS ACVG65=2.5mm ACVG66=3.0mm ACVL150=4.0mm</p> <p>Screw (Grub)</p>	MF = Mill Finish SA = Silver Anodised KL = Basic Colour HP = Special Colour M = Dual Colour PC = Polished Chrome	GOZ = Gold W = White Z = Black	 			

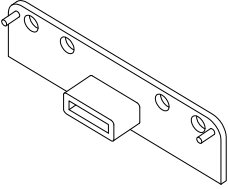
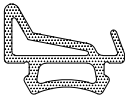





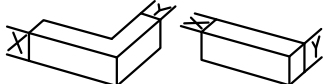
Image	Part Code	Pack	Unit	Application	Colour																		
	ACDV173 Threshold End Cap	10	pack	DV173	<table border="1"> <tr><td>MF</td><td></td></tr> <tr><td>SA</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>HP</td><td></td></tr> <tr><td>M</td><td></td></tr> <tr><td>GOZ</td><td></td></tr> <tr><td>W</td><td></td></tr> <tr><td>Z</td><td>X</td></tr> <tr><td>PC</td><td></td></tr> </table>	MF		SA		KL		HP		M		GOZ		W		Z	X	PC	
MF																							
SA																							
KL																							
HP																							
M																							
GOZ																							
W																							
Z	X																						
PC																							
	ACDV202 Intermediate Gasket	25	m	DV23 DV26	<table border="1"> <tr><td>MF</td><td></td></tr> <tr><td>SA</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>HP</td><td></td></tr> <tr><td>M</td><td></td></tr> <tr><td>GOZ</td><td></td></tr> <tr><td>W</td><td></td></tr> <tr><td>Z</td><td>X</td></tr> <tr><td>PC</td><td></td></tr> </table>	MF		SA		KL		HP		M		GOZ		W		Z	X	PC	
MF																							
SA																							
KL																							
HP																							
M																							
GOZ																							
W																							
Z	X																						
PC																							
	ACDV225 Shootbolt Operating Handle with Escutcheon	1	each	ACDV227 DV23 DV26 ACMX1603	<table border="1"> <tr><td>MF</td><td></td></tr> <tr><td>SA</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>HP</td><td></td></tr> <tr><td>M</td><td></td></tr> <tr><td>GOZ</td><td></td></tr> <tr><td>W</td><td></td></tr> <tr><td>Z</td><td>X</td></tr> <tr><td>PC</td><td>X</td></tr> </table>	MF		SA		KL		HP		M		GOZ		W		Z	X	PC	X
MF																							
SA																							
KL																							
HP																							
M																							
GOZ																							
W																							
Z	X																						
PC	X																						
	ACDV226 Shootbolt Operating Handle For Use Without Cylinder	1	each	ACDV227 DV23 DV26	<table border="1"> <tr><td>MF</td><td></td></tr> <tr><td>SA</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>HP</td><td></td></tr> <tr><td>M</td><td></td></tr> <tr><td>GOZ</td><td></td></tr> <tr><td>W</td><td></td></tr> <tr><td>Z</td><td>X</td></tr> <tr><td>PC</td><td>X</td></tr> </table>	MF		SA		KL		HP		M		GOZ		W		Z	X	PC	X
MF																							
SA																							
KL																							
HP																							
M																							
GOZ																							
W																							
Z	X																						
PC	X																						
	ACDV227 Shootbolt Gearbox	1	each	ACDV225 ACDV226 ACDV228 ACDV229 ACDV230 DV23 DV26	<table border="1"> <tr><td>MF</td><td></td></tr> <tr><td>SA</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>HP</td><td></td></tr> <tr><td>M</td><td></td></tr> <tr><td>GOZ</td><td></td></tr> <tr><td>W</td><td></td></tr> <tr><td>Z</td><td>X</td></tr> <tr><td>PC</td><td>X</td></tr> </table>	MF		SA		KL		HP		M		GOZ		W		Z	X	PC	X
MF																							
SA																							
KL																							
HP																							
M																							
GOZ																							
W																							
Z	X																						
PC	X																						
 <p>T-BARS ACVG65=2.5mm ACVG66=3.0mm ACVL150=4.0mm</p>  <p>Screw (Grub)</p>	<p>MF = Mill Finish SA = Silver Anodised KL = Basic Colour HP = Special Colour M = Dual Colour PC = Polished Chrome</p>	<p>GOZ = Gold W = White Z = Black</p>																					

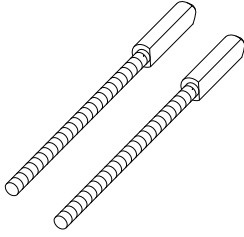
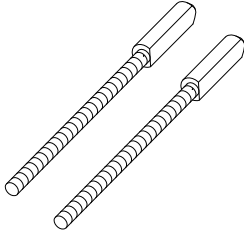











Image	Part Code	Pack	Unit	Application	Colour	
	ACDV228 Shootbolt Locking Rods - Length 1300mm	1	pair	ACDV225 ACDV226 ACDV227 ACDV229 ACDV230 DV23 DV26	MF	
					SA	
	ACDV229 Shootbolt Guides	1	pair	ACDV225 ACDV226 ACDV227 ACDV228 ACDV230 DV23 DV26	KL	
					HP	
	ACDV230 Gear Box Cover Plate	1	each	ACDV225 ACDV226 ACDV227 ACDV228 ACDV229 DV23 DV26	M	
					GOZ	
	ACDV230 Gear Box Cover Plate	1	each	ACDV225 ACDV226 ACDV227 ACDV228 ACDV229 DV23 DV26	W	
					Z	
	ACDV231 Intermediate Hinge	1	each	DV14 DV23 DV26 DV32	PC	
					Z	
	ACDV232 Bottom Roller Carrier Includes Hinges	1	each	DV23 DV26 DV32	MF	
					SA	
	ACDV232 Bottom Roller Carrier Includes Hinges	1	each	DV23 DV26 DV32	KL	
					HP	
	ACDV232 Bottom Roller Carrier Includes Hinges	1	each	DV23 DV26 DV32	M	
					GOZ	
	ACDV232 Bottom Roller Carrier Includes Hinges	1	each	DV23 DV26 DV32	W	
					Z	
	ACDV232 Bottom Roller Carrier Includes Hinges	1	each	DV23 DV26 DV32	PC	
					Z	
	T-BARS ACVG65=2.5mm ACVG66=3.0mm ACVL150=4.0mm		Screw (Grub)	MF = Mill Finish SA = Silver Anodised KL = Basic Colour HP = Special Colour M = Dual Colour PC = Polished Chrome	GOZ = Gold W = White Z = Black	

Image	Part Code	Pack	Unit	Application	Colour
	ACDV233 Top Guide Carrier Includes Hinges	1	each	DV23 DV26 DV32	MF SA KL HP M GOZ W Z X PC
	ACDV234 D Handle Hinge Assembly Note: The chrome version of ACDV234 has a black hinge & chrome 'D'	1	each	DV23 DV26 DV32	MF SA KL HP M GOZ W Z X PC X
	ACDV241 Fixing Plate	50	pack	DV23 DV26 DV32	MF SA KL HP M GOZ W Z PC
	ACDV242 DV32 End Cap	10	pack	DV32	MF SA KL HP M GOZ W X Z X PC
	ACDV244 Flipper Gasket	100	m	DV14	MF SA KL HP M GOZ W Z X PC
	T-BARS ACVG65=2.5mm ACVG66=3.0mm ACVL150=4.0mm Screw (Grub)			MF = Mill Finish SA = Silver Anodised KL = Basic Colour HP = Special Colour M = Dual Colour PC = Polished Chrome	GOZ = Gold W = White Z = Black

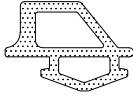
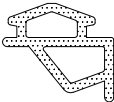
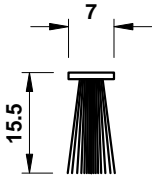

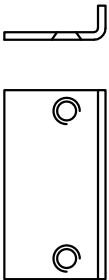



Image	Part Code	Pack	Unit	Application	Colour	
	ACDV245 Bubble Seal	50	m	DV14	MF	
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	X
					PC	
	ACDV246 Bubble Seal with 'Fin'	50	m	DV23 DV26	MF	
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	X
					PC	
	ACDV249 Brush Pile	250	m	ACDV249 DV171 DV173	MF	
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	X
					PC	
	ACDV251 Lever/Lever Handles	1	pair	DV23 DV26 ACDV718 ACDV719	MF	
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	X
					Z	X
					PC	X
	ACDV252 Stainless Steel Keep Guide	10	pack	DV14 DV23 DV26 DV32 ACDV718 ACDV719	MF	
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	
					PC	
 T-BARS ACV G65=2.5mm ACV G66=3.0mm ACV L150=4.0mm	 Screw (Grub)	MF = Mill Finish SA = Silver Anodised KL = Basic Colour HP = Special Colour M = Dual Colour PC = Polished Chrome	GOZ = Gold W = White Z = Black			

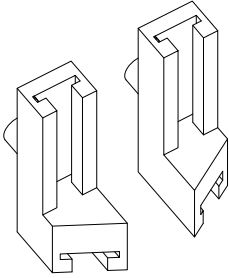
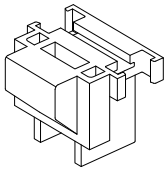




Image	Part Code	Pack	Unit	Application	Colour	
	ACDV254 End Caps For Low Threshold	10	pairs	DV171 DV173	MF	
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	X
					PC	
						ACDV255 End Caps For DV32
SA						
KL						
HP						
M						
GOZ						
W						
Z	X					
PC						
	ACDV258 50/50 Euro Cylinder for use with ACDV251 only For Keyed Alike Order <u>ACDV258 SL</u>	1	each	DV23 DV26 ACDV718 ACDV719		
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	
					PC	
						ACDV262 M4 x 50 CSK S/S Screw
SA						
KL						
HP						
M						
GOZ						
W						
Z						
PC						
	ACDV264 M4 x 35 CSK S/S Screw	100	each	ACDV718 ACDV719		
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	
					PC	
						T-BARS ACVG65=2.5mm ACVG66=3.0mm ACVL150=4.0mm


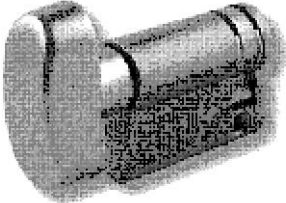

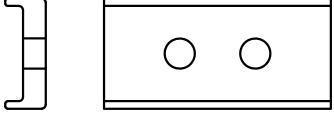
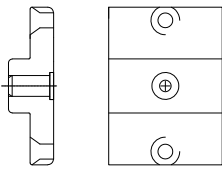


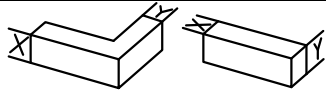
Image	Part Code	Pack	Unit	Application	Colour
	ACDV265 M4 x 60 CSK S/S Screw	100	each	ACDV718 ACDV719	MF SA KL HP M GOZ W Z PC
	ACDV267 Half Cylinder with Thumb Turn	100	each	ACDV225 ACDV227	MF SA KL HP M GOZ W Z PC
	ACDV268 Bubble Gasket with Arrow Head for Greater Compression. Note: ACDV268 is NOT recommended where DV32 is required due to increased friction.	1	each	DV14	MF SA KL HP M GOZ W Z X PC
	ACDV270 Fixing Plate for Keeps in PCX36 to take M4 Fixing	50	pack	PCX36 ACDV718 ACDV719	MF SA KL HP M GOZ W Z PC
	ACDV271 Packer for PCX36	50	pack	PCX36 ACDV718 ACDV719	MF SA KL HP M GOZ W Z PC
 T-BARS ACVG65=2.5mm ACVG66=3.0mm ACVL150=4.0mm	 Screw (Grub)	MF = Mill Finish SA = Silver Anodised KL = Basic Colour HP = Special Colour M = Dual Colour PC = Polished Chrome		GOZ = Gold W = White Z = Black	





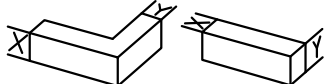
Image	Part Code	Pack	Unit	Application	Colour	
	ACDV274 D Handle Hinge Assembly Note: The chrome version of ACDV234 has a black hinge & chrome 'D' For Open In Doors Black, White & Chrome	1	each	DV23 DV26	MF	
					SA	
	ACDV308 Magnetic Door Holder Use Screws ACET060 & MUA025	1	each	DV23 DV26	KL	
					HP	
					M	
					GOZ	
					W	
					Z	
					PC	
					MF	
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	
					PC	
					MF	
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	
					PC	
	T-BARS ACVG65=2.5mm ACVG66=3.0mm ACVL150=4.0mm		Screw (Grub)	MF = Mill Finish SA = Silver Anodised KL = Basic Colour HP = Special Colour M = Dual Colour PC = Polished Chrome	GOZ = Gold W = White Z = Black	

Image	Part Code	Pack	Unit	Application Colour																	
	<p>ACDV718</p> <p>Multi Point Lock Kit with LEFT HAND Centre Keep</p> <p>Viewed Externally</p> <p>Left Hand Open Out Right Hand Open In</p>	1	each	<p>DV14 DV23 DV26 DV32 PCX36</p>	<table border="1"> <tr><td>MF</td><td>X</td></tr> <tr><td>SA</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>HP</td><td></td></tr> <tr><td>M</td><td></td></tr> <tr><td>GOZ</td><td></td></tr> <tr><td>W</td><td></td></tr> <tr><td>Z</td><td></td></tr> </table>	MF	X	SA		KL		HP		M		GOZ		W		Z	
					MF	X															
SA																					
KL																					
HP																					
M																					
GOZ																					
W																					
Z																					
	<p>ACDV719</p> <p>Multi Point Lock Kit with RIGHT HAND Centre Keep</p> <p>Viewed Externally</p> <p>Left Hand Open In Right Hand Open Out</p>	1	each	<p>DV14 DV23 DV26 DV32 PCX36</p>	<table border="1"> <tr><td>MF</td><td>X</td></tr> <tr><td>SA</td><td></td></tr> <tr><td>KL</td><td></td></tr> <tr><td>HP</td><td></td></tr> <tr><td>M</td><td></td></tr> <tr><td>GOZ</td><td></td></tr> <tr><td>W</td><td></td></tr> <tr><td>Z</td><td></td></tr> </table>	MF	X	SA		KL		HP		M		GOZ		W		Z	
					MF	X															
SA																					
KL																					
HP																					
M																					
GOZ																					
W																					
Z																					
		<p>MF = Mill Finish GOZ = Gold SA = Silver Anodised W = White KL = Basic Colour Z = Black HP = Special Colour M = Dual Colour PC = Polished Chrome</p>																			


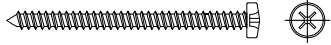
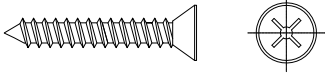
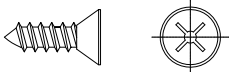
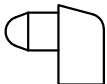

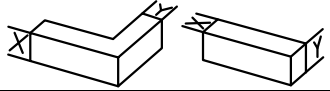
Image	Part Code	Pack	Unit	Application	Colour
	ACDV900 Punch Tool	1	each	DV14 DV23 DV26	MF SA KL HP M GOZ W Z PC
	ACDR052 No. 10 x 2" Pan Head S/S Self Tapper	200	pack	DV14 DV171 DV173	MF SA KL HP M GOZ W Z PC
	ACET060 No. 7 x 1" CSK S/S Self Tapper	100	pack		MF SA KL HP M GOZ W Z PC
	ACET067 No. 7 x 1/2" CSK S/S Self Tapper	100	pack		MF SA KL HP M GOZ W Z PC
	ACET131 Drainage Cap	100	pack		MF SA KL HP M GOZ W X Z X PC
	<p>T-BARS ACVG65=2.5mm ACVG66=3.0mm ACVL150=4.0mm</p> <p>Screw (Grub)</p>			<p>MF = Mill Finish SA = Silver Anodised KL = Basic Colour HP = Special Colour M = Dual Colour PC = Polished Chrome</p> <p>GOZ = Gold W = White Z = Black</p>	

Image	Part Code	Pack	Unit	Application	Colour	
	ACIM442 40/40 Cylinder For Keyed Alike Order <u>ACIM442SL</u>	1	each	ACDV718 ACDV718	MF	
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	
					PC	
	ACMX01603 40 Half Cylinder For Keyed Alike Order <u>ACMX01603SL</u>	1	each	ACDV225 ACDV227	MF	
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	
					PC	
	ACSG023 M4 Fixing Plate	50	pack	DV14 ACDV718 ACDV719 ACSG071	MF	
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	
					PC	
	ACVG31 3mm Retained Gasket	200	m	DV23 DV26	MF	
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	X
					PC	
	ACVG34 5mm Wedge Gasket	100	m	DV23 DV26	MF	
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	X
					PC	
 T-BARS ACVG65=2.5mm ACVG66=3.0mm ACVL150=4.0mm	 Screw (Grub)	MF = Mill Finish SA = Silver Anodised KL = Basic Colour HP = Special Colour M = Dual Colour PC = Polished Chrome	GOZ = Gold W = White Z = Black			


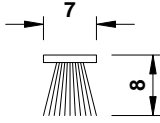

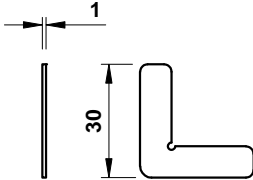
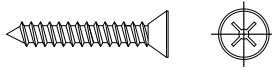

Image	Part Code	Pack	Unit	Application	Colour	
	ACVL032 Flipper Gasket	100	m	DV56	MF	
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	X
					PC	
						ACVL033 Woolpile
SA						
KL						
HP						
M						
GOZ						
W						
Z						
PC						
	ACVL159 Glue	1	each	ACSH032 ACDV242 ACDV255		
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	
					PC	
						ACW20024 Chevron
SA						
KL						
HP						
M						
GOZ						
W						
Z						
PC						
	MUA025SSZ No. 6 x 1" CSK S/S Self Tapper	100	pack	ACDV308		
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	
					PC	
						T-BARS ACVG65=2.5mm ACVG66=3.0mm ACVL150=4.0mm








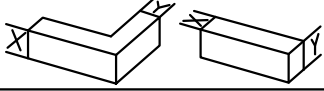






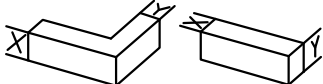
Image	Part Code	Pack	Unit	Application	Colour
	ACMX09700 Alu Polish	1	each		MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z
PC					
	ACMX09761 Maxi Gloss	1	each		MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z
PC					
	ACMX09762 Alu Bright	1	each		MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z
PC					
	ACMX09763 Teflon Spray	1	each		MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z
PC					
	ACMX09764 Maxi Clean	1	each		MF
					SA
					KL
					HP
					M
					GOZ
					W
					Z
PC					
 <small>T-BARS ACVG65=2.5mm ACVG66=3.0mm ACVL150=4.0mm</small>	 <small>Screw (Grub)</small>	MF = Mill Finish SA = Silver Anodised KL = Basic Colour HP = Special Colour M = Dual Colour PC = Polished Chrome	GOZ = Gold W = White Z = Black		

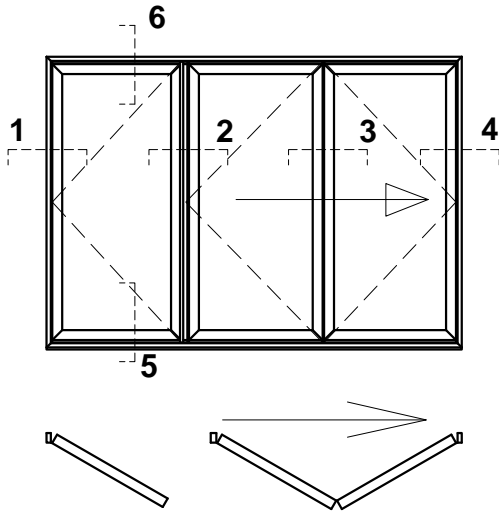
Image	Part Code	Pack	Unit	Application	Colour	
	ACMX09765 Alu Cleaner	1	each		MF	
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	
PC						
	ACMX09770 Roll & Wrap 100mm	1	each		MF	
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	
PC						
	ACMX09775 Grip Handwrap	1	each		MF	
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	
PC						
	ACMX09801 Protective Tape 50mm	1	each		MF	
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	
PC						
	ACMX09802 Protective Tape 70mm	1	each		MF	
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	
PC						
 <small>T-BARS ACV665=2.5mm ACV666=3.0mm ACV1150=4.0mm</small>	 <small>Screw (Grub)</small>			MF = Mill Finish SA = Silver Anodised KL = Basic Colour HP = Special Colour M = Dual Colour PC = Polished Chrome	GOZ W Z	

Image	Part Code	Pack	Unit	Application	Colour	
	ACMX09803 Protective Tape 100mm	1	each		MF	
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	
PC						
	ACMX09830 Rubber Sealant	1	each		MF	
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	
PC						
	ACSIL04 Sealing Glue	1	each		MF	
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	X
					Z	X
PC						
	ACSIL08 Silicone Gun	1	each		MF	
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	
PC						
	ACSIL013 Glue for Mitre	1	each		MF	
					SA	
					KL	
					HP	
					M	
					GOZ	
					W	
					Z	
PC						
	MF = Mill Finish SA = Silver Anodised KL = Basic Colour HP = Special Colour M = Dual Colour PC = Polished Chrome	GOZ W Z				

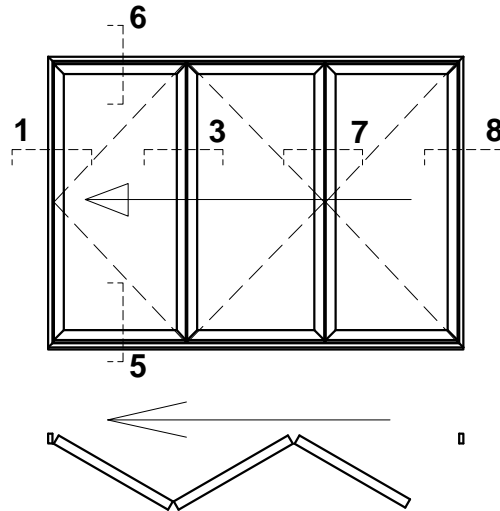
Section C

Open Out - Scale Elevations

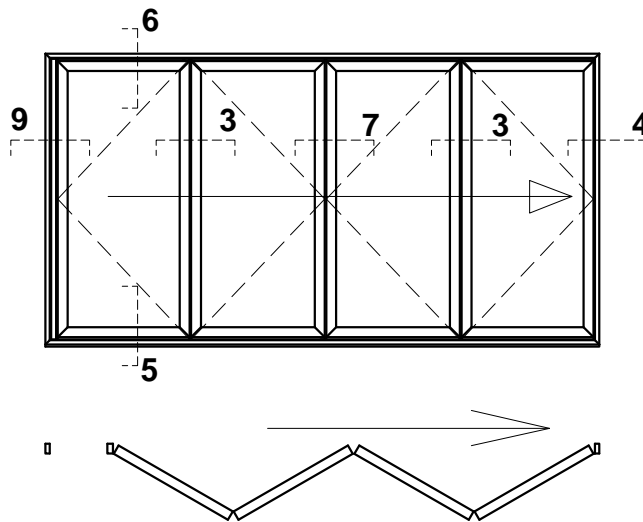
Type 1e



Type 2e



Type 3e

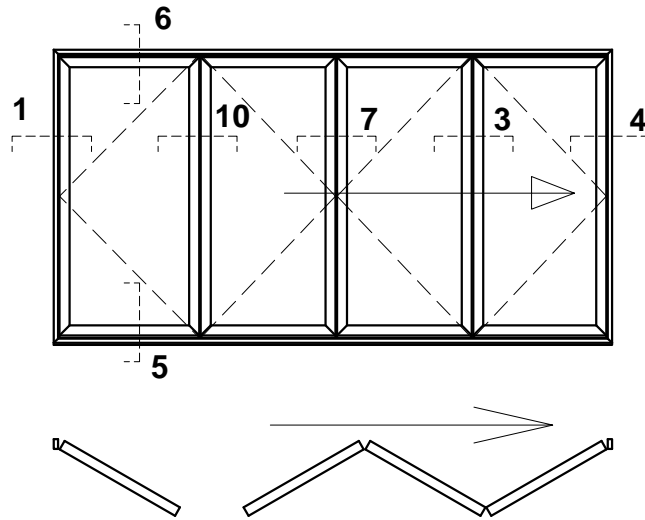


No External Access Or Traffic Door With This Design

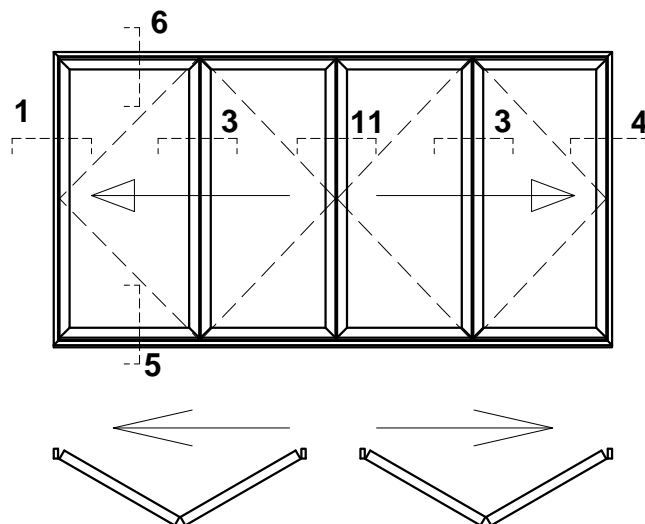
Do Not Scale From This Drawing

Open Out - Scale Elevations

Type 4e



Type 5e

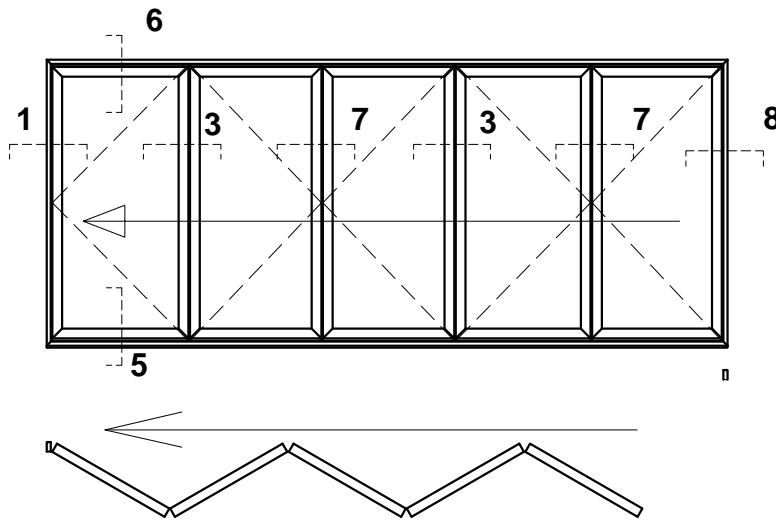


No External Access Or Traffic Door With This Design

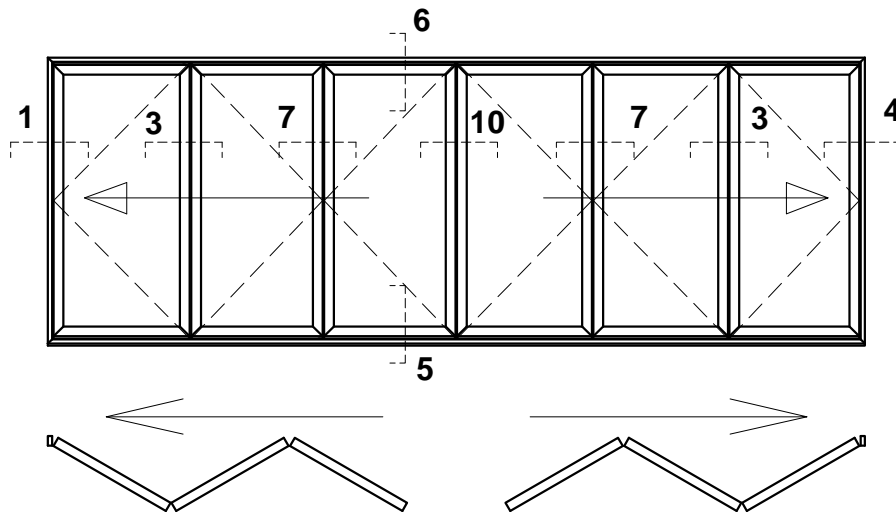
Do Not Scale From This Drawing

Open Out - Scale Elevations

Type 6e



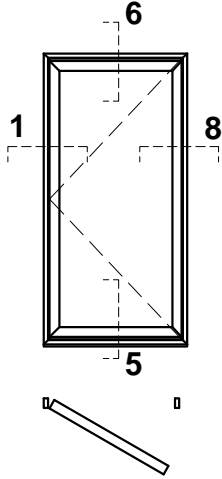
Type 7e



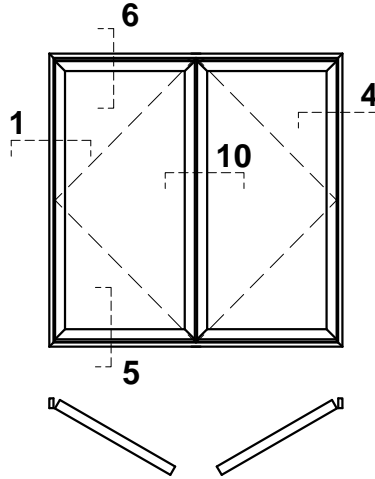
Do Not Scale From This Drawing

Open Out - Scale Elevations

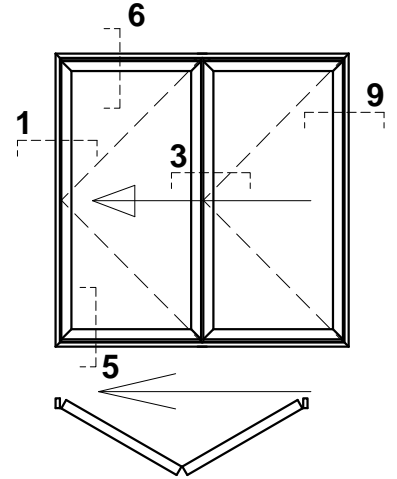
Single Swing Door



Double Swing Door

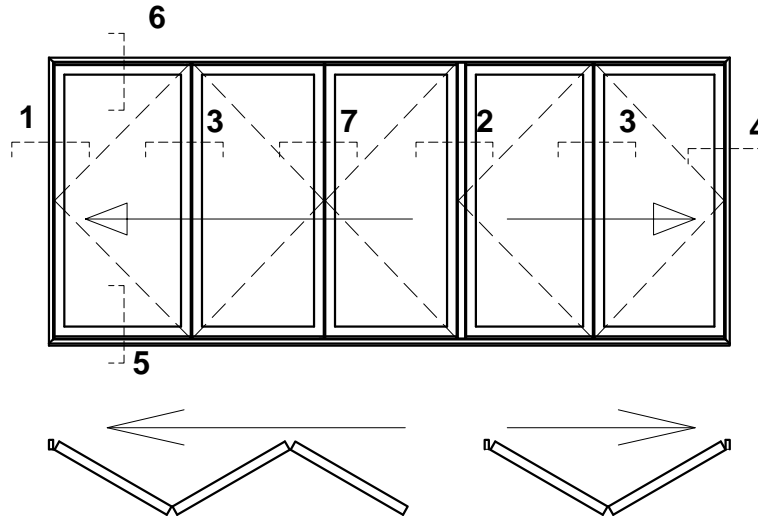


Double Slide Door



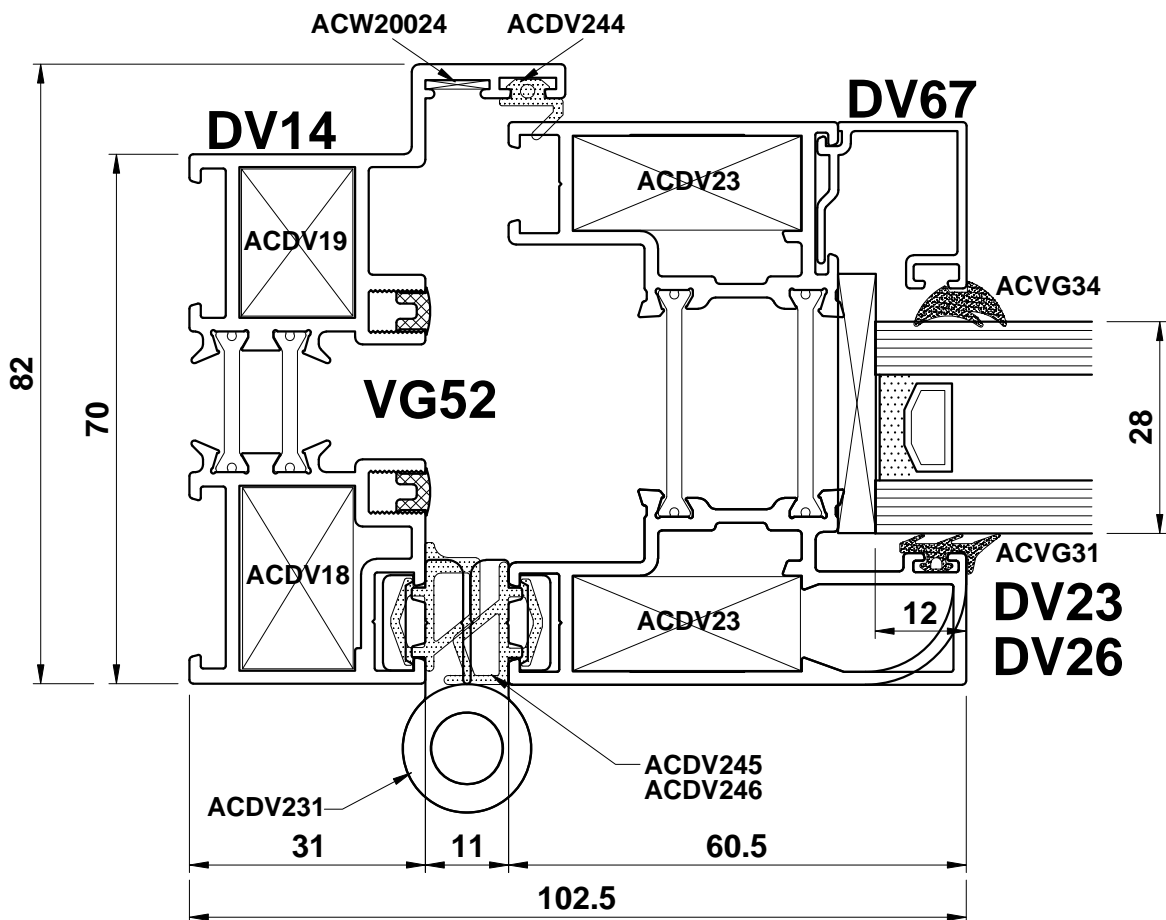
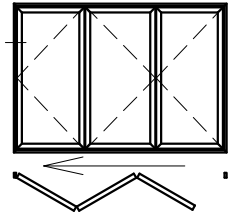
No External Access Or Traffic Door With This Design

3/2 Split Door



Do Not Scale From This Drawing

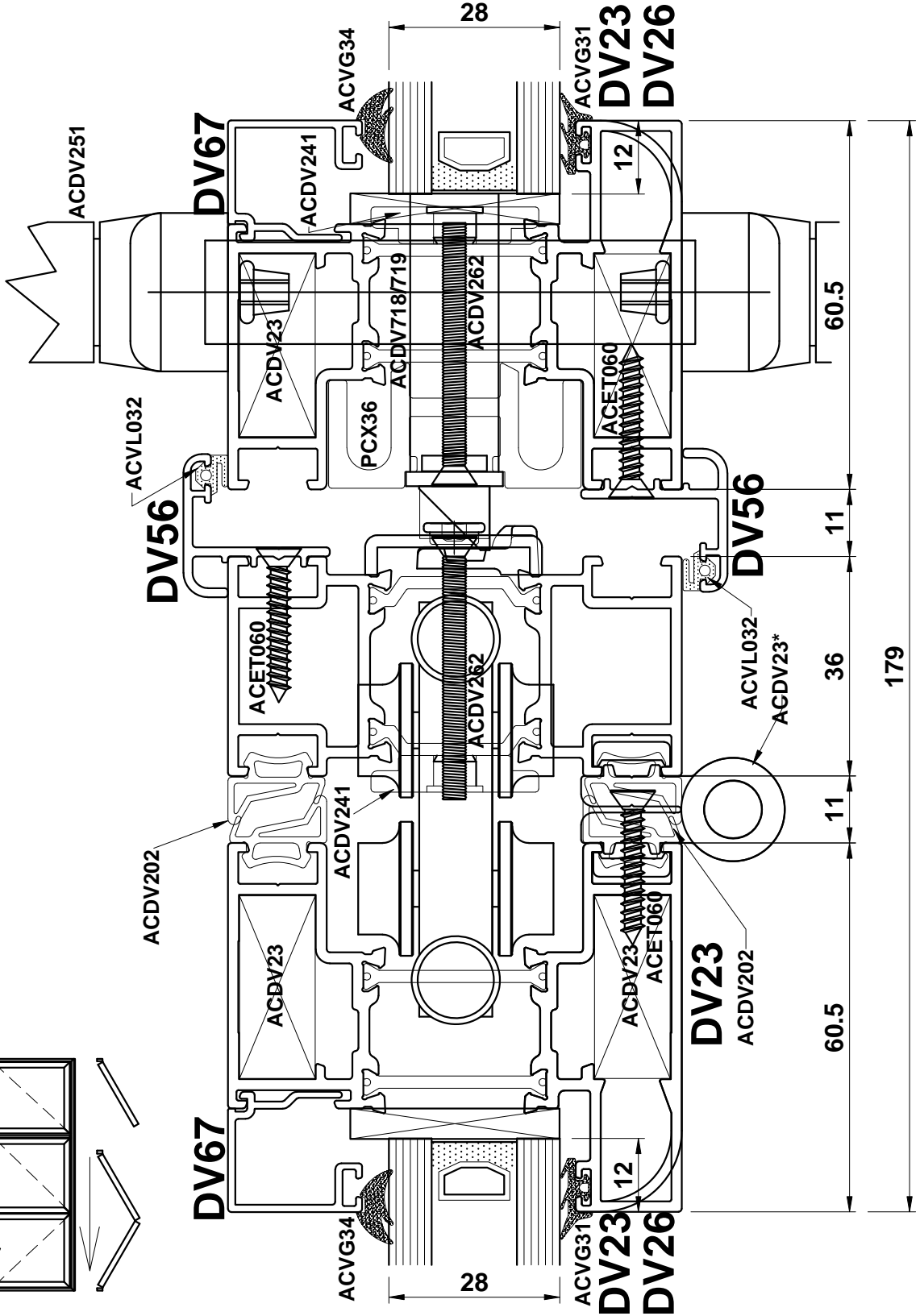
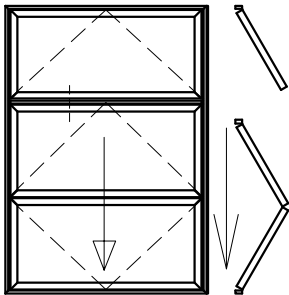
Open Out - Detail 1



Do Not Scale From This Drawing

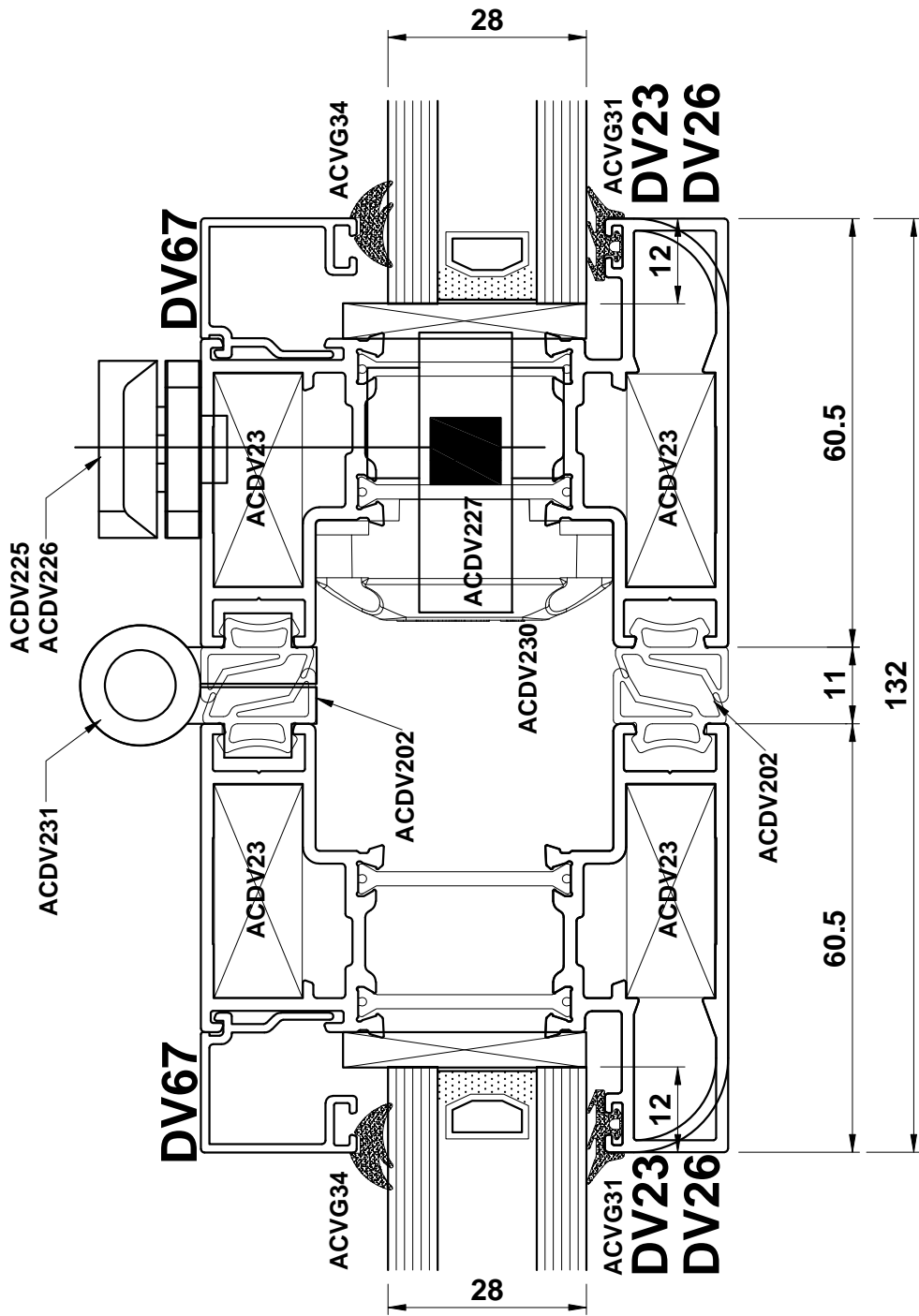
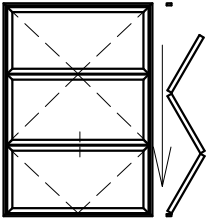
Open Out - Detail 2

One Piece Keep Recommended For This Detail



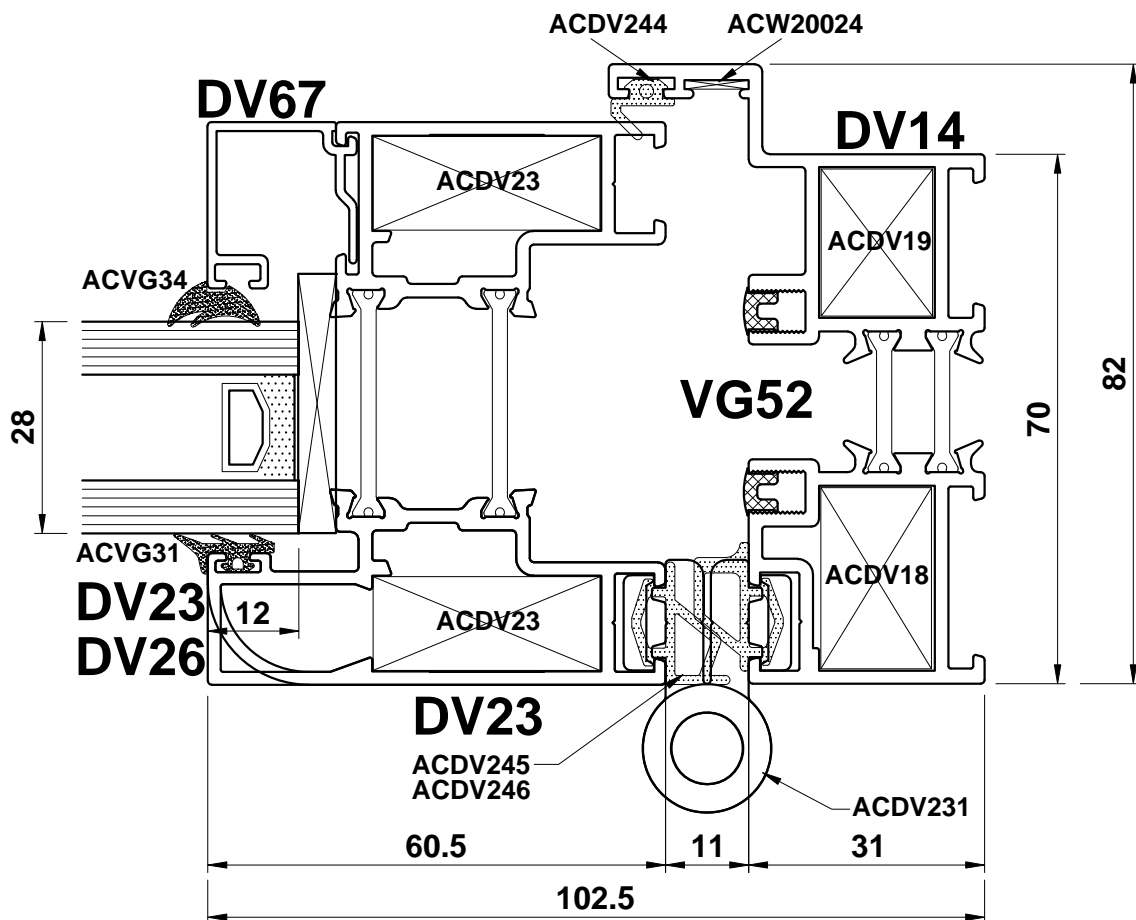
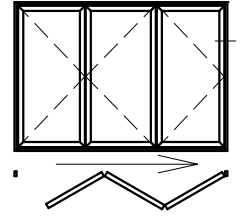
Do Not Scale From This Drawing

Open Out - Detail 3



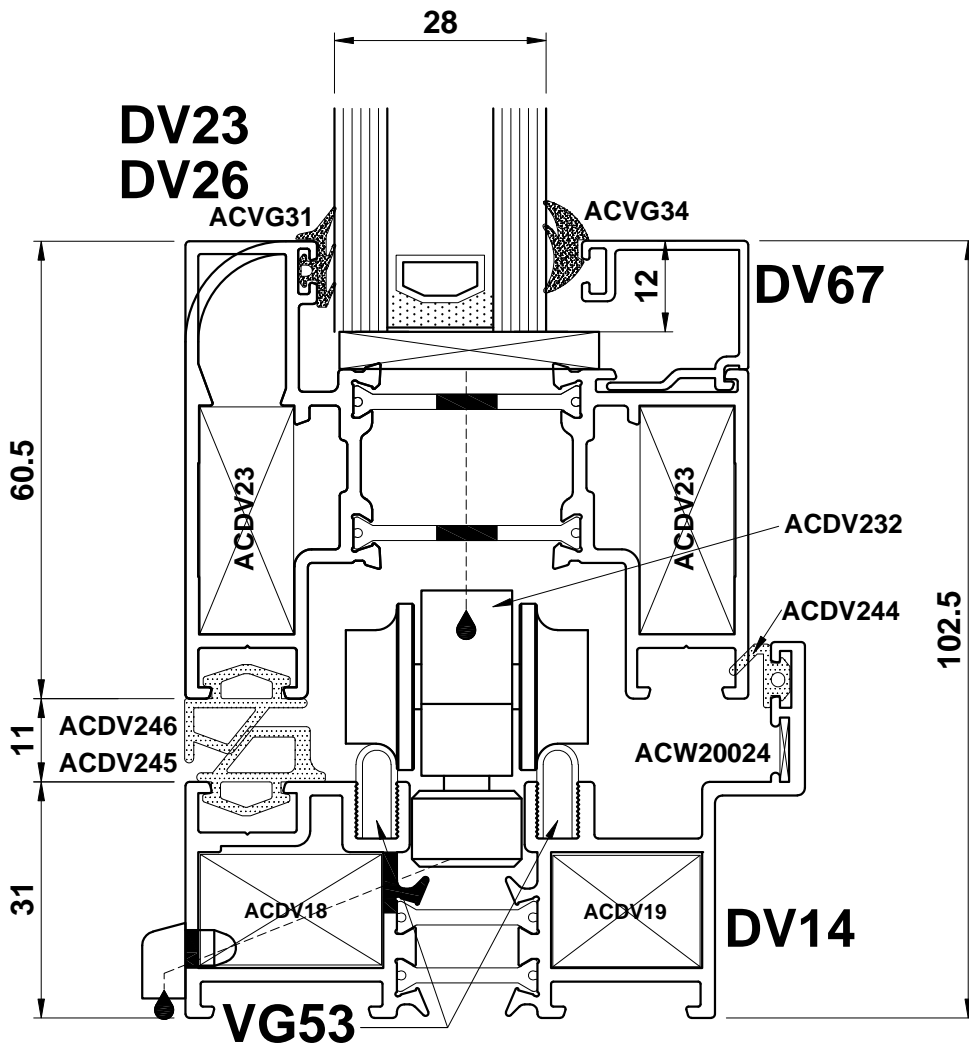
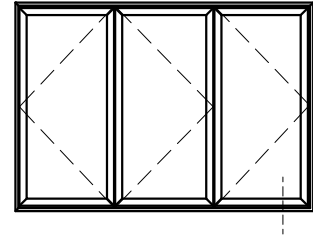
Do Not Scale From This Drawing

Open Out - Detail 4



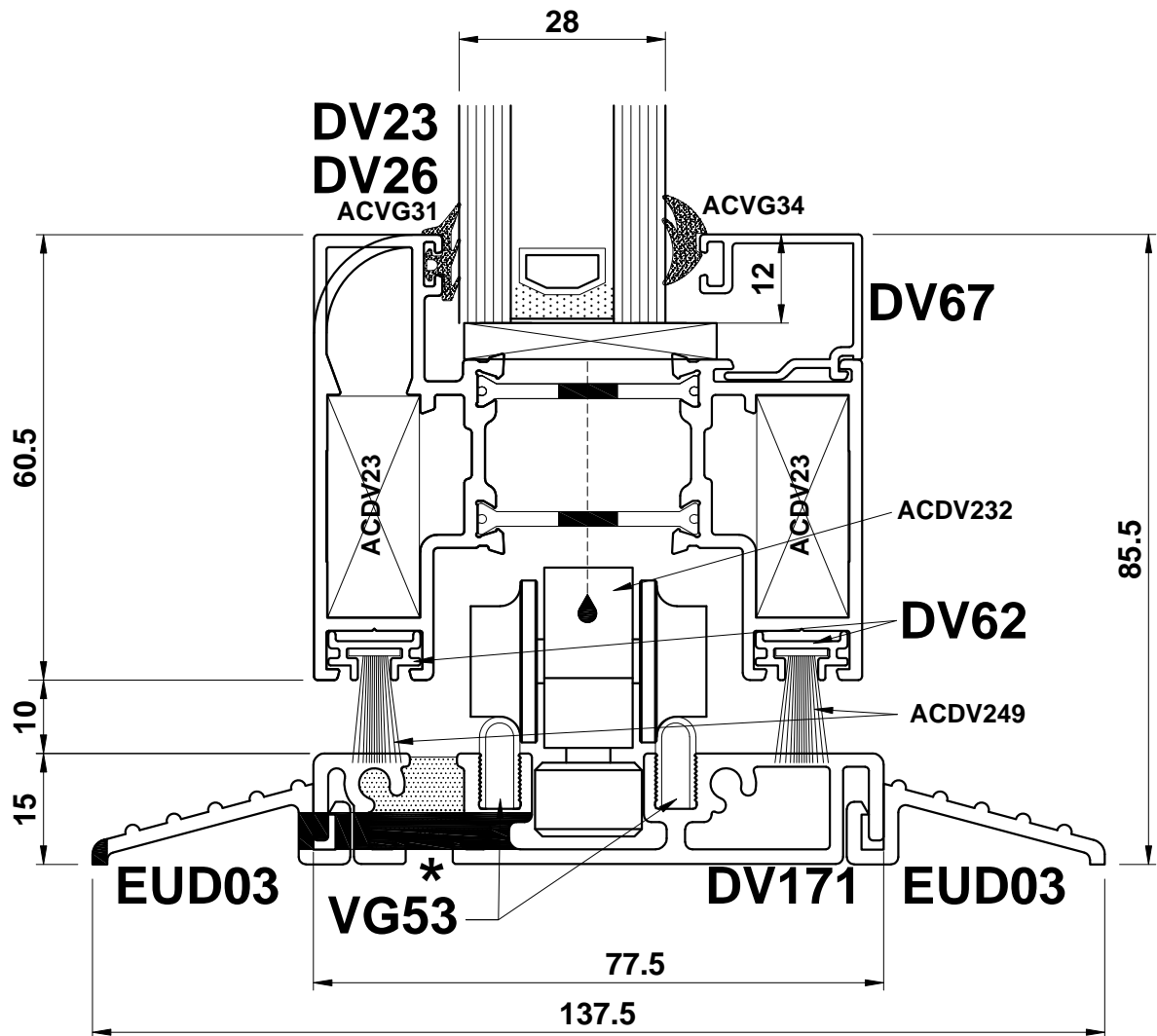
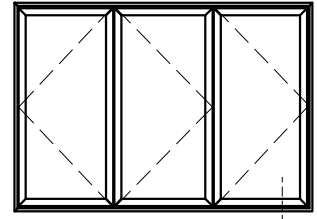
Do Not Scale From This Drawing

Open Out - Detail 5A



Do Not Scale From This Drawing

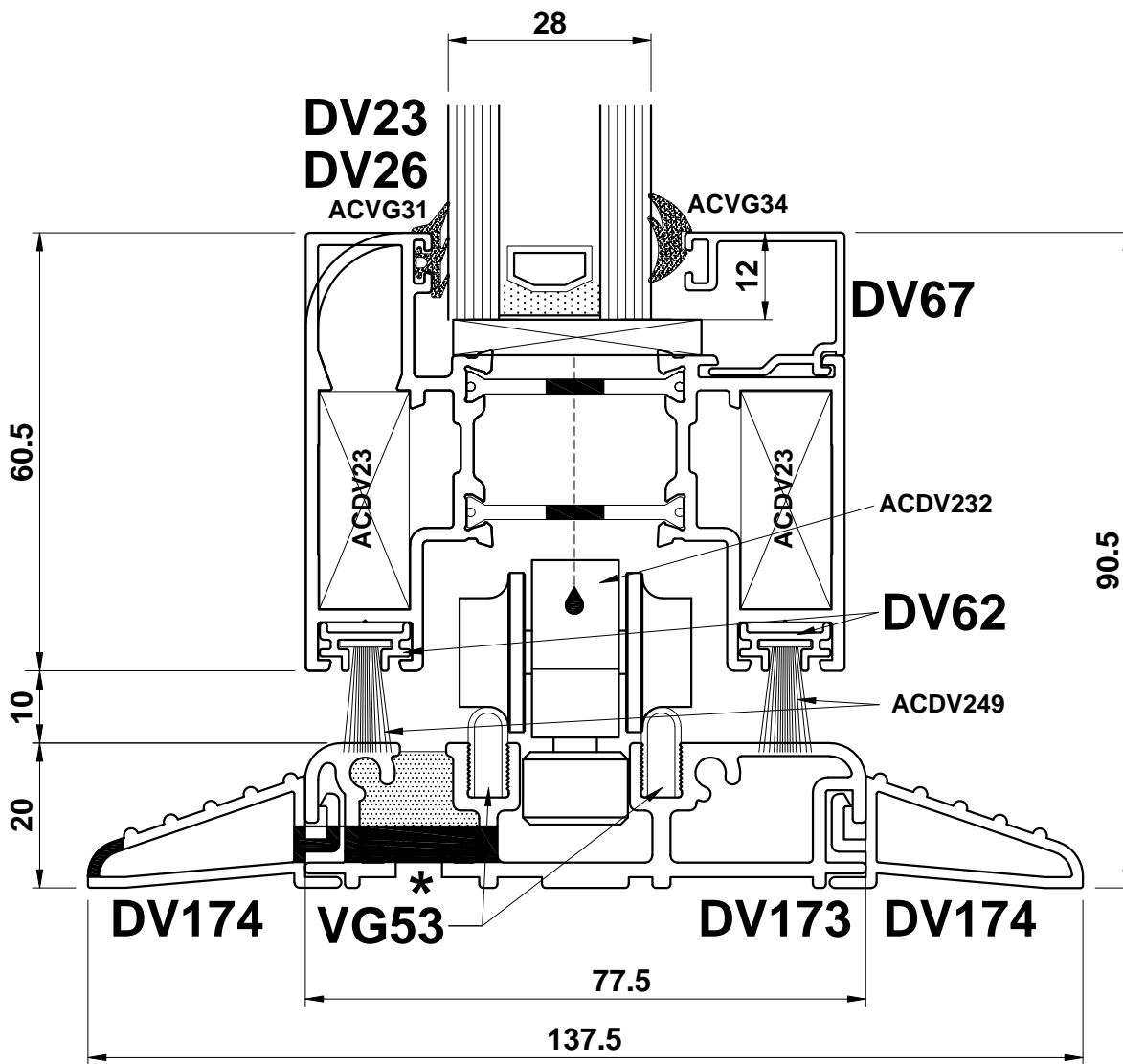
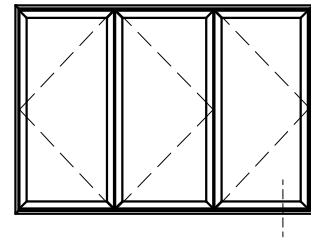
Open Out - Detail 5B



* Cut in small block & seal to prevent seepage through any gap in resin.

Do Not Scale From This Drawing

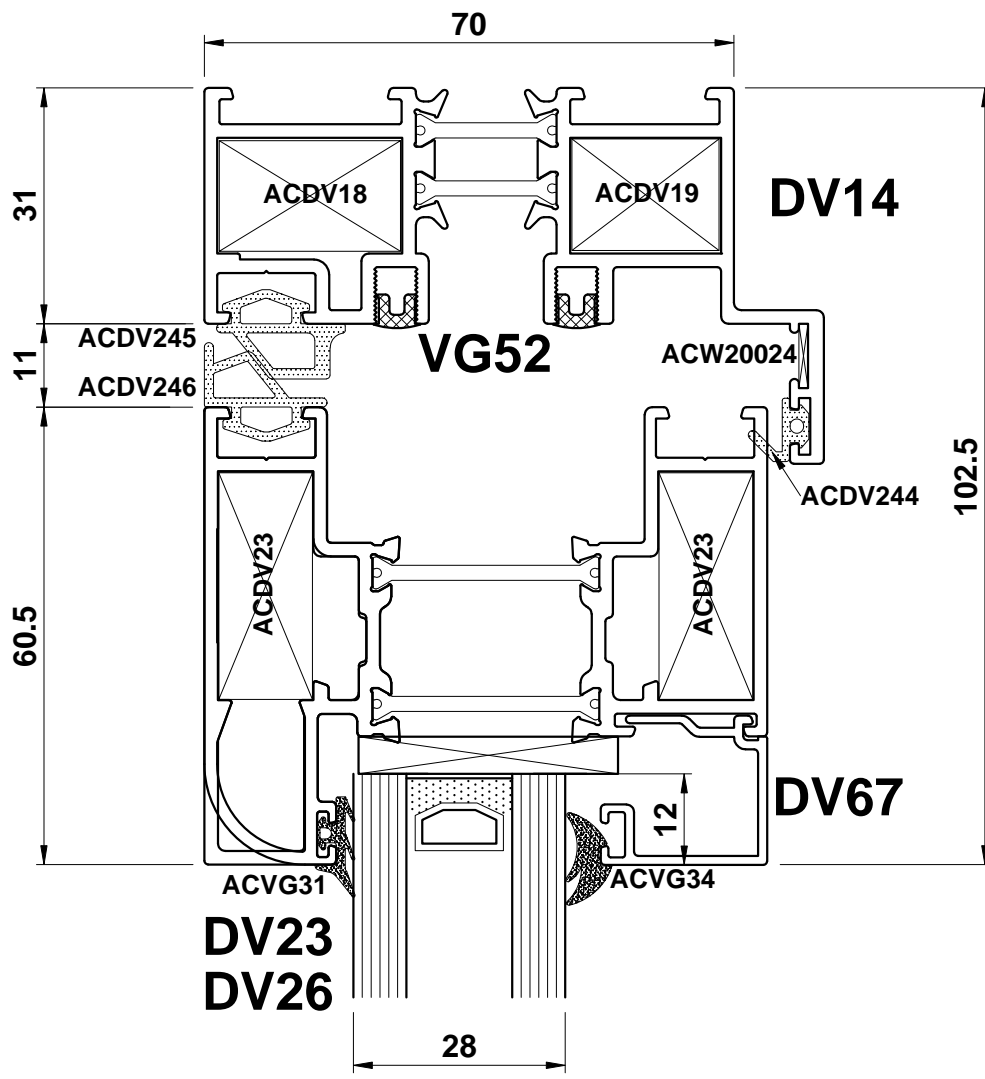
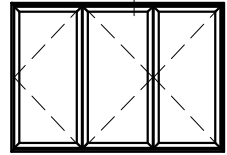
Open Out - Detail 5C



* Cut in small block & seal to prevent seepage through any gap in resin.

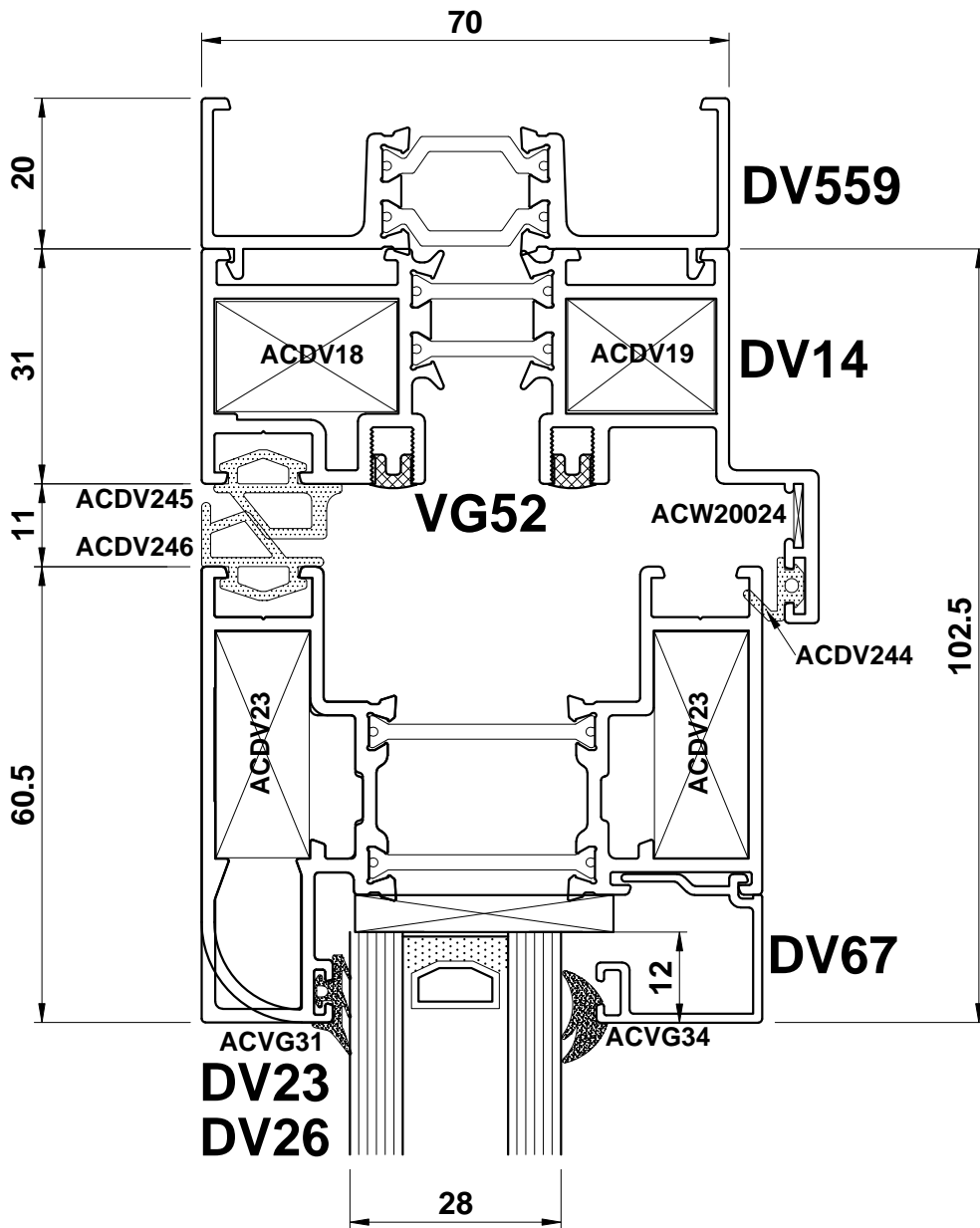
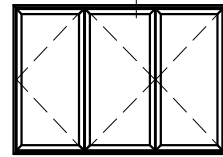
Do Not Scale From This Drawing

Open Out - Detail 6A



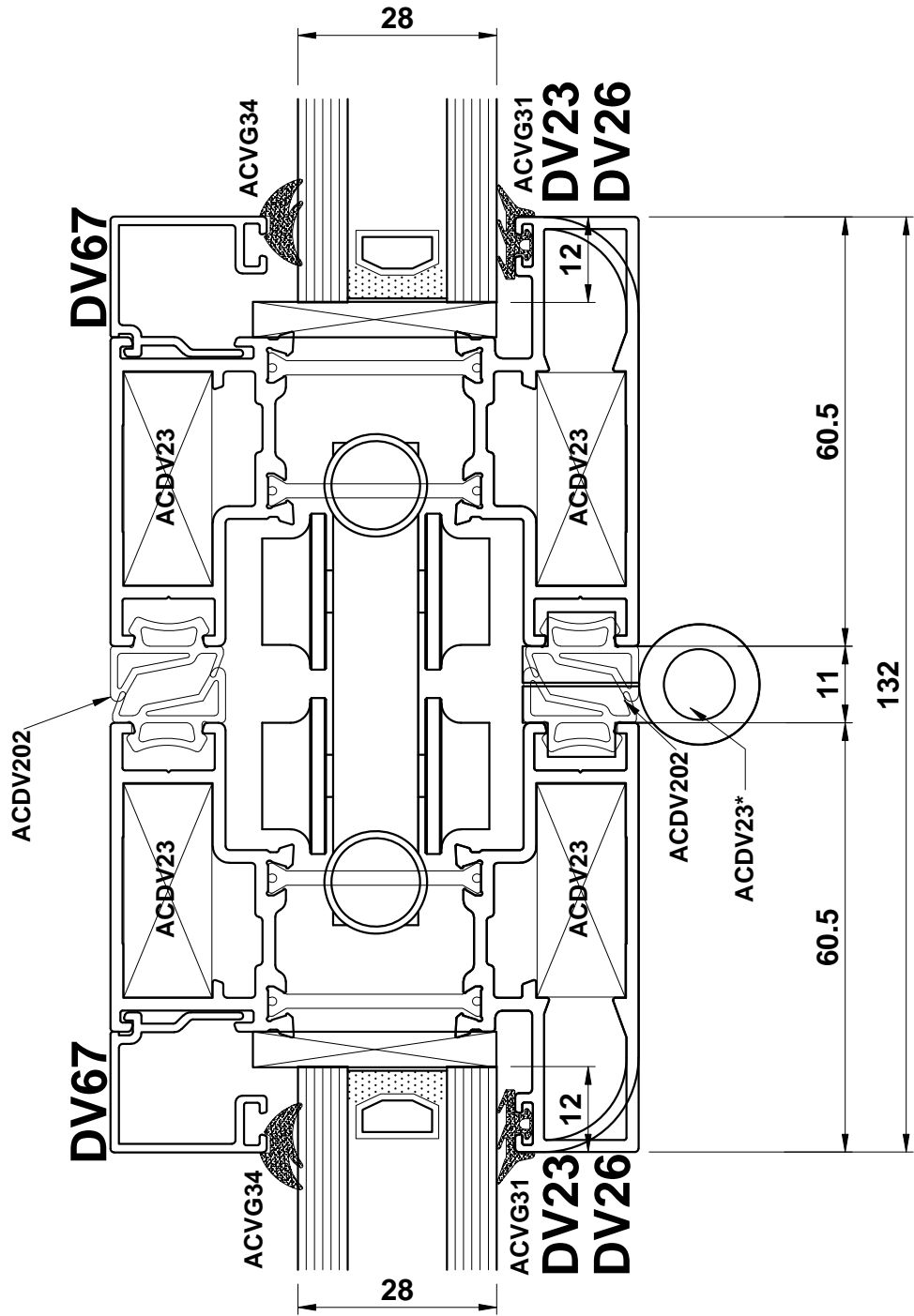
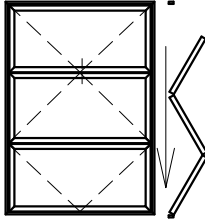
Do Not Scale From This Drawing

Open Out - Detail 6B



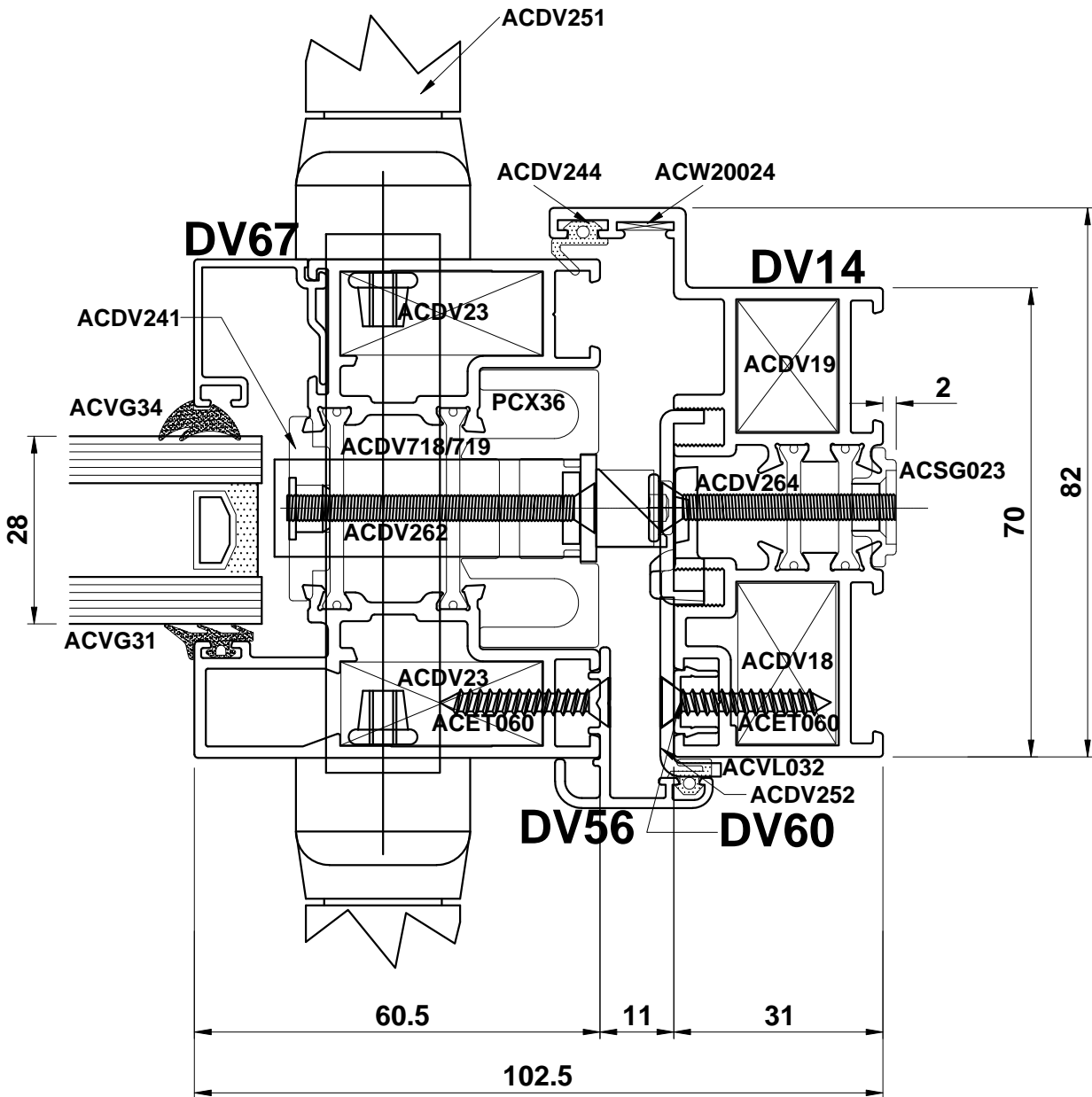
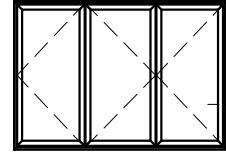
Do Not Scale From This Drawing

Open Out - Detail 7



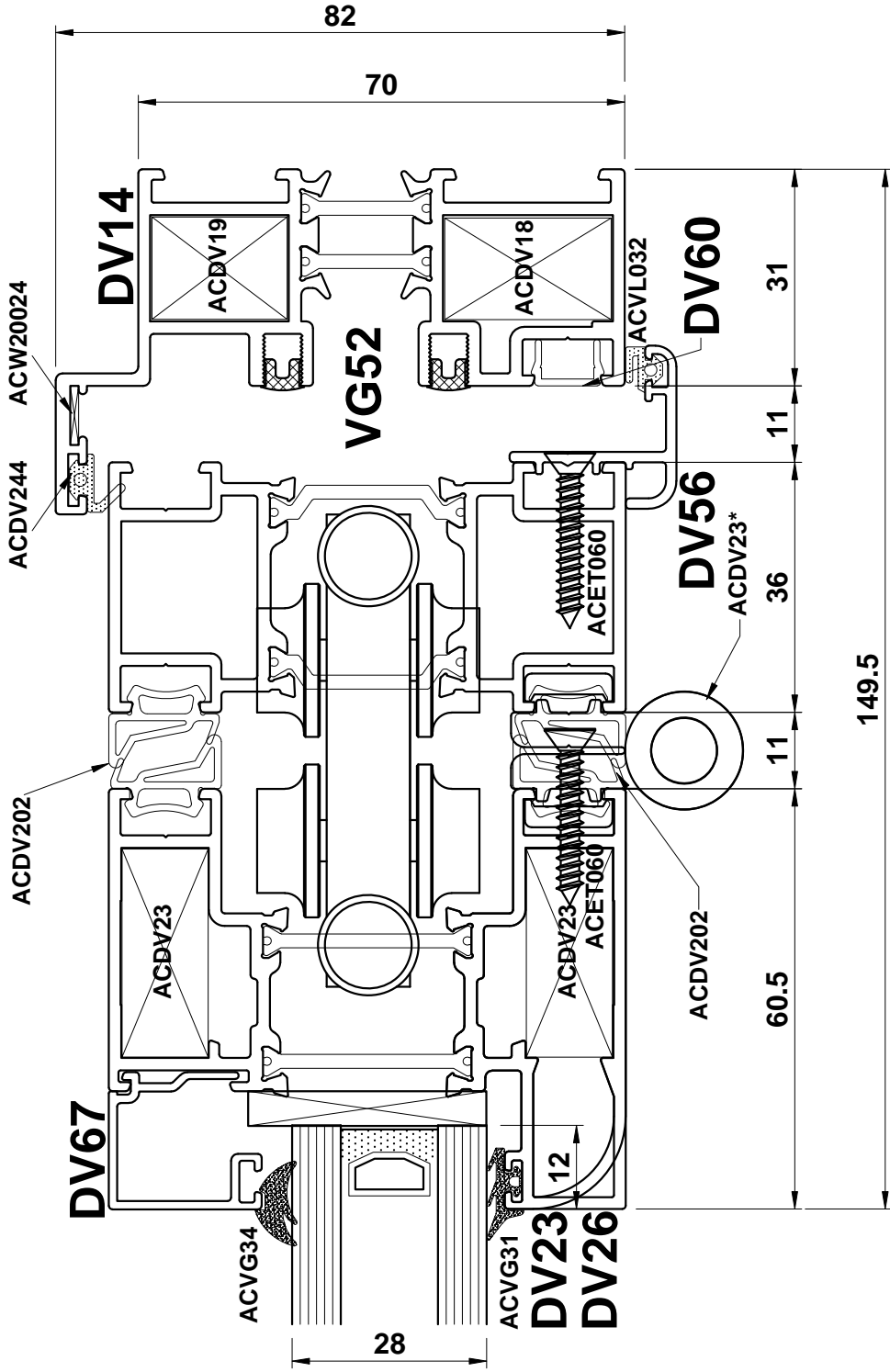
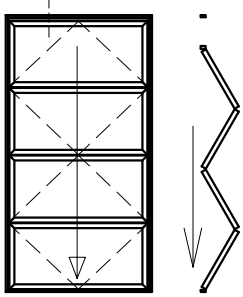
Do Not Scale From This Drawing

Open Out - Detail 8



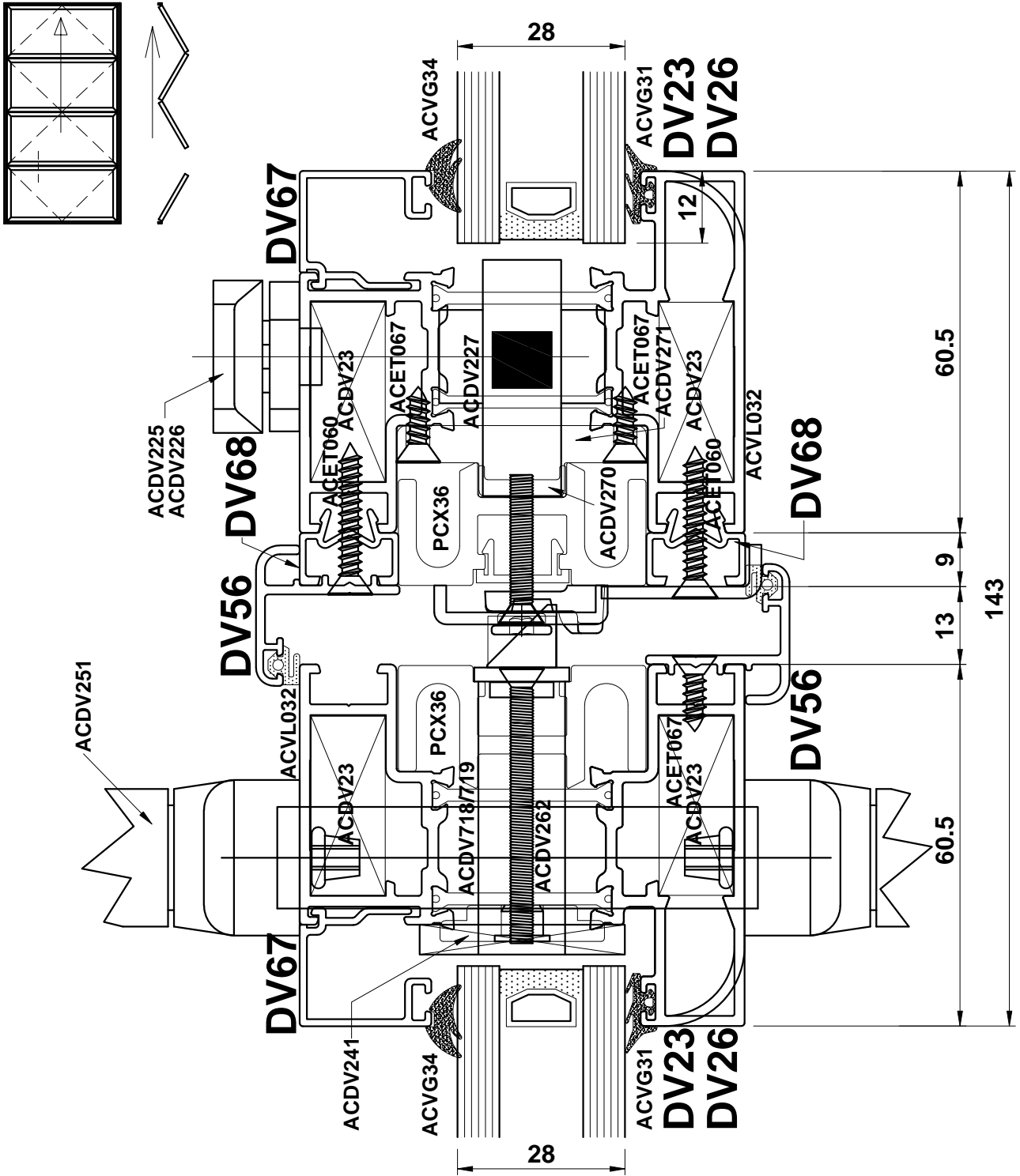
Do Not Scale From This Drawing

Open Out - Detail 9



Do Not Scale From This Drawing

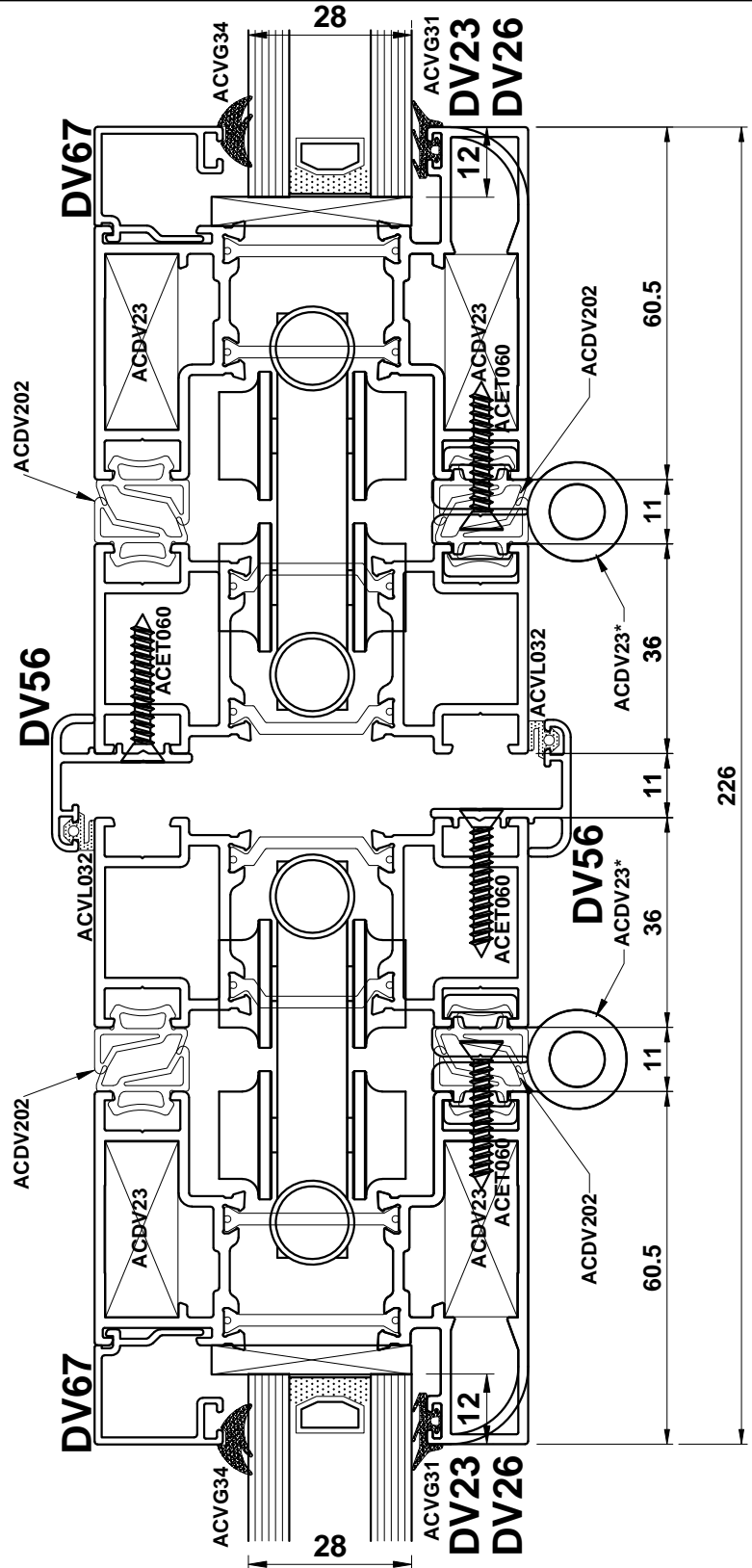
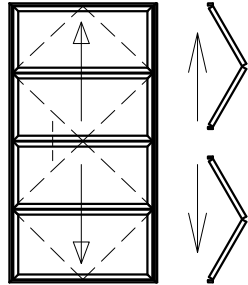
Open Out - Detail 10



NOT TO SCALE

Do Not Scale From This Drawing

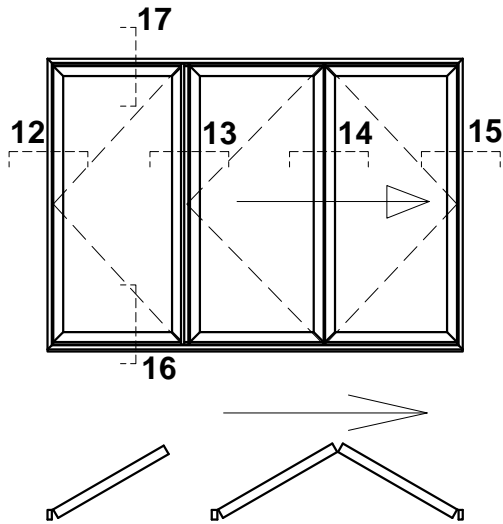
Open Out - Detail 11



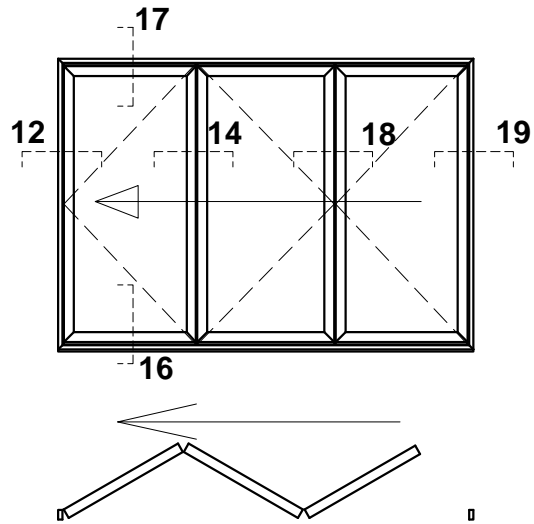
Do Not Scale From This Drawing

Open In - Scale Elevations

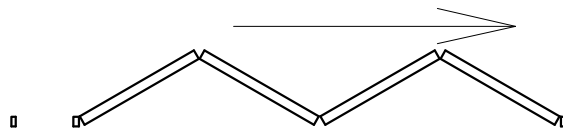
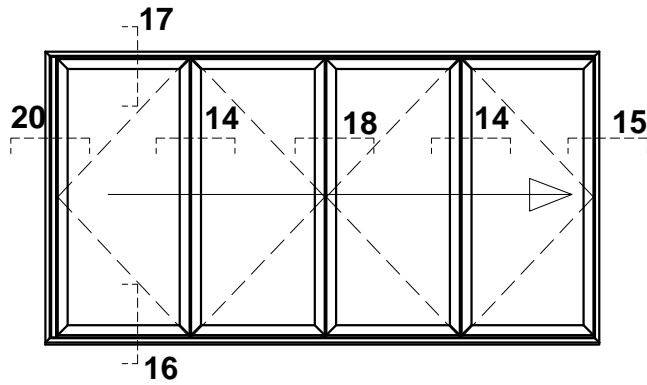
Type 1i



Type 2i



Type 3i

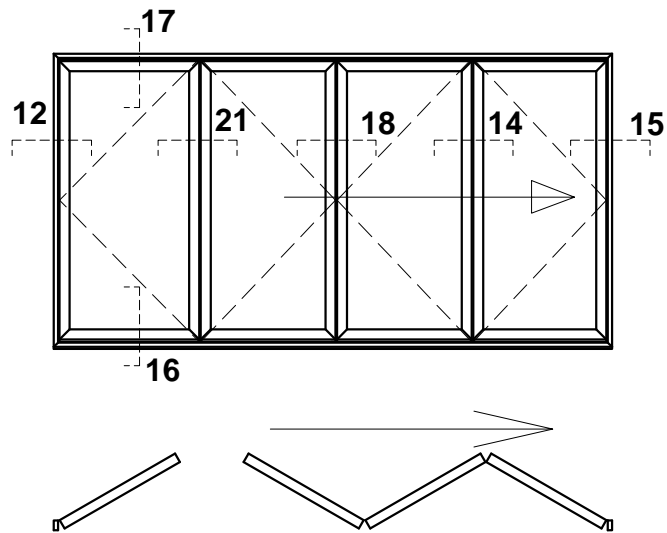


No External Access Or Traffic Door With This Design

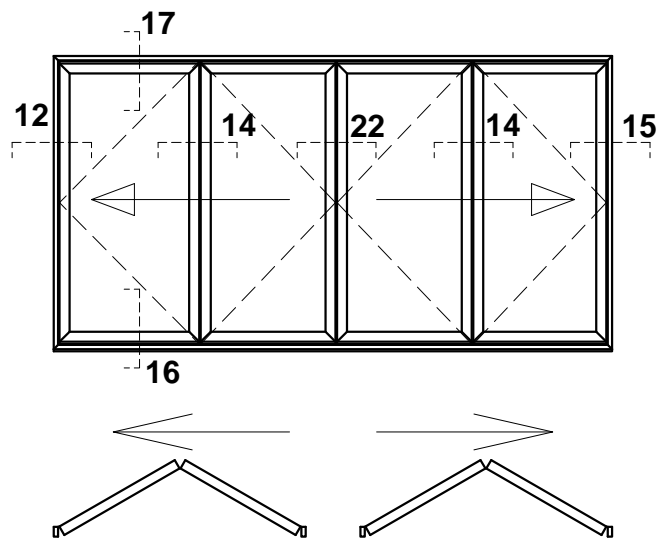
Do Not Scale From This Drawing

Open In - Scale Elevations

Type 4i



Type 5i

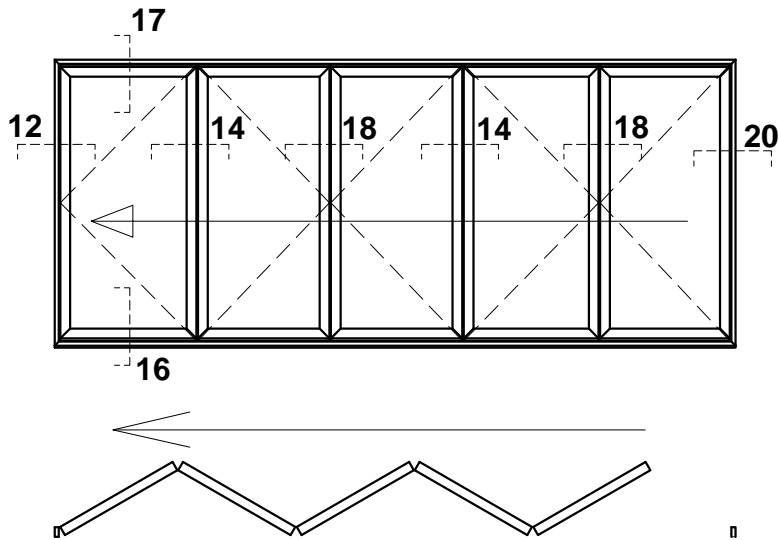


No External Access Or Traffic Door With This Design

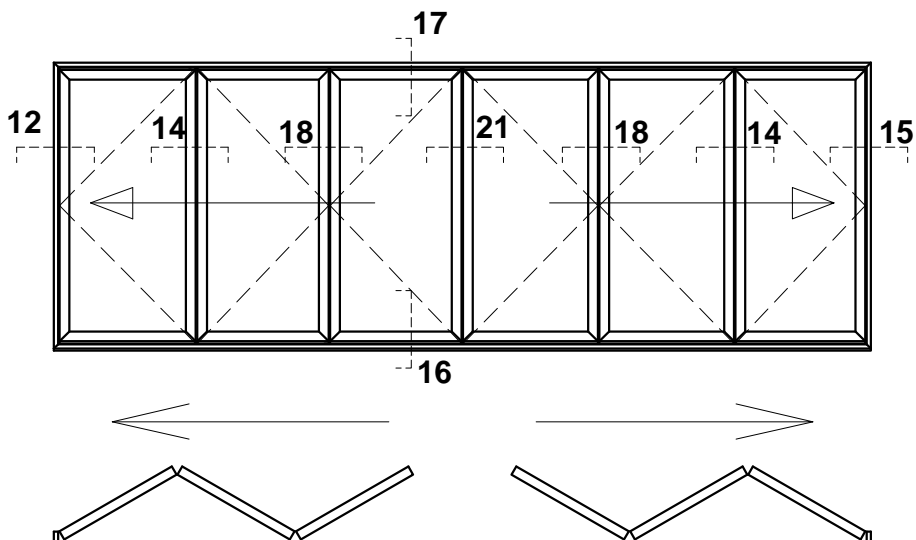
Do Not Scale From This Drawing

Open In - Scale Elevations

Type 6i



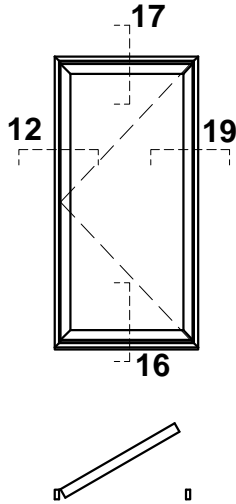
Type 7i



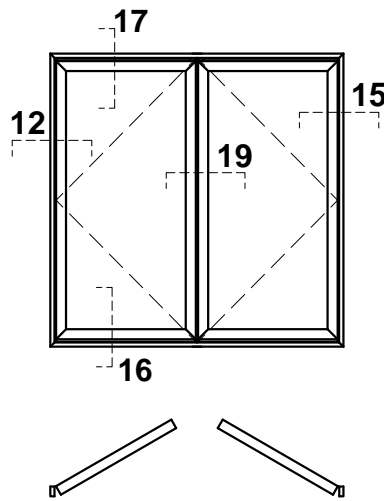
Do Not Scale From This Drawing

Open In - Scale Elevations

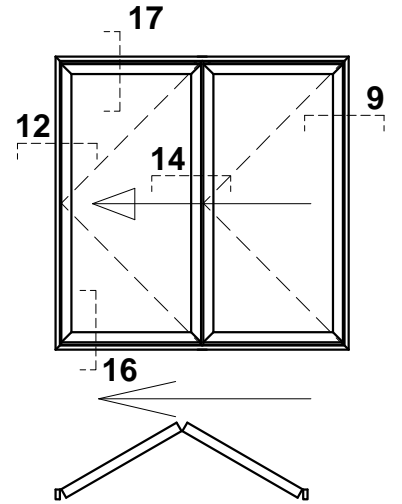
Single Swing Door



Double Swing Door

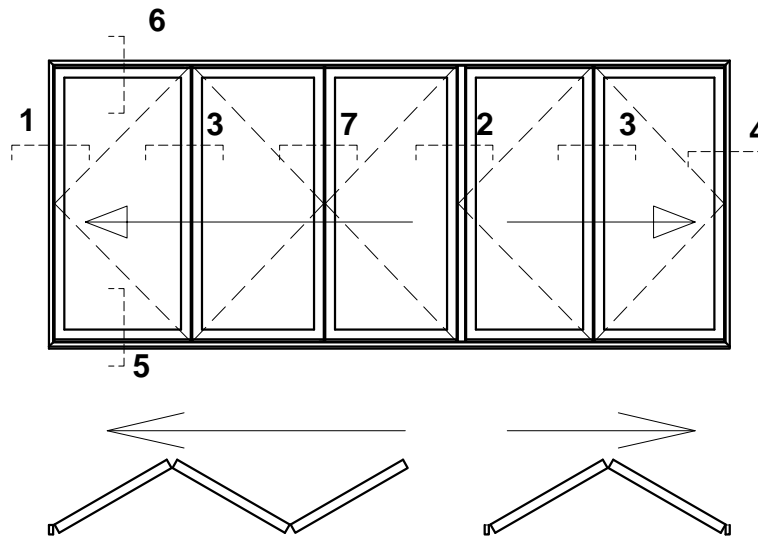


Double Slide Door



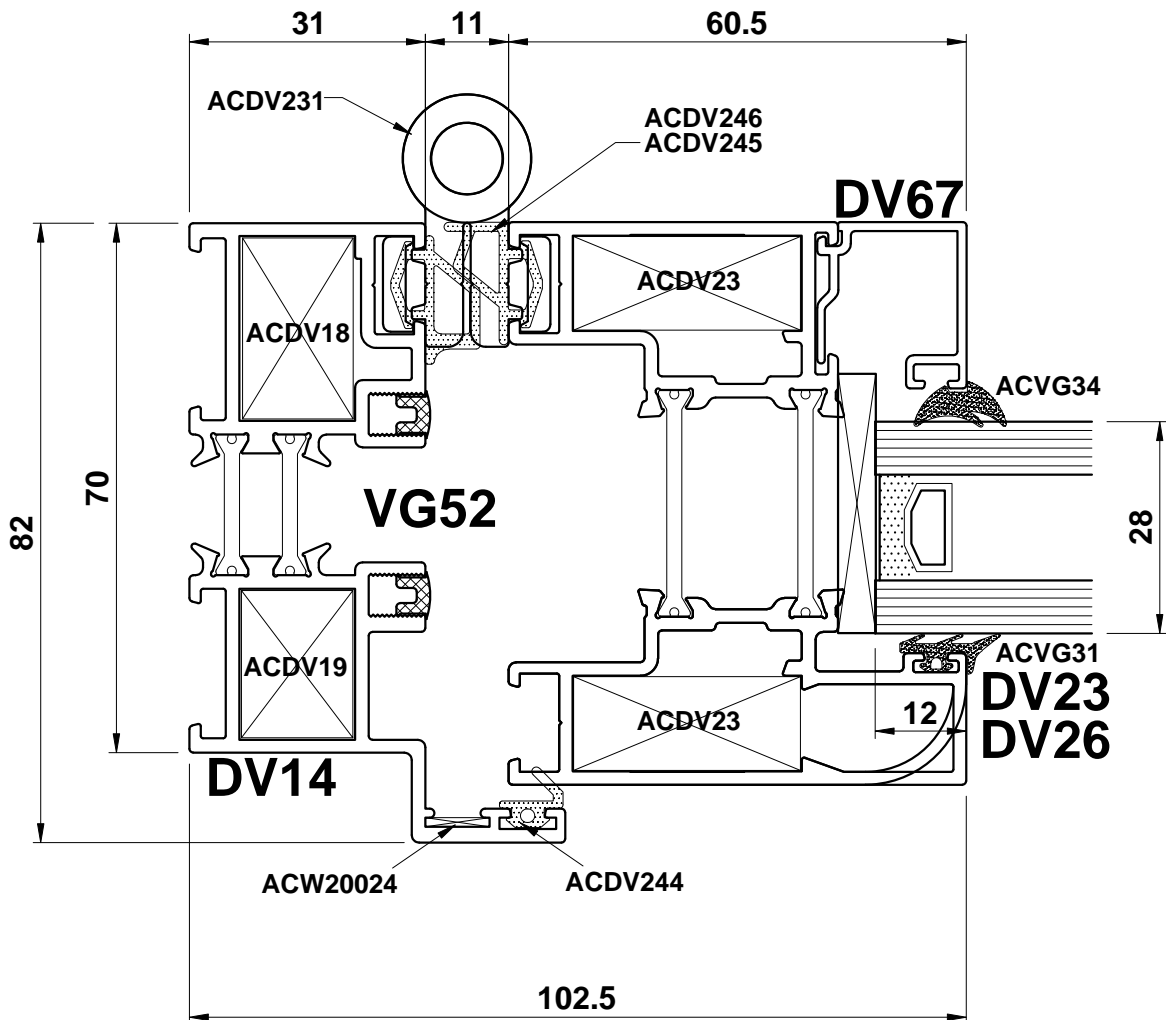
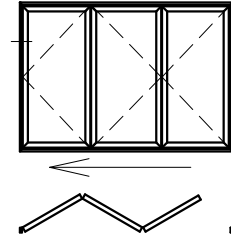
No External Access Or Traffic Door With This Design

3/2 Split Door



Do Not Scale From This Drawing

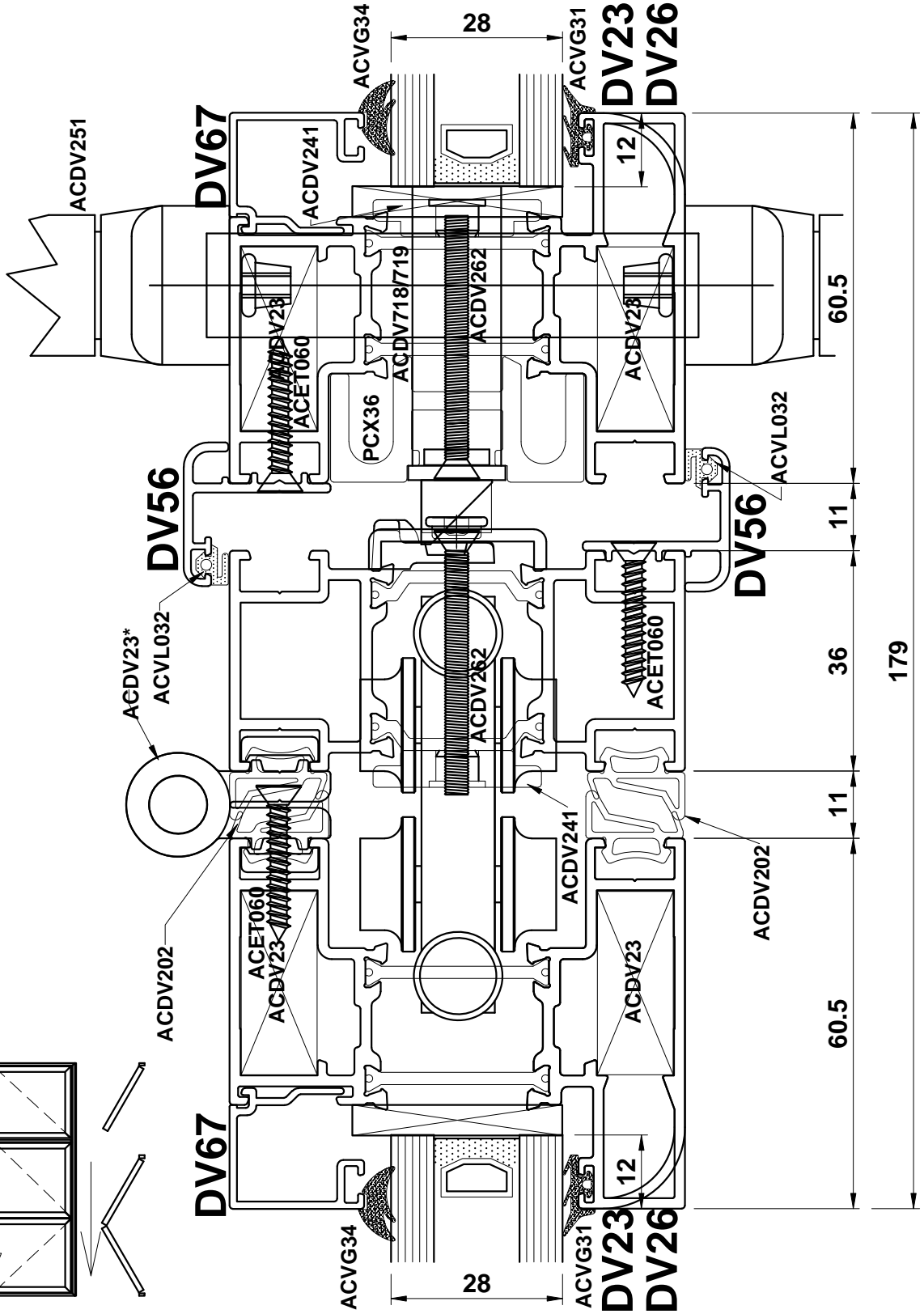
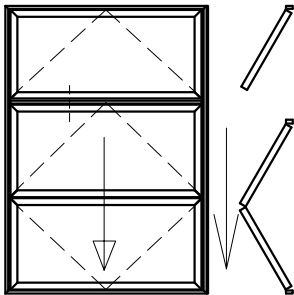
Open In - Detail 12



Do Not Scale From This Drawing

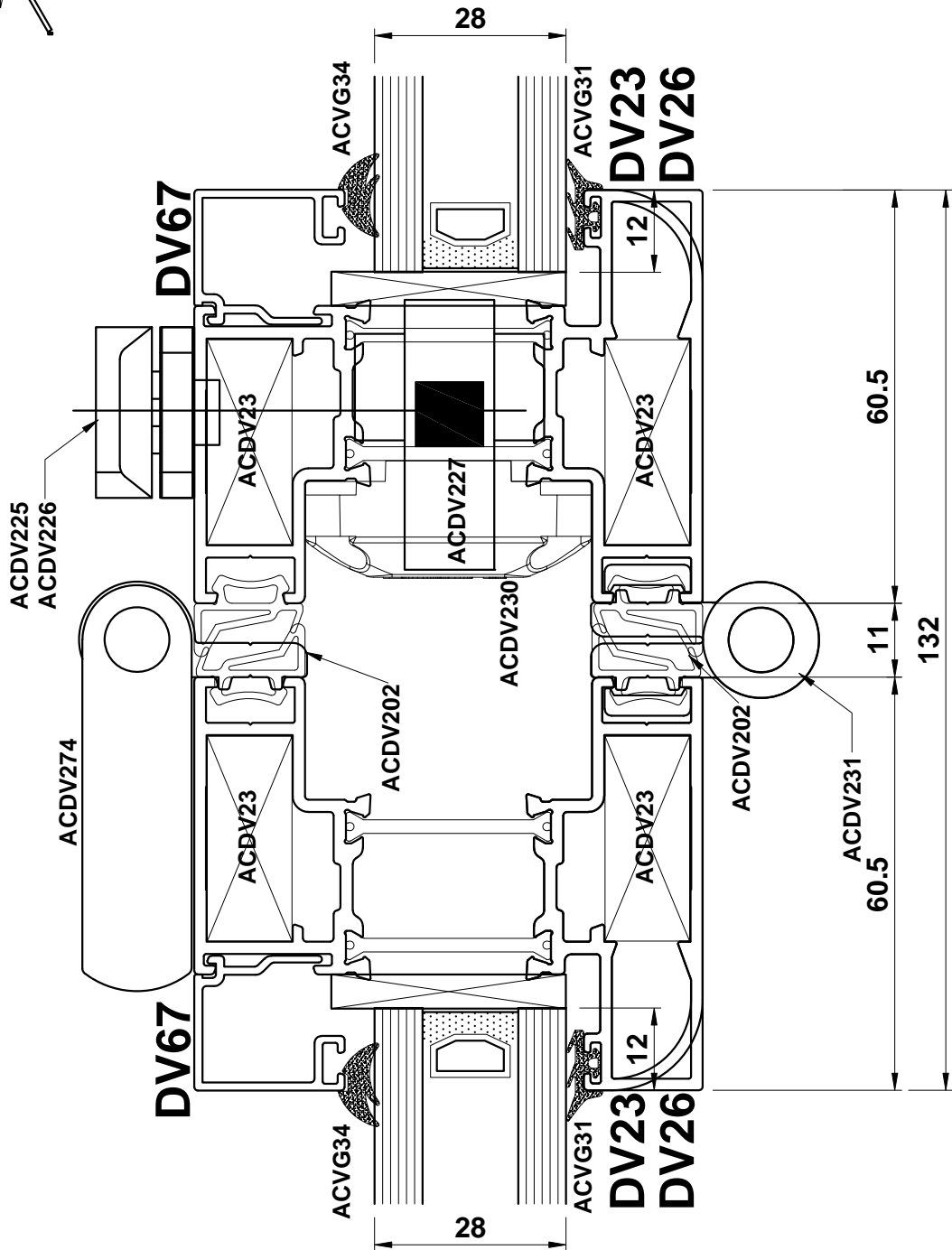
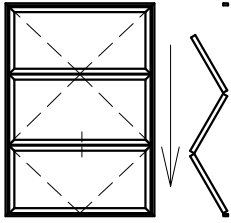
Open In - Detail 13

One Piece Keep Recommended For This Detail



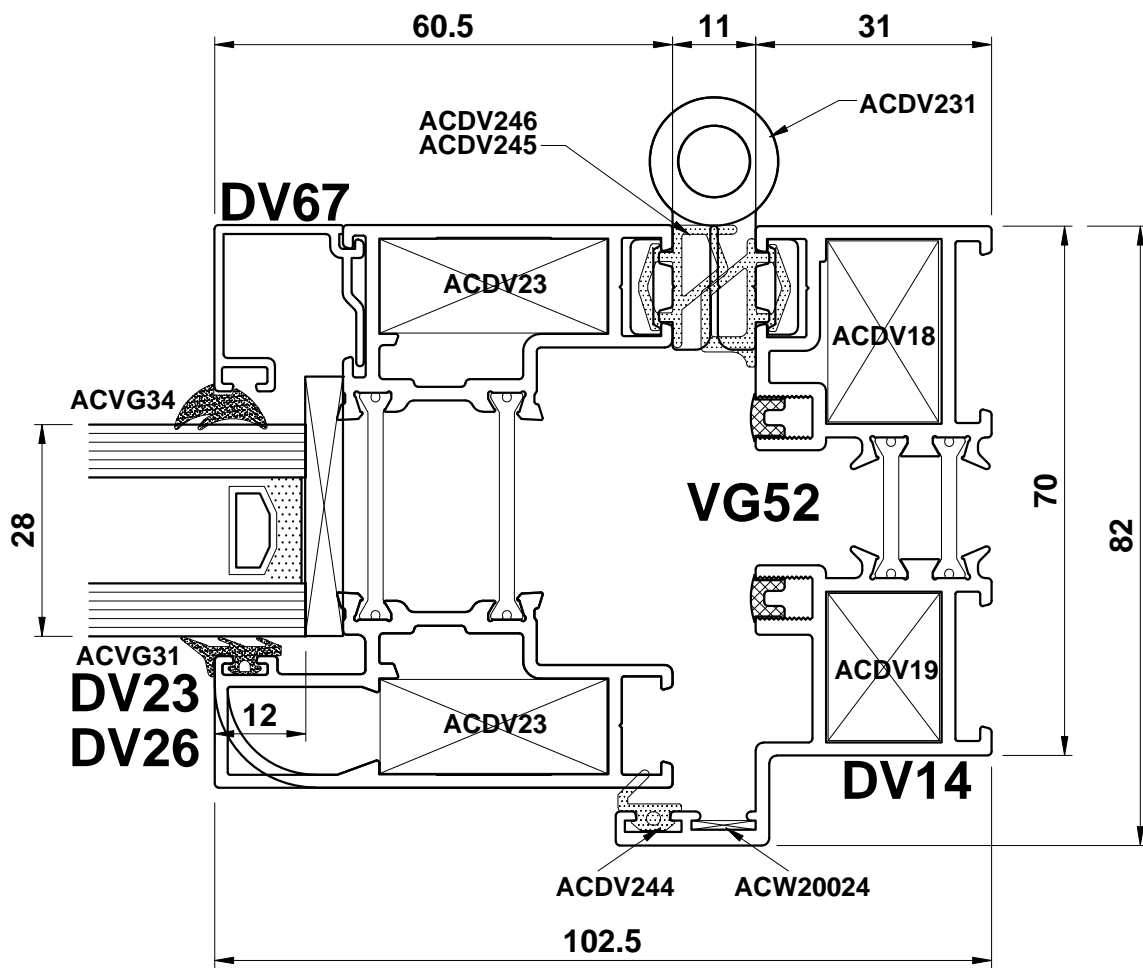
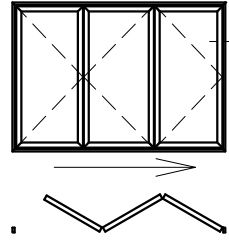
Do Not Scale From This Drawing

Open In - Detail 14



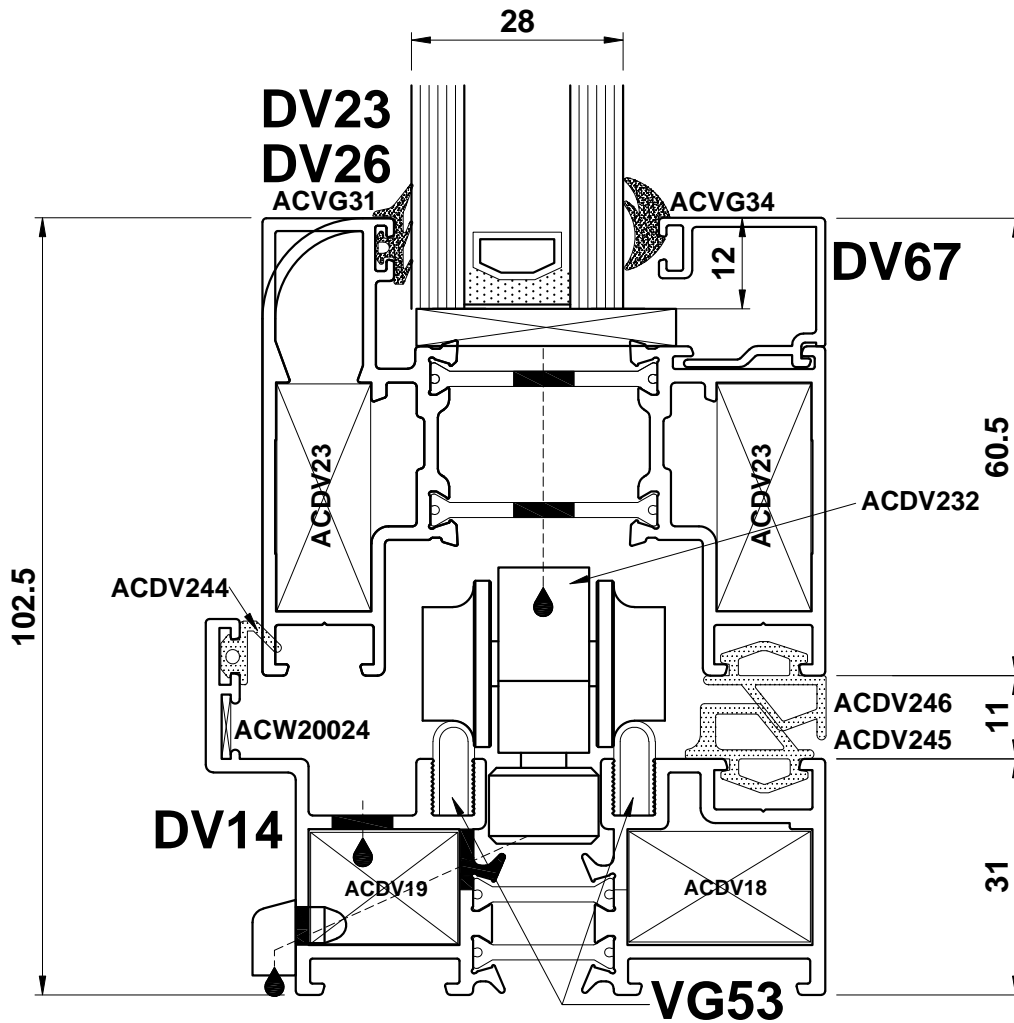
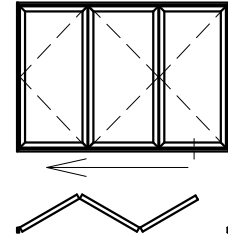
Do Not Scale From This Drawing

Open In - Detail 15



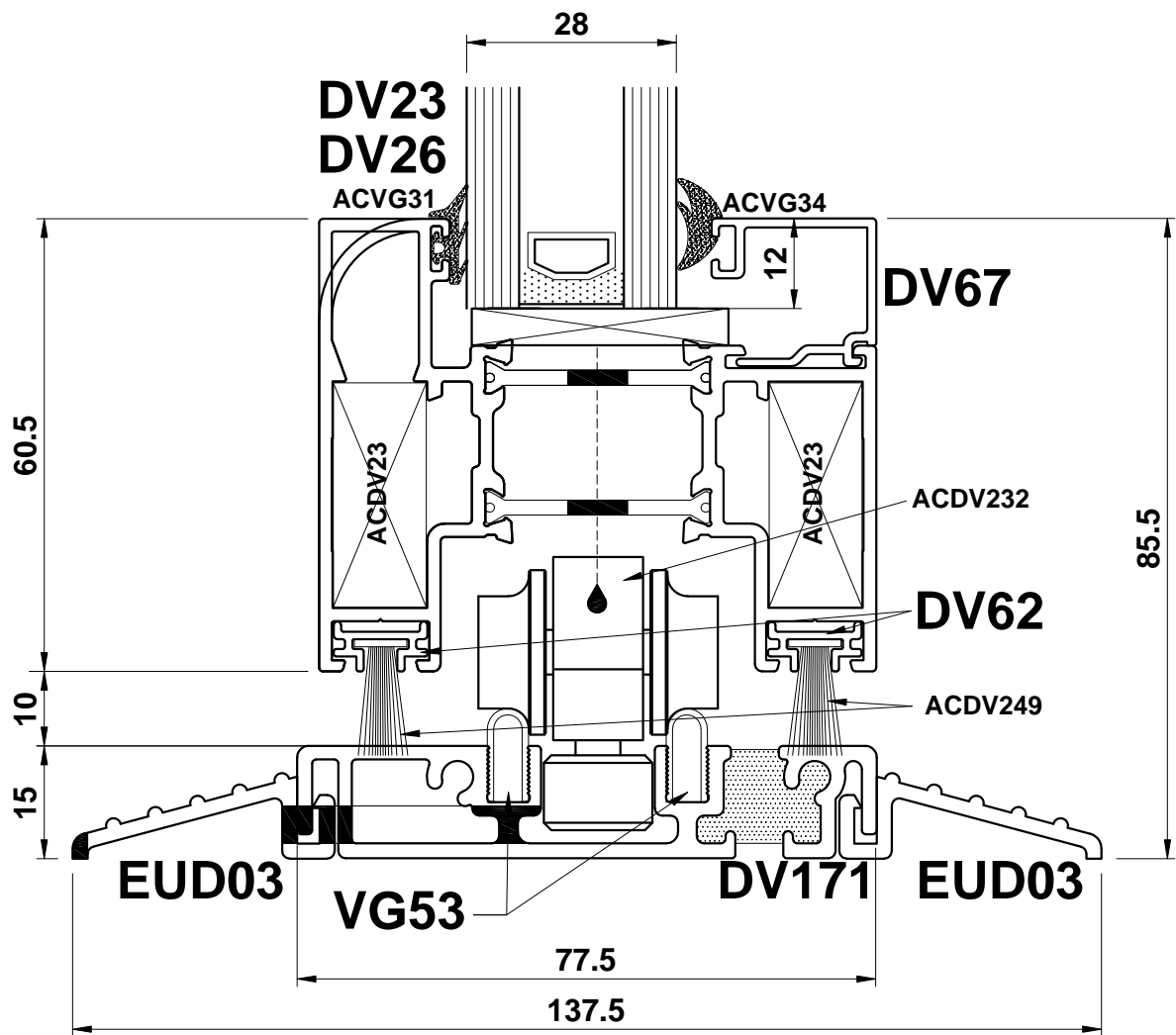
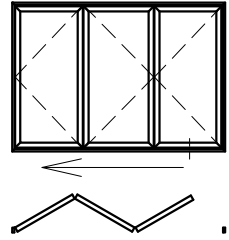
Do Not Scale From This Drawing

Open In - Detail 16A



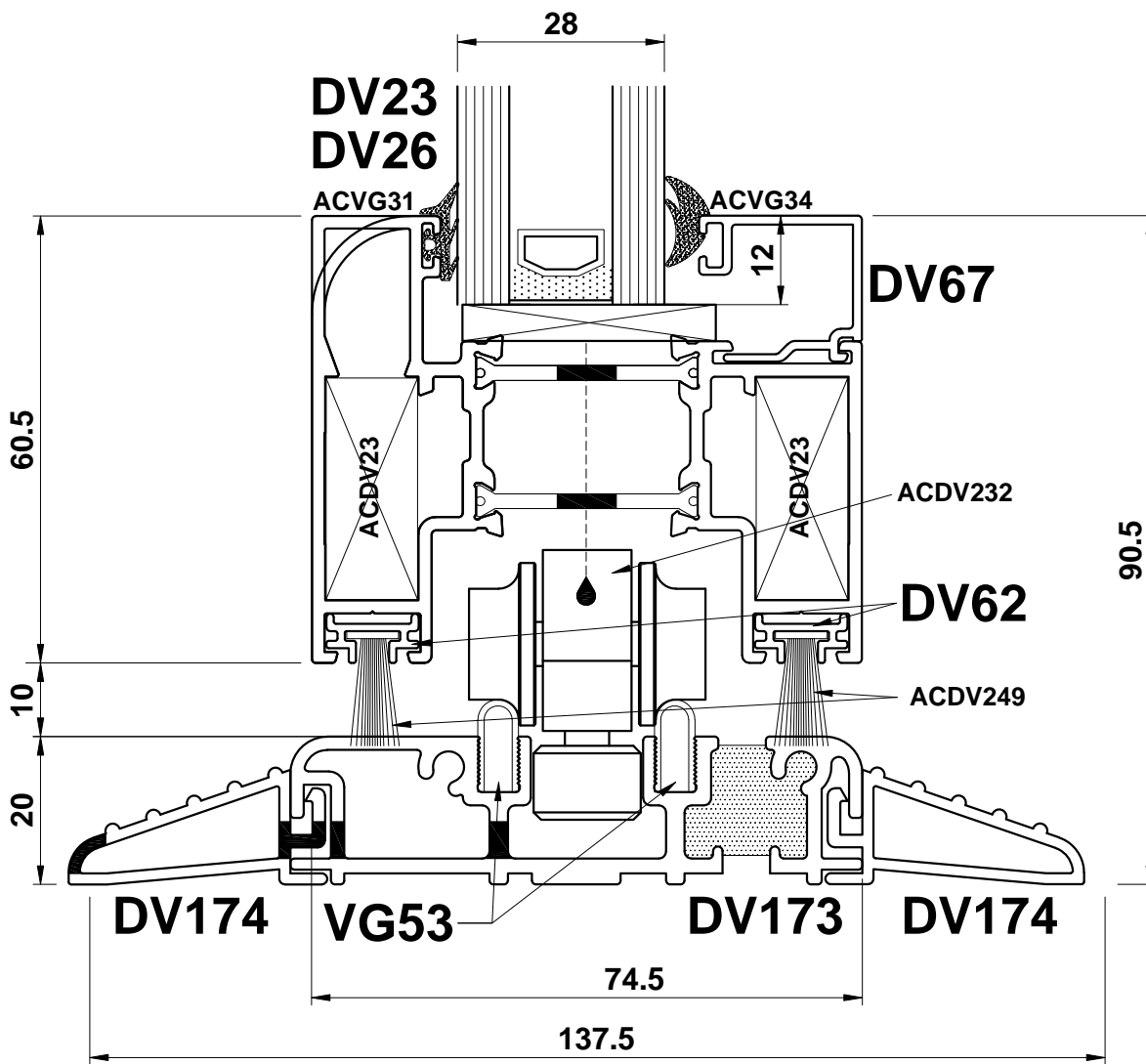
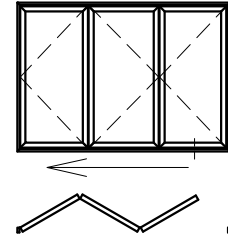
Do Not Scale From This Drawing

Open In - Detail 16B



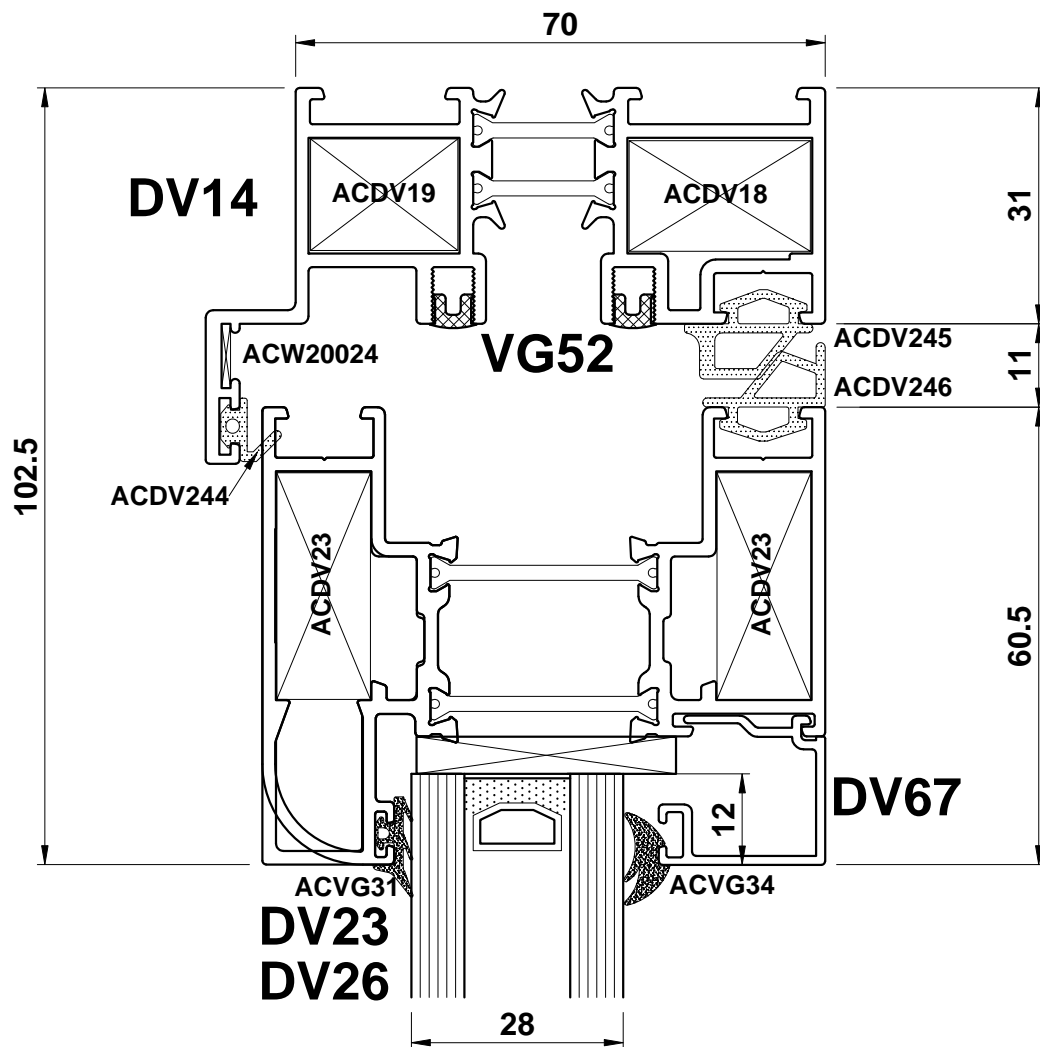
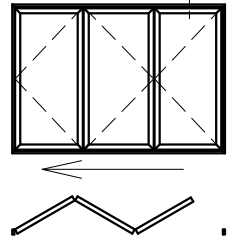
Do Not Scale From This Drawing

Open In - Detail 16C



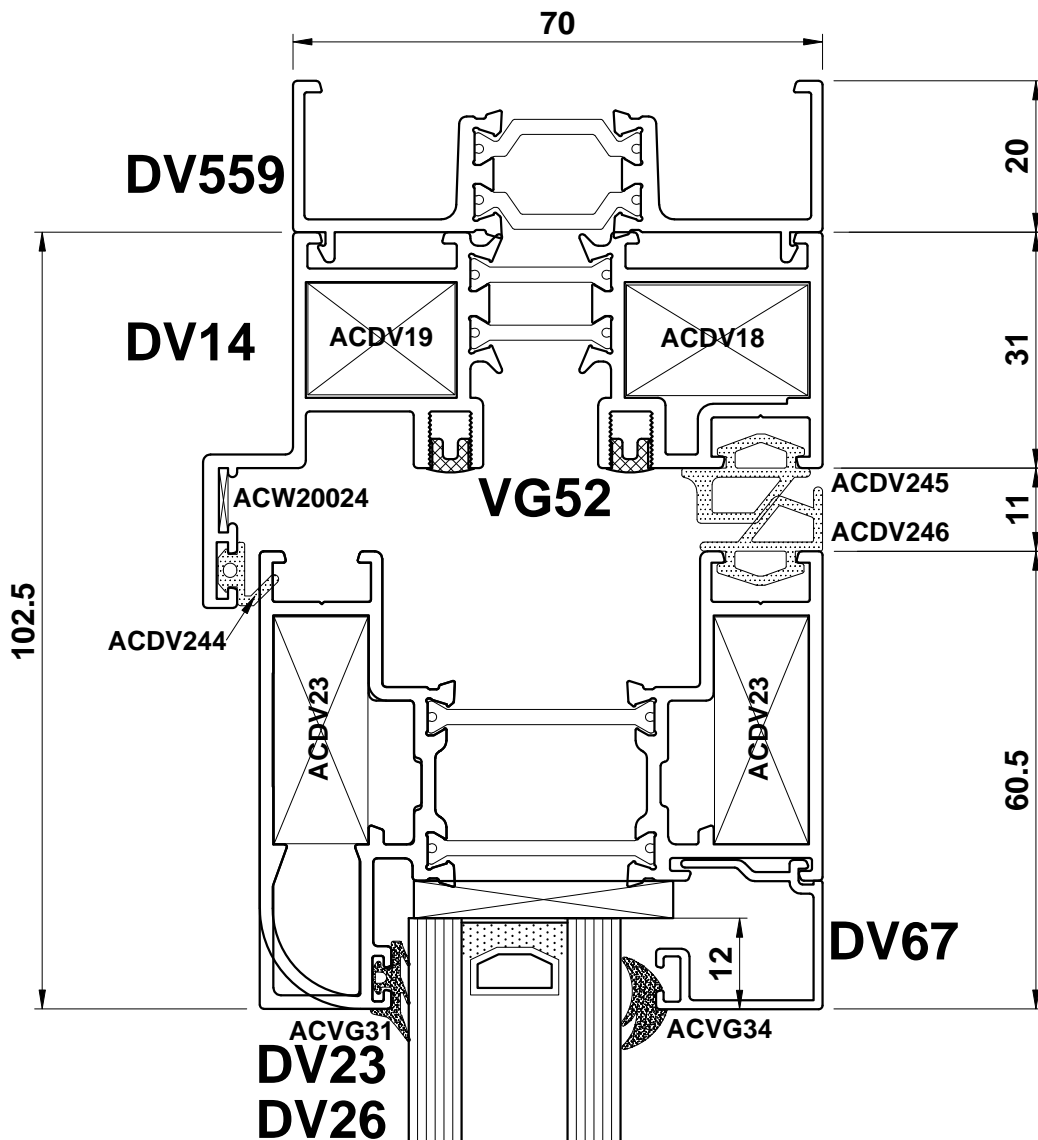
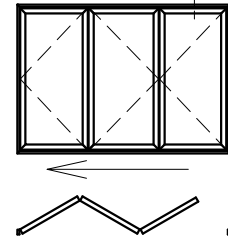
Do Not Scale From This Drawing

Open In - Detail 17A



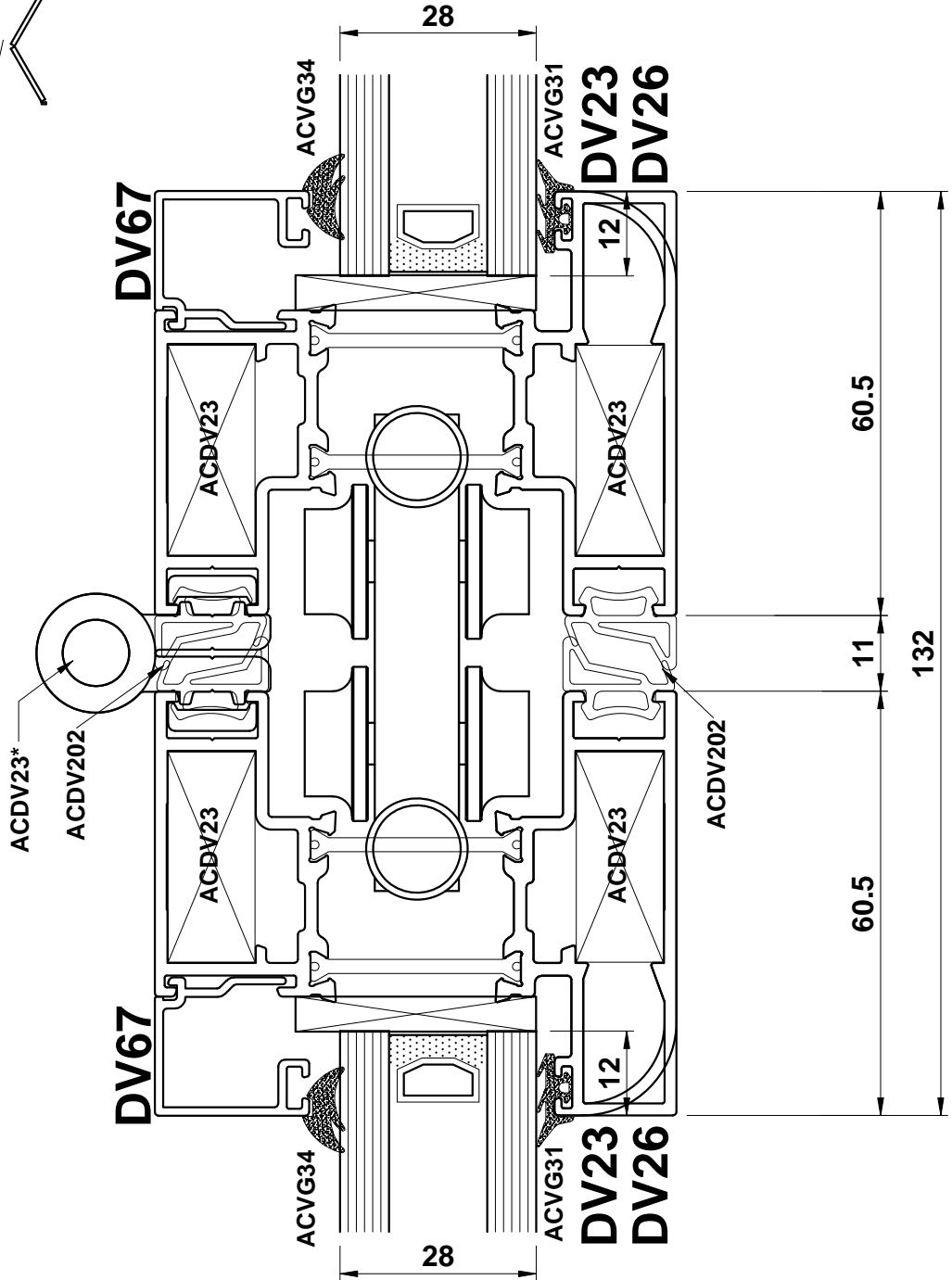
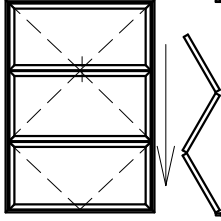
Do Not Scale From This Drawing

Open In - Detail 17B



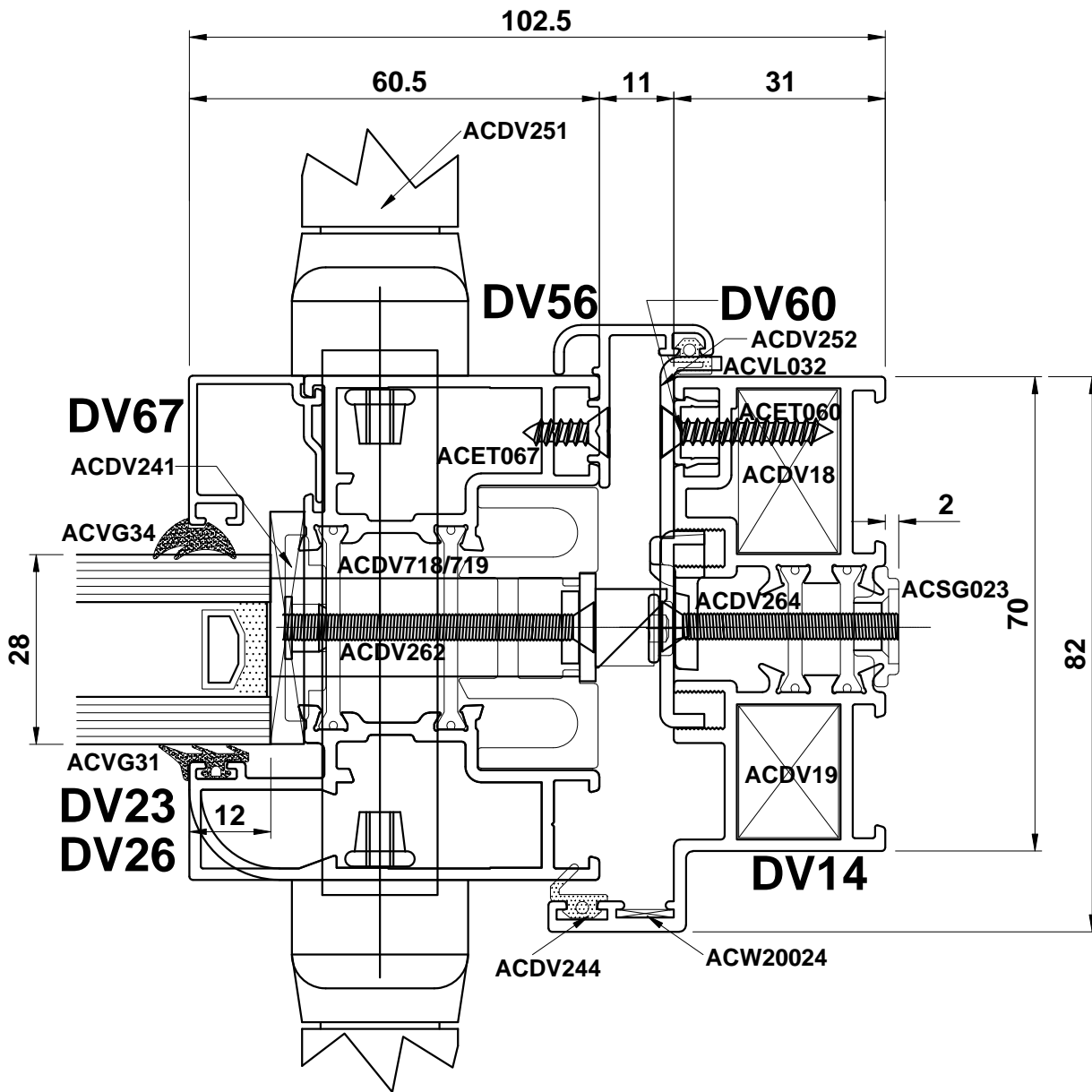
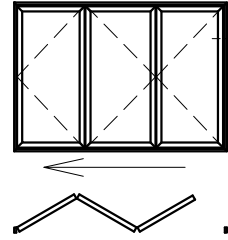
Do Not Scale From This Drawing

Open In - Detail 18



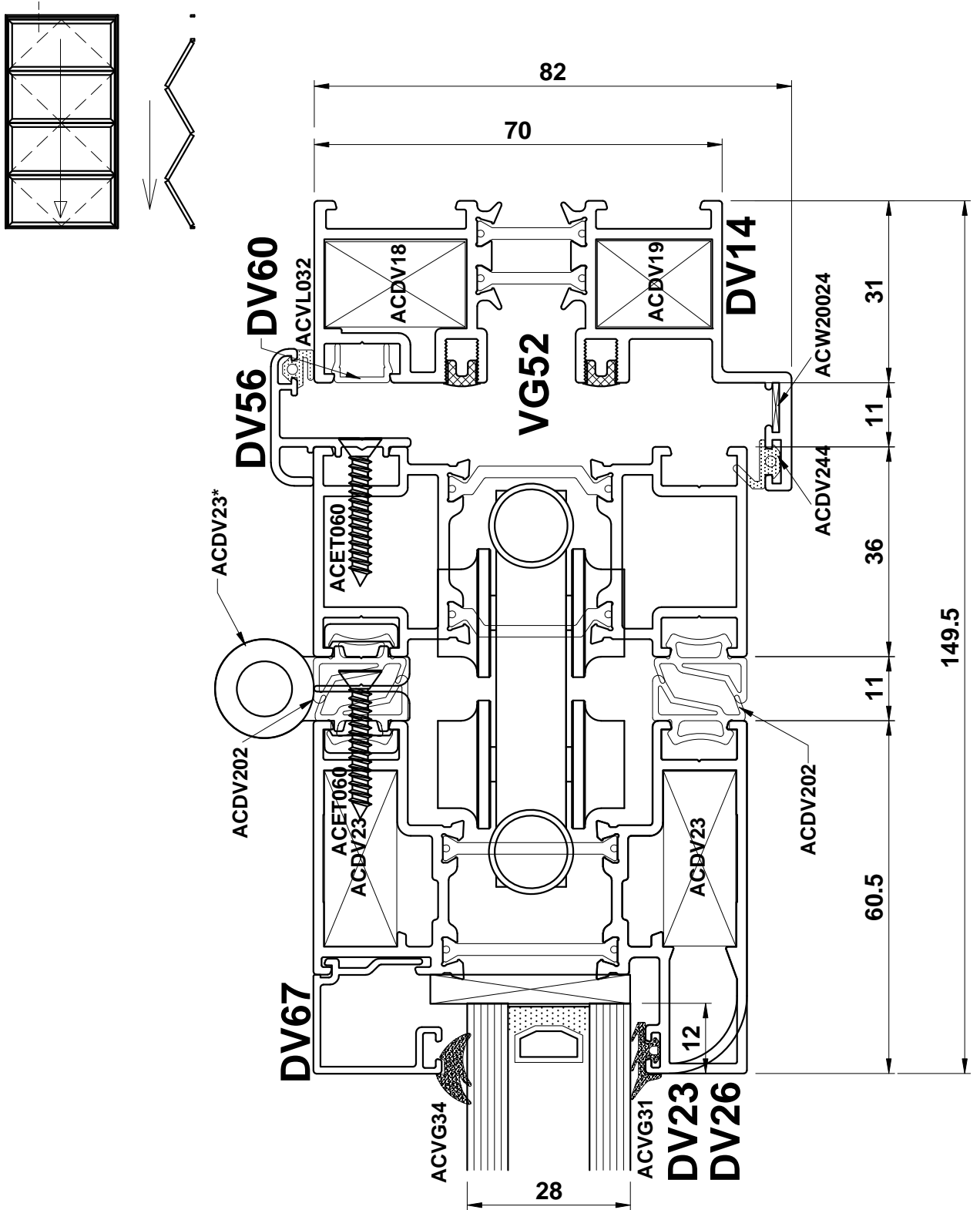
Do Not Scale From This Drawing

Open In - Detail 19



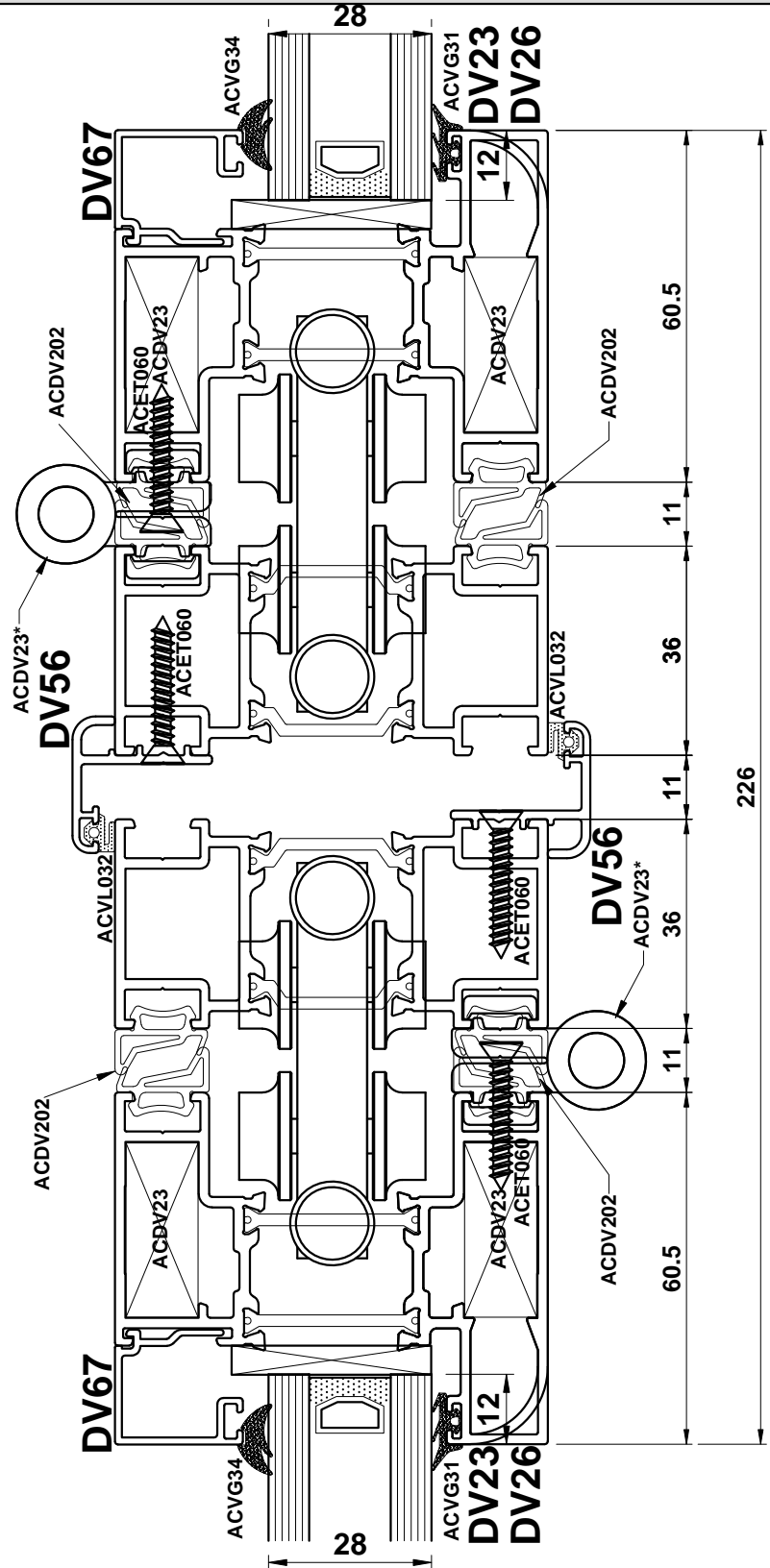
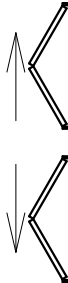
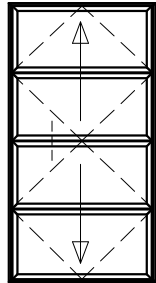
Do Not Scale From This Drawing

Open In - Detail 20

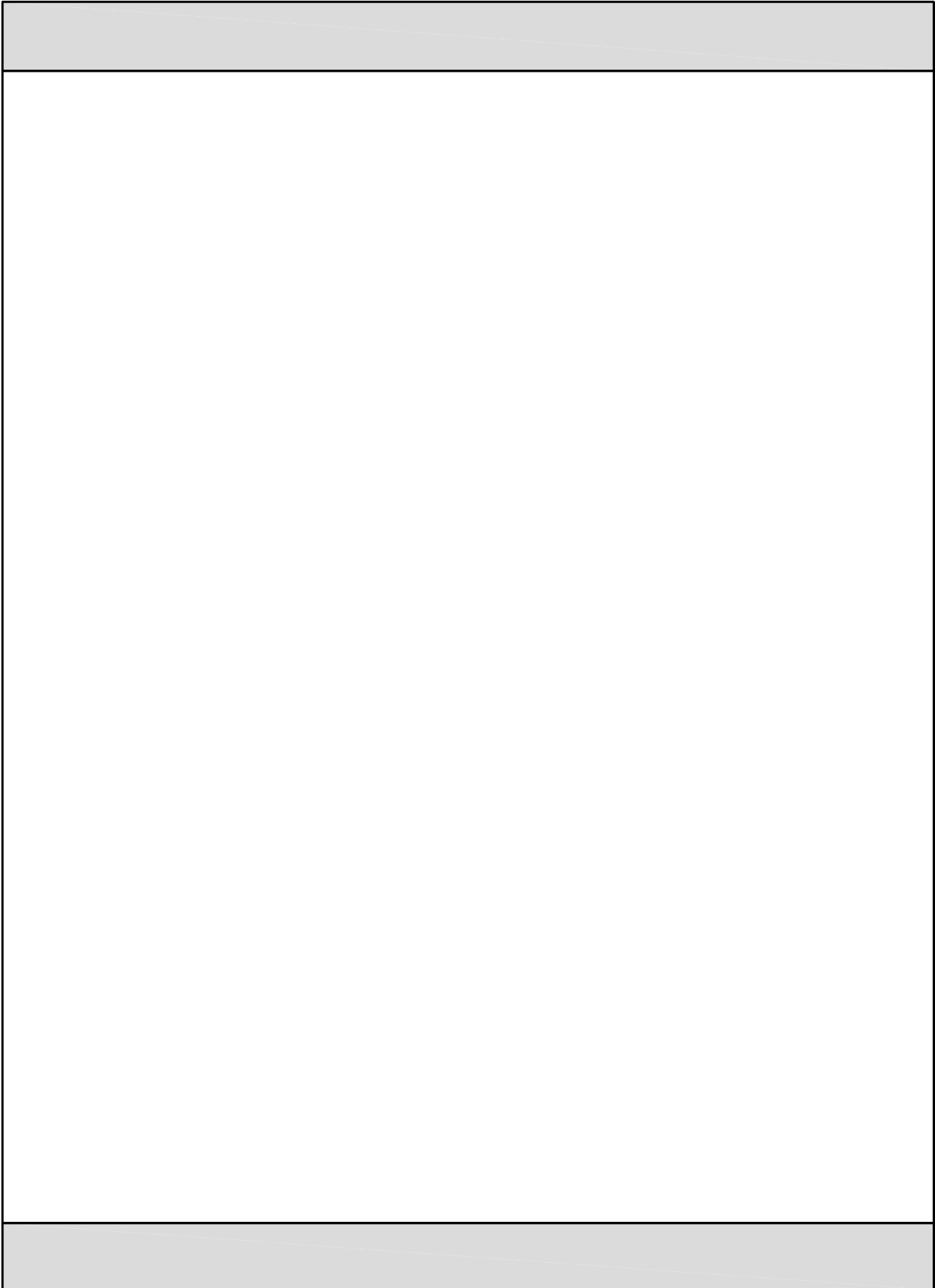


Do Not Scale From This Drawing

Open In - Detail 22

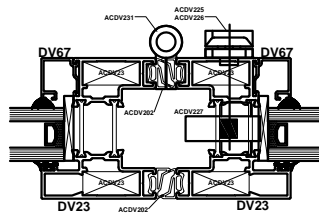
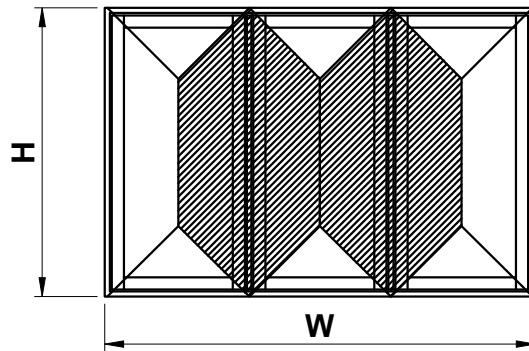


Do Not Scale From This Drawing



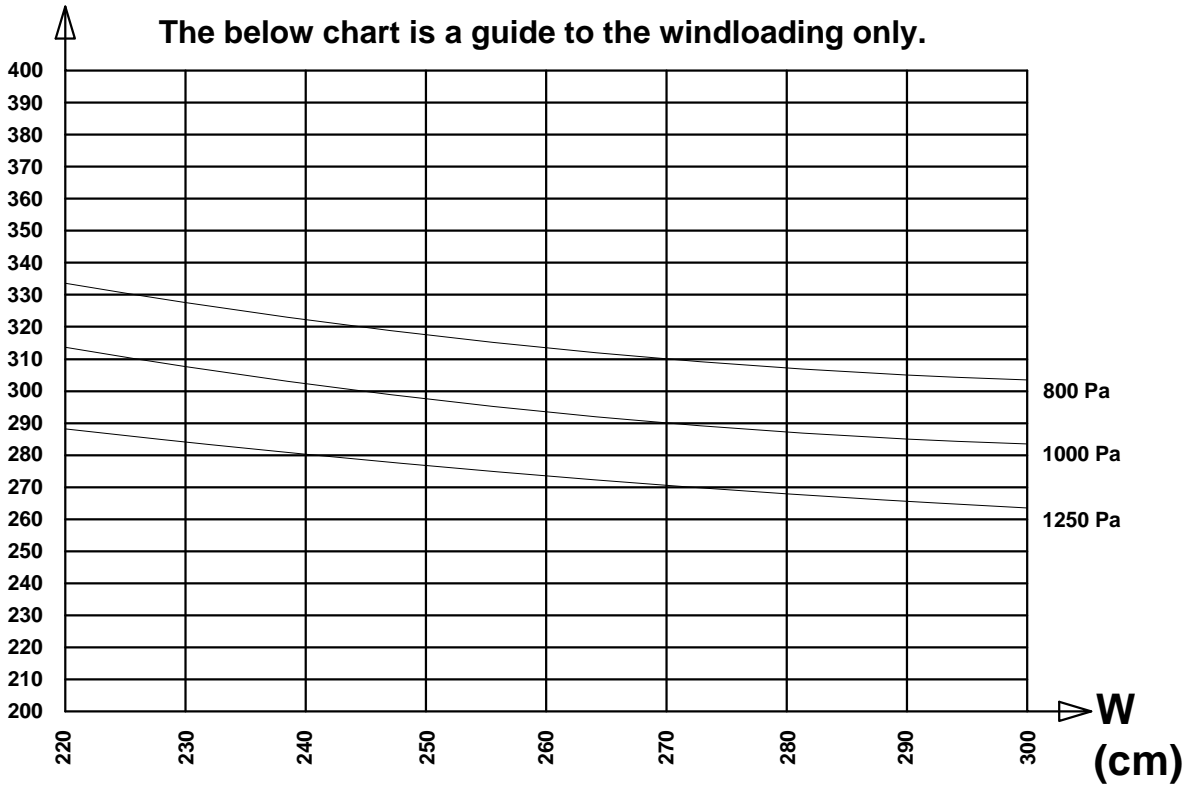
Section D

Doors-Open In & Out



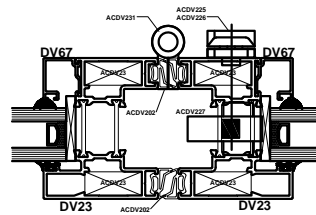
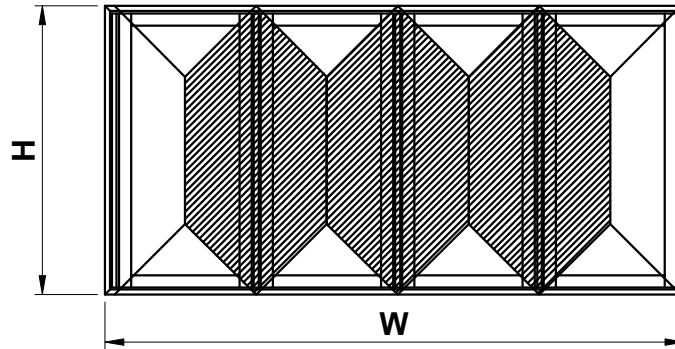
$ixx = 85.9\text{cm}^4$
 $f_{max} = B/200 < 15\text{mm}$
 max sash weight = 100kg
 max sash width = 1000mm
 max sash height = 2500mm

H (cm)



Do Not Scale From This Drawing

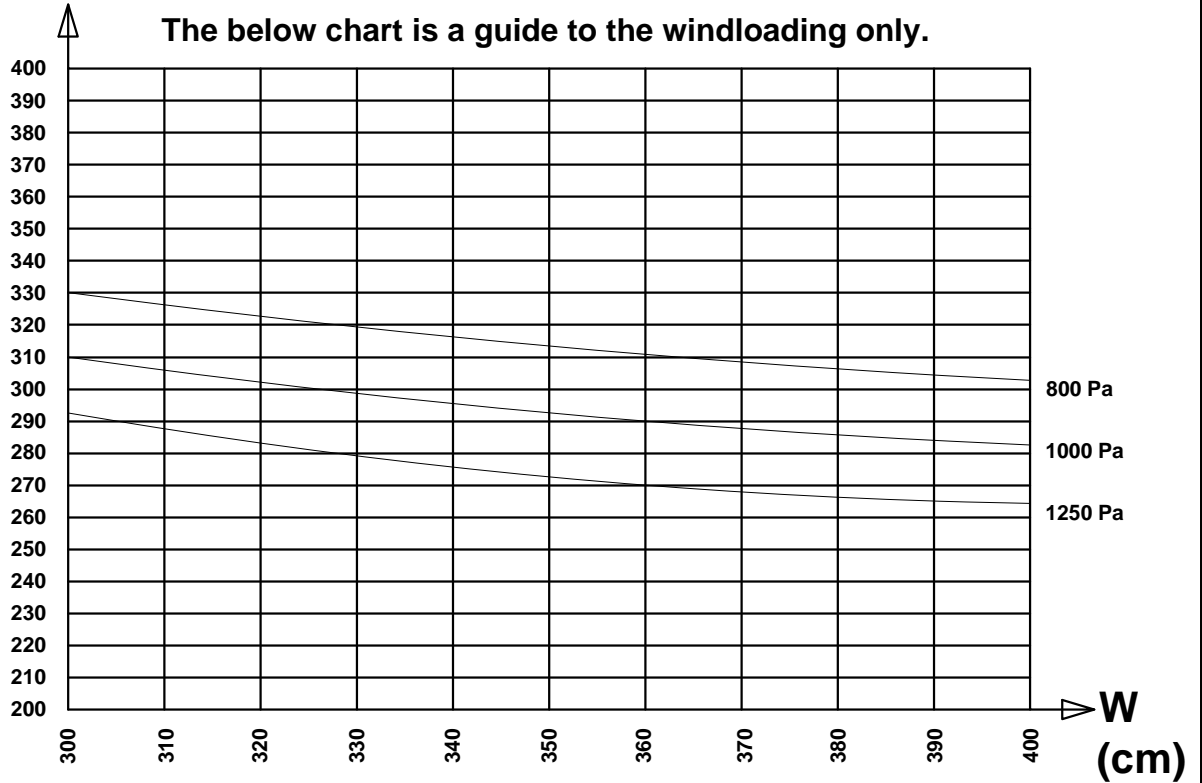
Doors-Open In & Out



$ixx = 85.9\text{cm}^4$
 $f_{max} = B/200 < 15\text{mm}$
 max sash weight = 100kg
 max sash width = 1000mm
 max sash height = 2500mm

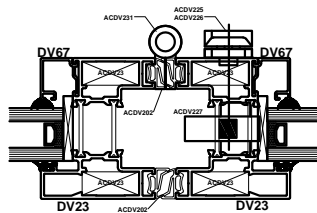
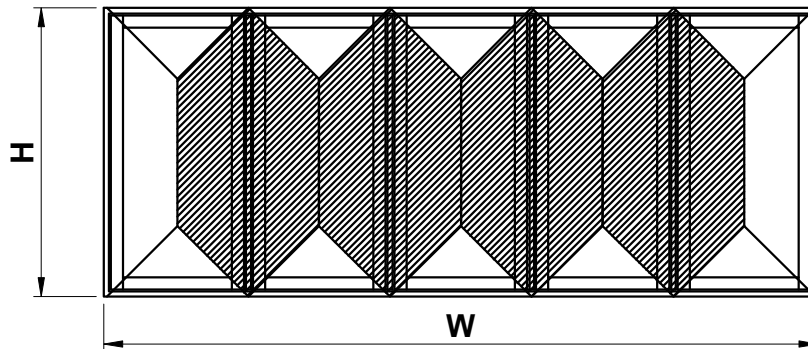
H (cm)

The below chart is a guide to the windloading only.



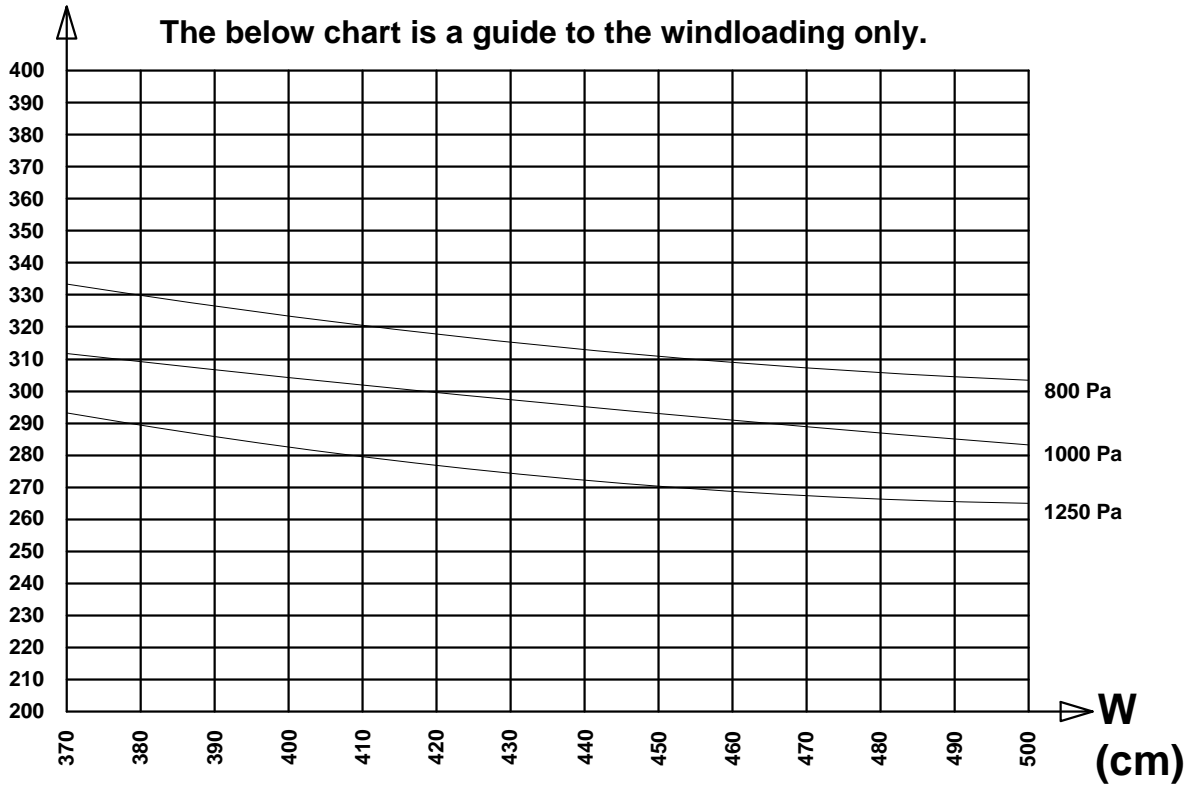
Do Not Scale From This Drawing

Doors-Open In & Out



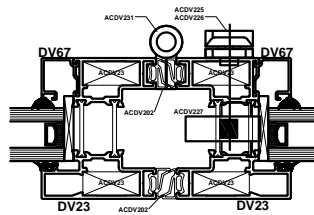
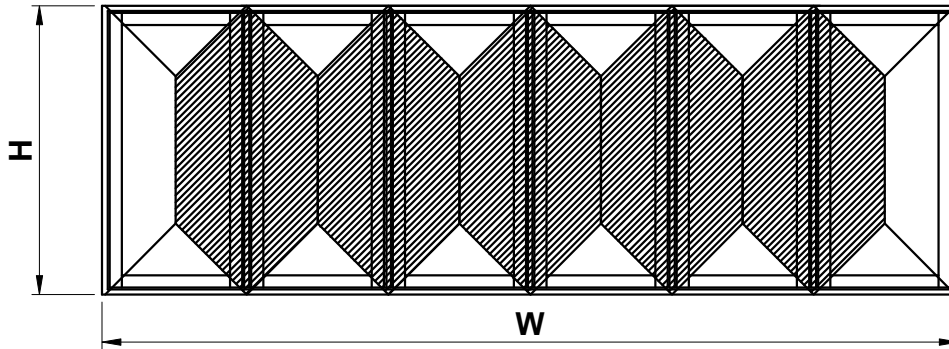
$ixx = 85.9\text{cm}^4$
 $f_{max} = B/200 < 15\text{mm}$
 max sash weight = 100kg
 max sash width = 1000mm
 max sash height = 2500mm

H (cm)



Do Not Scale From This Drawing

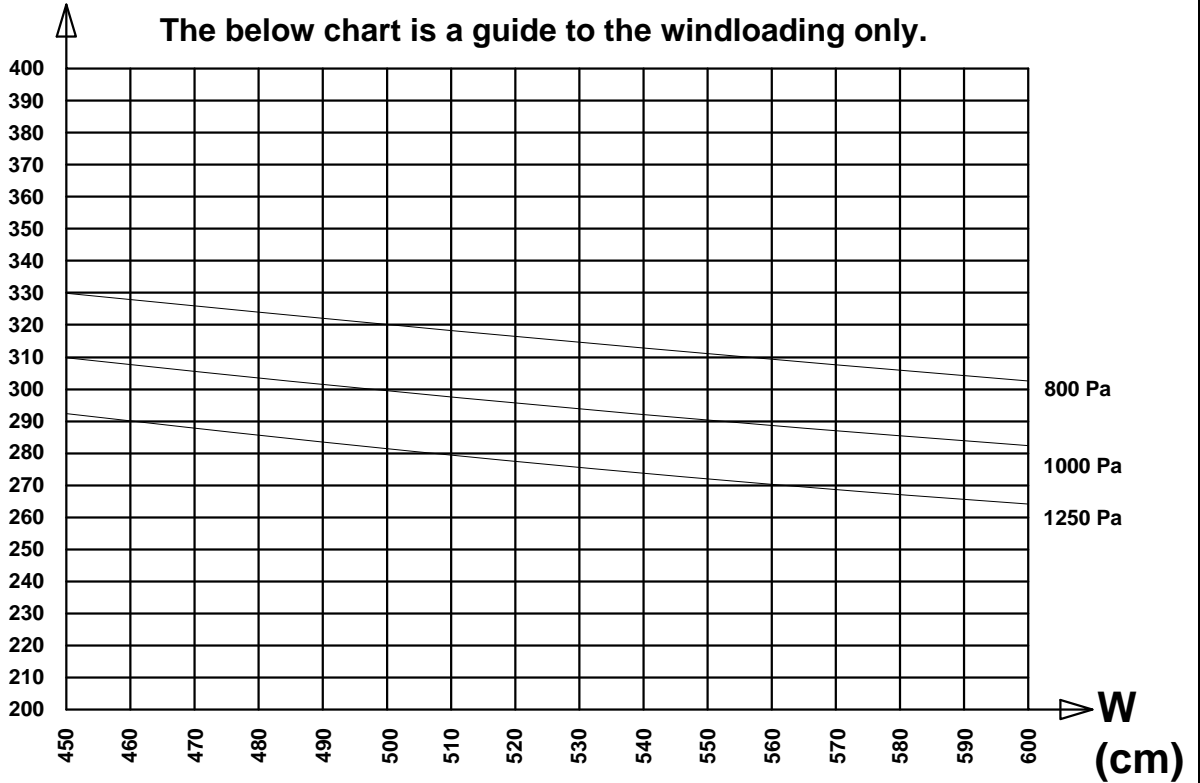
Doors-Open In & Out



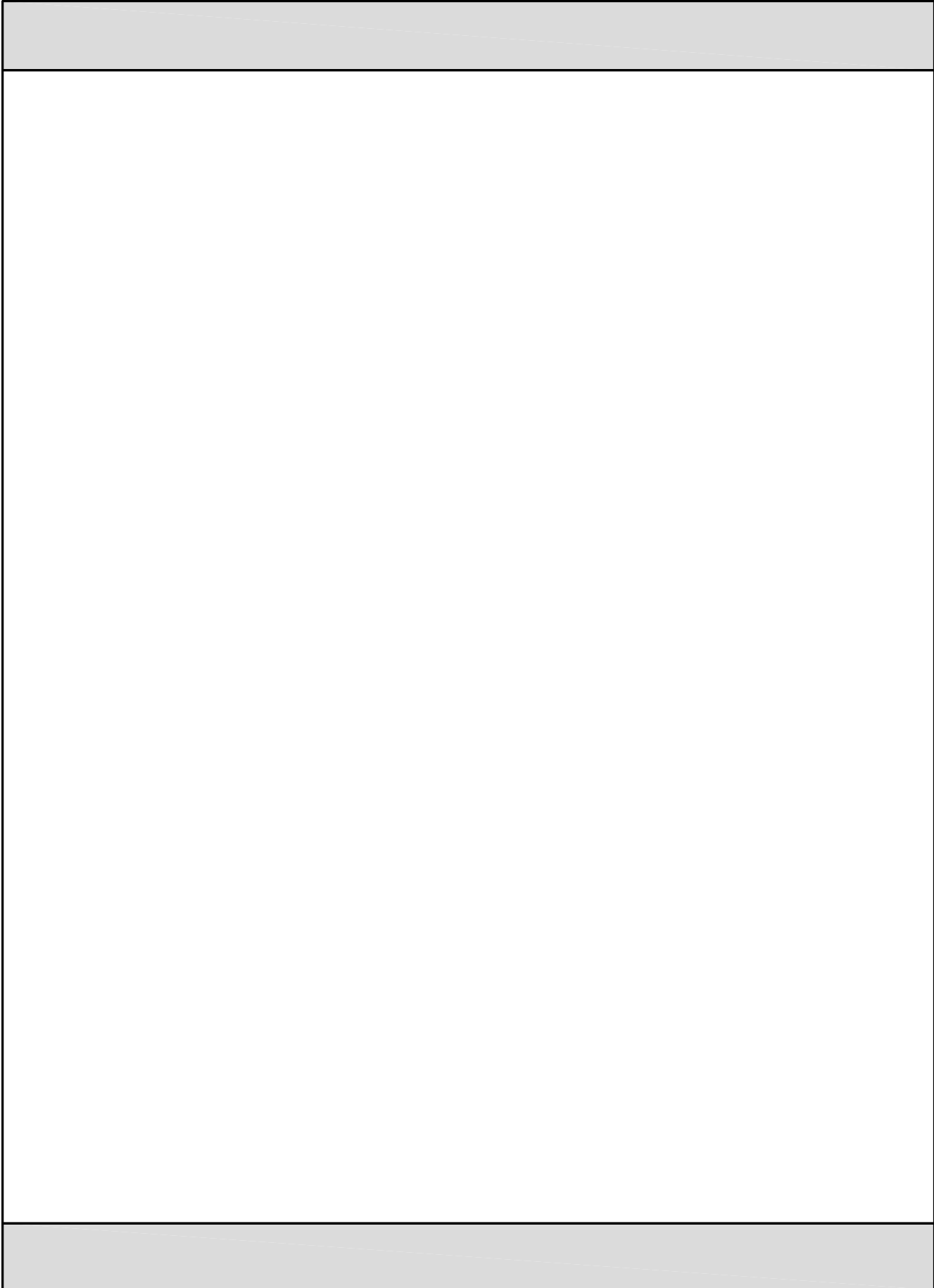
$ixx = 85.9\text{cm}^4$
 $f_{max} = B/200 < 15\text{mm}$
max sash weight = 100kg
max sash width = 1000mm
max sash height = 2500mm

H (cm)

The below chart is a guide to the windloading only.



Do Not Scale From This Drawing



Section E

Open Out

**Visofold 1000
Open Out
Construction Drawings**

Index

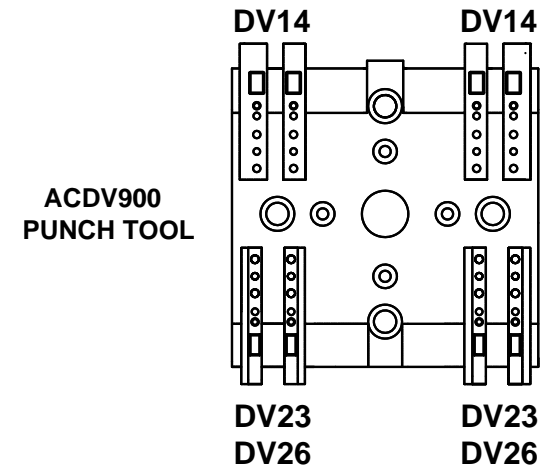
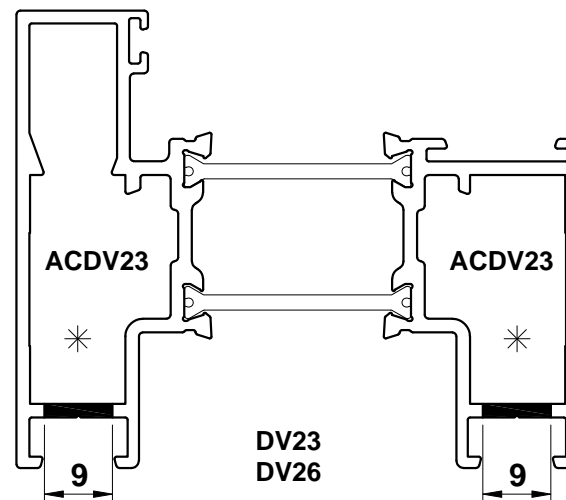
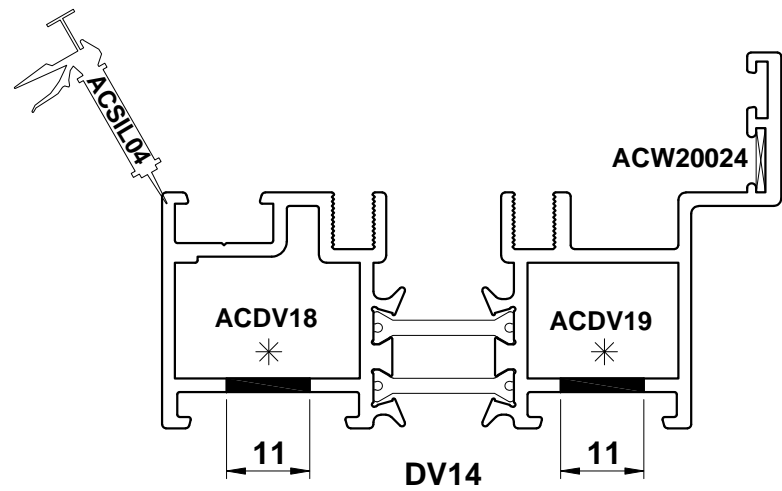
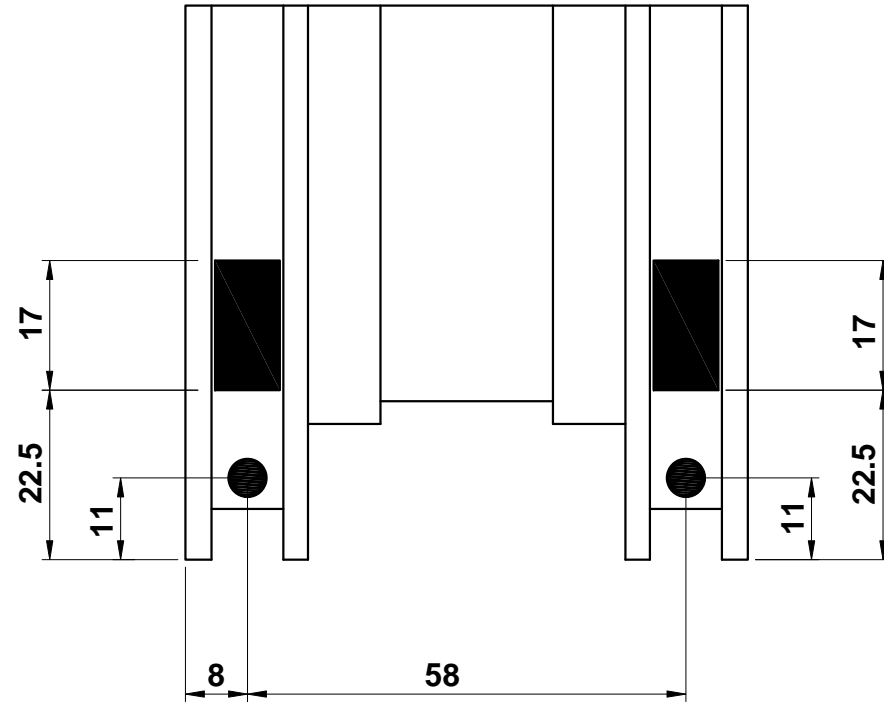
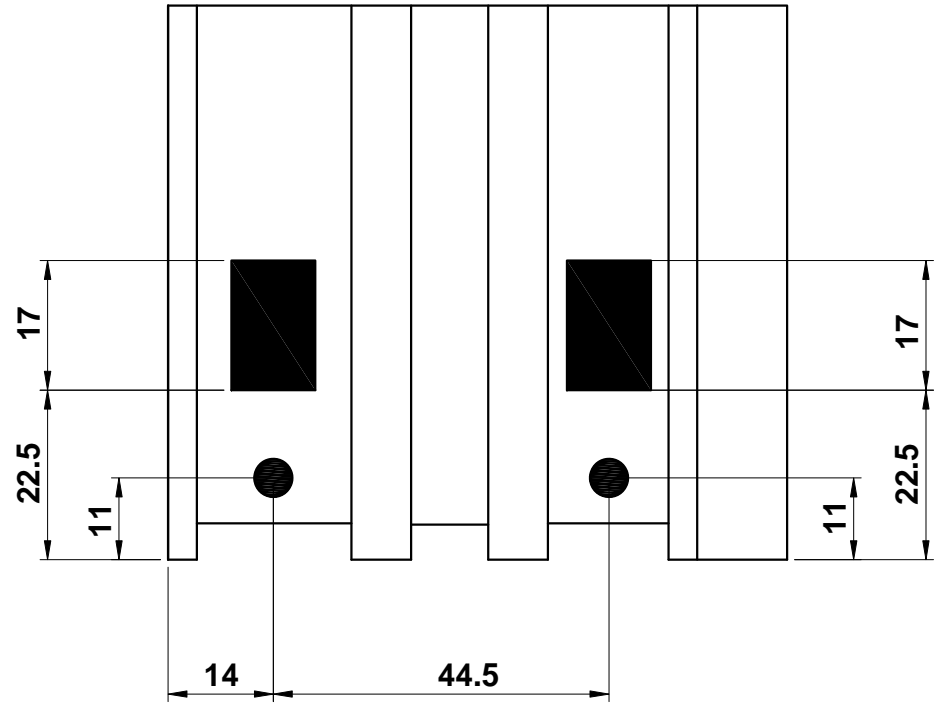
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E 6	6 - Hinges.....	Page E17
E 7	7 - Glazing.....	Page E18
E 8	8 - Magnetic Catch.....	Page E19

IF IN DOUBT ASK!

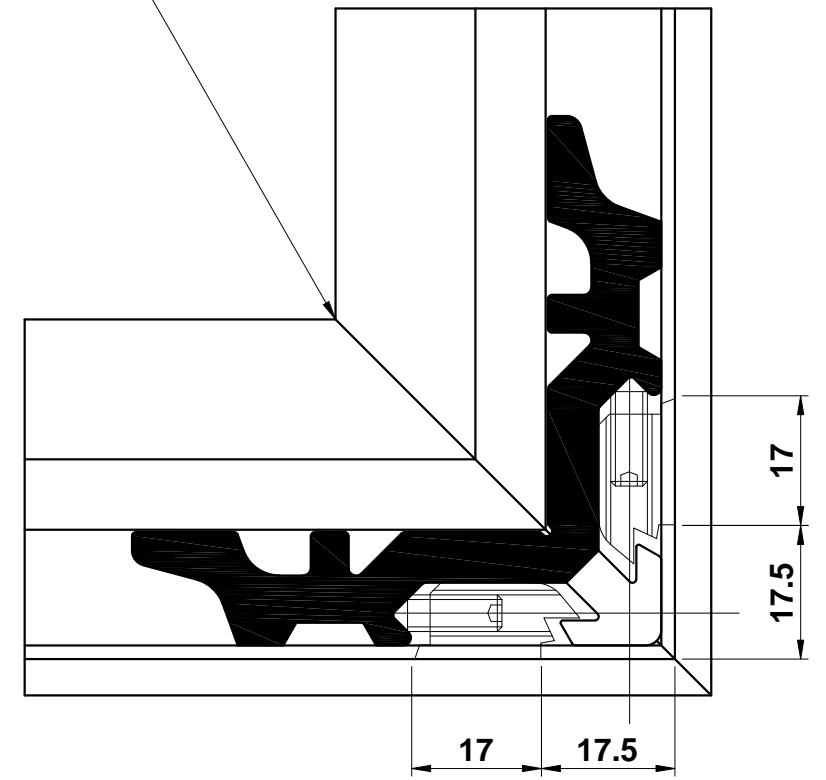
Do Not Scale From This Drawing

Open Out

Corner Preparation



COAT CUT FACE OF PROFILE WITH ACSIL04 PRIOR TO MECHANICALLY JOINING

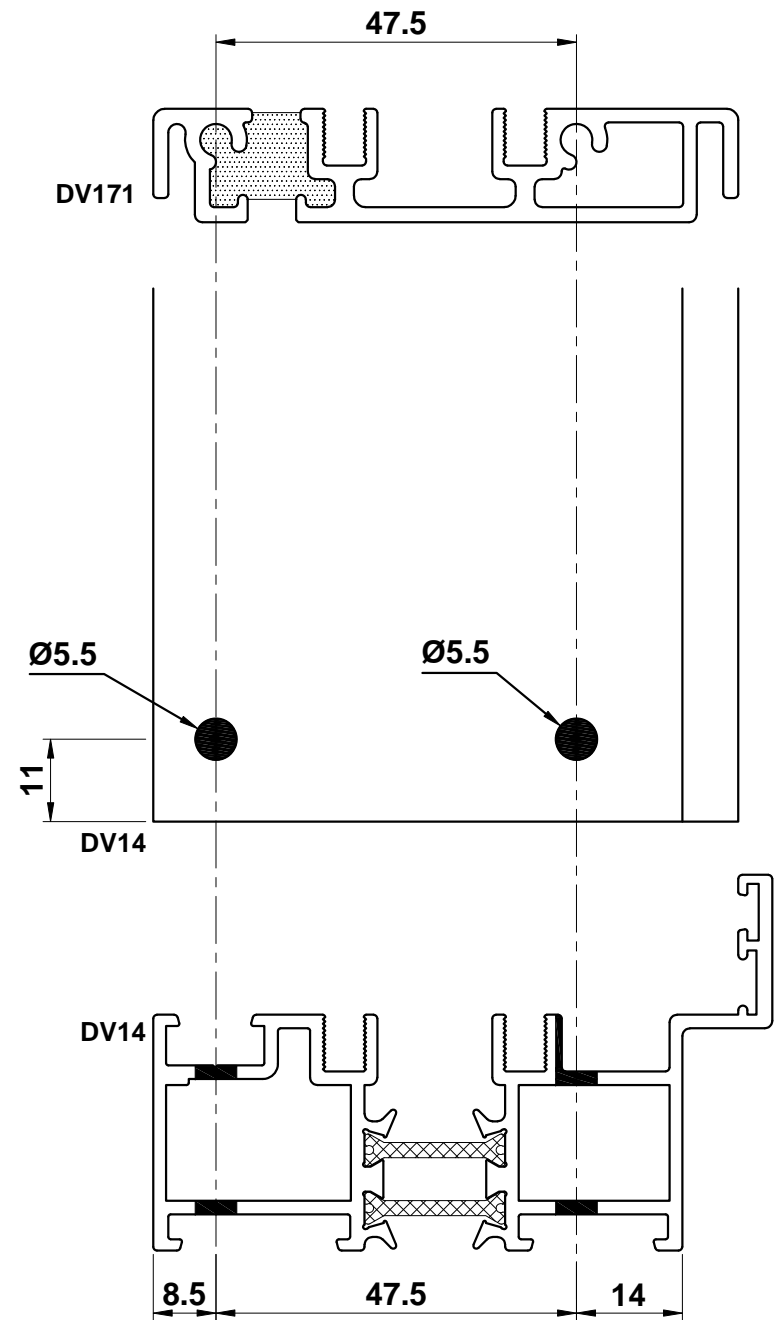
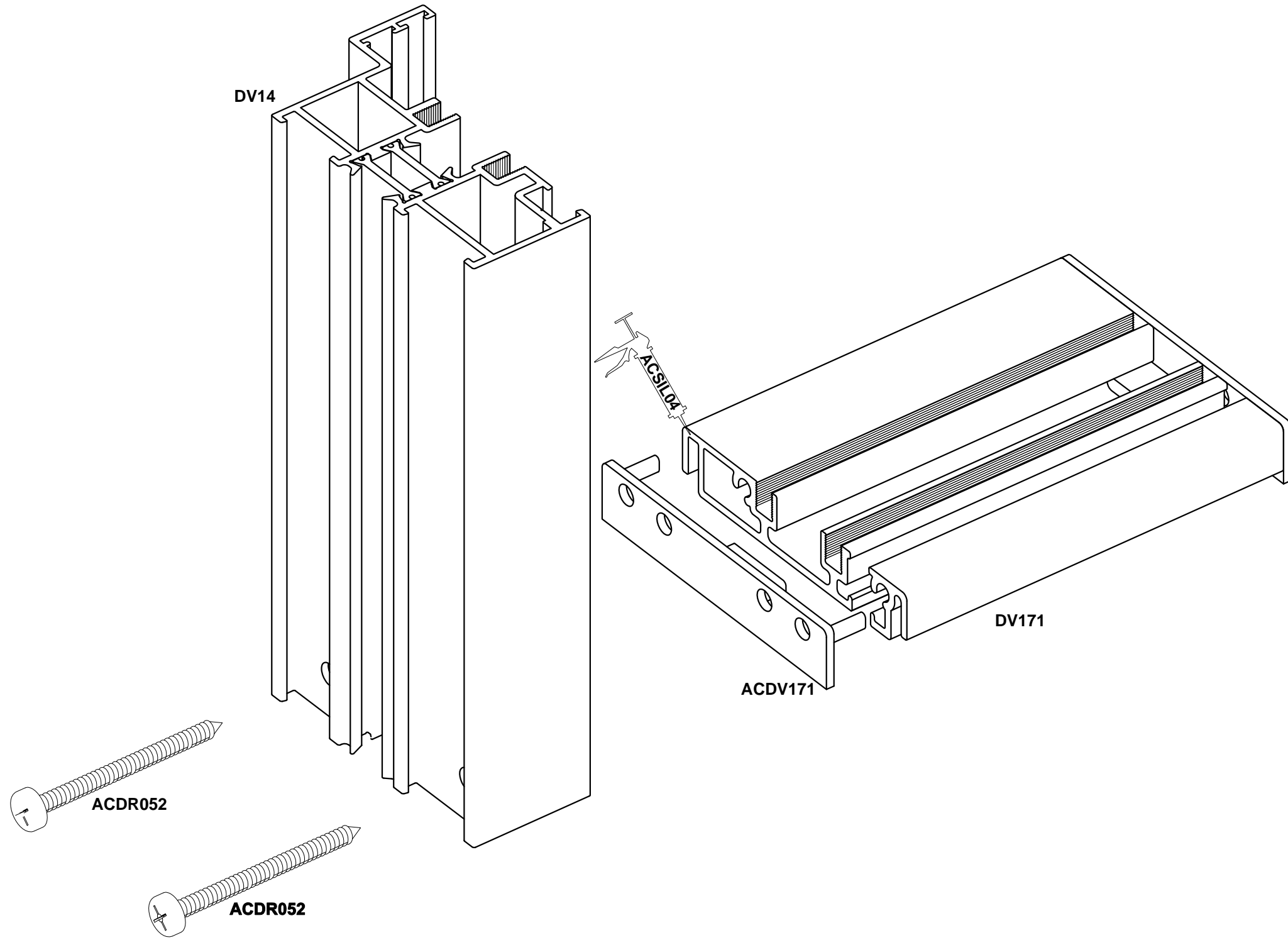


APPLY GLUE (ACSIL013) TO CLEAT APERTURE MARKED *

Do Not Scale From This Drawing

Open Out

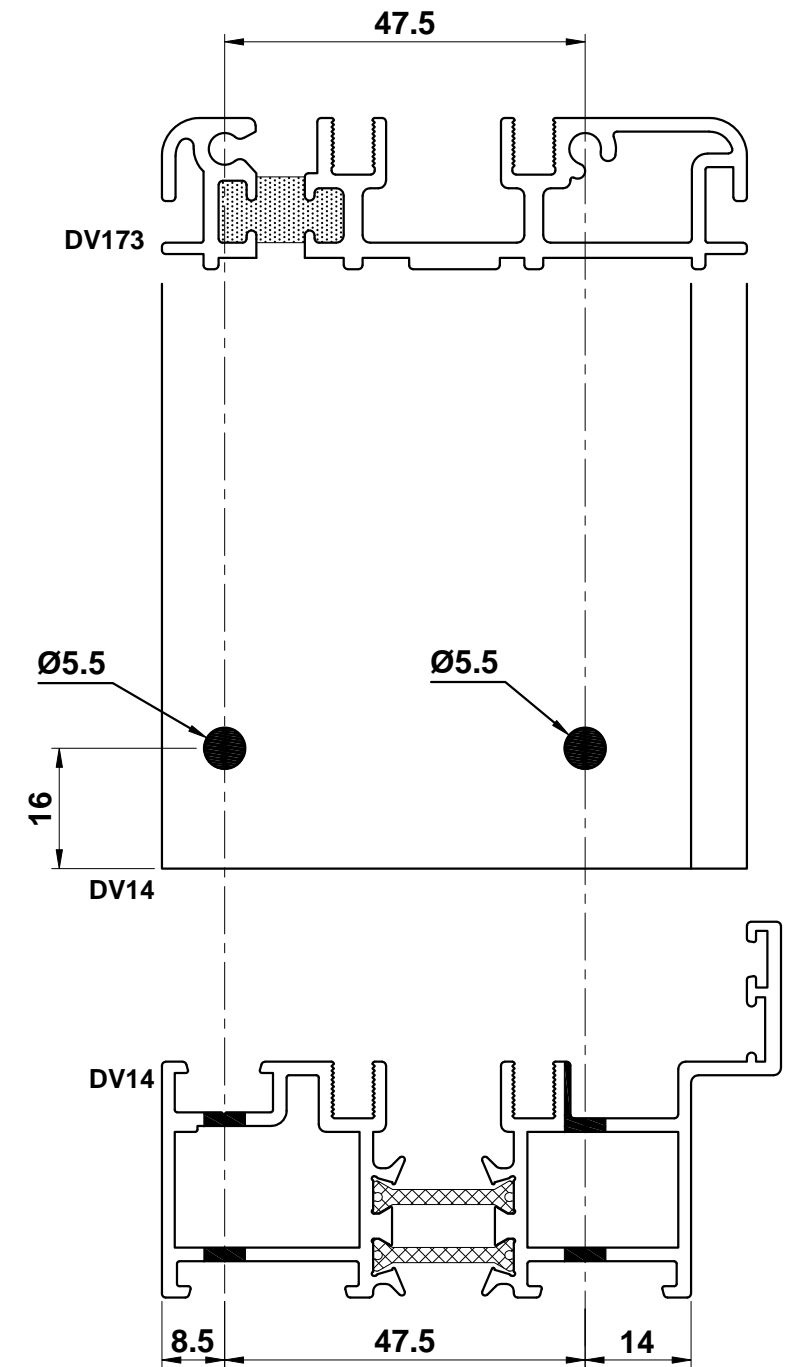
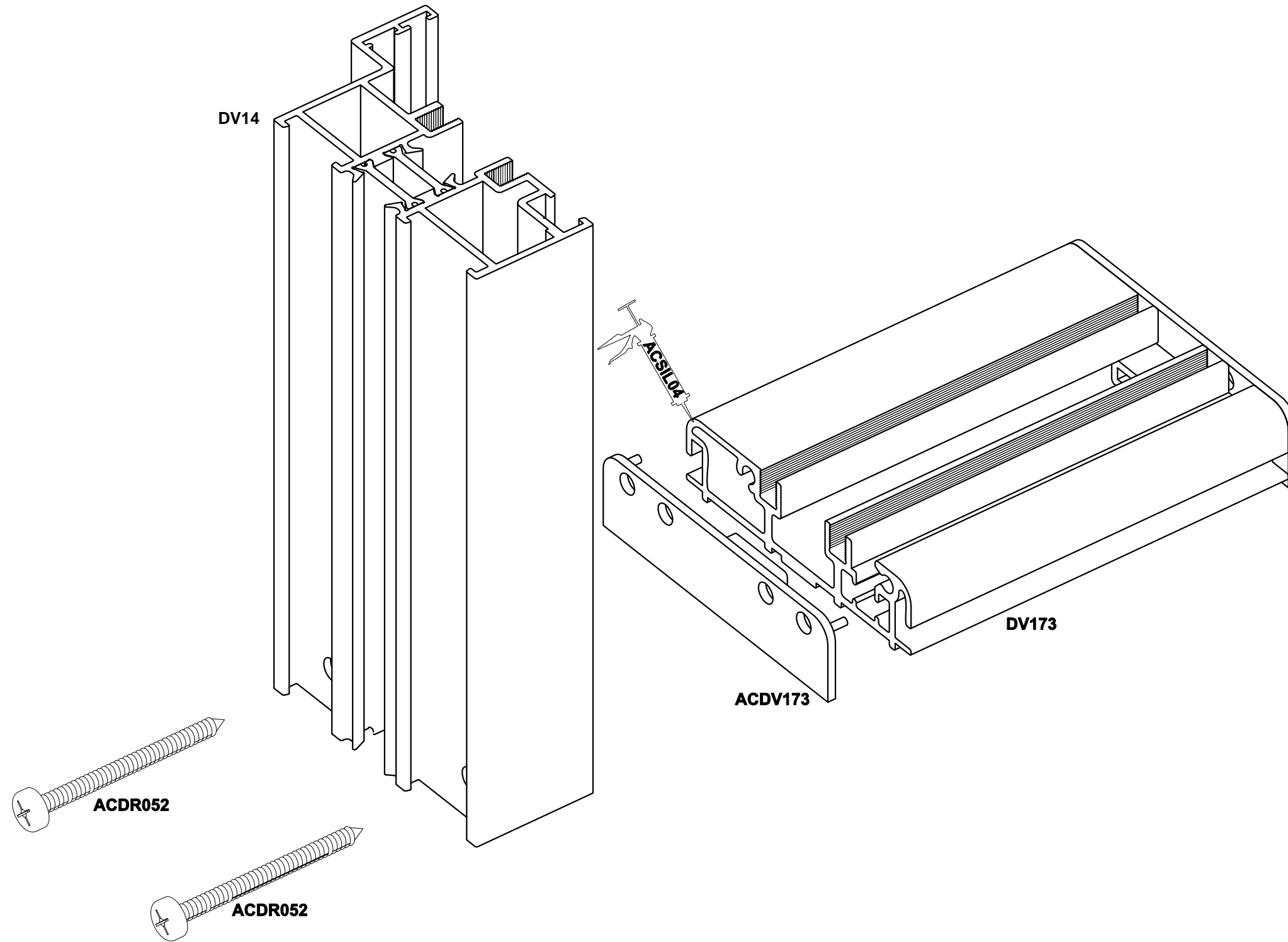
DV171 Low Threshold Preparation



Do Not Scale From This Drawing

Open Out

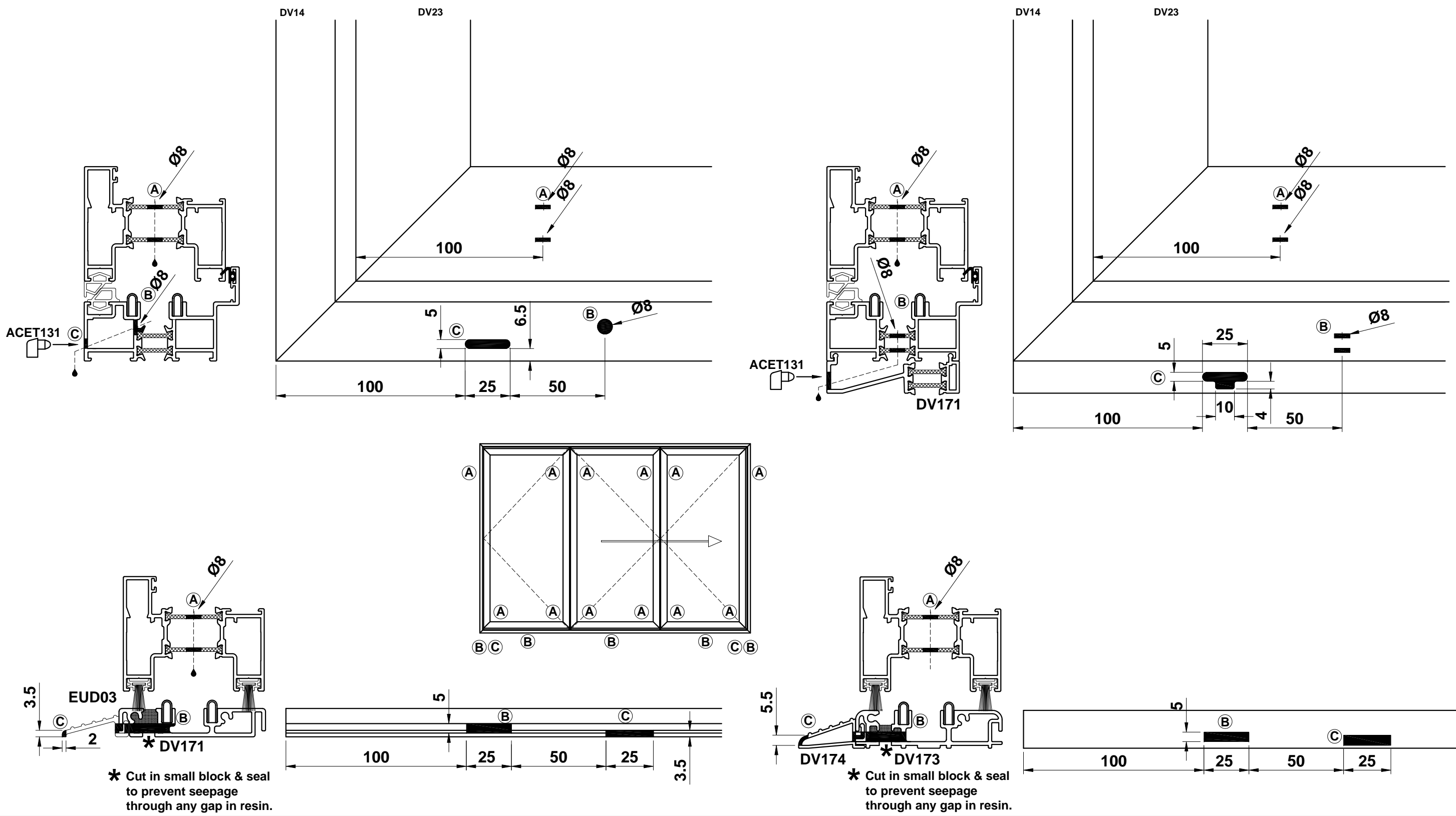
DV173 Low Threshold Preparation



Do Not Scale From This Drawing

Open Out

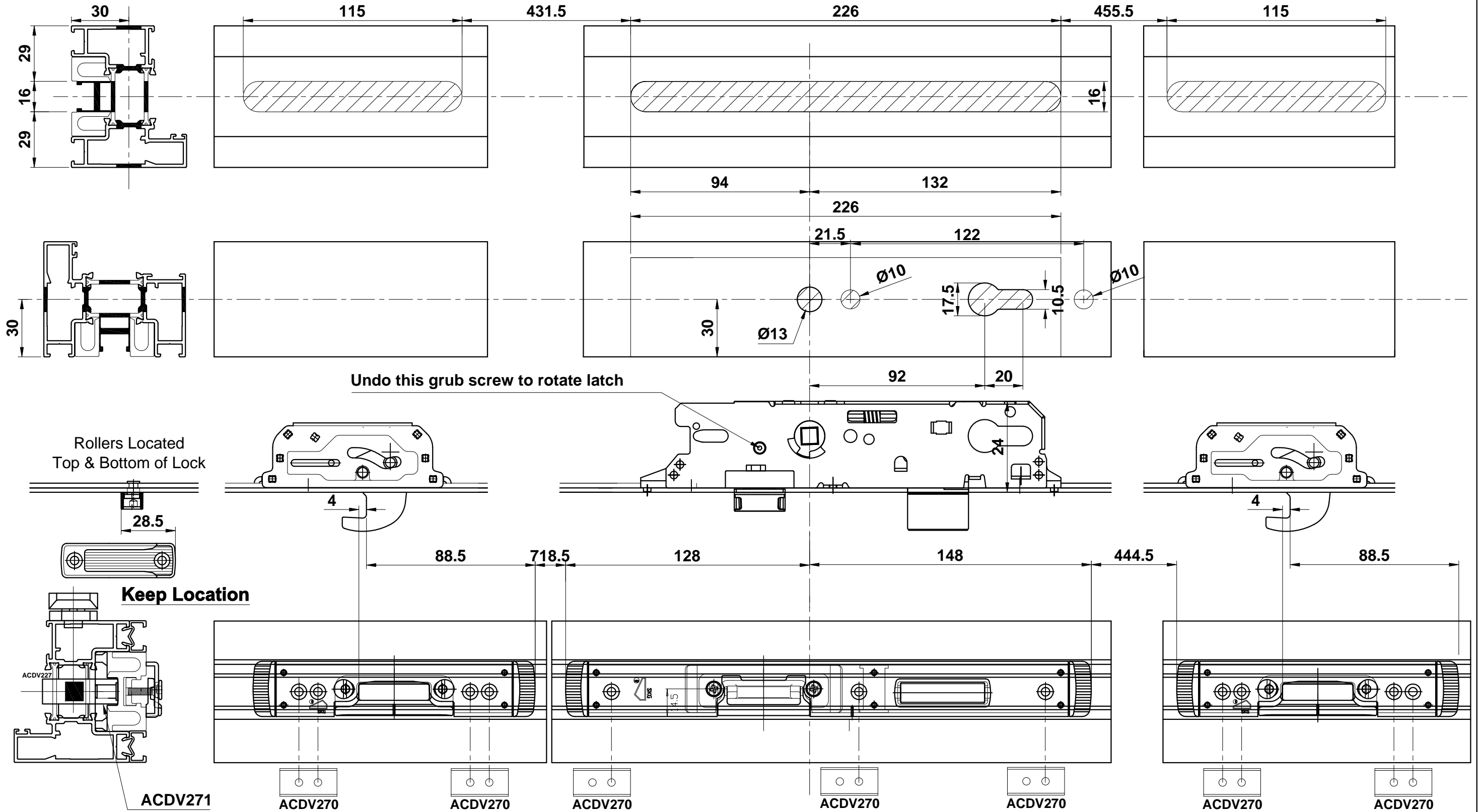
Drainage Details



Do Not Scale From This Drawing

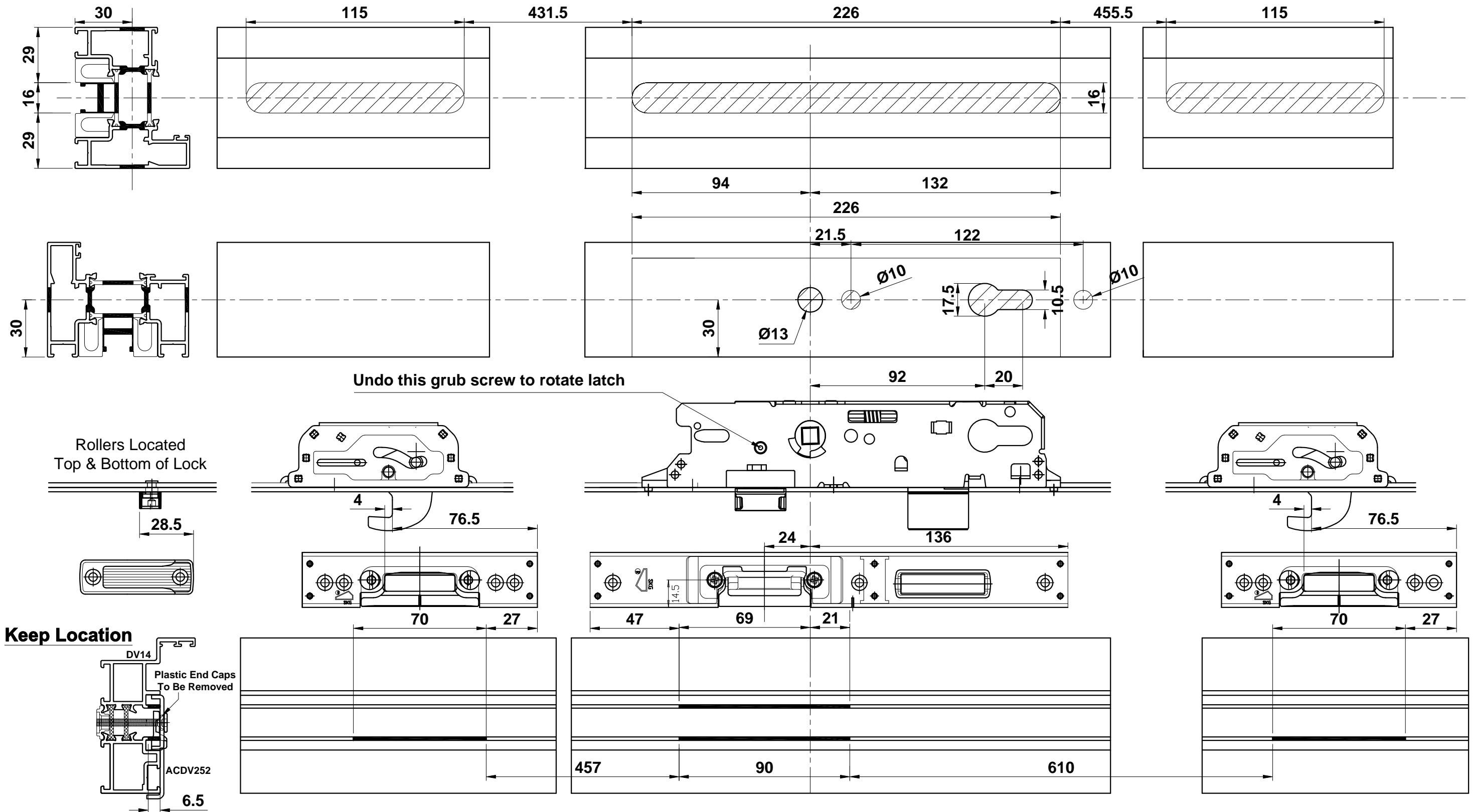
Open Out

ACDV718/9 Preparation Locking into DV23 with ACDV251 Handle



Open Out

ACDV718/719 Preparation Locking into DV14 with ACDV251 Handle

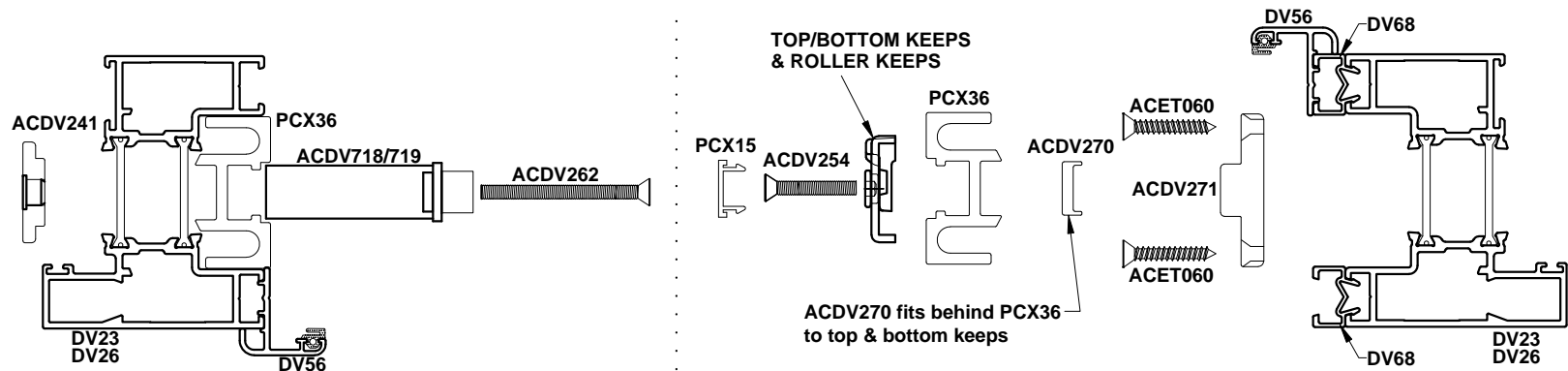


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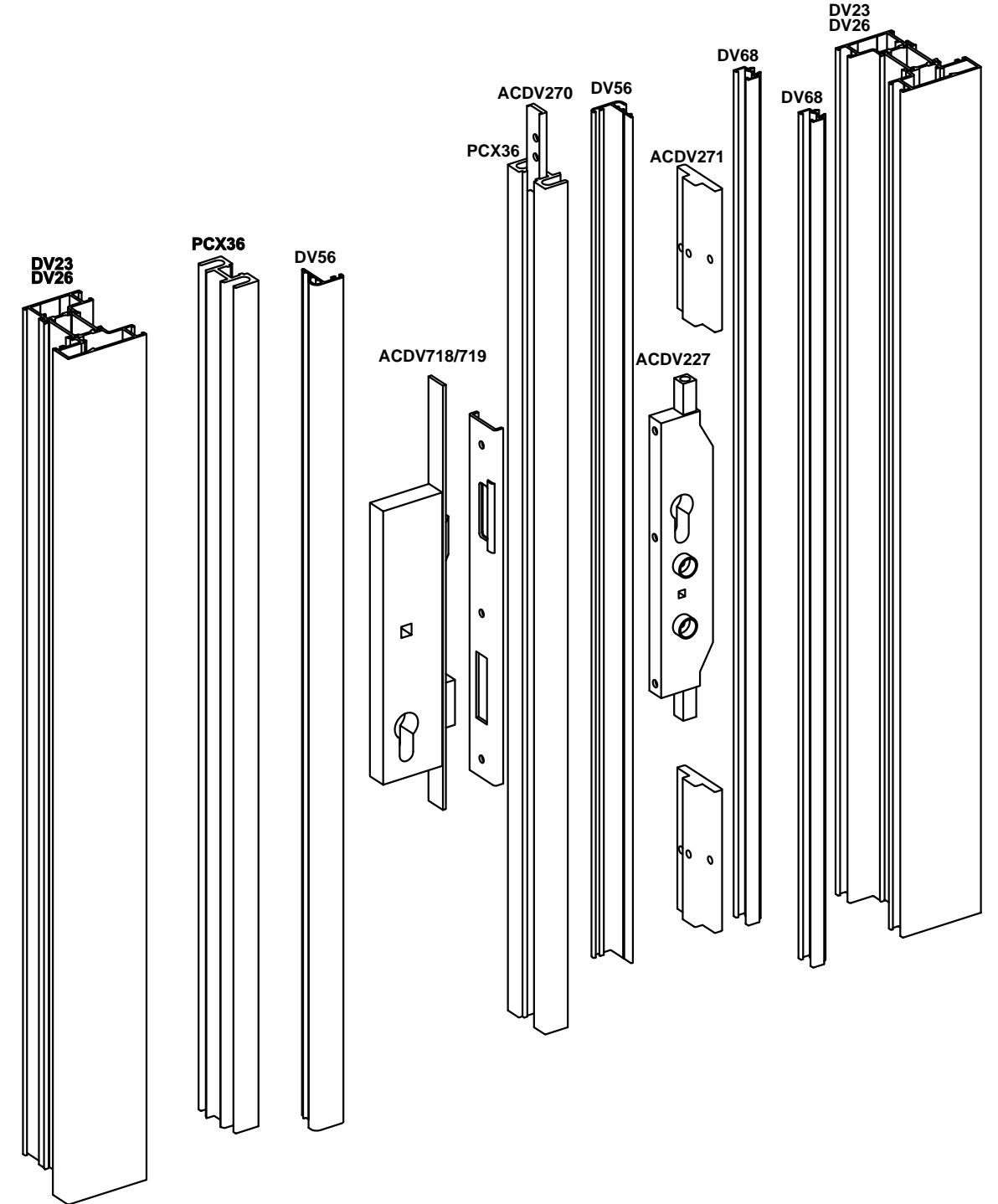
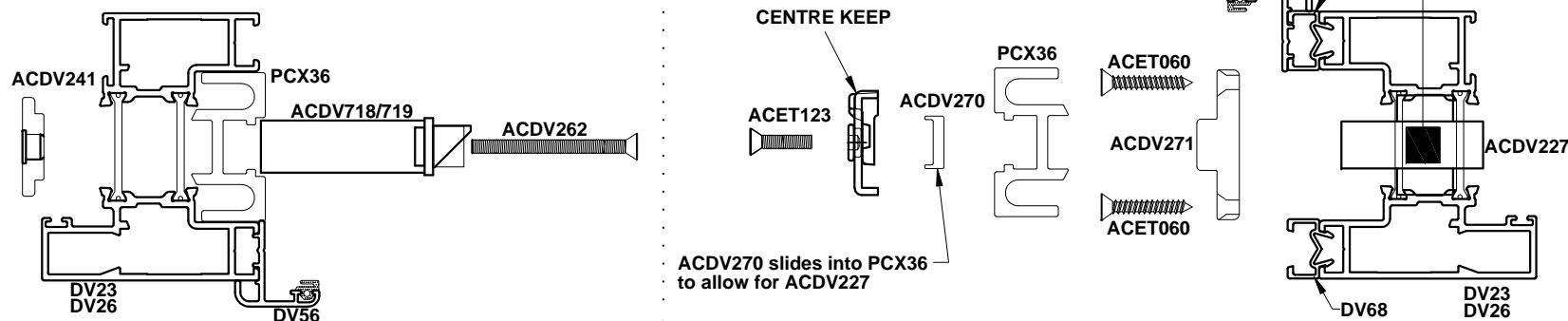
Open Out

Primary Sash Lock & Secondary Sash Keep Preparation

Assembly for Top, Bottom & Roller Keeps



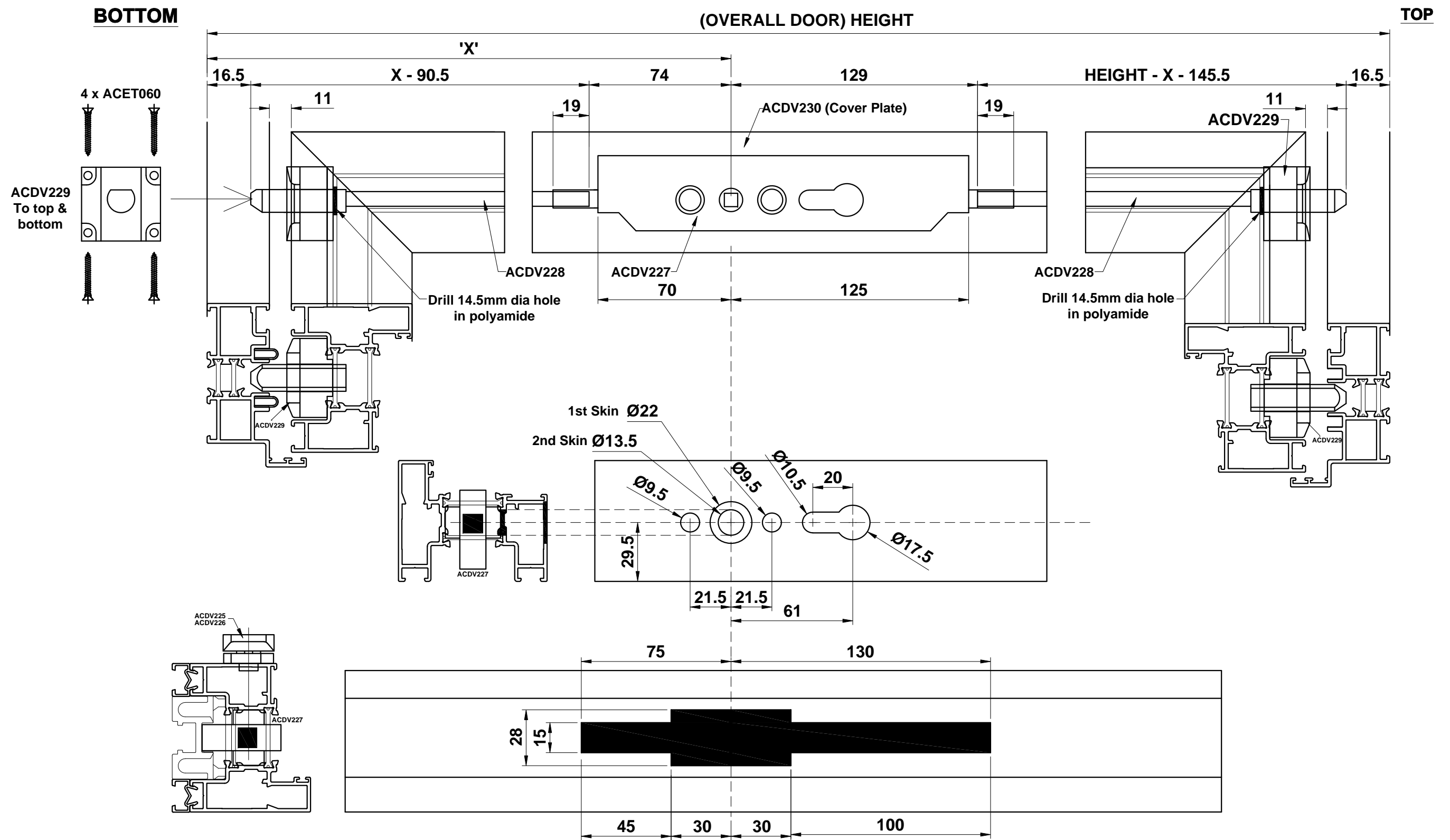
Assembly for Centre Keep



Do Not Scale From This Drawing

Open Out

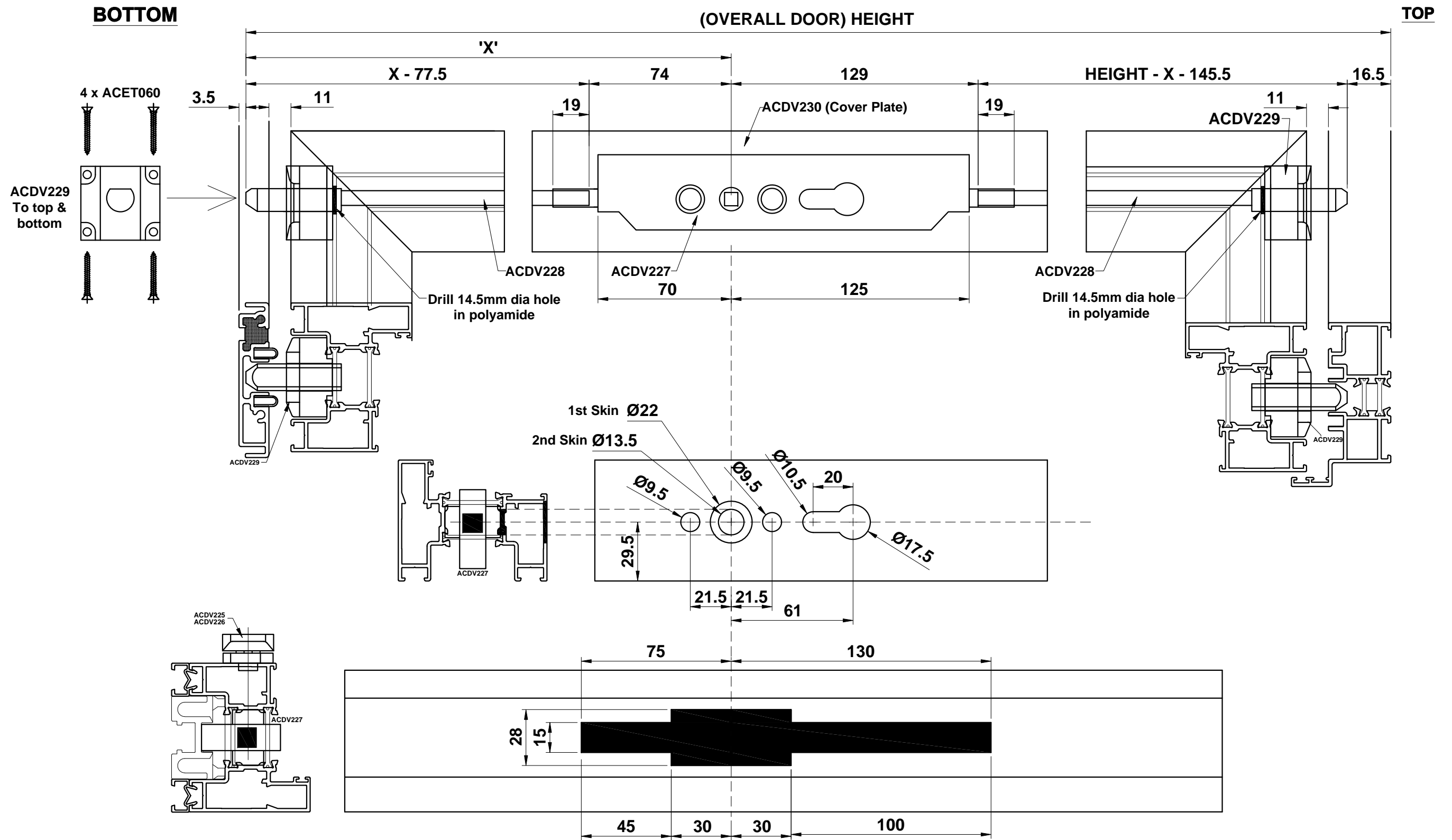
Shootbolt Preparation with DV14 Threshold



Do Not Scale From This Drawing

Open Out

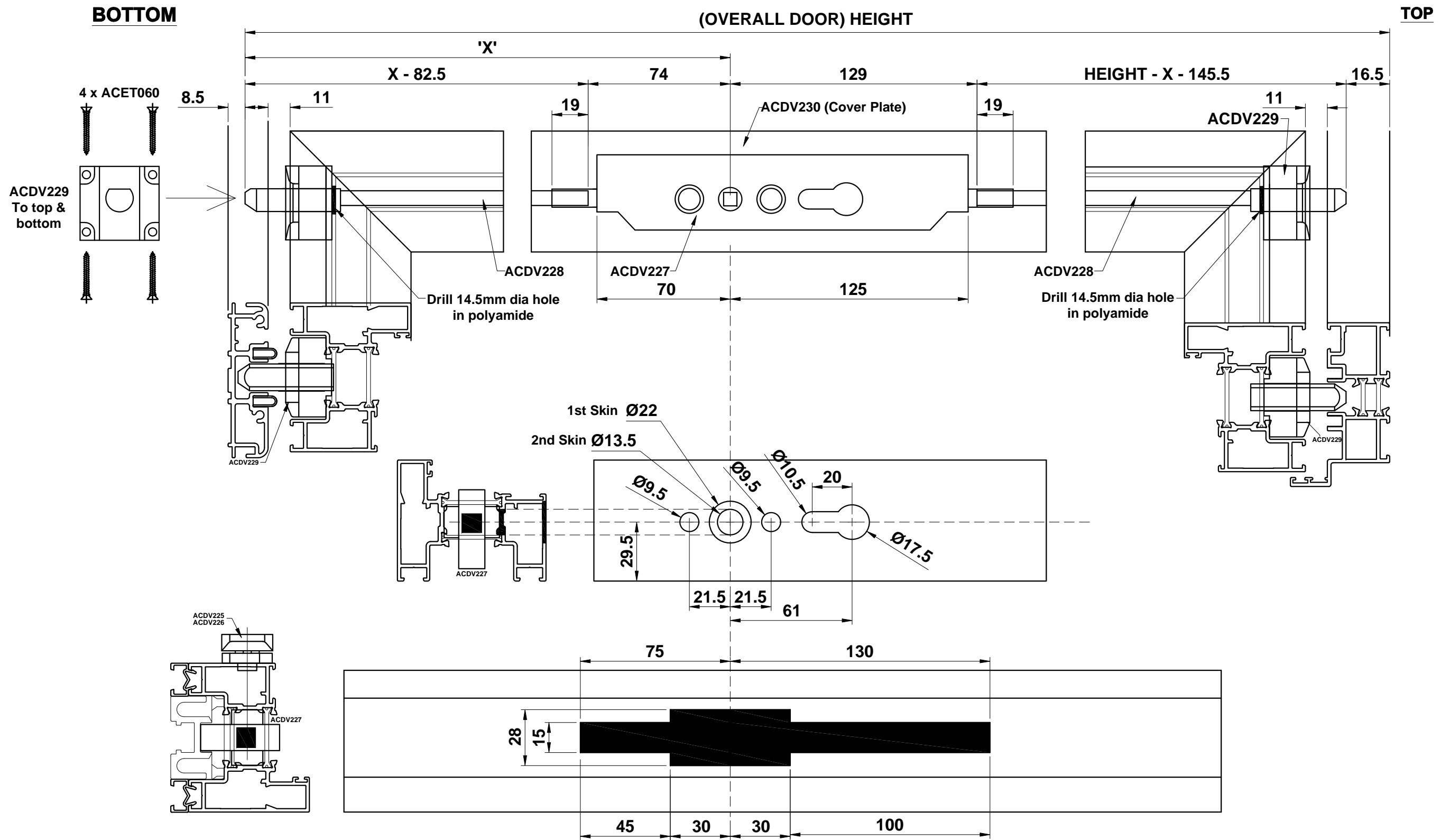
Shootbolt Preparation with DV171 Threshold



Do Not Scale From This Drawing

Open Out

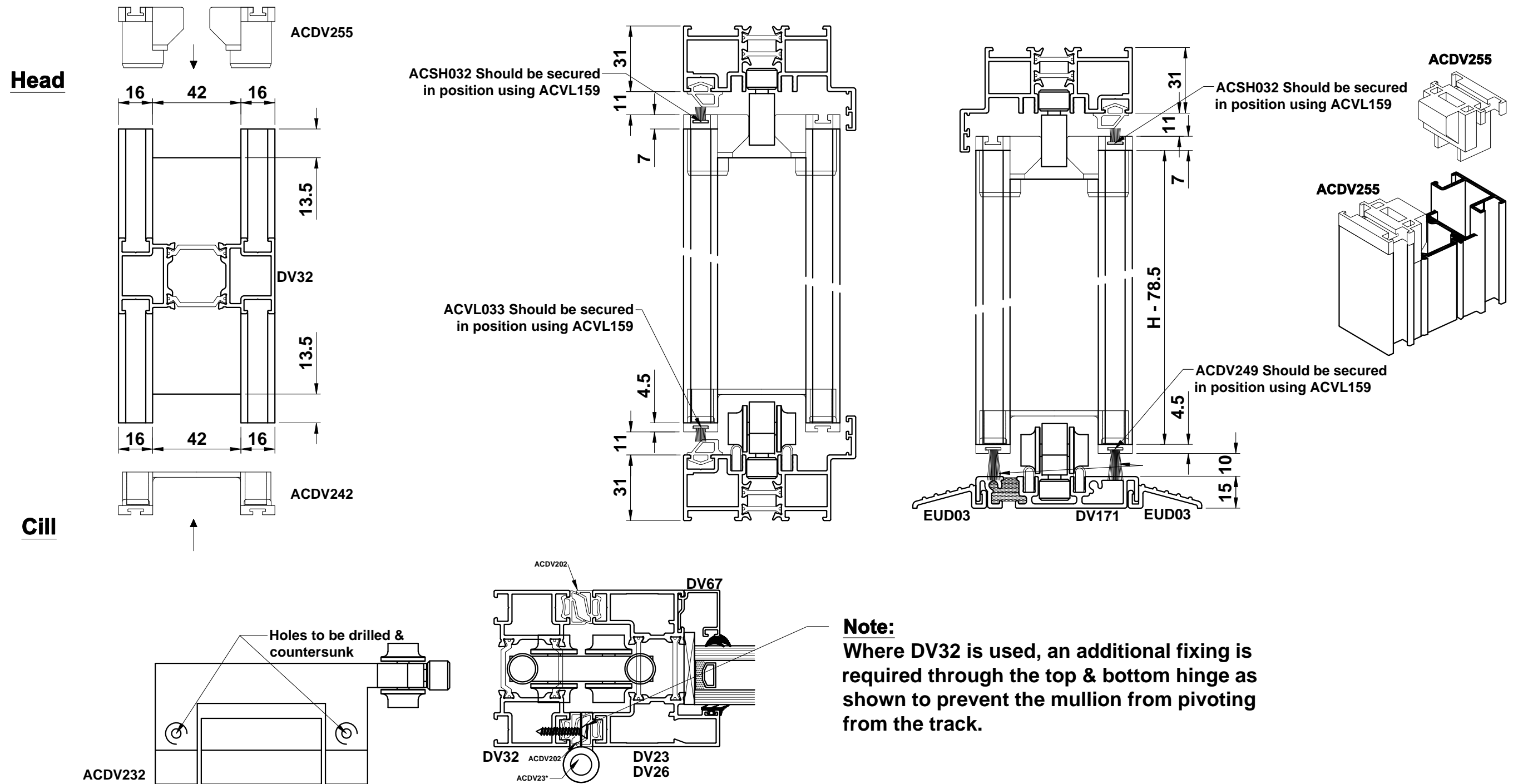
Shootbolt Preparation with DV173 Threshold



Open Out

DV32 Preparation

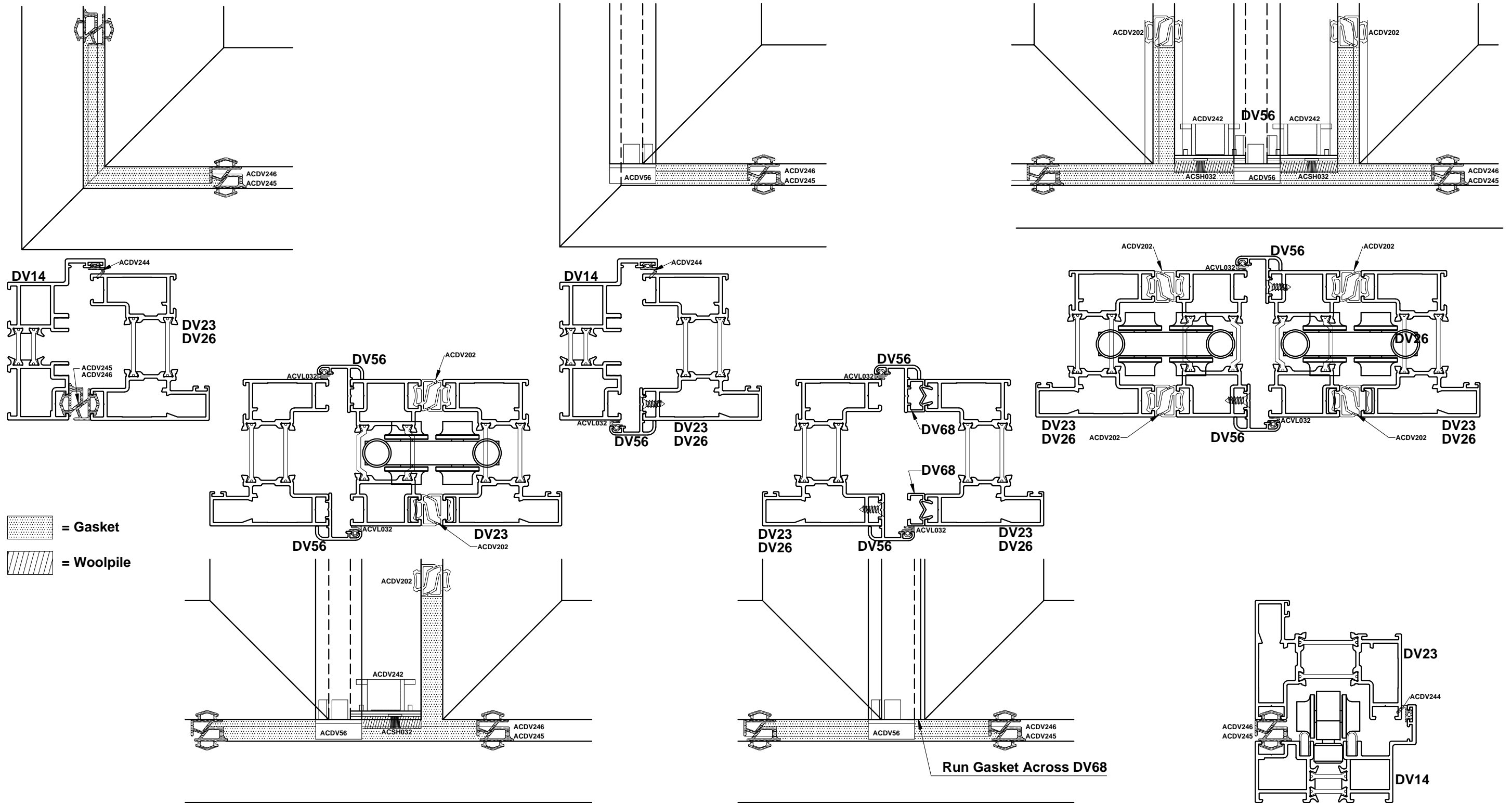
Mullion Preparation for Standard & Low Threshold



Do Not Scale From This Drawing

Open Out

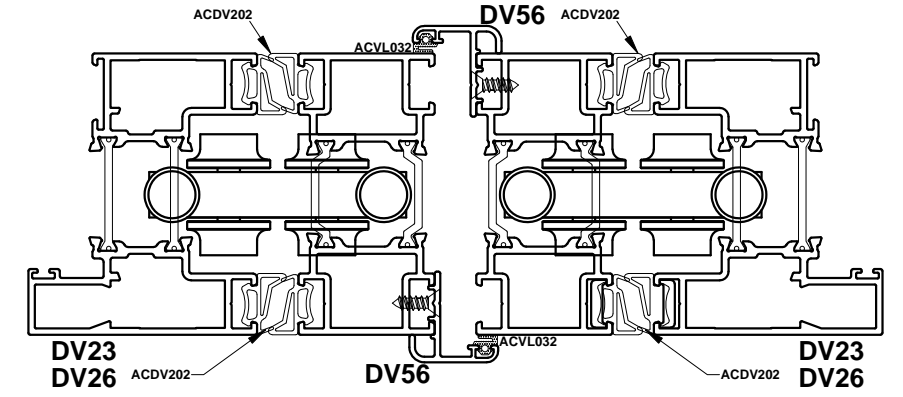
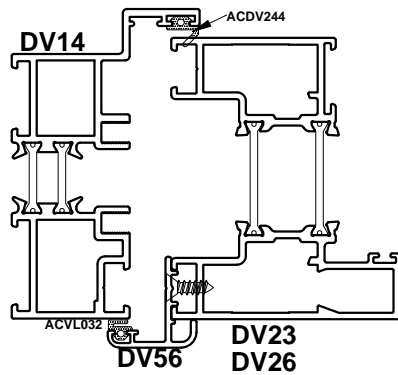
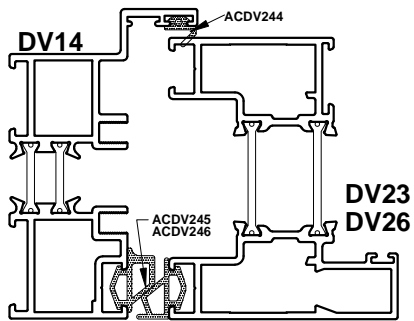
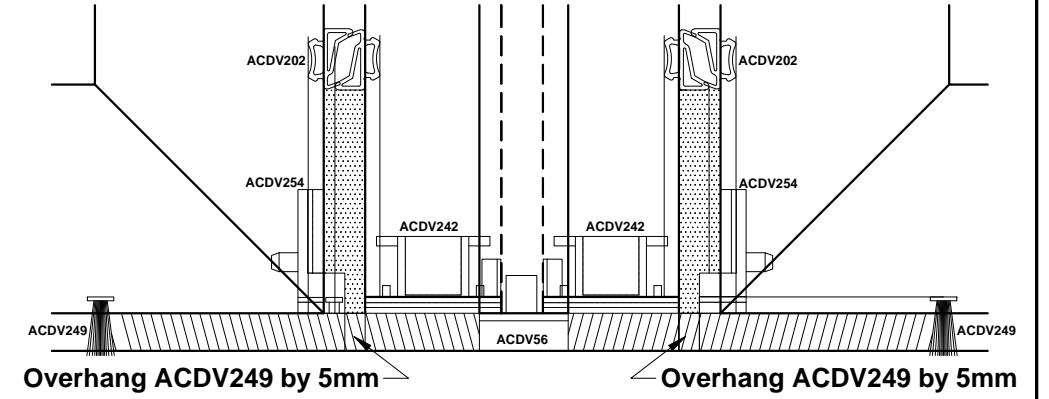
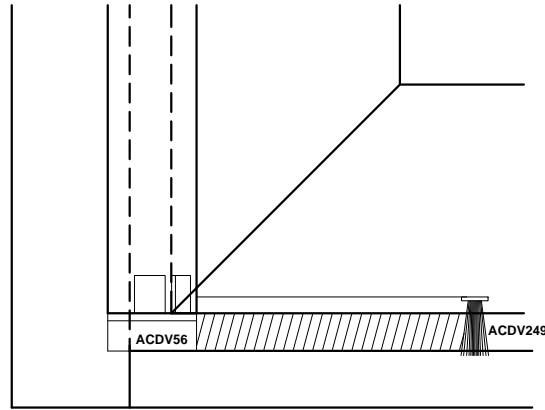
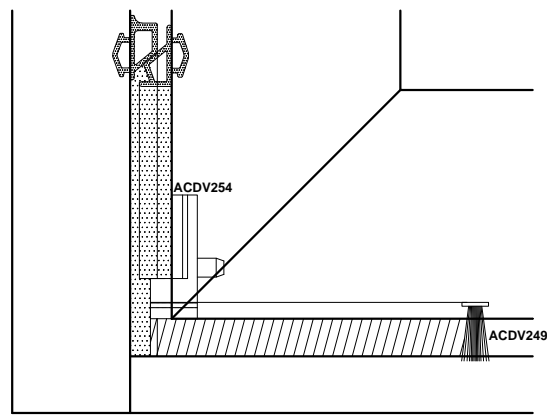
Typical Sealing Details Against DV14



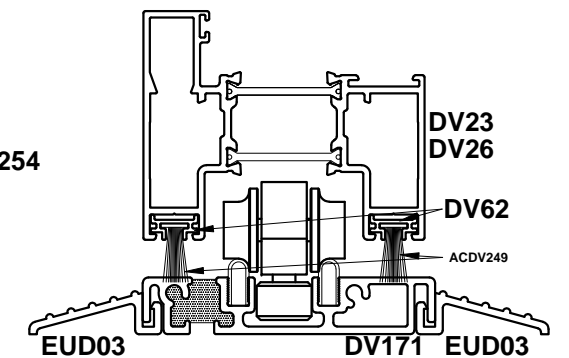
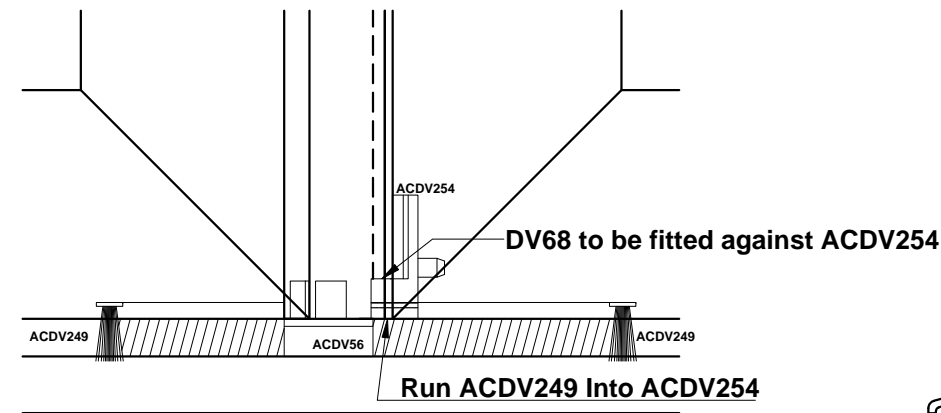
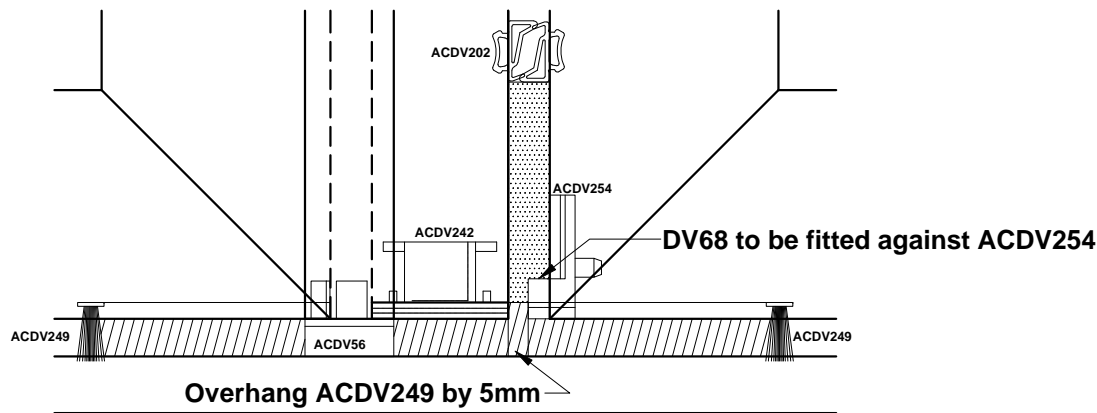
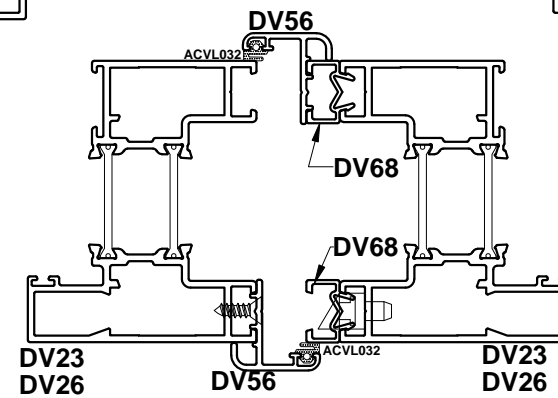
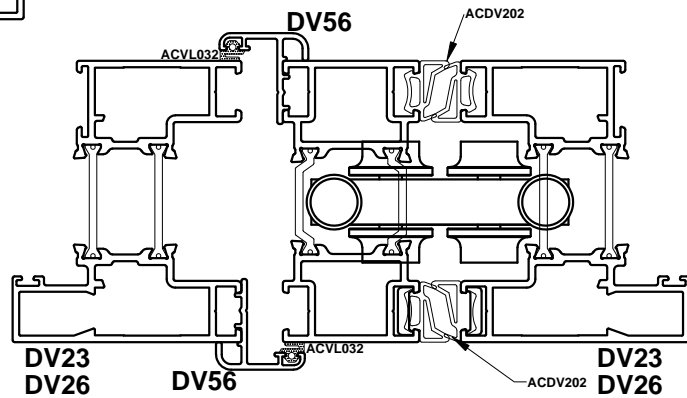
Do Not Scale From This Drawing

Open Out

Typical Sealing Details Against DV171/173



= Gasket
 = Woolpile

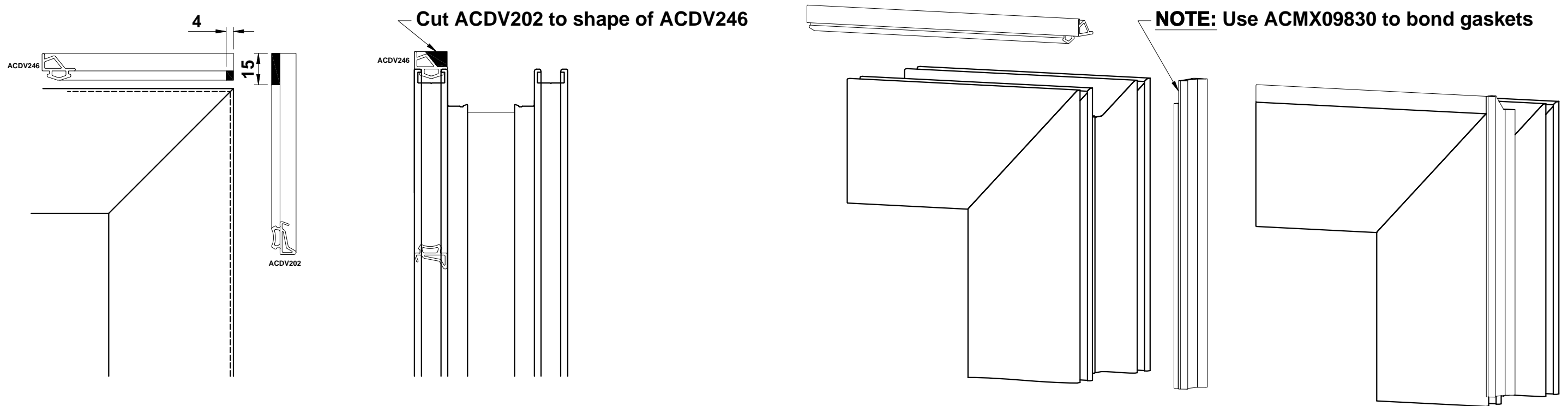


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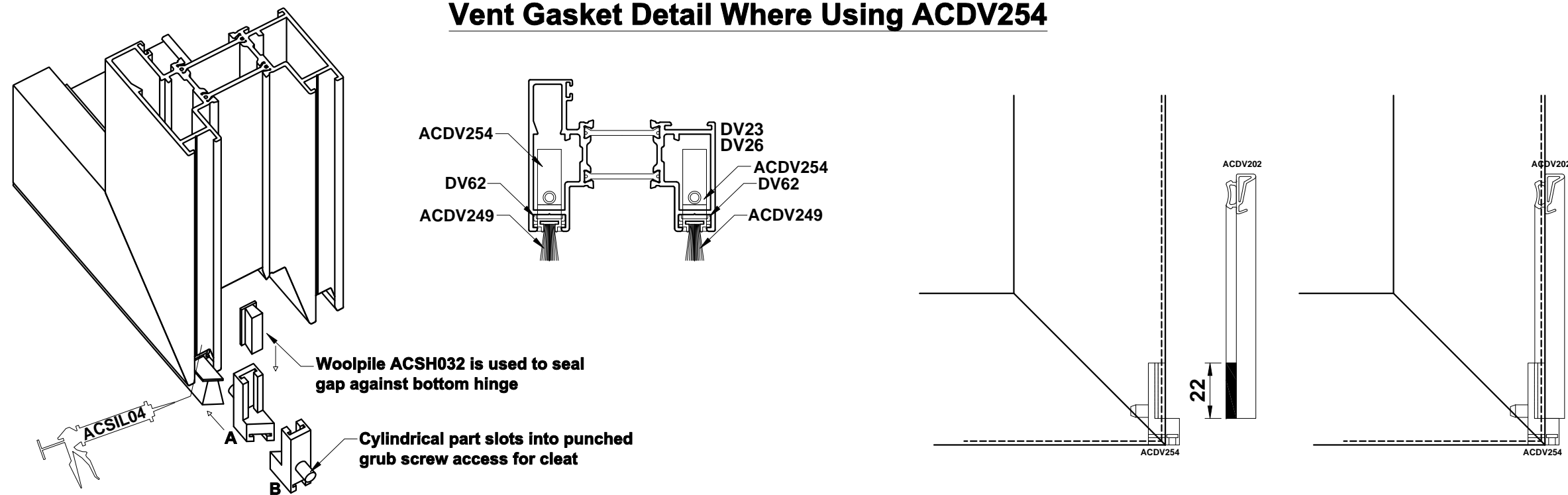
Open Out

Gasket Details

Vent Gasket Detail Where Closing Against DV14

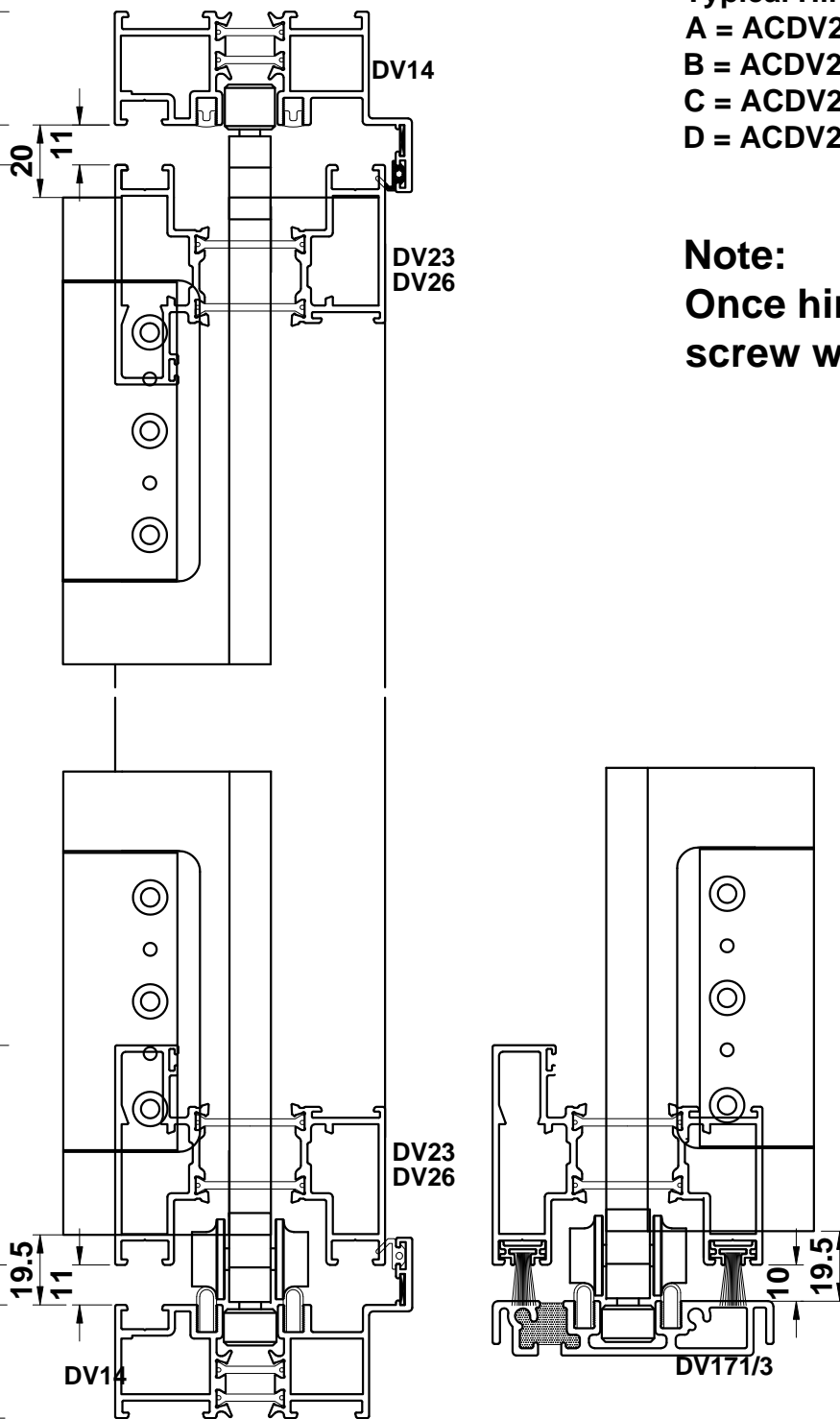
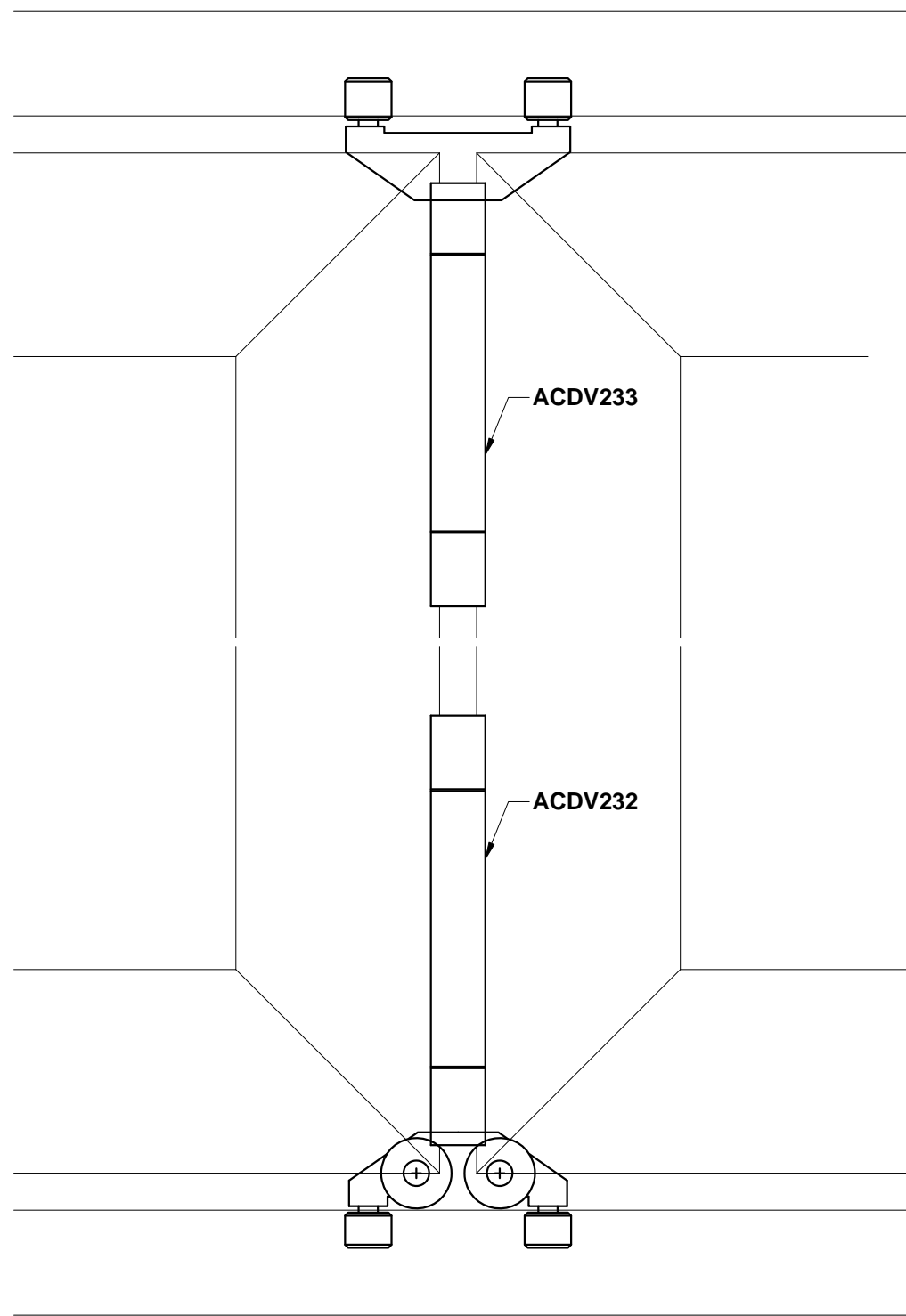


Vent Gasket Detail Where Using ACDV254



Open Out

Hinge Location Details

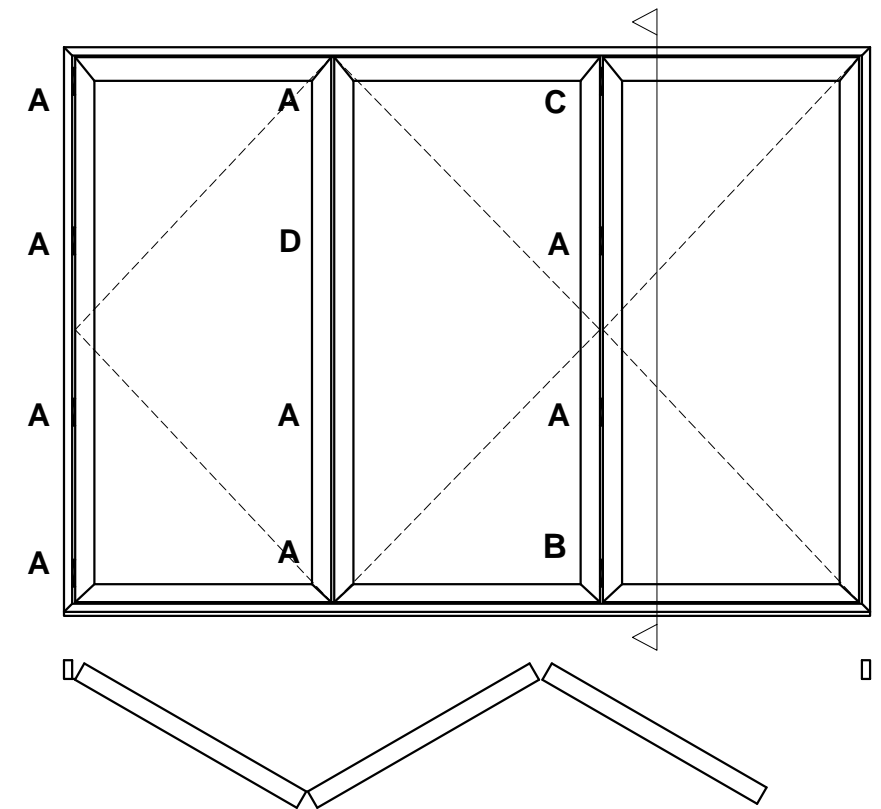


Typical Hinge Layout:

- A = ACDV231 Intermediate Hinge
- B = ACDV232 Bottom Roller Carrier
- C = ACDV233 Top Guide Carrier
- D = ACDV234 'D' Handle Hinge

Note:

Once hinges are set into position, replace centre machine screw with a self tapping screw for permanent fixing.



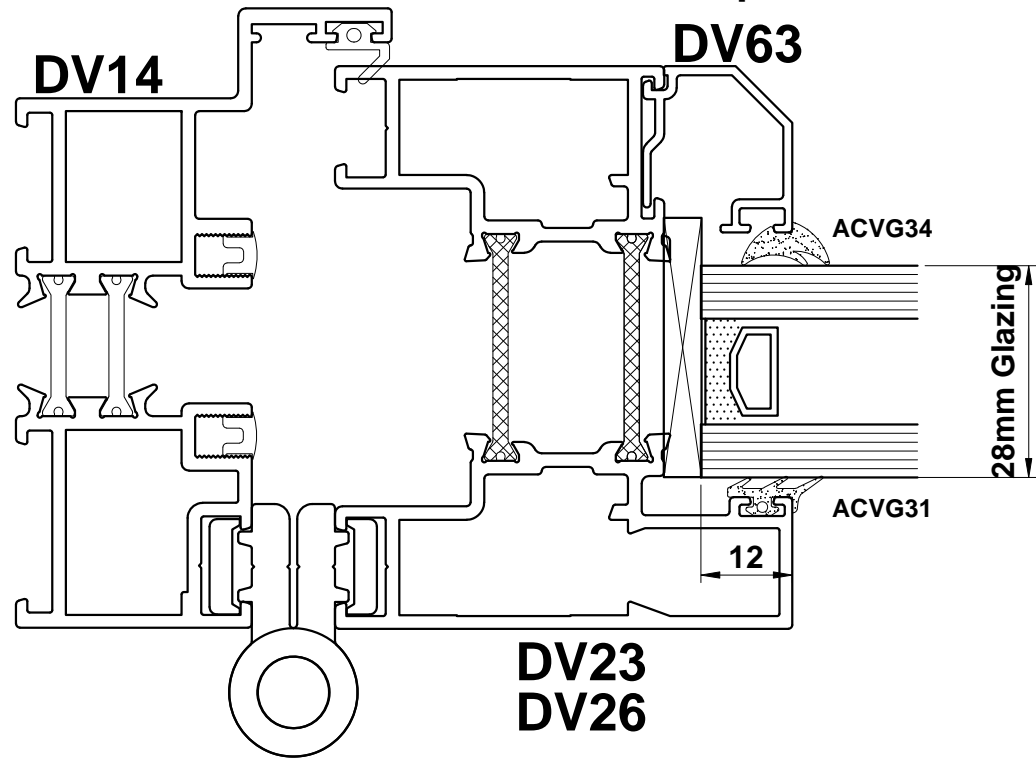
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Open Out

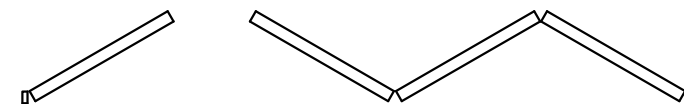
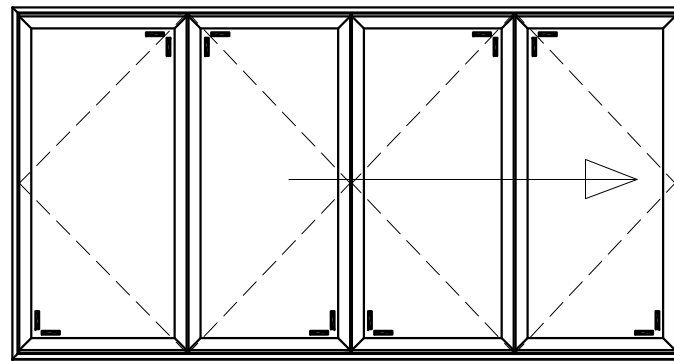
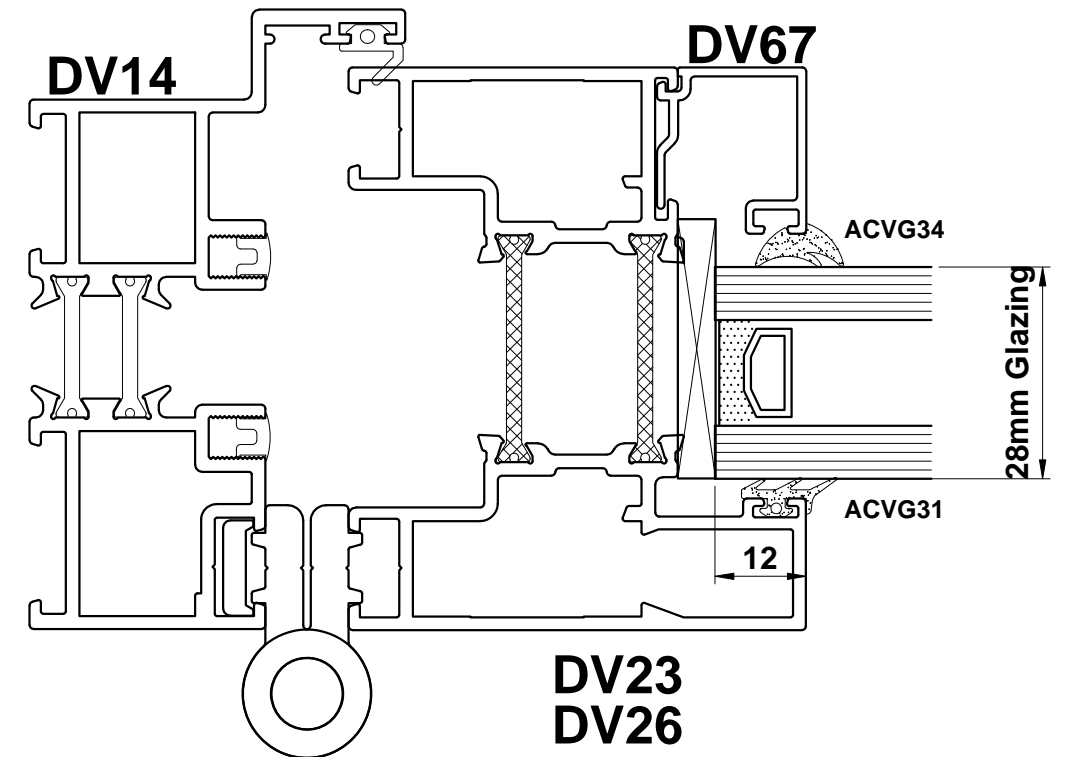
Glazing Details

INTERNALLY BEADED

NOTE: The last DV63 bead must be fitted as 3 pieces due to mitre



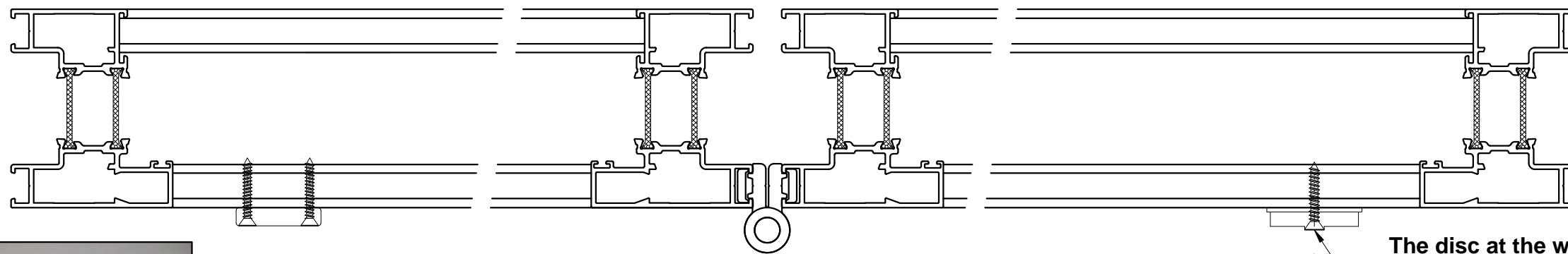
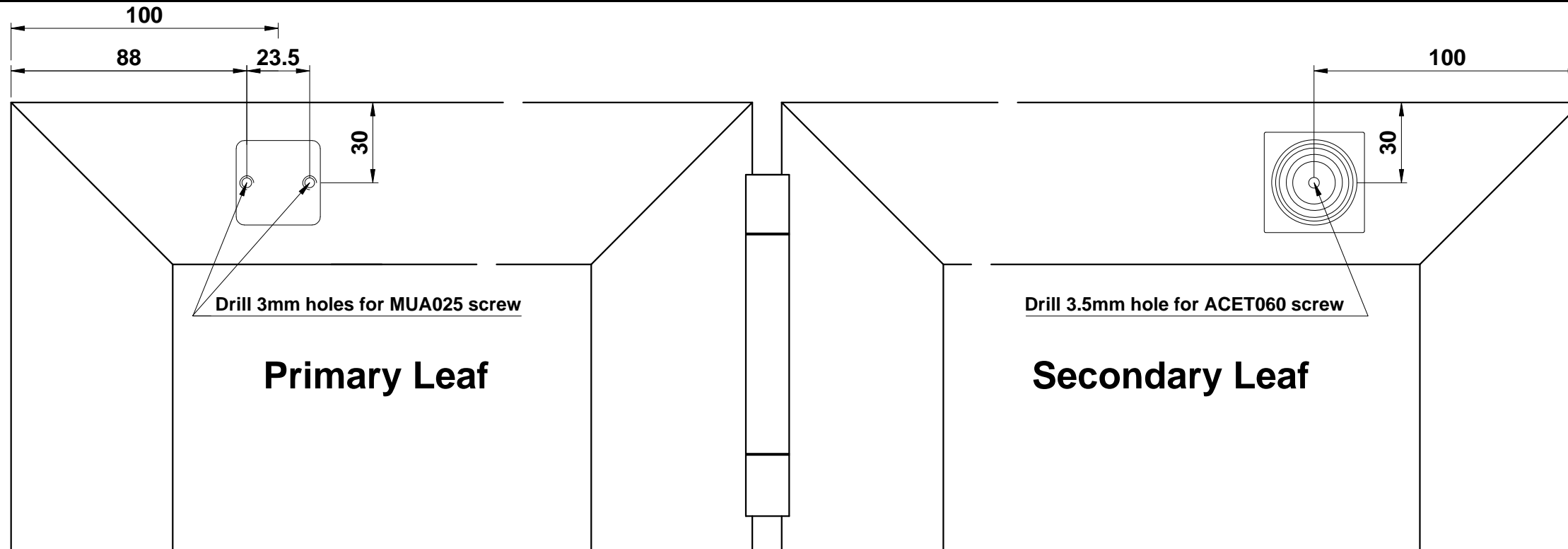
28mm Only	
BEADS	GASKET
DV63	Outside: ACVG31 3mm 'E' Gasket
DV67	Inside: ACVG34 5mm Wedge Gasket



TYPICAL TOE & HEEL LOCATIONS

Open Out

ACDV308 Fitting Details



The disc at the wider end of the catch unscrews to allow fixing.

WARNING - the catch is SPRING LOADED, take care when removing from base plate and point in a safe direction

Do Not Scale From This Drawing

Open Out

Open In

**Visofold 1000
Open In
Construction Drawings**

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E DV

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E 2

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3 - Locking Hardware Page E26 - E31

E 4

4 - Mullion Preparation..... Page E32

E 5

5 - Gaskets Page E33 - E35

E 6

6 - Hinges..... Page E36

E 7

7 - Glazing..... Page E37

E 8

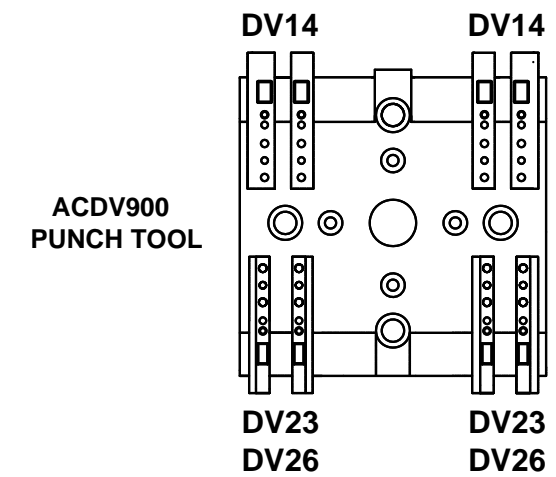
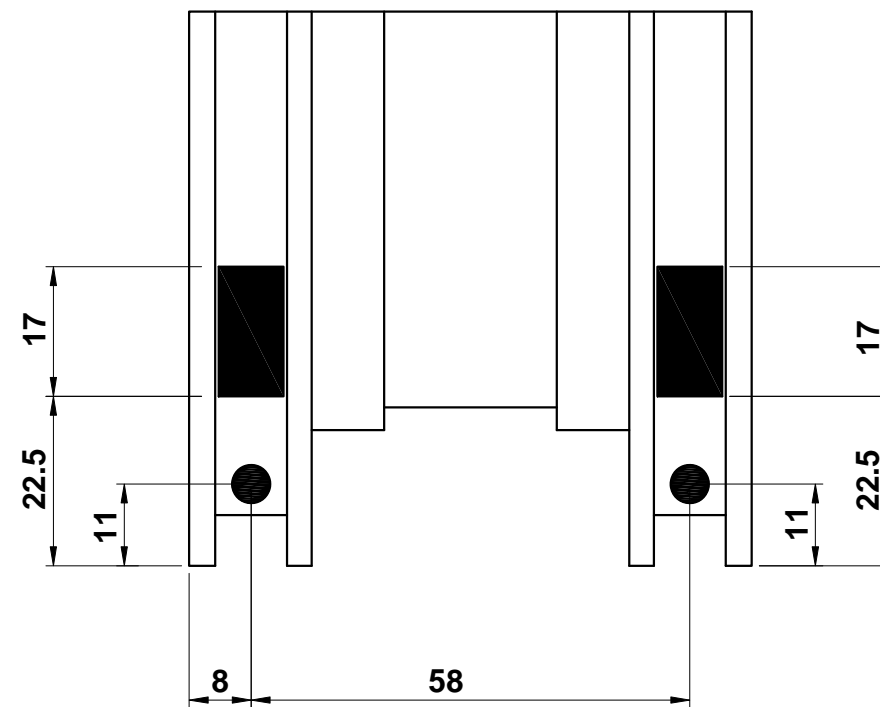
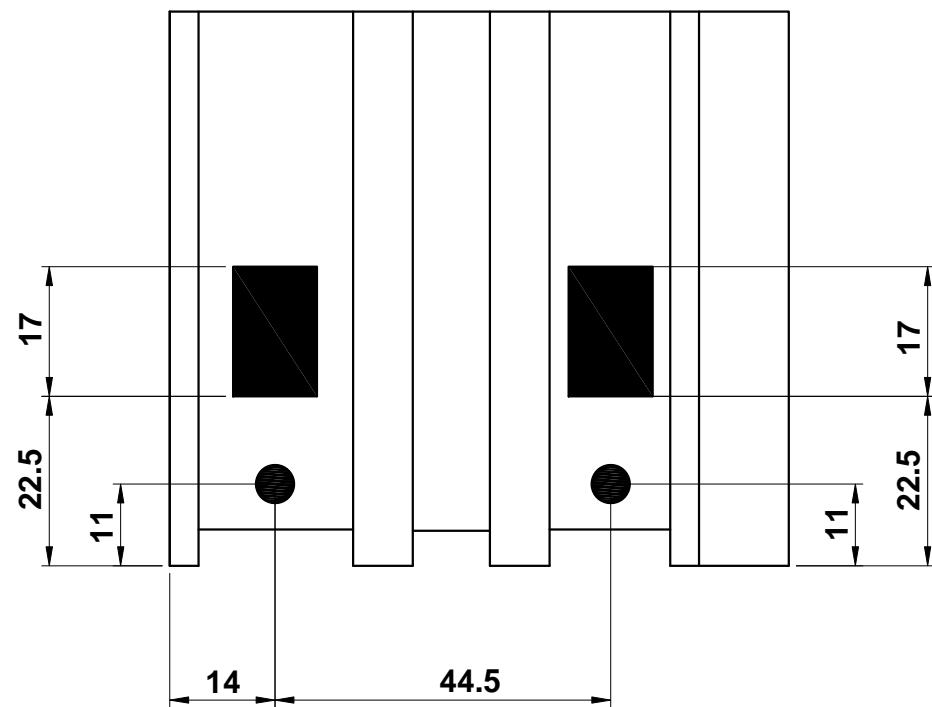
8 - Magnetic Catch..... Page E38

IF IN DOUBT ASK!

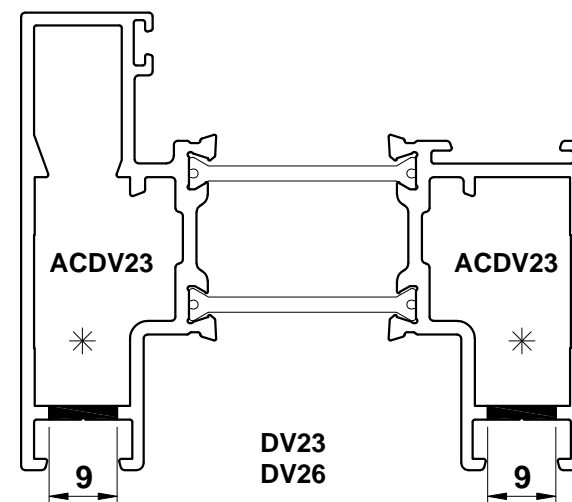
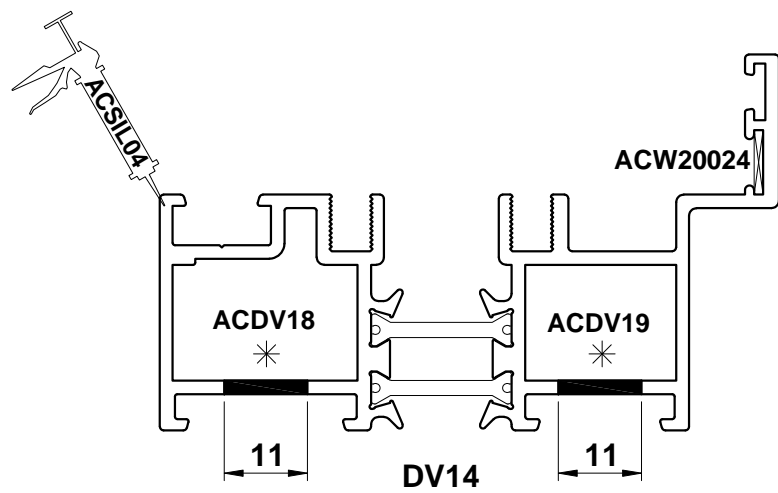
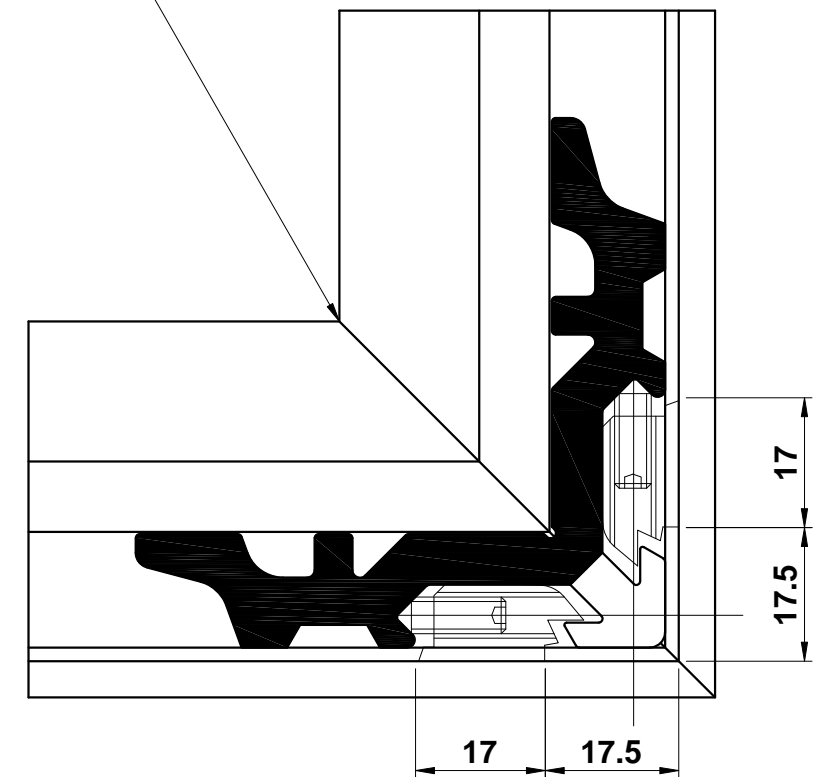
Do Not Scale From This Drawing

Open In

Corner Preparation



COAT CUT FACE OF PROFILE WITH ACSIL04 PRIOR TO MECHANICALLY JOINING

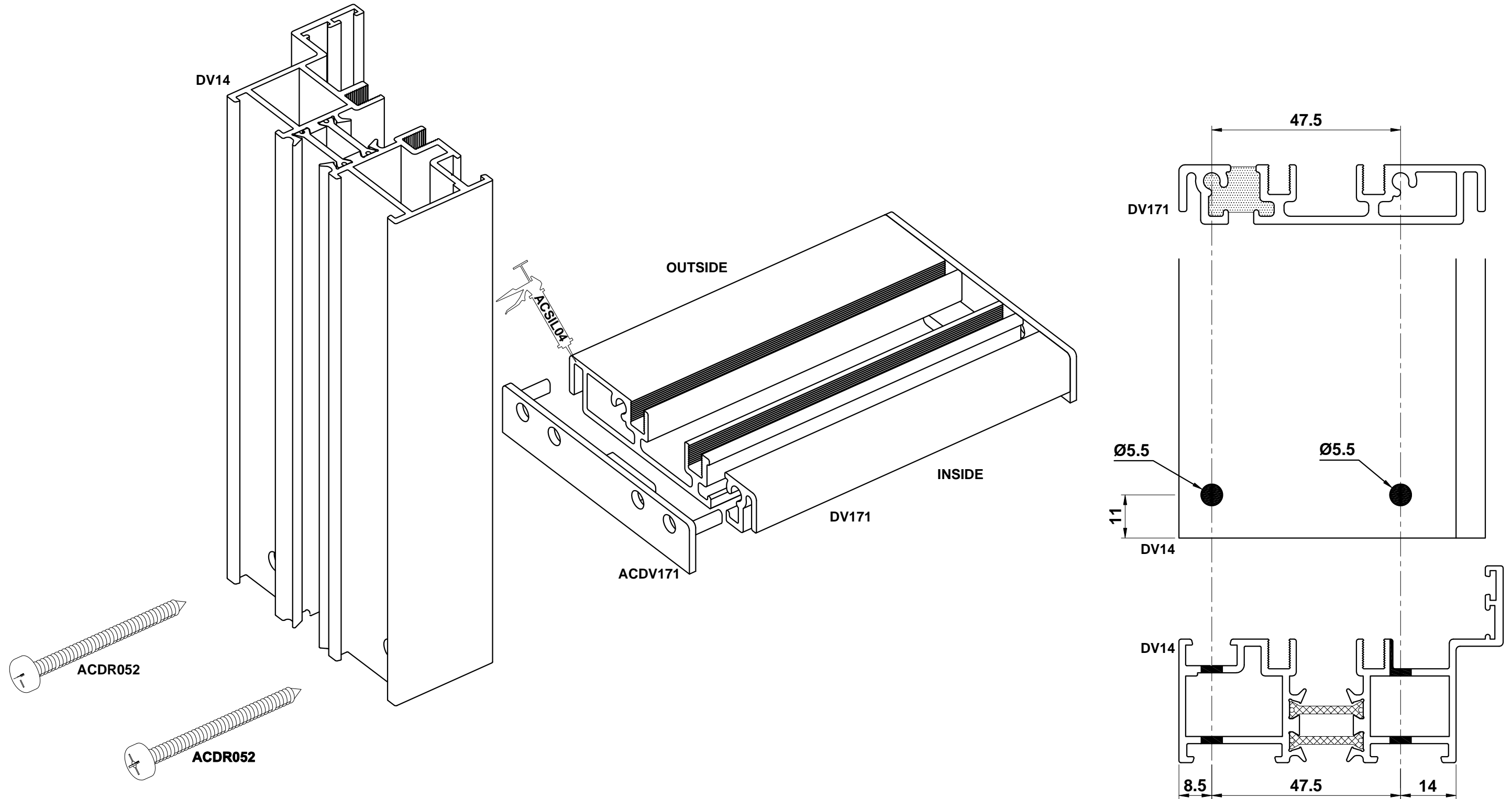


APPLY GLUE (ACSIL013) TO CLEAT APERTURE MARKED *

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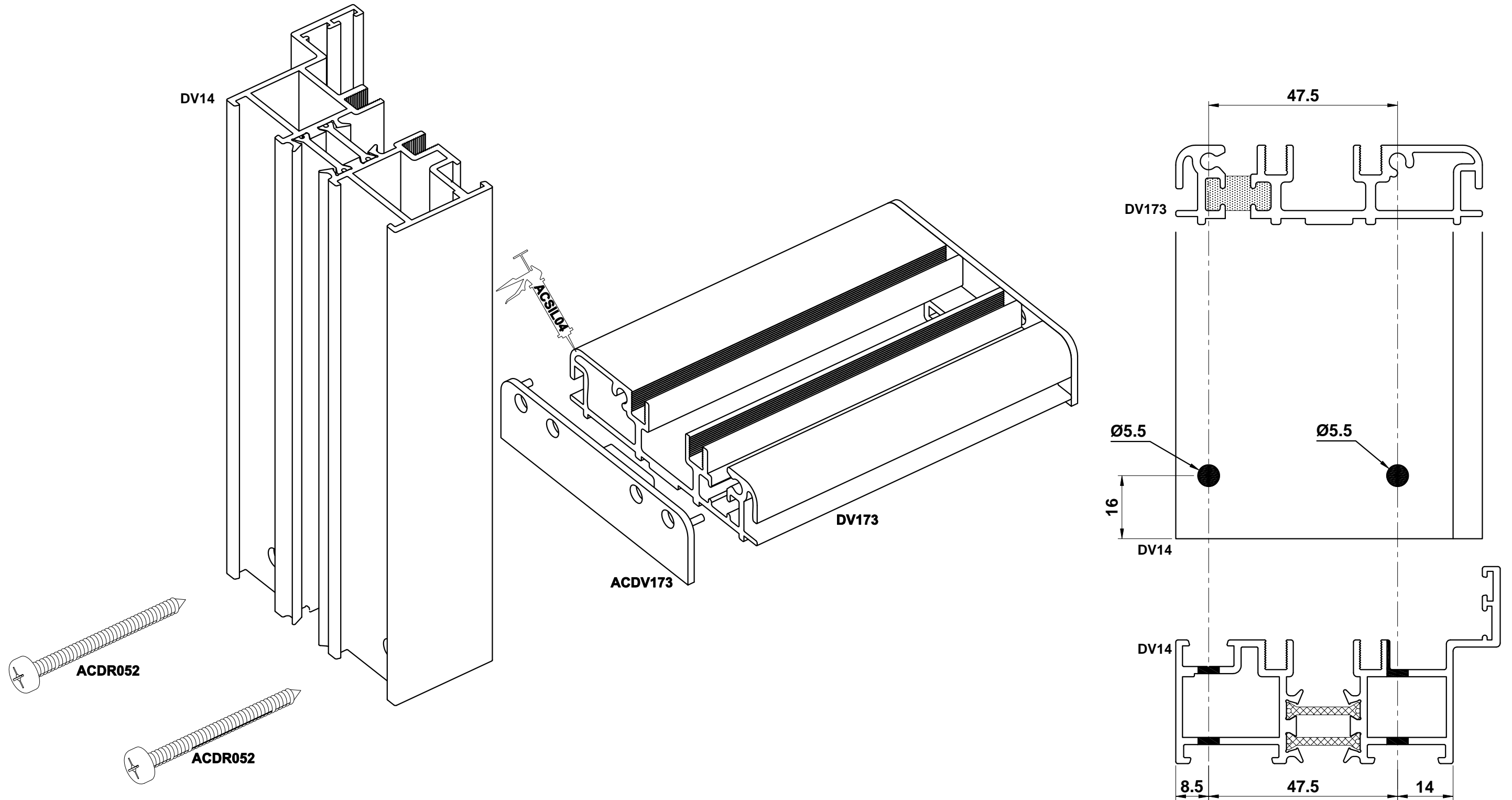
DV171 Low Threshold Preparation



Do Not Scale From This Drawing

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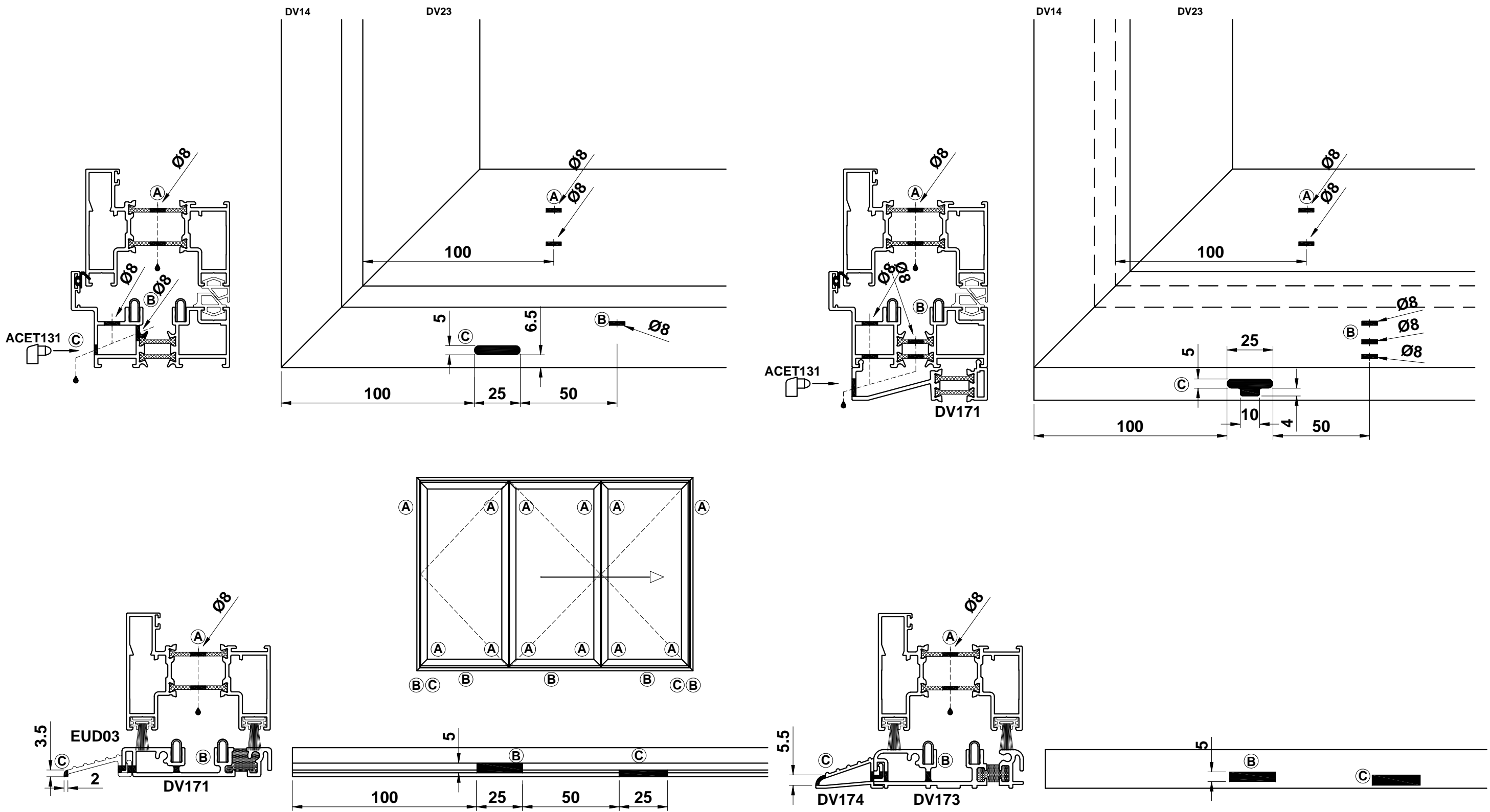
DV173 Low Threshold Preparation



Do Not Scale From This Drawing

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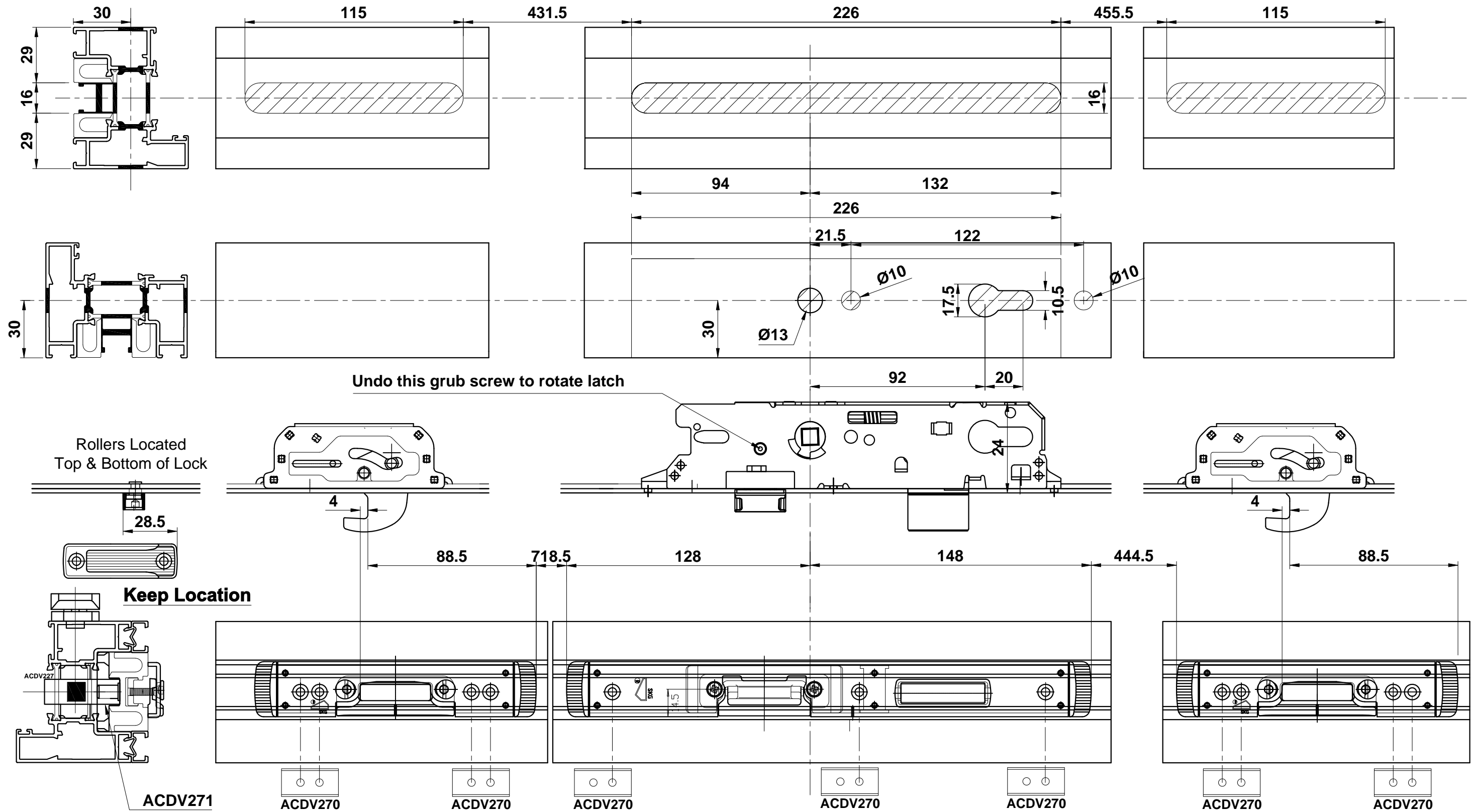
Drainage Details



Do Not Scale From This Drawing

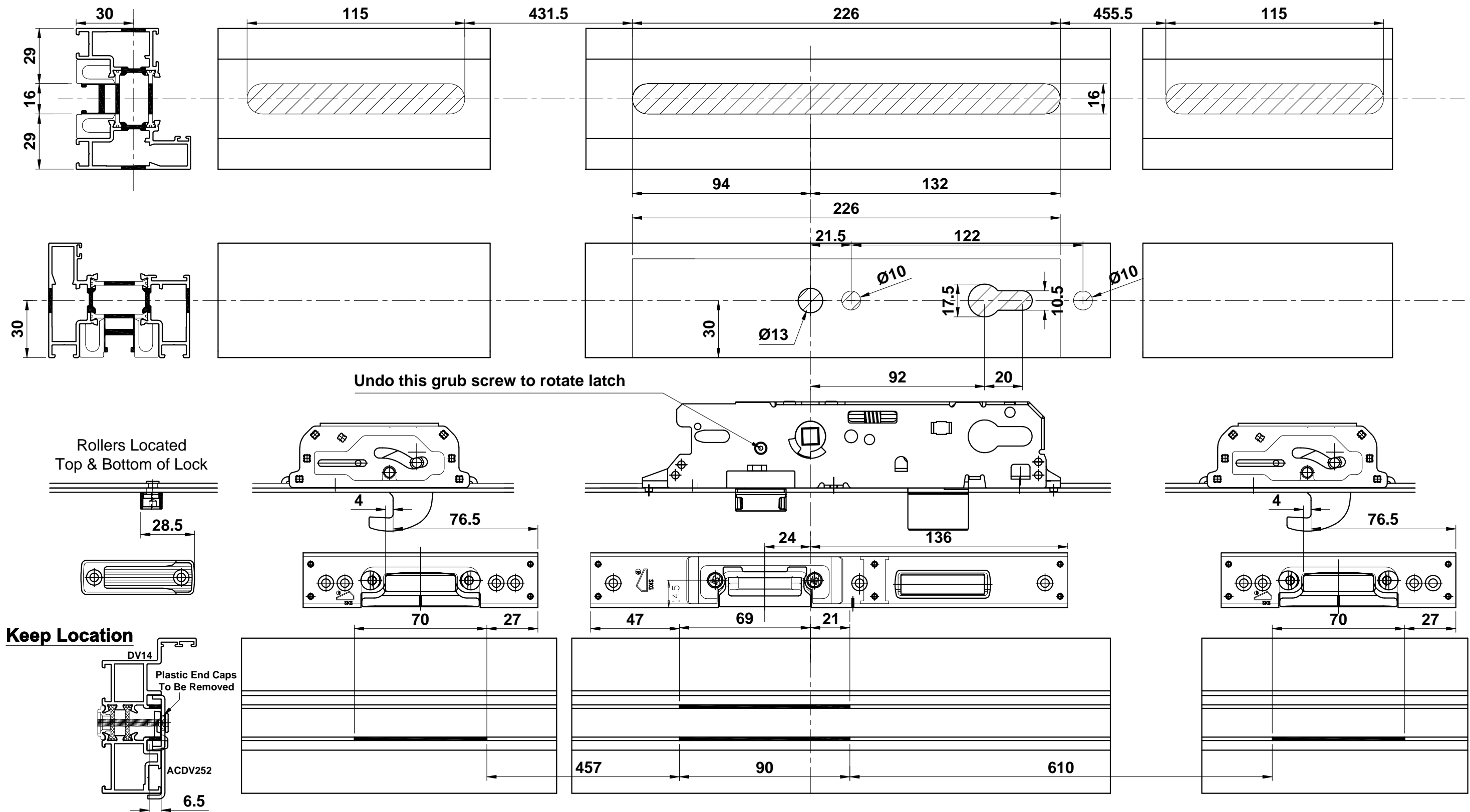
Open In

ACDV718/719 Preparation Locking into DV23 with ACDV251 Handle



Open In

ACDV718/719 Preparation Locking into DV14 with ACDV251 Handle

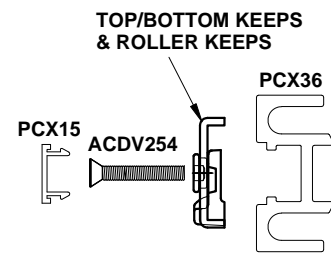
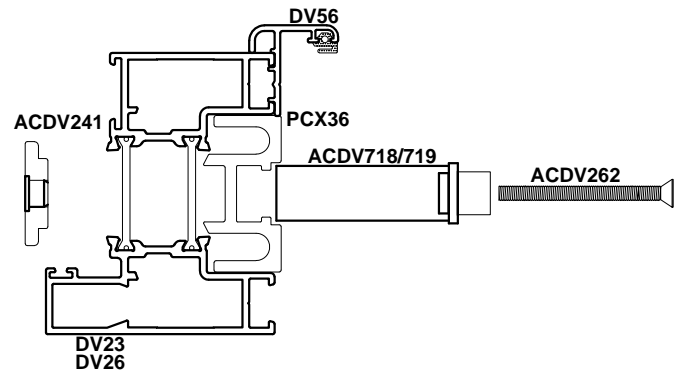


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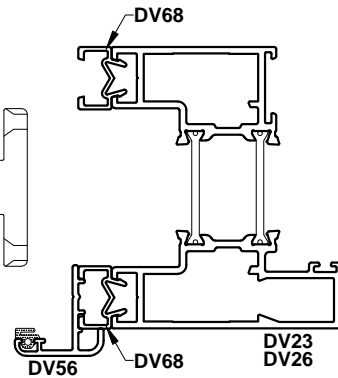
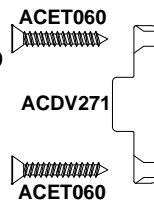
Open In

Primary Sash Lock & Secondary Sash Keep Preparation

Assembly for Top, Bottom & Roller Keeps



ACDV270



DV23
DV26

DV56

PCX36

ACDV718/719

ACDV270

PCX36

DV56

ACDV271

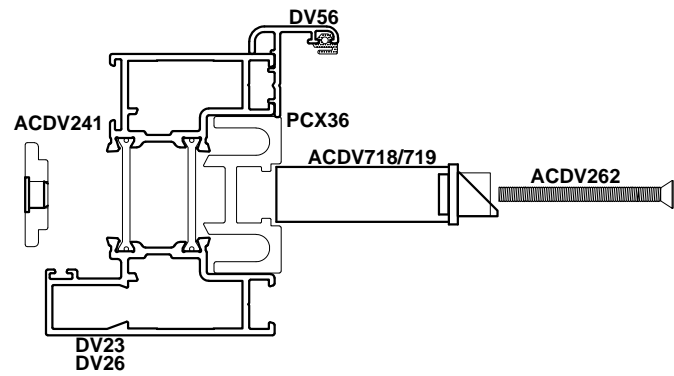
DV68

ACDV227

DV68

DV23
DV26

Assembly for Centre Keep

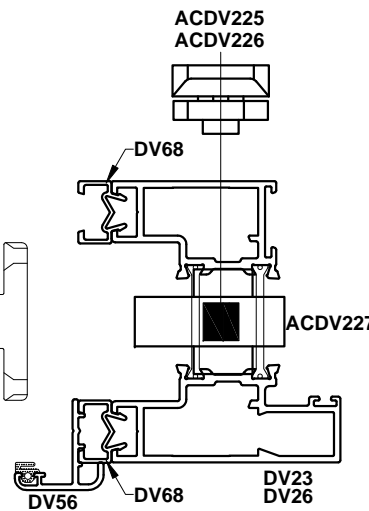
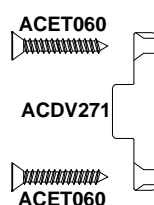


CENTRE KEEP

ACET123

ACDV270

PCX36

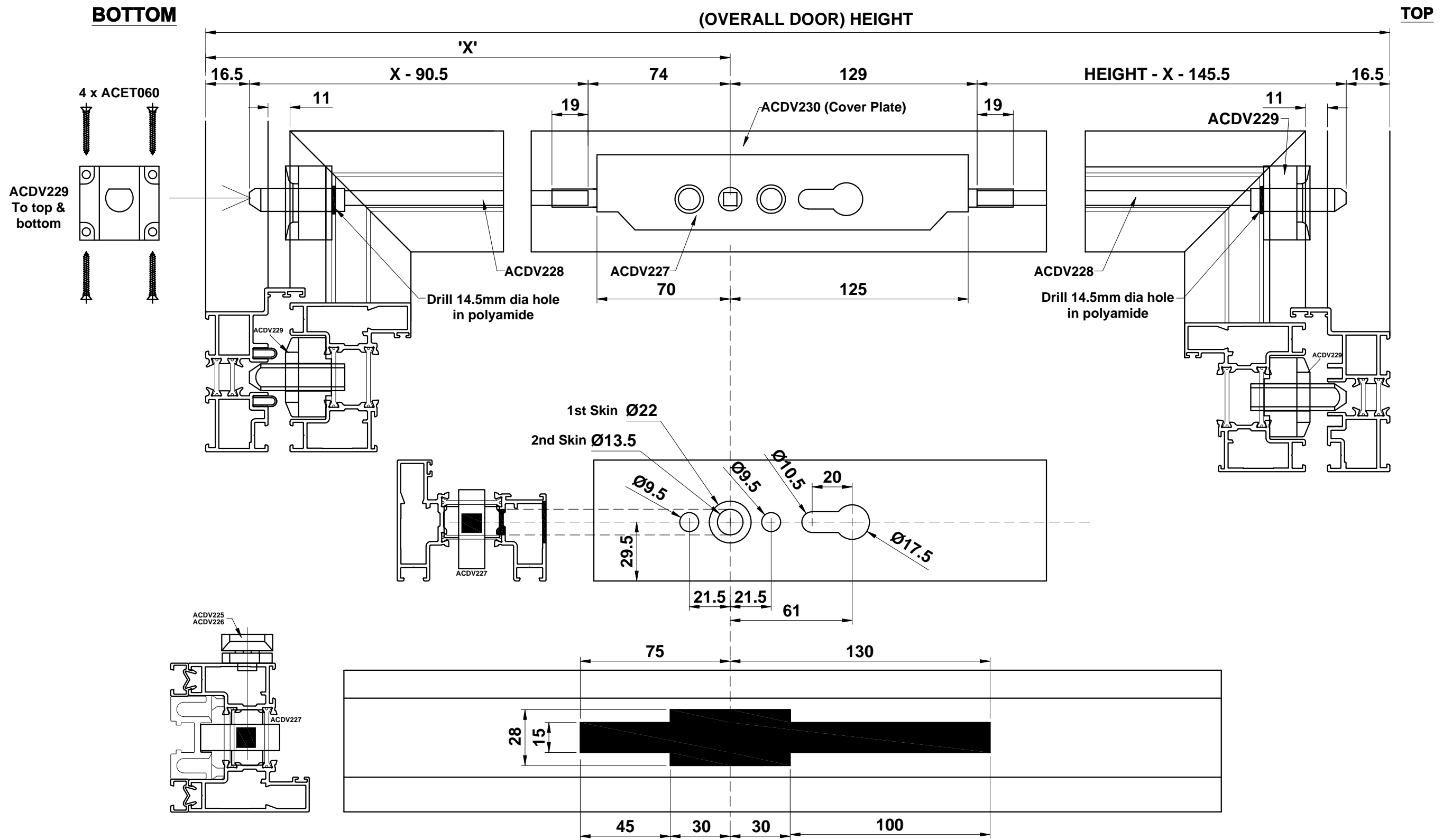


ACDV270 slides into PCX36
to allow for ACDV227

Do Not Scale From This Drawing

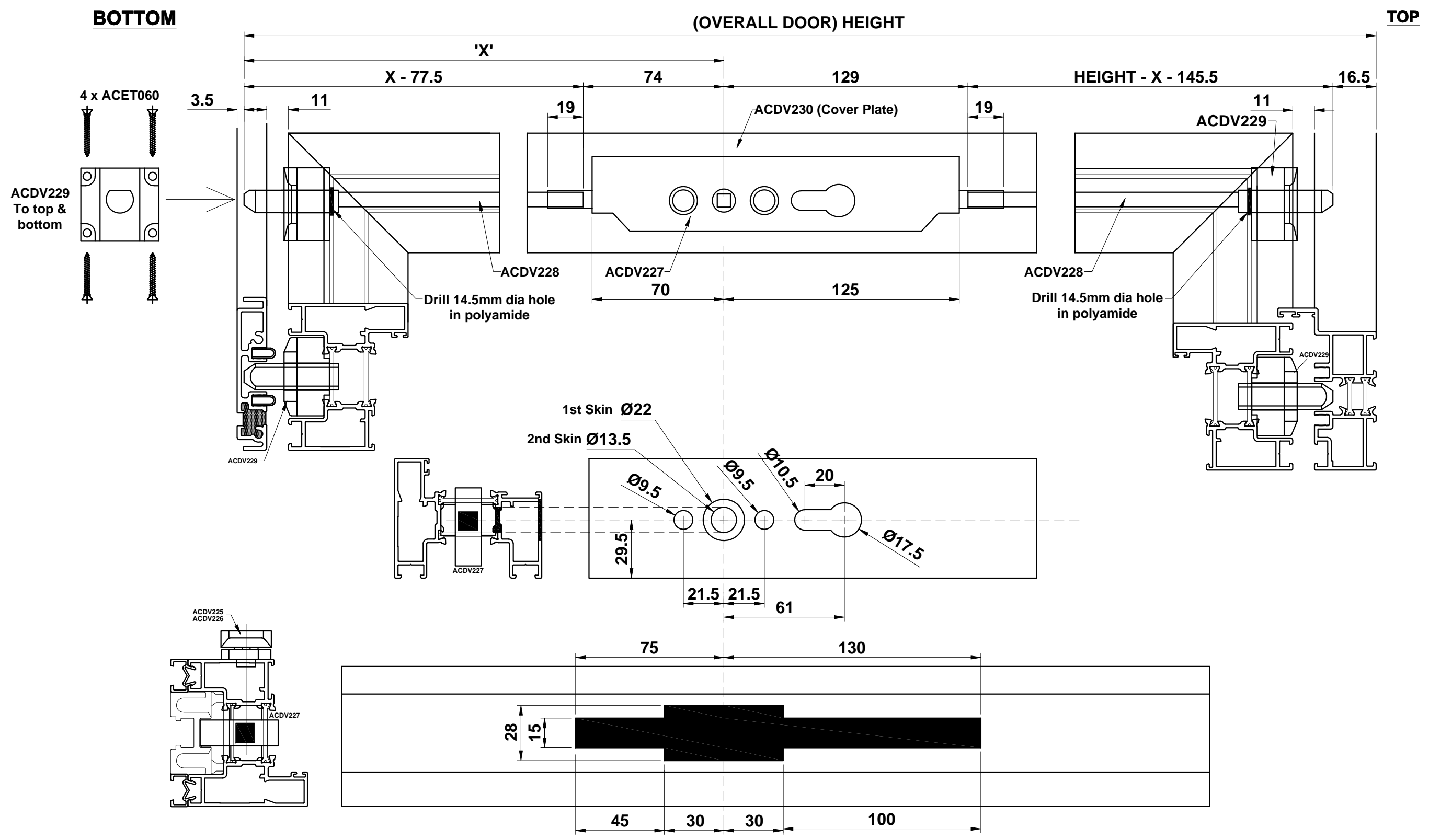
Open In

Shootbolt Preparation with DV14 Threshold



Do Not Scale From This Drawing

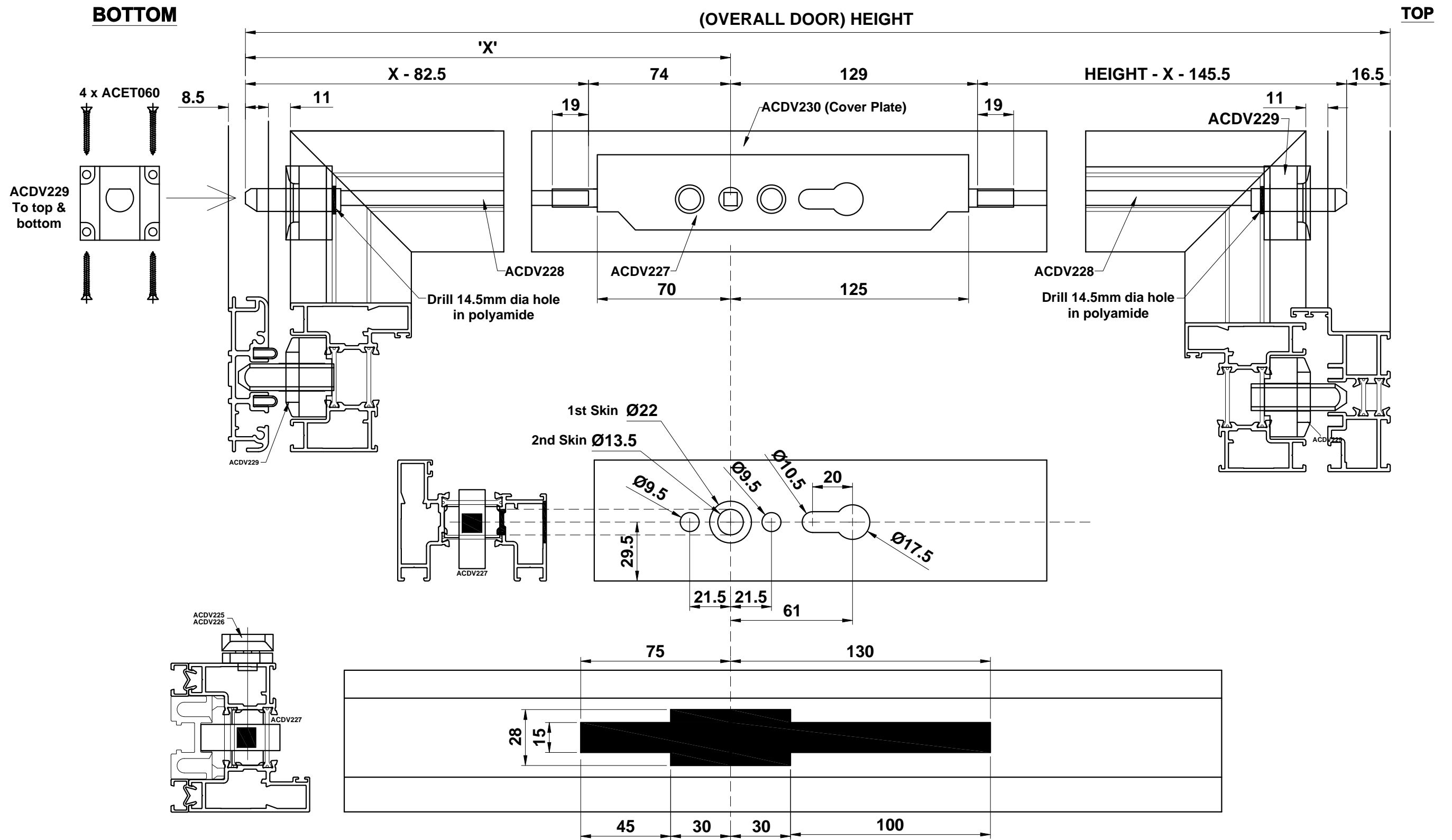
Open In Shootbolt Preparation with DV171 Threshold



Do Not Scale From This Drawing

Open In

Shootbolt Preparation with DV173 Threshold

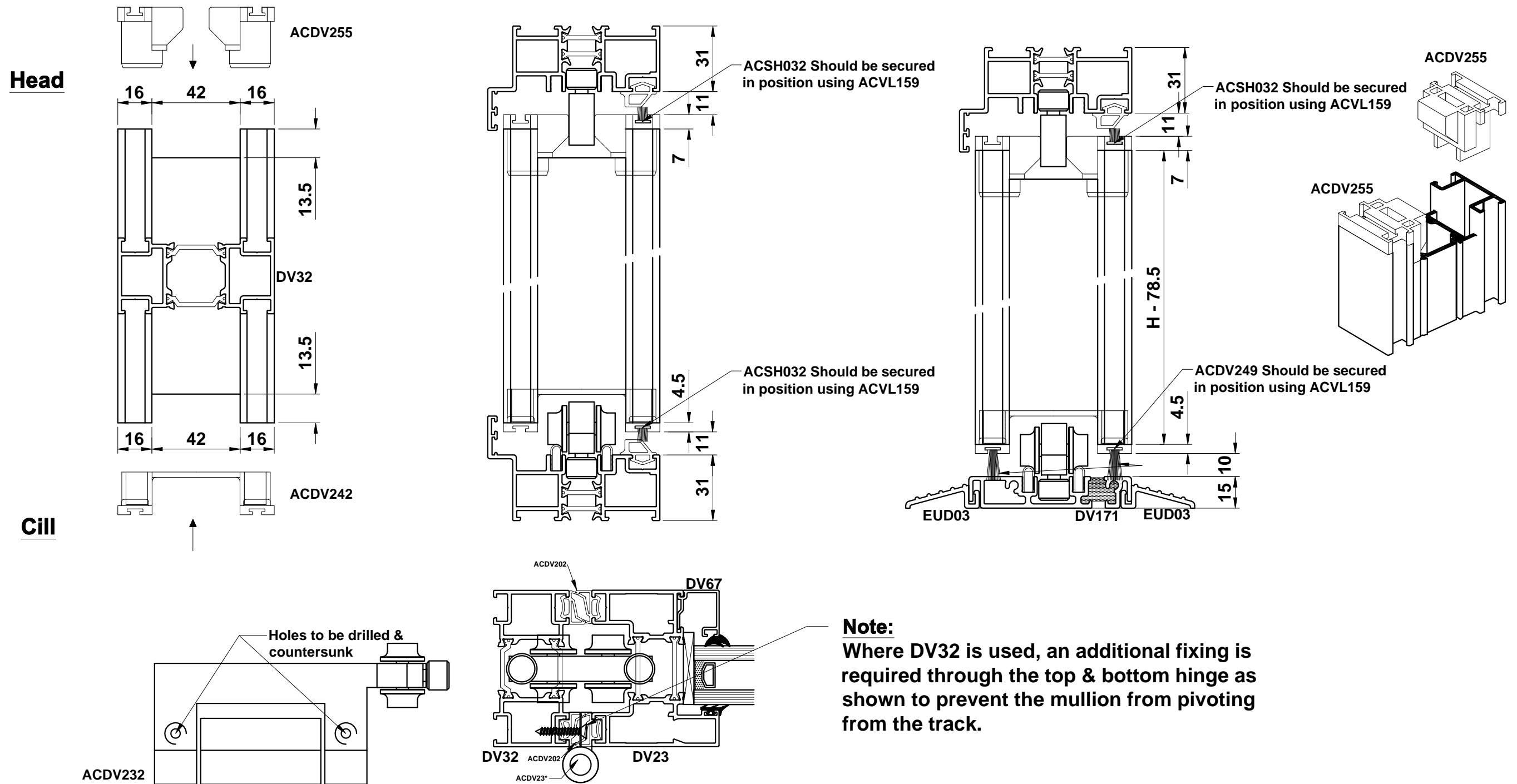


Do Not Scale From This Drawing

Open In

DV32 Preparation

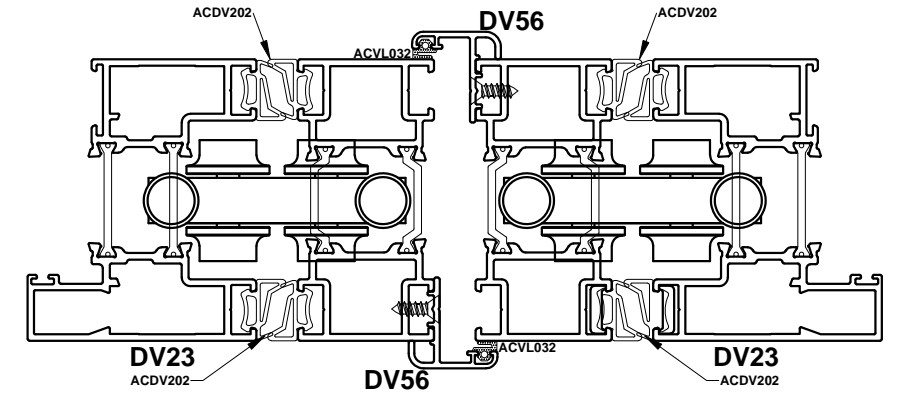
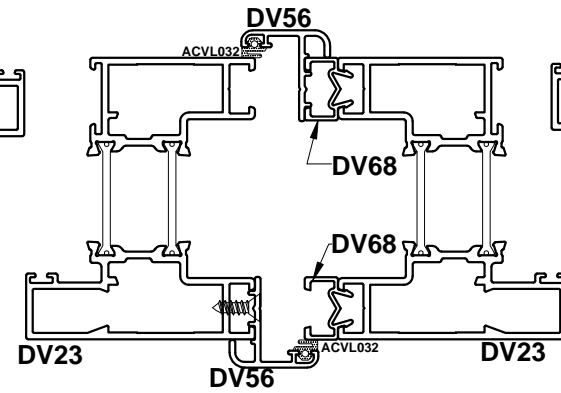
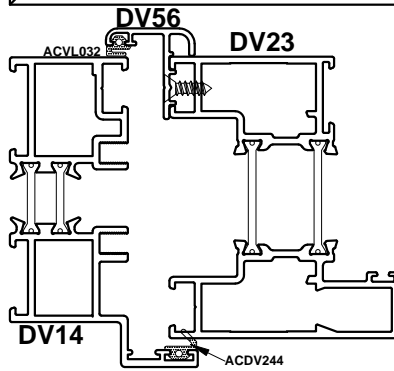
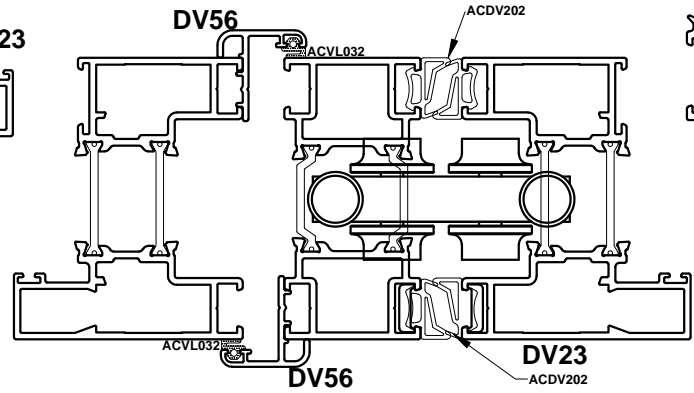
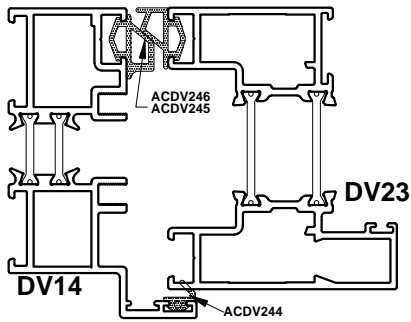
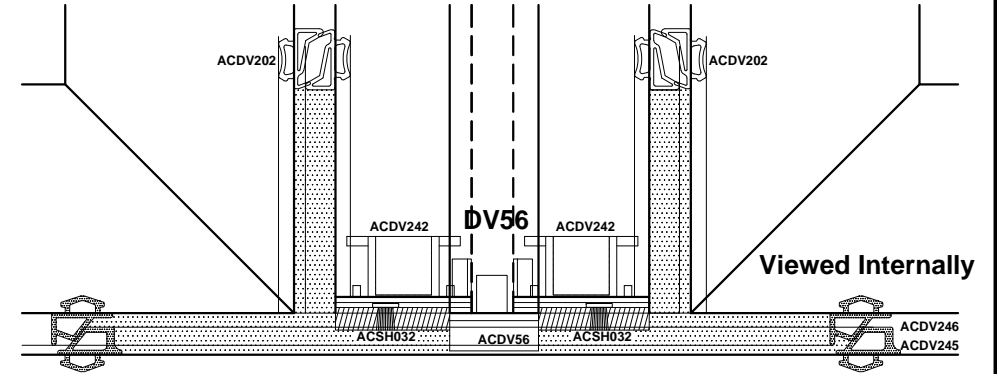
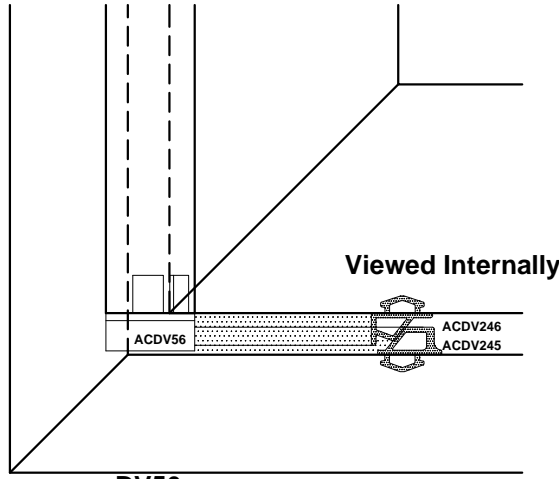
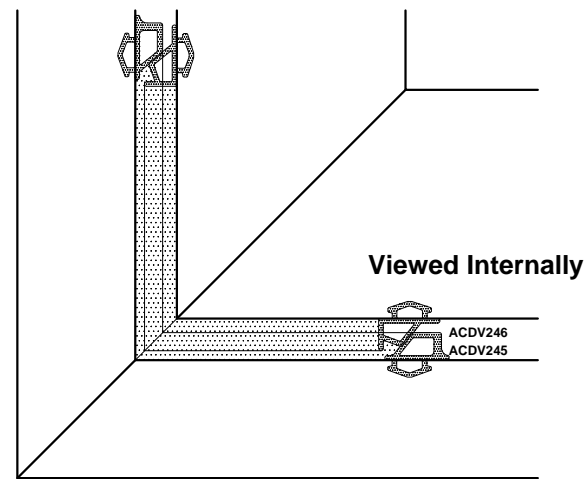
Mullion Preparation for Standard & Low Threshold



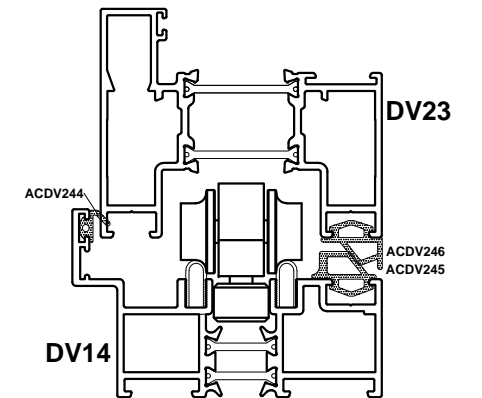
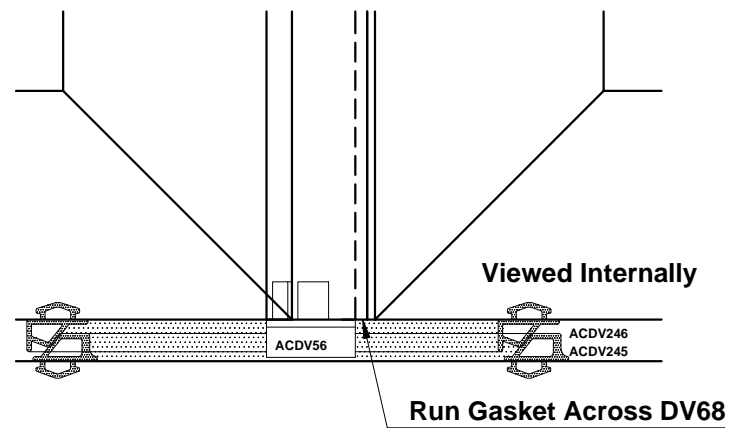
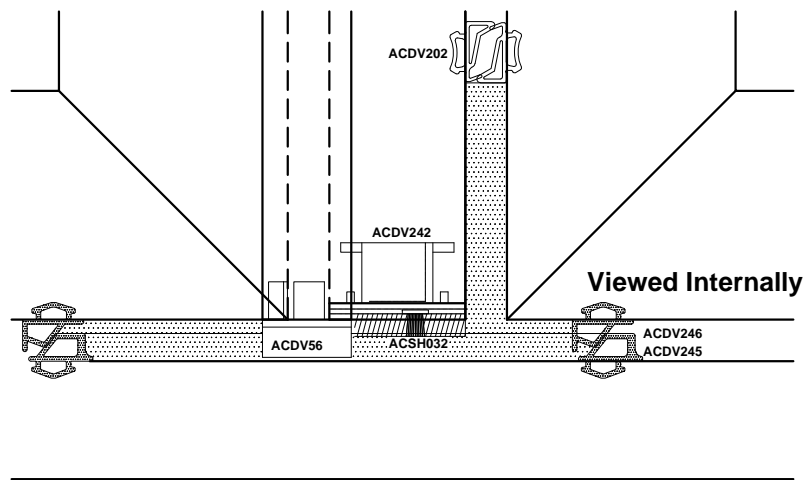
Do Not Scale From This Drawing

Open In

Typical Sealing Details Against DV14



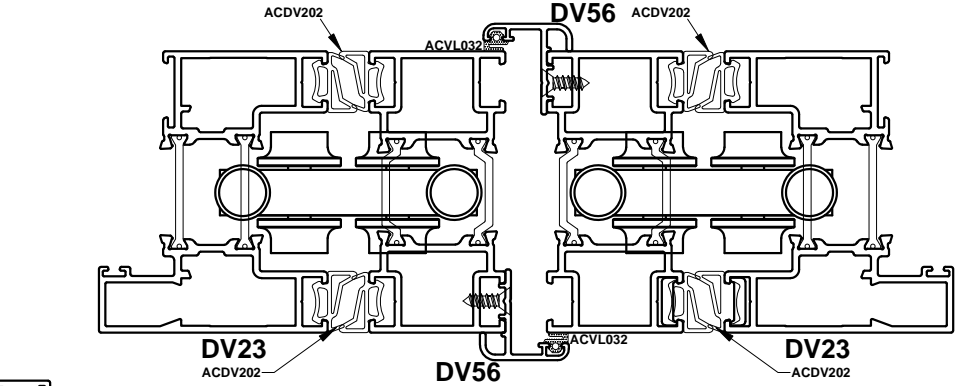
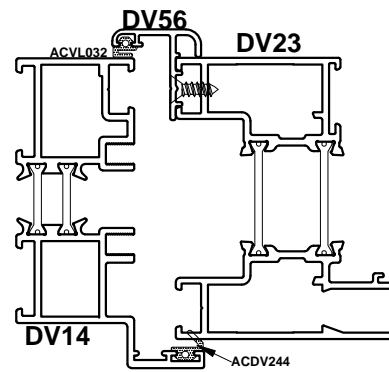
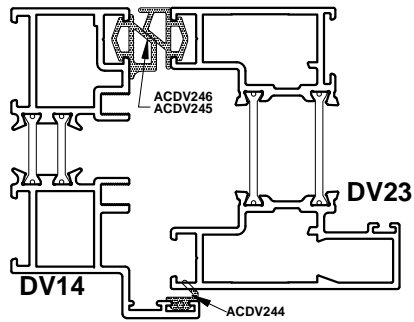
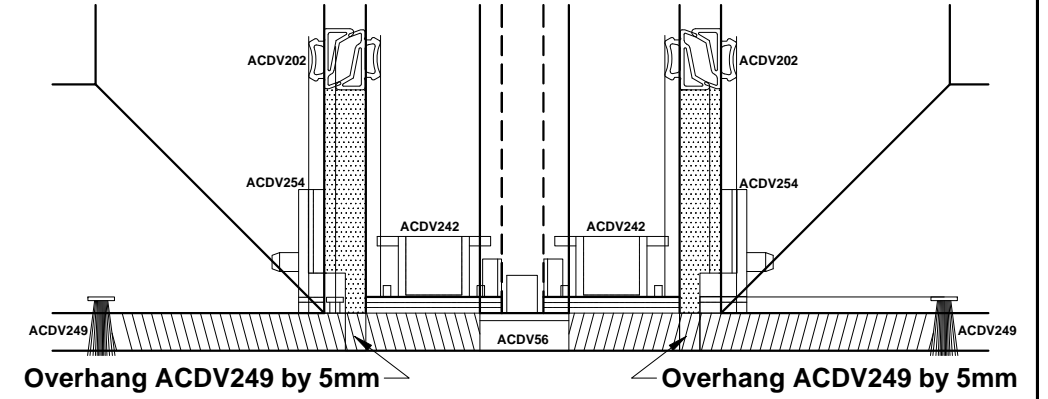
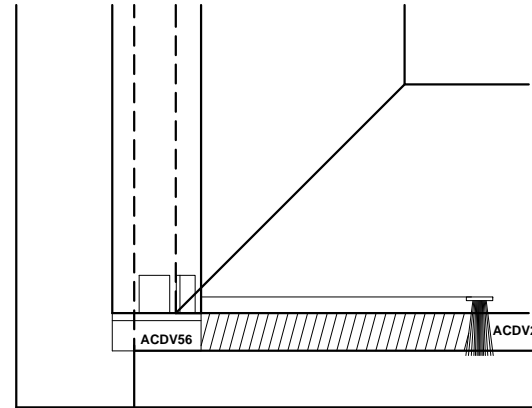
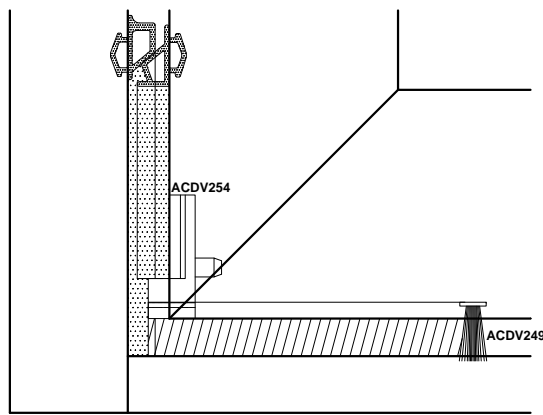
= Gasket
 = Woolpile



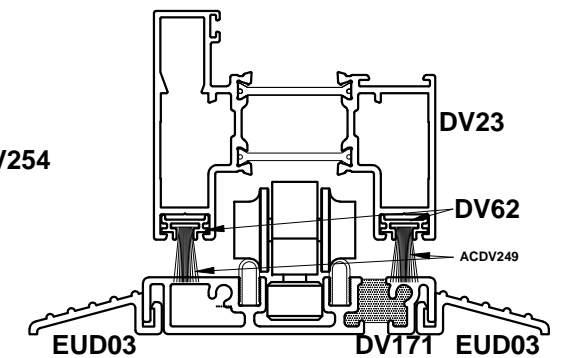
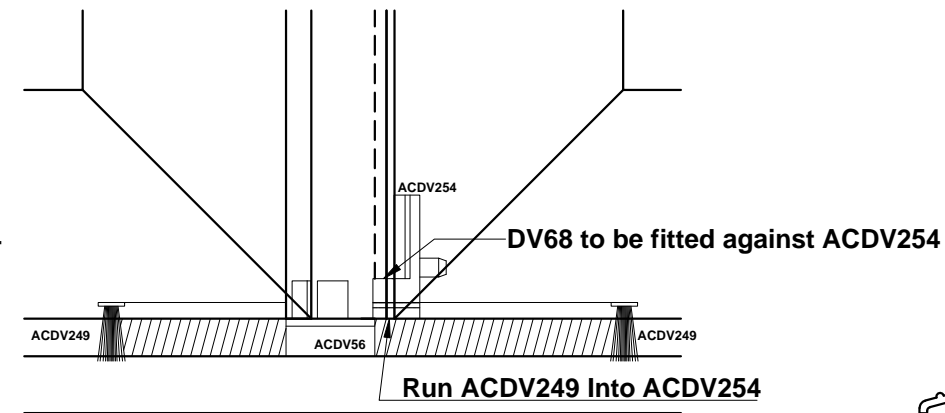
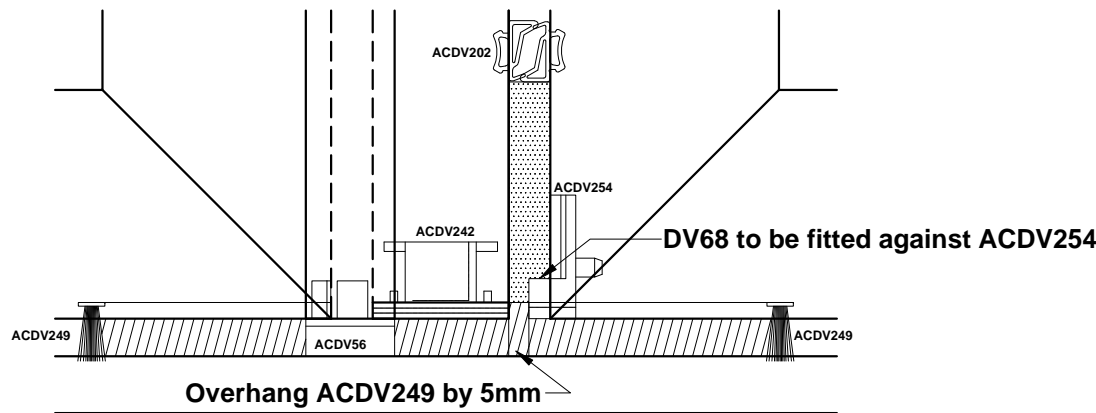
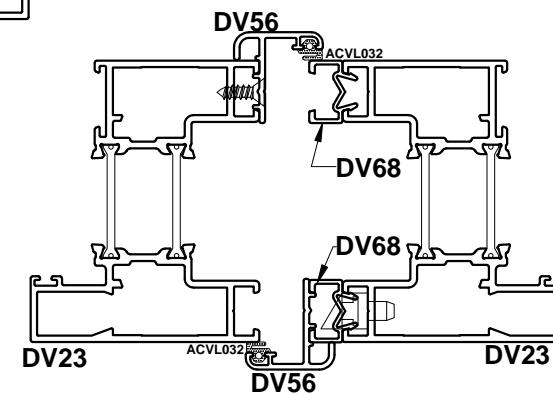
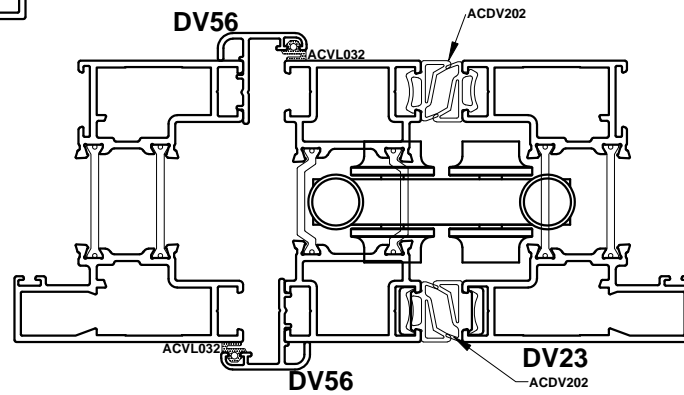
Do Not Scale From This Drawing

Open In

Typical Sealing Details Against DV171/173



= Gasket
 = Woolpile

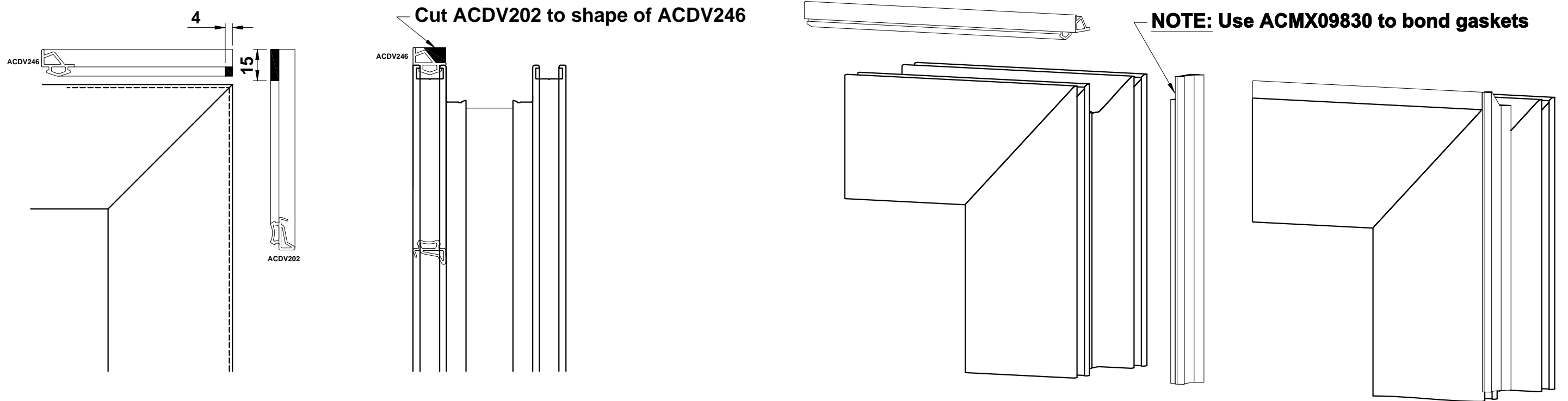


Do Not Scale From This Drawing

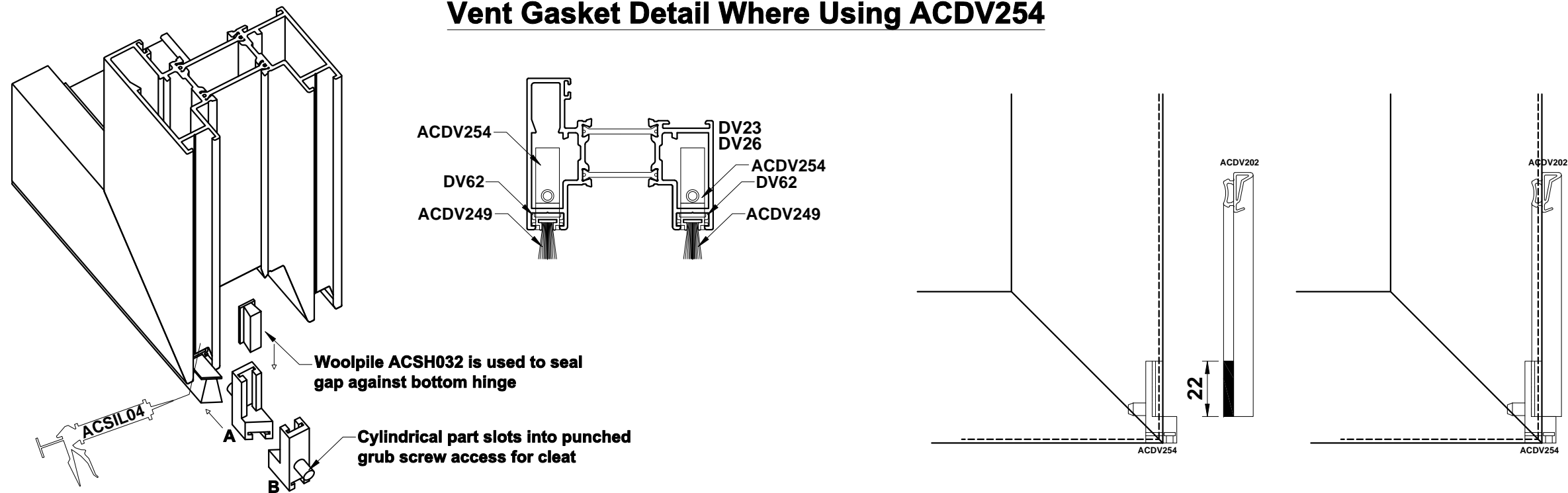
Open In

Gasket Details

Vent Gasket Detail Where Closing Against DV14

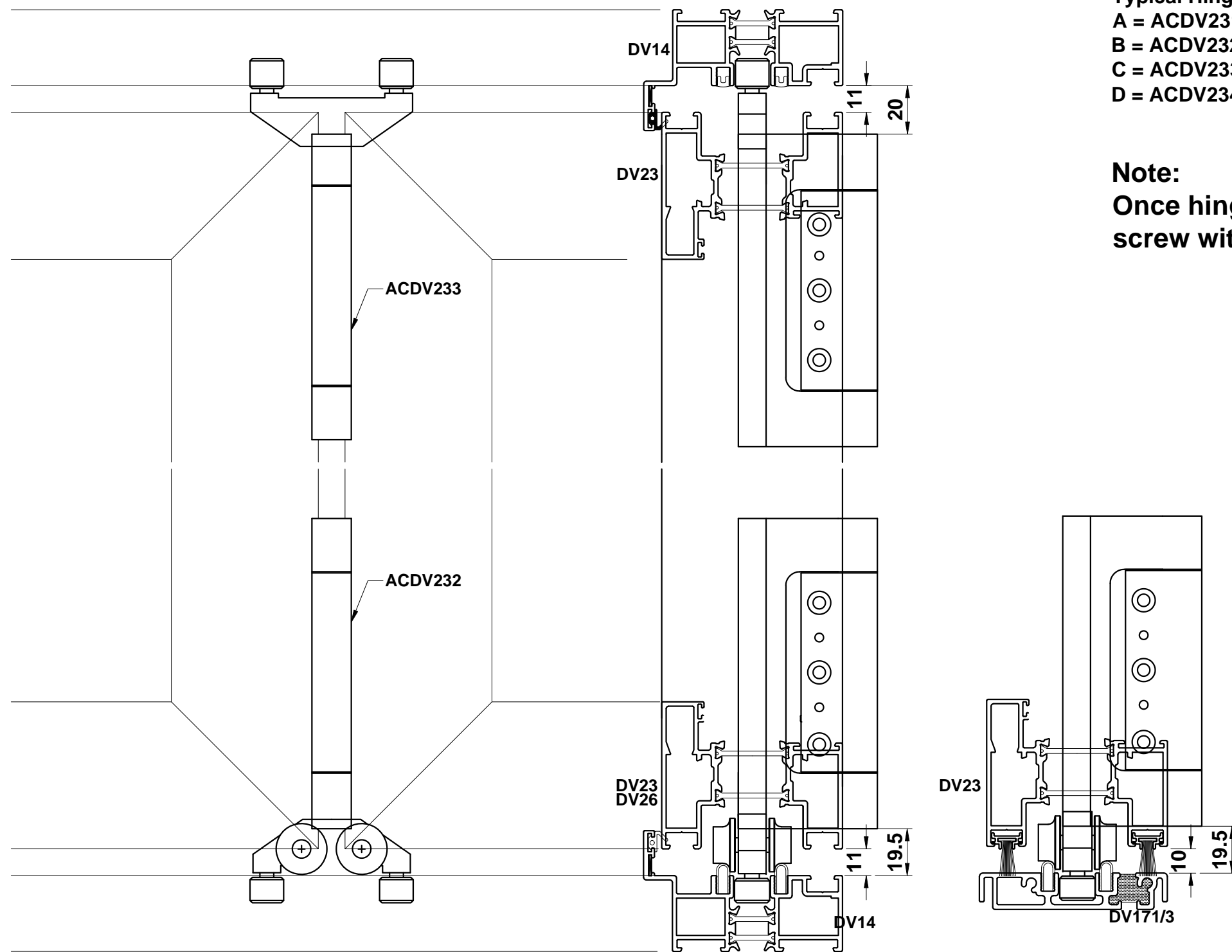


Vent Gasket Detail Where Using ACDV254



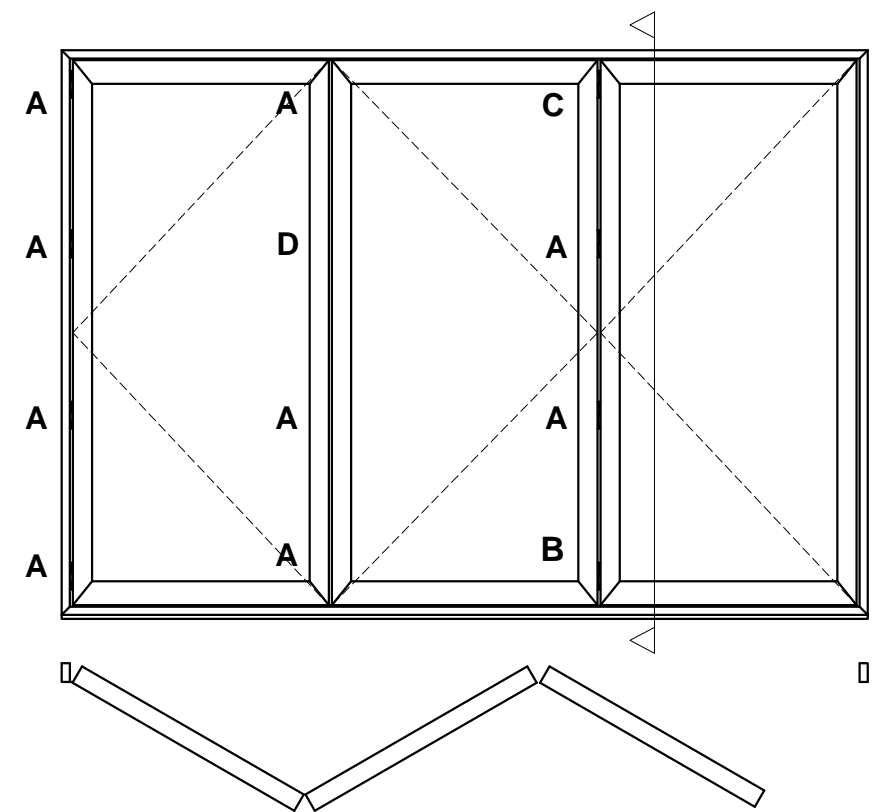
Open In

Hinge Location Details



Typical Hinge Layout:
 A = ACDV231 Intermediate Hinge
 B = ACDV232 Bottom Roller Carrier
 C = ACDV233 Top Guide Carrier
 D = ACDV234 'D' Handle Hinge

Note:
 Once hinges are set into position, replace centre machine screw with a self tapping screw for permanent fixing.



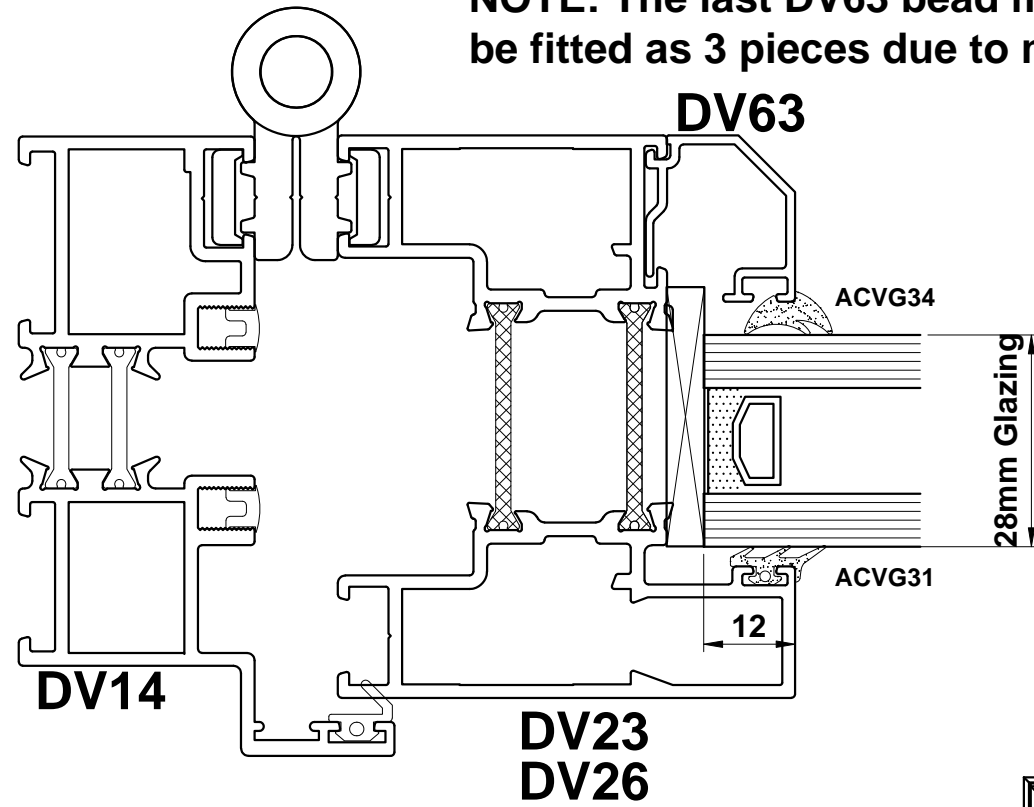
Do Not Scale From This Drawing

Open In

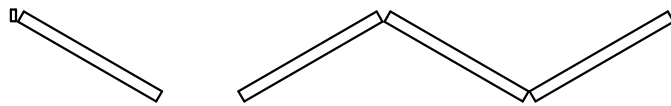
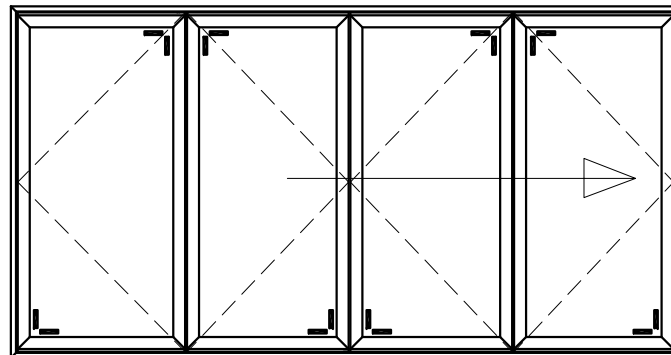
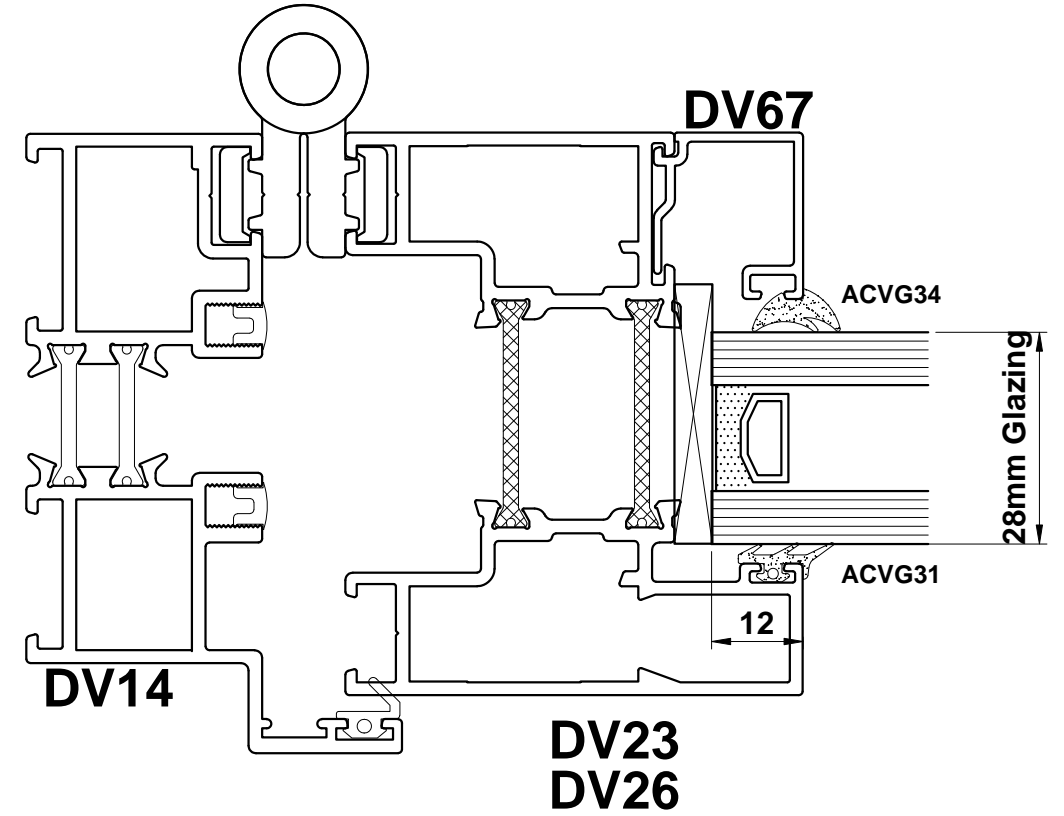
Glazing Details

INTERNALLY BEADED

NOTE: The last DV63 bead must be fitted as 3 pieces due to mitre



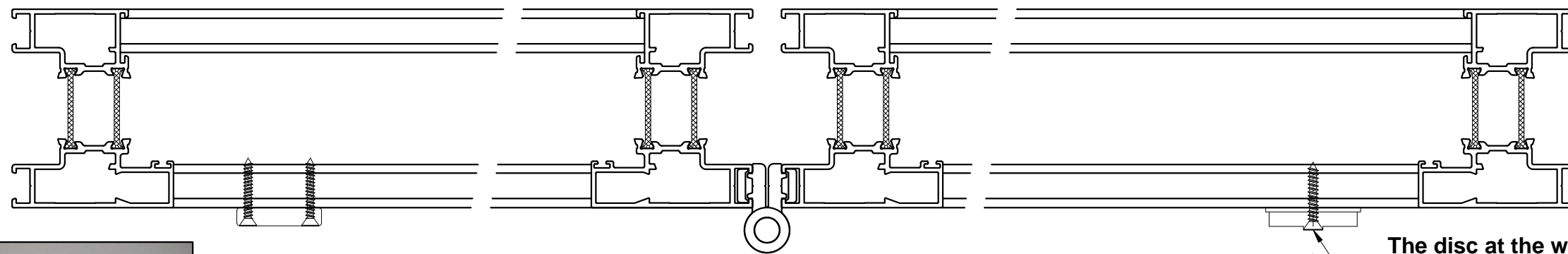
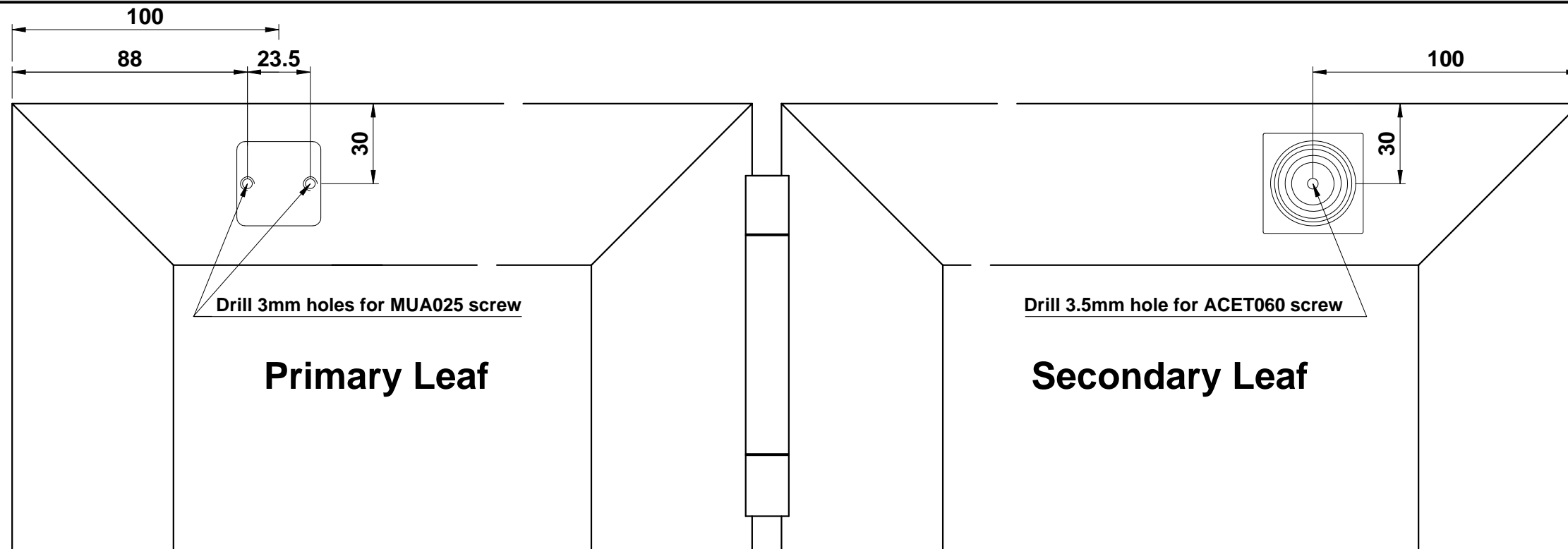
28mm Only	
BEADS	GASKET
DV63	Outside: ACVG31 3mm 'E' Gasket
DV67	Inside: ACVG34 5mm Wedge Gasket



TYPICAL TOE & HEEL LOCATIONS

Open In

ACDV308 Fitting Details



The disc at the wider end of the catch unscrews to allow fixing.

WARNING - the catch is SPRING LOADED, take care when removing from base plate and point in a safe direction

Do Not Scale From This Drawing

Section F

Cutting Information**OPEN OUT**

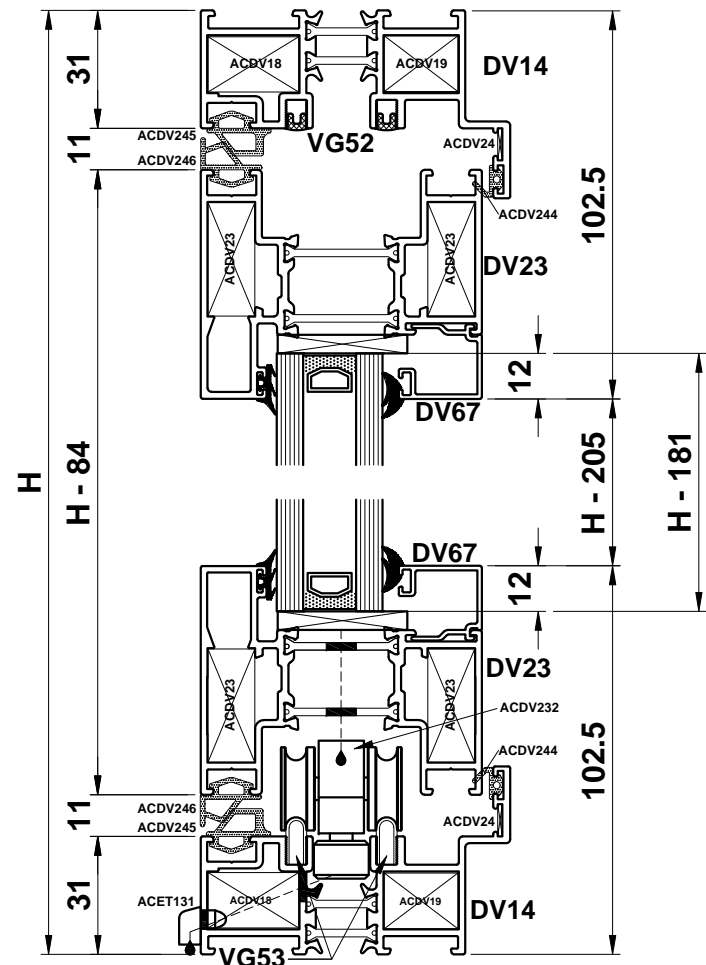
F03 - Type 1e With Rebated Threshold
F04 - Type 1e With Low Threshold
F05 - Type 2e With Standard Threshold
F06 - Type 2e With Low Threshold
F07 - Type 3e With Standard Threshold
F08 - Type 3e With Low Threshold
F09 - Type 4e With Standard Threshold
F10 - Type 4e With Low Threshold
F11 - Type 5e With Standard Threshold
F12 - Type 5e With Low Threshold
F13 - Type 6e With Standard Threshold
F14 - Type 6e With Low Threshold
F15 - Type 7e With Standard Threshold
F16 - Type 7e With Low Threshold
F17 - Single Door With Standard Threshold
F18 - Single Door With Low Threshold
F19 - Double Swing Door Standard Threshold
F20 - Double Swing Door Low Threshold
F21 - Double Slide Door With Standard Threshold
F22 - Double Slide Door With Low Threshold
F23 - 3/2 Door Standard Threshold
F24 - 3/2 Door Low Threshold

OPEN IN

F25 - Type 1e With Rebated Threshold
F26 - Type 1e With Low Threshold
F27 - Type 2e With Standard Threshold
F28 - Type 2e With Low Threshold
F29 - Type 3e With Standard Threshold
F30 - Type 3e With Low Threshold
F31 - Type 4e With Standard Threshold
F32 - Type 4e With Low Threshold
F33 - Type 5e With Standard Threshold
F34 - Type 5e With Low Threshold
F35 - Type 6e With Standard Threshold
F36 - Type 6e With Low Threshold
F37 - Type 7e With Standard Threshold
F38 - Type 7e With Low Threshold
F39 - Single Door With Standard Threshold
F40 - Single Door With Low Threshold
F41 - Double Swing Door Standard Threshold
F42 - Double Swing Door Low Threshold
F43 - Double Slide Door With Standard Threshold
F44 - Double Slide Door With Low Threshold
F45 - 3/2 Door Standard Threshold
F46 - 3/2 Door Low Threshold

Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

DV14	[Profile]	2	[Profile]	W
DV14	[Profile]	2	[Profile]	H
DV23	[Profile]	6	[Profile]	W/3-51
DV23	[Profile]	6	[Profile]	H-84
DV32	[Profile]	1	[Profile]	H-95.5
DV56	[Profile]	2	[Profile]	H-84
DV63 or DV67	[Profile]	6	[Profile]	W/3-138.5
DV63 or DV67	[Profile]	6	[Profile]	H-171 H-205
VG52	[Profile]	2	[Profile]	W-62
VG52	[Profile]	4	[Profile]	H-62
VG53	[Profile]	2	[Profile]	W-62
PCX36	[Profile]	1	[Profile]	H-84

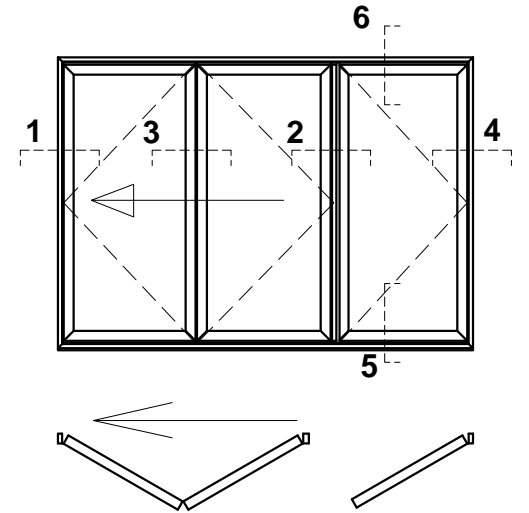
Note: PCX15 required for leaf heights over 2285mm.

GLASS SIZES	3 X	W/3 - 148.5
		H - 181

ACCESSORIES

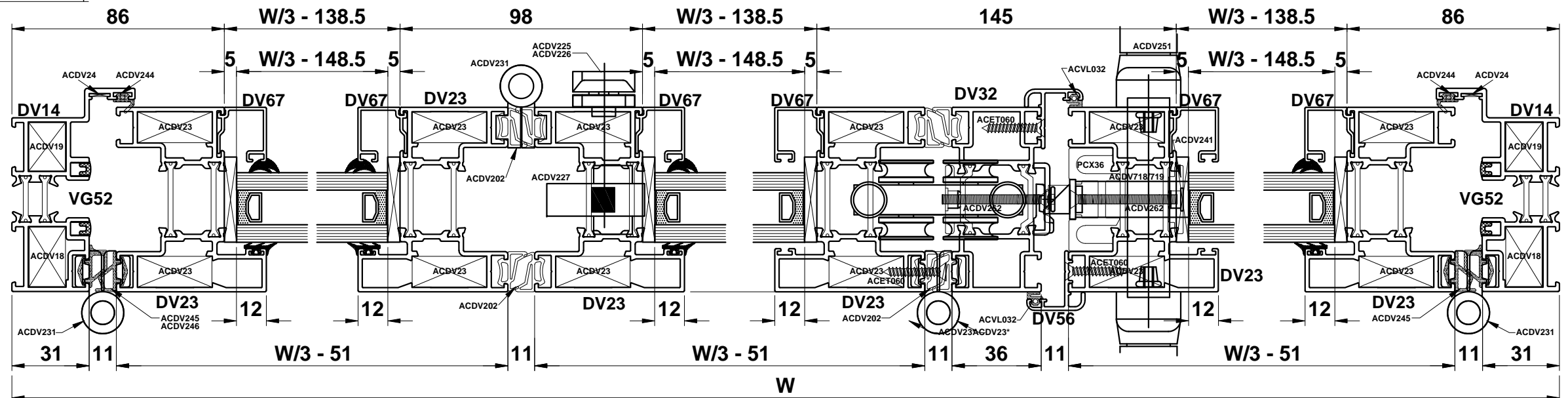
ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	24	CLEAT FOR DV23
ACDV202	8 x (H-62)	SEALING GASKET
ACDV225 or 226	1	SHOOTBOLT HANDLE
ACDV227	1	SHOOTBOLT GEARBOX
ACDV228	1 (PAIR)	SHOOTBOLT ROD
ACDV229	2	SHOOTBOLT GUIDE
ACDV230	1	SHOOTBOLT COVER
ACDV231	13	INTERMEDIATE HINGE
ACDV232	1	BOTTOM ROLLER HINGE
ACDV233	1	TOP GUIDE HINGE
ACDV234	1	D-HANDLE/HINGE
ACDV241	22	FIXING BLOCK FOR LOCK & KEEPS
ACDV242	1	END CAP FOR DV32
ACDV244	2 x (W-90) + 2 x (H-90)	FLIPPER GASKET
ACDV245	2 x (W-62) + 2 x (H-62)	SEALING GASKET
ACDV246	6 x (W/3-51) + 2 x (H-62)	SEALING GASKET
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV255	1 (PAIR)	END CAP FOR DV32
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	22	SCREW FOR LOCK & KEEPS
ACDV56	2 (PAIRS)	END CAP FOR DV56
ACDV718/9	1	MULTI-POINT LOCK
ACET060	48	SCREW FOR DV56 & HINGE
ACET069	2	SCREW FOR ACDV225/6
ACET131	2	DRAIN HOLE COVER
ACMX01603 (SL)	1	HALF CYLINDER
ACVL033	2 x (32) + 2 x (42)	WOOLPILE FOR ENDCAPS
ACVG31	6 x (W/3-149) + 6 x (H-181)	EXTERNAL GLAZING GASKET
ACVG34	6 x (W/3-149) + 6 x (H-181)	INTERNAL GLAZING GASKET
ACVL032	2 x (H-84)	DV56 FLIPPER GASKET
ACW20024	4	CHEVRON FOR DV14

Type 1e



IMPORTANT NOTE:

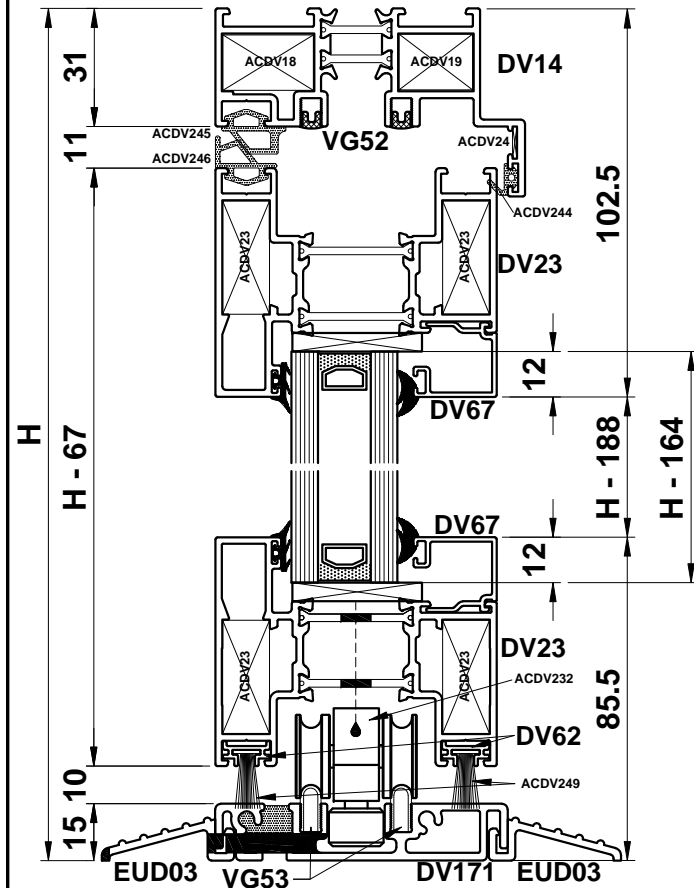
Min. Sash Width 700mm / Max. Sash Width 1000mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.



Do Not Scale From This Drawing

Visofold 1000

Cutting Information



PROFILE CUTTING SCHEDULE

DV14		1	W
DV14		2	H
DV171		1	W-66
EUD03		1	W-66
EUD03		1	W-99
DV23		6	W/3-51
DV23		6	H-67
DV32		1	H-78.5
DV56		2	H-67
DV62		2	W/3-79
DV62		4	W/3-65
DV63 or DV67		6	W/3-138.5
DV63 or DV67		6	H-154
DV63 or DV67		6	H-188
VG52		2	W-62
VG52		4	H-46
VG53		2	W-62
PCX36		1	H-67

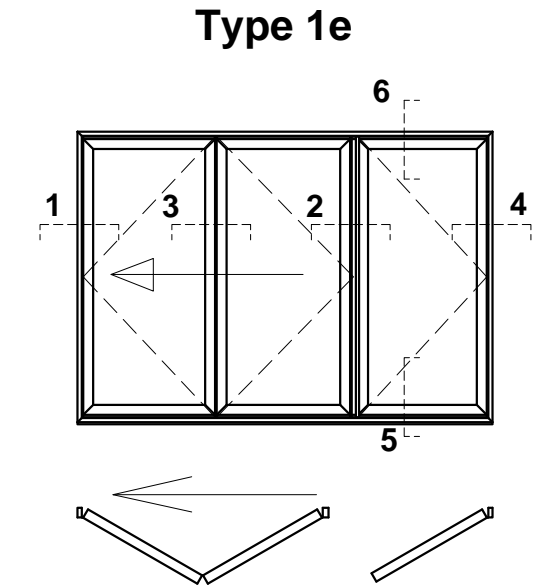
PROFILE CUTTING SCHEDULE (DV173)

DV173		1	W-66
DV174		1	W-66
DV174		1	W-99
DV23		8	H-72
DV32		1	H-83.5
DV56		1	H-72
DV63 or DV67		6	H-159
DV63 or DV67		6	H-193
PCX36		1	H-72

Note: PCX15 required for leaf heights over 2285mm.

ACCESSORIES

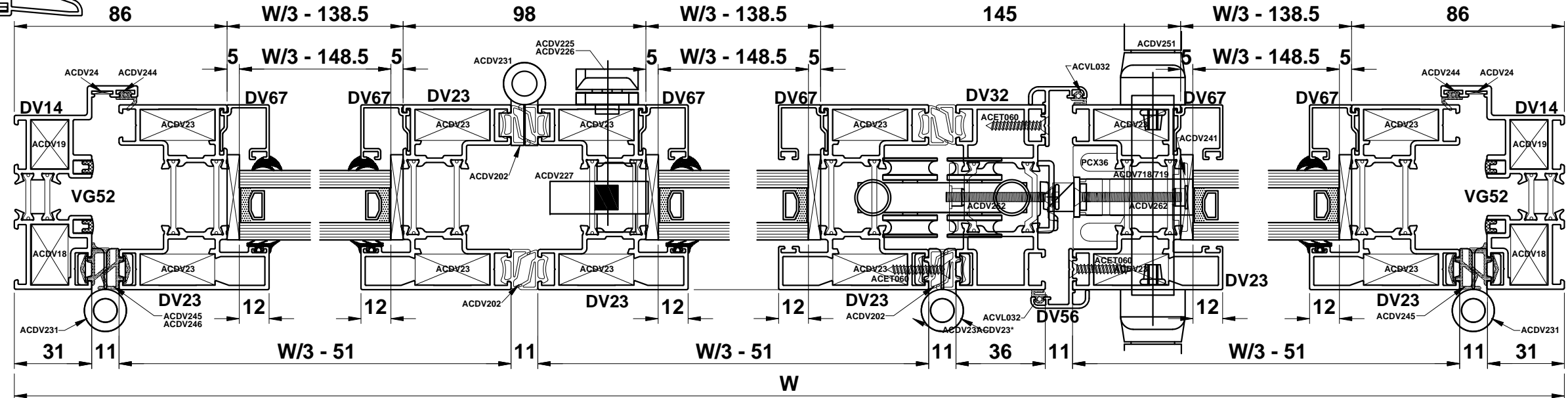
ACDV18	2	CLEAT FOR DV14
ACDV19	2	CLEAT FOR DV14
ACDV23	24	CLEAT FOR DV23
ACDV171/173	2	THRESHOLD ENDCAP
ACDV202	8 x (H-46)	SEALING GASKET
ACDV225 or 226	1	SHOOTBOLT HANDLE
ACDV227	1	SHOOTBOLT GEARBOX
ACDV228	1 (PAIR)	SHOOTBOLT ROD
ACDV229	2	SHOOTBOLT GUIDE
ACDV230	1	SHOOTBOLT COVER
ACDV231	13	INTERMEDIATE HINGE
ACDV232	1	BOTTOM ROLLER HINGE
ACDV233	1	TOP GUIDE HINGE
ACDV234	1	D-HANDLE/HINGE
ACDV241	22	FIXING BLOCK FOR LOCK & KEEPS
ACDV242	1	END CAP FOR DV32
ACDV244	1 x (W-90) + 2 x (H-65)	FLIPPER GASKET
ACDV245	1 x (W-46) + 2 x (H-46)	SEALING GASKET
ACDV246	3 x (W/3-51) + 2 x (H-62)	SEALING GASKET
ACDV249	6 x (W/3-51) + 2 x (42)	WOOLPILE
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV254	6 (PAIRS)	INFILL BLOCK
ACDV255	1 (PAIR)	END CAP FOR DV32
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	22	SCREW FOR LOCK & KEEPS
ACDV56	2 (PAIRS)	END CAP FOR DV56
ACDV718/9	1	MULTI-POINT LOCK
ACDR052	4	SCREWS FOR THRESHOLD
ACET060	48	SCREW FOR DV56 & HINGE
ACET069	2	SCREW FOR ACDV225/6
ACMX01603 (SL)	1	HALF CYLINDER
ACVL033	2 x (32)	WOOLPILE FOR ACDV243
ACVG31	6 x (W/3-149) + 6 x (H-164)	EXTERNAL GLAZING GASKET
ACVG34	6 x (W/3-149) + 6 x (H-164)	INTERNAL GLAZING GASKET
ACVL032	2 x (H-67)	DV56 FLIPPER GASKET
ACW20024	2	CHEVRON FOR DV14



IMPORTANT NOTE:
 Min. Sash Width 700mm / Max. Sash Width 1000mm
 Max. Sash Weight 100kg
 Max. Sash Height 2500mm Dependant On Site Conditions
 Always Measure In the Last Vent.

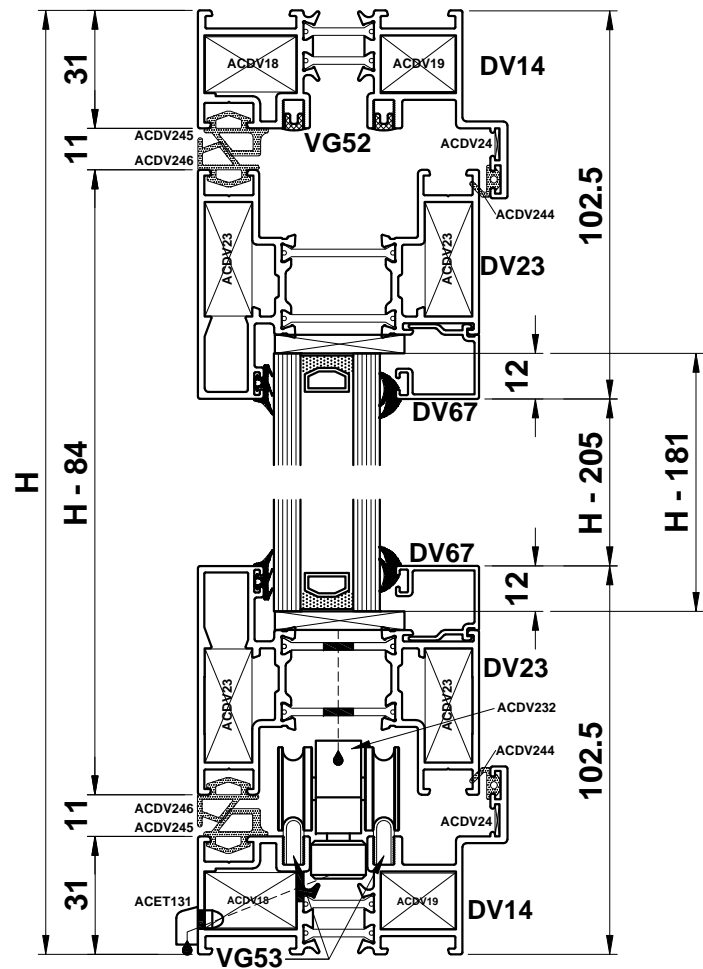
GLASS DEDUCTIONS

DV171	3 x	W/3 - 148.5	H - 164
DV173	3 x	W/3 - 148.5	H - 169



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

DV14		2		W
DV14		2		H
DV23		6		W/3-35.5
DV23		6		H-84
DV56		1		H-84
DV63 or DV67		6		W/3-122.5
DV63 or DV67		6		H-171 H-205
DV60		1		H-62
VG52		2		W-62
VG52		4		H-62
VG53		2		W-62
PCX36		1		H-84

Note: PCX15 required for leaf heights over 2285mm.

GLASS SIZES	3 X	W/3 - 132.5
		H - 181

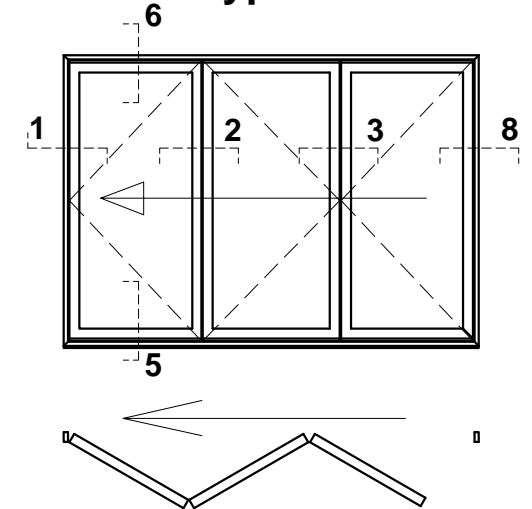
FOR ENHANCED WEATHER PERFORMANCE REPLACE ACDV244 FLIPPER GASKET WITH ACDV268 BUBBLE GASKET

ACCESSORIES

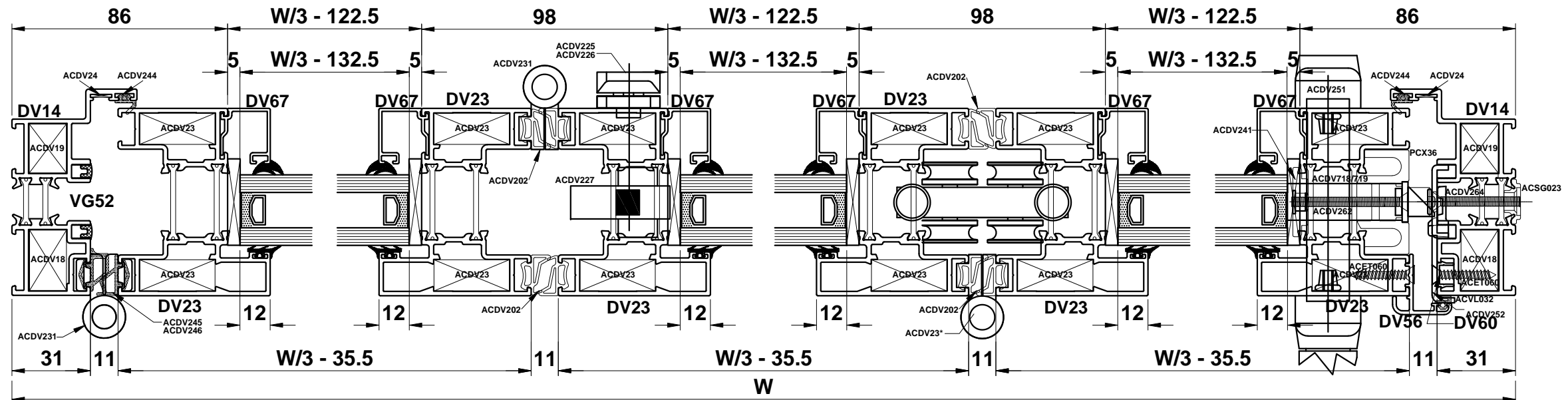
ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	24	CLEAT FOR DV23
ACDV202	8 x (H-62)	SEALING GASKET
ACDV225 or 226	1	SHOOTBOLT HANDLE
ACDV227	1	SHOOTBOLT GEARBOX
ACDV228	1 (PAIR)	SHOOTBOLT ROD
ACDV229	2	SHOOTBOLT GUIDE
ACDV230	1	SHOOTBOLT COVER
ACDV231	9	INTERMEDIATE HINGE
ACDV232	1	BOTTOM ROLLER HINGE
ACDV233	1	TOP GUIDE HINGE
ACDV234	1	D-HANDLE/HINGE
ACDV241	11	FIXING BLOCK FOR LOCK
ACDV244	2 x (W-90) + 2 x (H-90)	FLIPPER GASKET
ACDV245	2 x (W-62) + 1 x (H-62)	SEALING GASKET
ACDV246	6 x (W/3-51) + 1 x (H-62)	SEALING GASKET
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV252	1	STRIKE PLATE
ACDV255	1 (PAIR)	END CAP FOR DV32
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	11	SCREW FOR LOCK
ACDV264	11	SCREW FOR KEEPS
ACDV56	1 (PAIR)	END CAP FOR DV56
ACDV718/9	1	MULTI-POINT LOCK
ACET060	41	SCREW FOR DV56 & ACDV252
ACET069	2	SCREW FOR ACDV225/6
ACET131	2	DRAIN HOLE COVER
ACMX01603 (SL)	1	HALF CYLINDER
ACSG023	11	FIXING BLOCK FOR KEEPS
ACVG31	6 x (W/3-133) + 6 x (H-181)	EXTERNAL GLAZING GASKET
ACVG34	6 x (W/3-133) + 6 x (H-181)	INTERNAL GLAZING GASKET
ACVL032	1 x (H-84)	DV56 FLIPPER GASKET
ACW20024	4	CHEVRON FOR DV14

+ Optional: 1 x ACDV308 Magnetic Catch

Type 2e

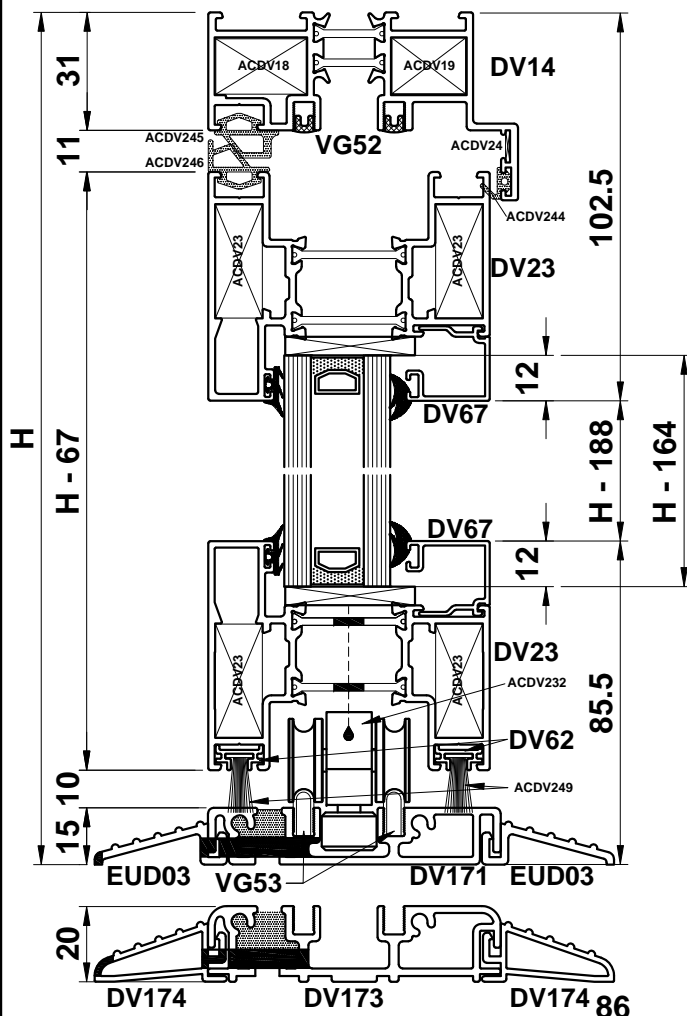


IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1000mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

DV14		1	W	
DV14		2	H	
DV171		1	W-66	
EUD03		1	W-66	
EUD03		1	W-99	
DV23		6	W/3-35.5	
DV23		6	H-67	
DV56		1	H-67	
DV60		1	H-46	
DV62		2	W/3-63.5	
DV62		4	W/3-78.5	
DV63 or DV67		6	W/3-122.5	
DV63 or DV67		6	H-154	H-188
VG52		2	W-62	
VG52		4	H-46	
VG53		2	W-62	
PCX36		1	H-67	

PROFILE CUTTING SCHEDULE (DV173)

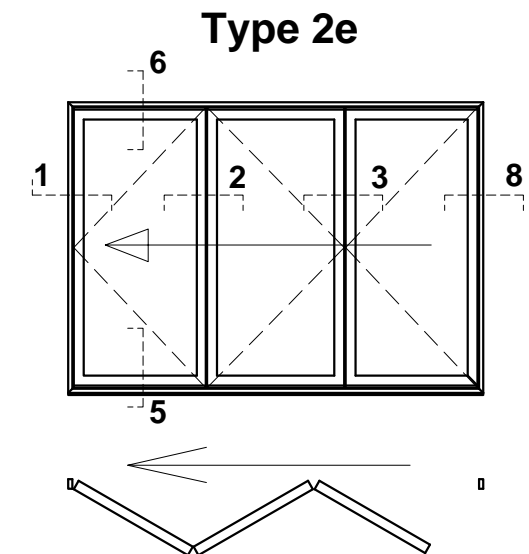
DV173		1	W-66	
DV174		1	W-66	
DV174		1	W-99	
DV23		8	H-72	
DV56		1	H-72	
DV60		1	H-51	
DV63 or DV67		6	H-159	H-193
PCX36		1	H-72	

Note: PCX15 required for leaf heights over 2285mm.

ACCESSORIES

ACDV18	2	CLEAT FOR DV14
ACDV19	2	CLEAT FOR DV14
ACDV23	24	CLEAT FOR DV23
ACDV171/173	2	THRESHOLD ENDCAP
ACDV202	8 x (H-46)	SEALING GASKET
ACDV225 or 226	1	SHOOTBOLT HANDLE
ACDV227	1	SHOOTBOLT GEARBOX
ACDV228	1 (PAIR)	SHOOTBOLT ROD
ACDV229	2	SHOOTBOLT GUIDE
ACDV230	1	SHOOTBOLT COVER
ACDV231	9	INTERMEDIATE HINGE
ACDV232	1	BOTTOM ROLLER HINGE
ACDV233	1	TOP GUIDE HINGE
ACDV234	1	D-HANDLE/HINGE
ACDV241	11	FIXING BLOCK FOR LOCK
ACDV244	1 x (W-90) + 2 x (H-65)	FLIPPER GASKET
ACDV245	1 x (W-46) + 2 x (H-46)	SEALING GASKET
ACDV246	3 x (W/3-51) + 2 x (H-62)	SEALING GASKET
ACDV249	6 x (W/3-63)	WOOLPILE
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV252	1	STRIKE PLATE
ACDV254	6 (PAIRS)	INFILL BLOCK
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	11	SCREW FOR LOCK
ACDV264	11	SCREW FOR KEEPS
ACDV56	1 (PAIR)	END CAP FOR DV56
ACDV718/9	1	MULTI-POINT LOCK
ACDR052	4	SCREWS FOR THRESHOLD
ACET060	41	SCREW FOR DV56 & ACDV252
ACET069	2	SCREW FOR ACDV225/6
ACMX01603 (SL)	1	HALF CYLINDER
ACSG023	11	FIXING BLOCK FOR KEEPS
ACVG31	6 x (W/3-133) + 6 x (H-181)	EXTERNAL GLAZING GASKET
ACVG34	6 x (W/3-133) + 6 x (H-181)	INTERNAL GLAZING GASKET
ACVL032	1 x (H-84)	DV56 FLIPPER GASKET
ACW20024	2	CHEVRON FOR DV14

+ Optional: 1 x ACDV308 Magnetic Catch

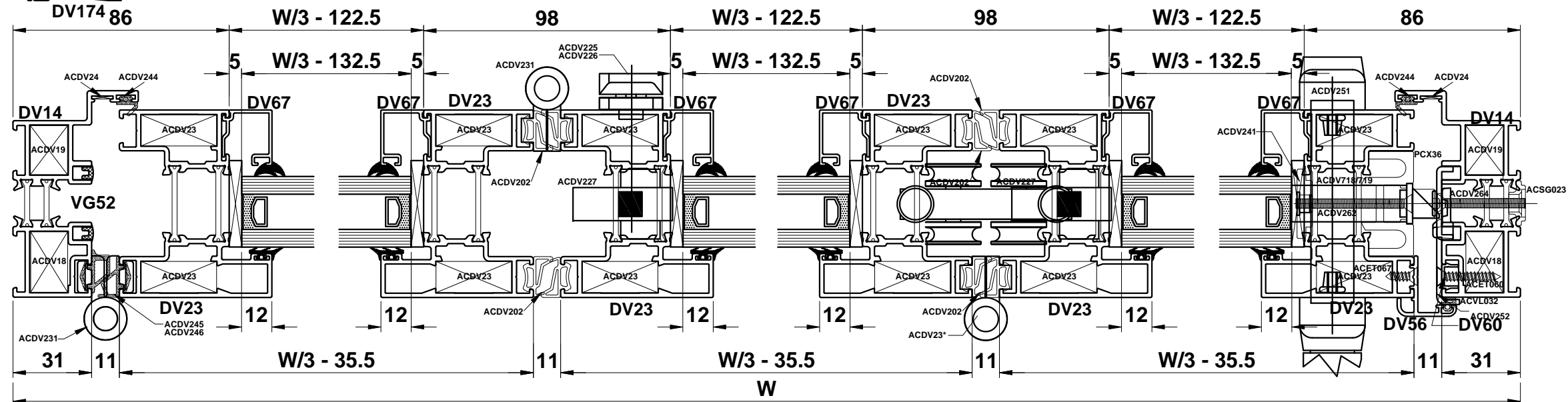


IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1000mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.

GLASS DEDUCTIONS

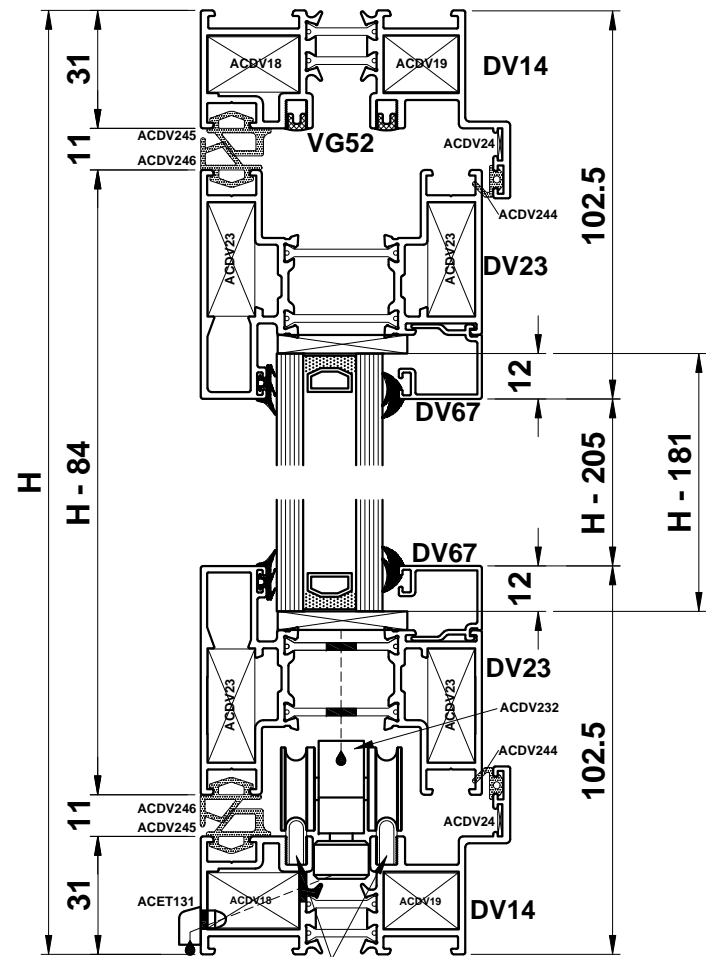
DV171	3 x	W/3 - 132.5	H - 164
DV173	3 x	W/3 - 132.5	H - 169

FOR ENHANCED WEATHER PERFORMANCE REPLACE ACDV244 FLIPPER GASKET WITH ACDV268 BUBBLE GASKET



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

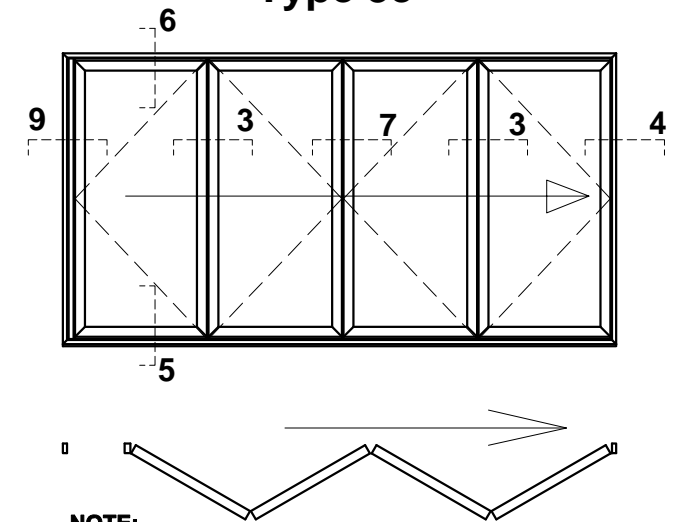
DV14		2		W
DV14		2		H
DV23		8		W/4 - 41
DV23		8		H-84
DV32		1		H-95.5
DV56		1		H-84
DV60		1		H-62
DV63 or DV67		8		W/4 - 128.5
DV63 or DV67		8		H-171 H-205
VG52		2		W-62
VG52		4		H-62
VG53		2		W-62

GLASS SIZES	
4 X	W/4 - 138.5
	H - 181

ACCESSORIES

ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	32	CLEAT FOR DV23
ACDV202	16 x (H-62)	SEALING GASKET
ACDV225 or 226	2	SHOOTBOLT HANDLE
ACDV227	2	SHOOTBOLT GEARBOX
ACDV228	2 (PAIRS)	SHOOTBOLT ROD
ACDV229	4	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV231	14	INTERMEDIATE HINGE
ACDV232	2	BOTTOM ROLLER HINGE
ACDV233	2	TOP GUIDE HINGE
ACDV234	2	D-HANDLE/HINGE
ACDV242	1	END CAP FOR DV32
ACDV244	2 x (W-90) + 2 x (H-90)	FLIPPER GASKET
ACDV245	2 x (W-62) + 1 x (H-62)	SEALING GASKET
ACDV246	8 x (W/4-41) + 1 x (H-62)	SEALING GASKET
ACDV255	1 (PAIR)	END CAP FOR DV32
ACDV56	1 (PAIR)	END CAP FOR DV56
ACET060	27	SCREW FOR DV56 & HINGE
ACET069	4	SCREW FOR ACDV225/6
ACET131	2	DRAIN HOLE COVER
ACMX01603 (SL)	2	HALF CYLINDER
ACVL033	2 x (32) + 2 x (42)	WOOLPILE FOR ENDCAPS
ACVG31	8 x (W/4-139) + 8 x (H-181)	EXTERNAL GLAZING GASKET
ACVG34	8 x (W/4-139) + 8 x (H-181)	INTERNAL GLAZING GASKET
ACVL032	1 x (H-84)	DV56 FLIPPER GASKET
ACW20024	4	CHEVRON FOR DV14

Type 3e

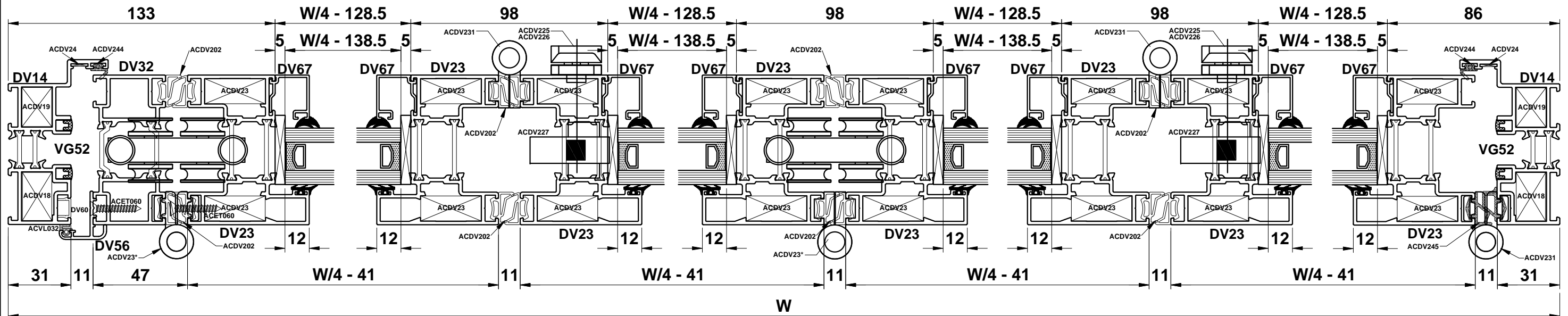


NOTE:

Design Type 3e does not offer external access or an individual traffic door.

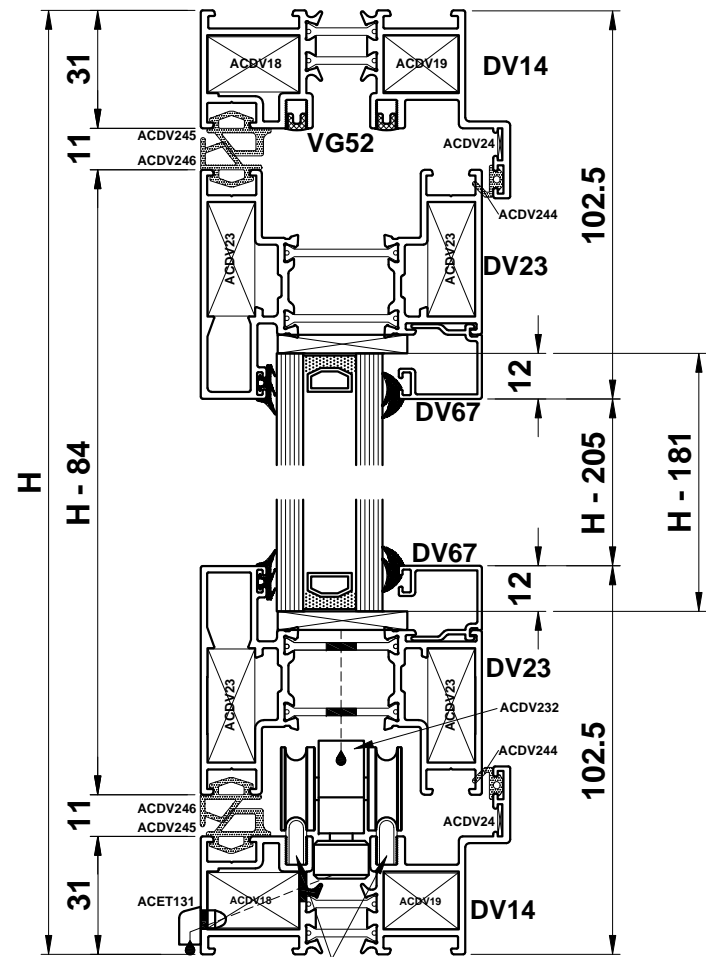
IMPORTANT NOTE:

Min. Sash Width 700mm / Max. Sash Width 1000mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

DV14		2		W
DV14		2		H
DV23		8		W/4 - 32
DV23		8		H-84
DV56		2		H-84
DV68		2		H-84
DV63 or DV67		8		W/4-119.5
DV63 or DV67		8		H-171 H-205
VG52		2		W-62
VG52		4		H-62
VG53		2		W-62
PCX36		2		H-84

Note: PCX15 required for leaf heights over 2285mm.

GLASS SIZES	
4 X	W/4 - 129.5
	H - 181

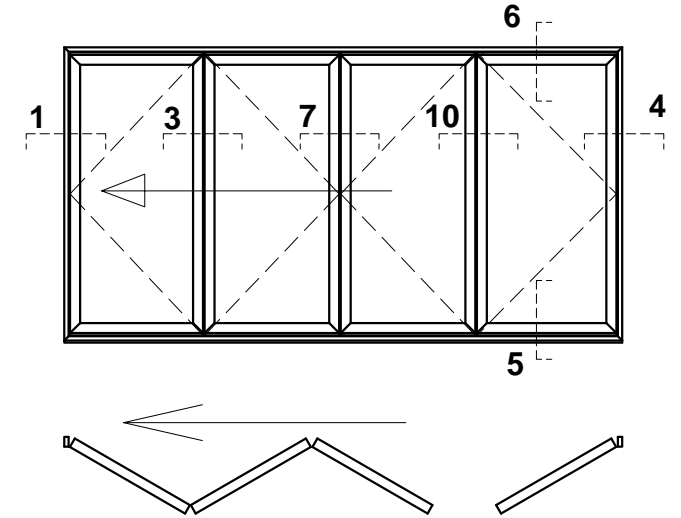
FOR ENHANCED WEATHER PERFORMANCE REPLACE ACDV244 FLIPPER GASKET WITH ACDV268 BUBBLE GASKET

ACCESSORIES

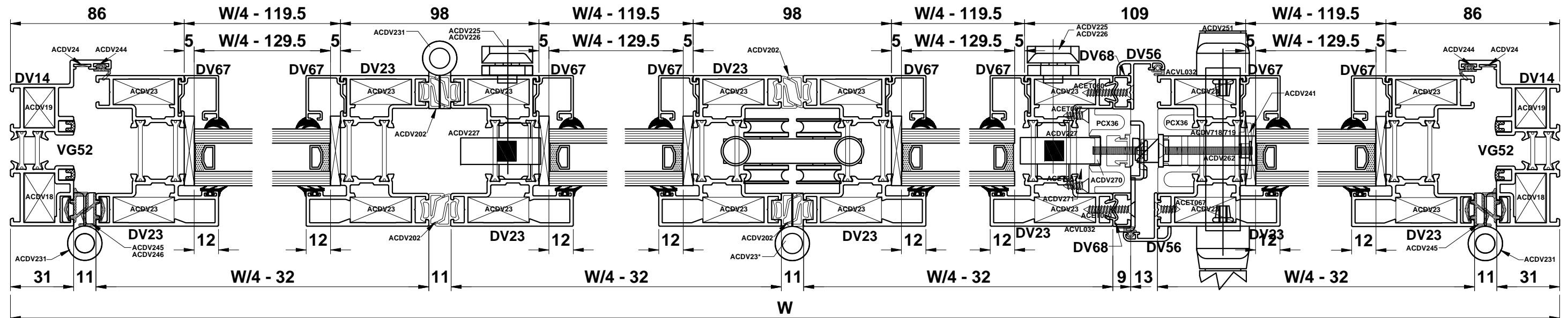
ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	32	CLEAT FOR DV23
ACDV202	8 x (H-62)	SEALING GASKET
ACDV225 or 226	2	SHOOTBOLT HANDLE
ACDV227	2	SHOOTBOLT GEARBOX
ACDV228	2 (PAIRS)	SHOOTBOLT ROD
ACDV229	4	SHOOTBOLT GUIDE
ACDV230	1	SHOOTBOLT COVER
ACDV231	13	INTERMEDIATE HINGE
ACDV232	2	BOTTOM ROLLER HINGE
ACDV233	2	TOP GUIDE HINGE
ACDV234	1	D-HANDLE/HINGE
ACDV241	11	FIXING BLOCK FOR LOCK
ACDV244	2 x (W-90) + 2 x (H-90)	FLIPPER GASKET
ACDV245	2 x (W-62) + 2 x (H-62)	SEALING GASKET
ACDV246	8 x (W/4-32) + 2 x (H-62)	SEALING GASKET
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV252	1	STRIKE PLATE
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	11	SCREW FOR LOCK
ACDV264	15	SCREW FOR KEEPS
ACDV270	11	FIXING PLATE FOR KEEPS
ACDV271	11	PACKER FOR PCX36
ACDV56	2 (PAIRS)	END CAP FOR DV56
ACDV718/9	1	MULTI-POINT LOCK
ACET060	13	SCREW FOR ACDV252 & DV68
ACET067	33	SCREW FOR DV56 & ACDV271
ACET069	4	SCREW FOR ACDV225/6
ACET131	2	DRAIN HOLE COVER
ACMX01603 (SL)	1	HALF CYLINDER
ACVG31	8 x (W/4-130) + 8 x (H-181)	EXTERNAL GLAZING GASKET
ACVG34	8 x (W/4-130) + 8 x (H-181)	INTERNAL GLAZING GASKET
ACVL032	2 x (H-84)	DV56 FLIPPER GASKET
ACW20024	4	CHEVRON FOR DV14

+ Optional: 1 x ACDV308 Magnetic Catch

Type 4e

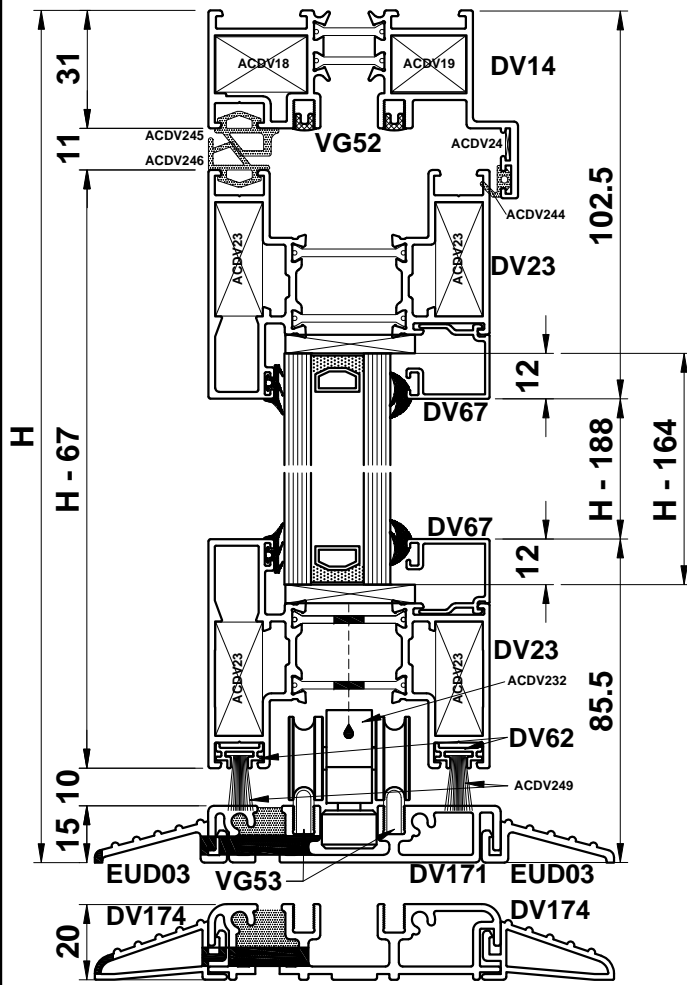


IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1000mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

DV14		1		W
DV14		2		H
DV171		1		W-66
EUD03		1		W-66
EUD03		1		W-99
DV23		8		W/4-32
DV23		8		H-67
DV56		2		H-67
DV62		2		W/4-36
DV62		3		W/4-46
DV62		3		W/4-60
DV63 or DV67		8		W/4-119.5
DV63 or DV67		8		H-154 H-188
DV68		2		H-67
VG52		2		W-62
VG52		4		H-46
VG53		2		W-62
PCX36		2		H-67

PROFILE CUTTING SCHEDULE (DV173)

DV173		1		W-66
DV174		1		W-66
DV174		1		W-99
DV23		8		H-72
DV56		2		H-72
DV63 or DV67		8		H-159 H-193
DV68		2		H-72
PCX36		2		H-72

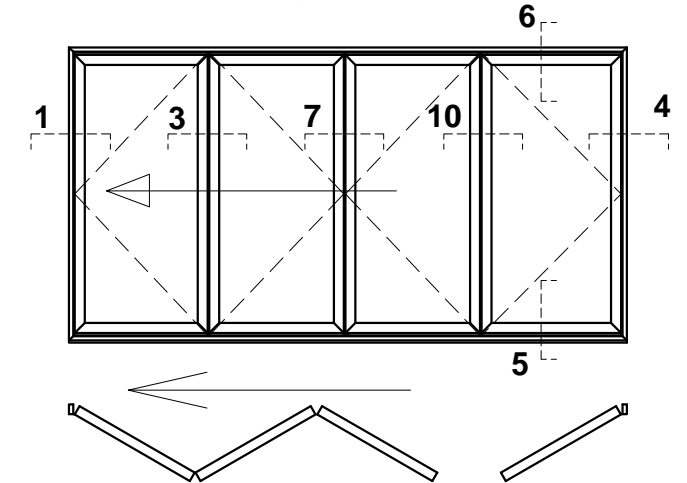
Note: PCX15 required for leaf heights over 2285mm.

ACCESSORIES

ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	32	CLEAT FOR DV23
ACDV171/173	2	THRESHOLD ENDCAP
ACDV202	8 x (H-62)	SEALING GASKET
ACDV225 or 226	2	SHOOTBOLT HANDLE
ACDV227	2	SHOOTBOLT GEARBOX
ACDV228	2 (PAIRS)	SHOOTBOLT ROD
ACDV229	4	SHOOTBOLT GUIDE
ACDV230	1	SHOOTBOLT COVER
ACDV231	13	INTERMEDIATE HINGE
ACDV232	2	BOTTOM ROLLER HINGE
ACDV233	2	TOP GUIDE HINGE
ACDV234	1	D-HANDLE/HINGE
ACDV241	11	FIXING BLOCK FOR LOCK
ACDV244	1 x (W-90) + 2 x (H-60)	FLIPPER GASKET
ACDV245	1 x (W-62) + 2 x (H-46)	SEALING GASKET
ACDV246	4 x (W/4-32) + 2 x (H-62)	SEALING GASKET
ACDV249	8 x (W/4-32)	WOOLPILE
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV252	1	STRIKE PLATE
ACDV254	8 (PAIRS)	INFILL BLOCK
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	11	SCREW FOR LOCK
ACDV264	15	SCREW FOR KEEPS
ACDV270	11	FIXING PLATE FOR KEEPS
ACDV271	11	PACKER FOR PCX36
ACDV56	2 (PAIRS)	END CAP FOR DV56
ACDV718/9	1	MULTI-POINT LOCK
ACDR052	4	SCREWS FOR THRESHOLD
ACET060	74	SCREW FOR ACDV252 & DV68
ACET067	33	SCREW FOR DV56 & ACDV271
ACET069	4	SCREW FOR ACDV225/6
ACMX01603 (SL)	1	HALF CYLINDER
ACVG31	8 x (W/4-130) + 8 x (H-181)	EXTERNAL GLAZING GASKET
ACVG34	8 x (W/4-130) + 8 x (H-181)	INTERNAL GLAZING GASKET
ACVL032	2 x (H-84)	DV56 FLIPPER GASKET
ACW20024	4	CHEVRON FOR DV14

+ Optional: 1 x ACDV308 Magnetic Catch

Type 4e

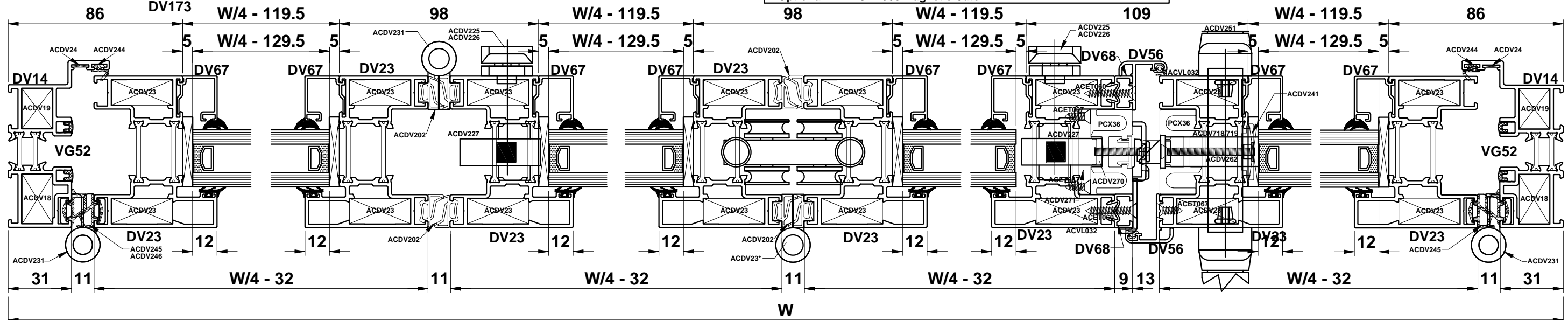


IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1000mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.

GLASS DEDUCTIONS

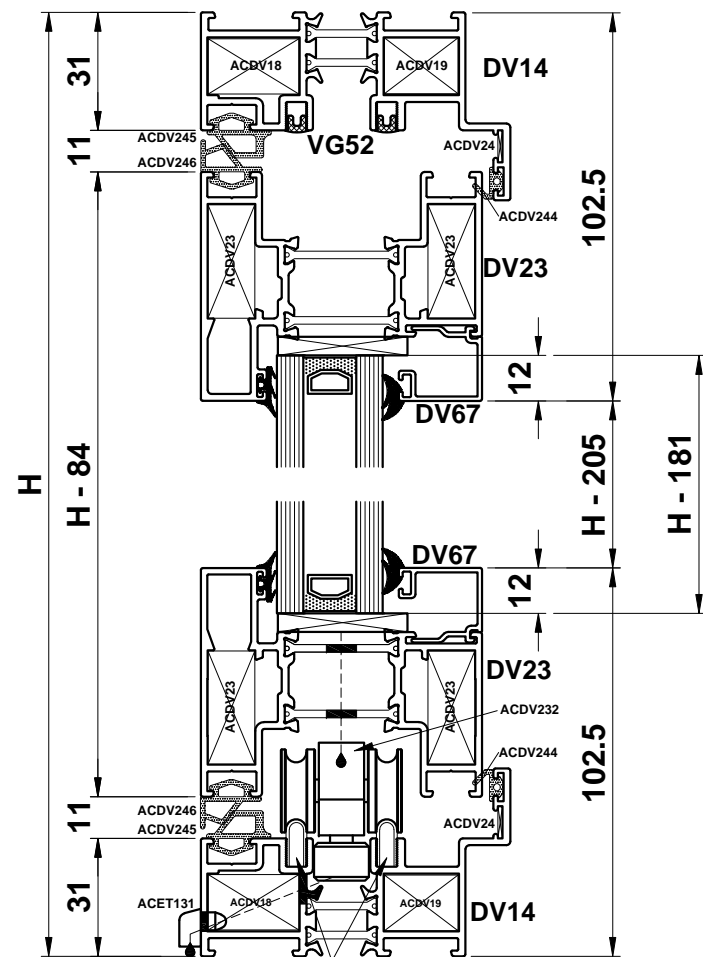
DV171	4 x	W/4 - 129.5	H - 164
DV173	4 x	W/4 - 129.5	H - 169

FOR ENHANCED WEATHER PERFORMANCE REPLACE ACDV244 FLIPPER GASKET WITH ACDV268 BUBBLE GASKET



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

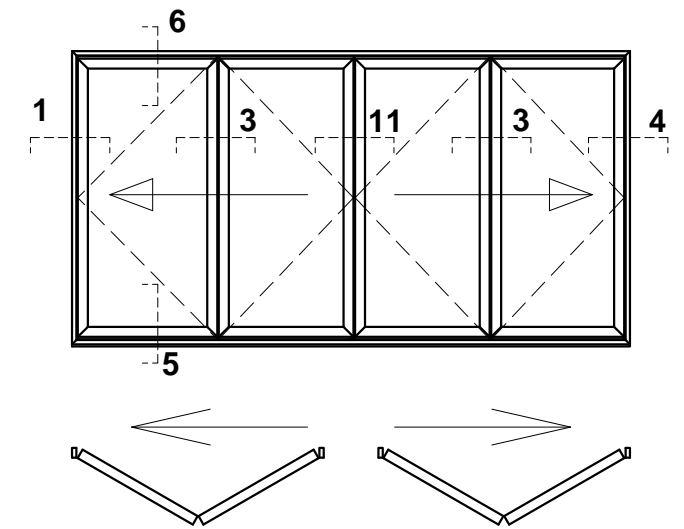
DV14		2		W
DV14		2		H
DV23		8		W/4 - 53
DV23		8		H-84
DV32		2		H-95.5
DV56		2		H-84
DV63 or DV67		8		W/4 - 140
DV63 or DV67		8		H-171
DV63 or DV67		8		H-205
VG52		2		W-62
VG52		4		H-62
VG53		2		W-62

GLASS SIZES	4 X	W/4 - 150
		H - 181

ACCESSORIES

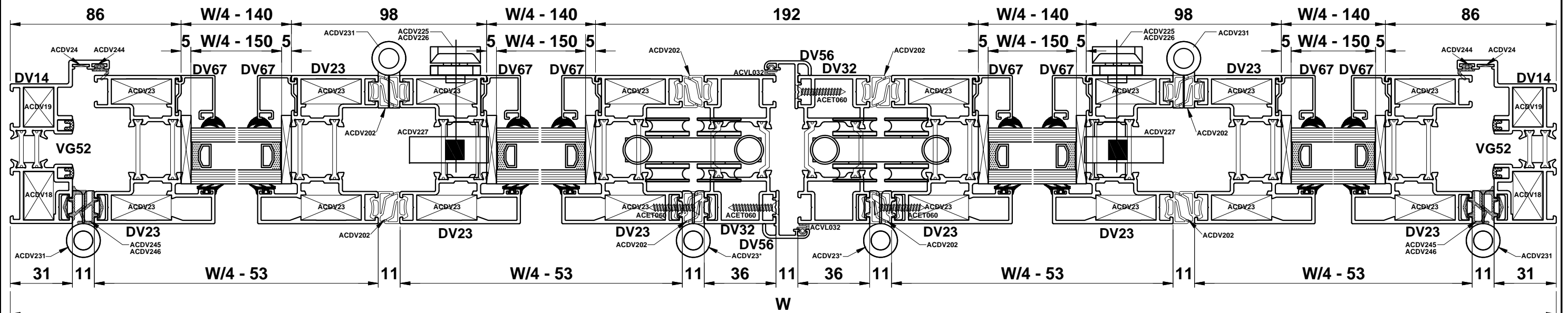
ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	32	CLEAT FOR DV23
ACDV202	16 x (H-60)	SEALING GASKET
ACDV225 or 226	2	SHOOTBOLT HANDLE
ACDV227	2	SHOOTBOLT GEARBOX
ACDV228	2 (PAIRS)	SHOOTBOLT ROD
ACDV229	4	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV231	18	INTERMEDIATE HINGE
ACDV232	2	BOTTOM ROLLER HINGE
ACDV233	2	TOP GUIDE HINGE
ACDV234	2	D-HANDLE/HINGE
ACDV242	2	END CAP FOR DV32
ACDV244	2 x (W-90) + 2 x (H-60)	FLIPPER GASKET
ACDV245	2 x (W-62) + 2 x (H-62)	SEALING GASKET
ACDV246	4 x (W/4-53) + 2 x (H-62)	SEALING GASKET
ACDV255	2 (PAIRS)	END CAP FOR DV32
ACDV56	2 (PAIRS)	END CAP FOR DV56
ACET060	38	SCREW FOR DV56 & HINGE
ACET069	4	SCREW FOR ACDV225/6
ACET131	2	DRAIN HOLE COVER
ACMX01603 (SL)	2	HALF CYLINDER
ACVL033	8 x (32) + 8 x (42)	WOOLPILE FOR ENDCAPS
ACVG31	8 x (W/4-150) + 8 x (H-181)	EXTERNAL GLAZING GASKET
ACVG34	8 x (W/4-150) + 8 x (H-181)	INTERNAL GLAZING GASKET
ACVL032	2 x (H-84)	DV56 FLIPPER GASKET
ACW20024	4	CHEVRON FOR DV14

Type 5e



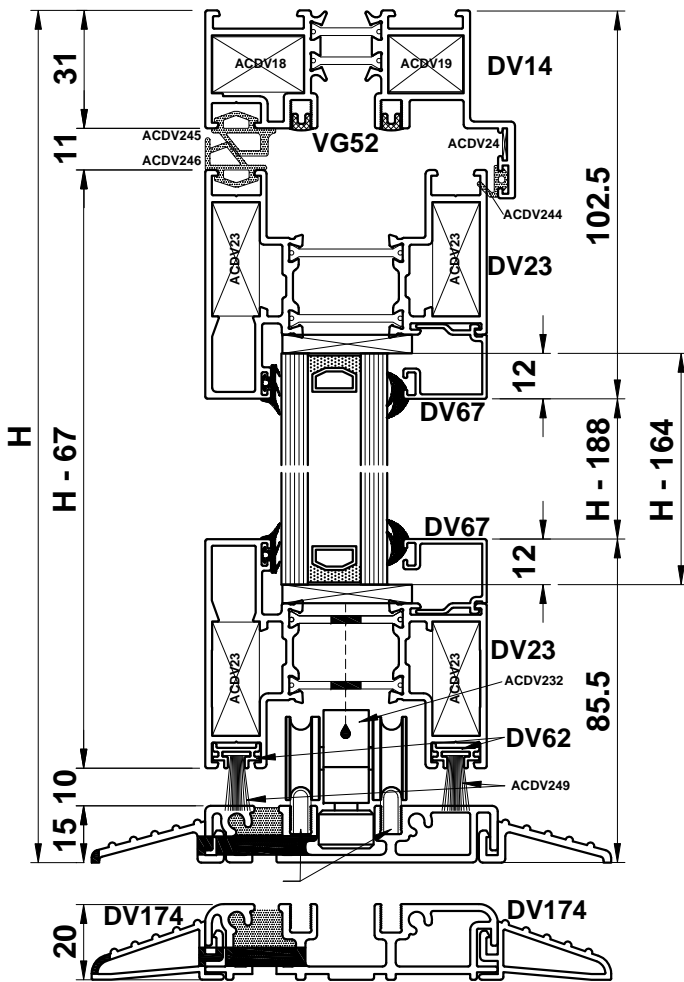
NOTE:
Design Type 5e does not offer external access or an individual traffic door.

IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1000mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

DV14		1		W
DV14		2		H
DV171		1		W-66
EUD03		1		W-66
EUD03		1		W-99
DV23		8		W/4-53
DV23		8		H-67
DV32		2		H-78.5
DV56		2		H-67
DV62		2		W/4-67
DV62		6		W/4-81
DV63 or DV67		8		W/4-140
DV63 or DV67		8		H-154
VG52		2		W-62
VG52		4		H-46
VG53		2		W-62

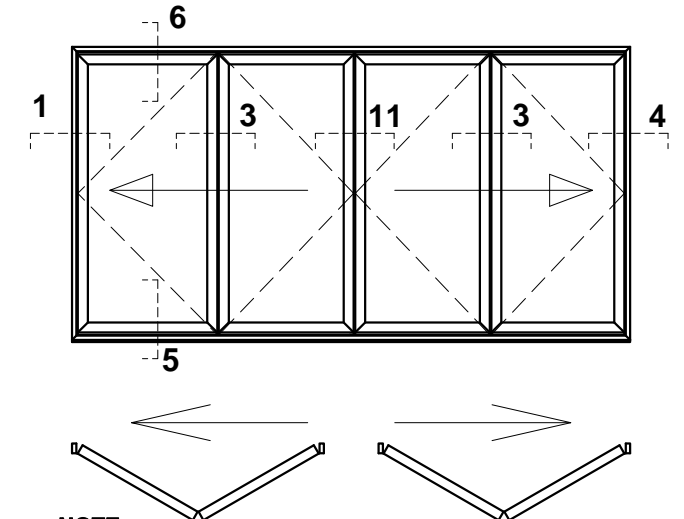
PROFILE CUTTING SCHEDULE (DV173)

DV173		1		W-66
DV174		1		W-66
DV174		1		W-99
DV23		8		H-72
DV32		2		H-83.5
DV56		2		H-72
DV63 or DV67		8		H-159
DV63 or DV67		8		H-193

ACCESSORIES

ACDV18	2	CLEAT FOR DV14
ACDV19	2	CLEAT FOR DV14
ACDV23	32	CLEAT FOR DV23
ACDV171/173	2	THRESHOLD ENDCAP
ACDV202	16 x (H-46)	SEALING GASKET
ACDV225 or 226	2	SHOOTBOLT HANDLE
ACDV227	2	SHOOTBOLT GEARBOX
ACDV228	2 (PAIRS)	SHOOTBOLT ROD
ACDV229	4	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV231	18	INTERMEDIATE HINGE
ACDV232	2	BOTTOM ROLLER HINGE
ACDV233	2	TOP GUIDE HINGE
ACDV234	2	D-HANDLE/HINGE
ACDV242	2	END CAP FOR DV32
ACDV244	1 x (W-90) + 2 x (H-65)	FLIPPER GASKET
ACDV245	1 x (W-62) + 2 x (H-46)	SEALING GASKET
ACDV246	4 x (W/4-41) + 2 x (H-62)	SEALING GASKET
ACDV249	8 x (W/4-41) + 4 x (42)	WOOLPILE
ACDV254	8 (PAIRS)	INFILL BLOCK
ACDV255	2 (PAIRS)	END CAP FOR DV32
ACDV56	2 (PAIRS)	END CAP FOR DV56
ACDR052	4	SCREWS FOR THRESHOLD
ACET060	38	SCREW FOR DV56 & HINGE
ACET069	4	SCREW FOR ACDV225/6
ACMX01603 (SL)	2	HALF CYLINDER
ACVLO33	4 x (32)	WOOLPILE FOR ENDCAPS
ACVG31	8 x (W/4-150) + 8 x (H-164)	EXTERNAL GLAZING GASKET
ACVG34	8 x (W/4-150) + 8 x (H-164)	INTERNAL GLAZING GASKET
ACVLO32	2 x (H-84)	DV56 FLIPPER GASKET
ACW20024	2	CHEVRON FOR DV14

Type 5e



NOTE:

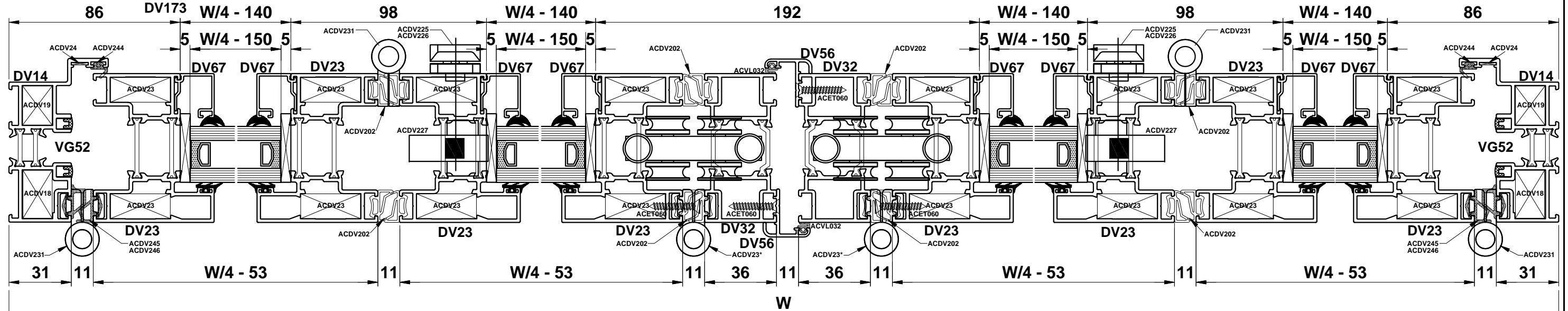
Design Type 5e does not offer external access or an individual traffic door.

IMPORTANT NOTE:

Min. Sash Width 700mm / Max. Sash Width 1000mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.

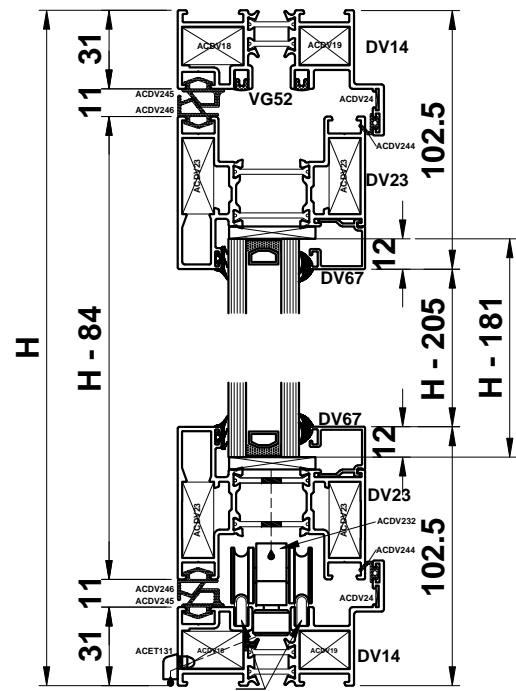
GLASS DEDUCTIONS

DV171	4 x	W/4 - 150	H - 164
DV173	4 x	W/4 - 150	H - 169



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

DV14		2		W
DV14		2		H
DV23		10		W/5 - 26
DV23		10		H-84
DV56		1		H-84
DV63 or DV67		10		W/5-113
DV63 or DV67		10		H-171 H-205
DV60		1		H-62
VG52		2		W-62
VG52		4		H-62
VG53		2		W-62
PCX36		1		H-84

Note: PCX15 required for leaf heights over 2285mm.

GLASS SIZES	5 X	W/5 - 123
		H - 181

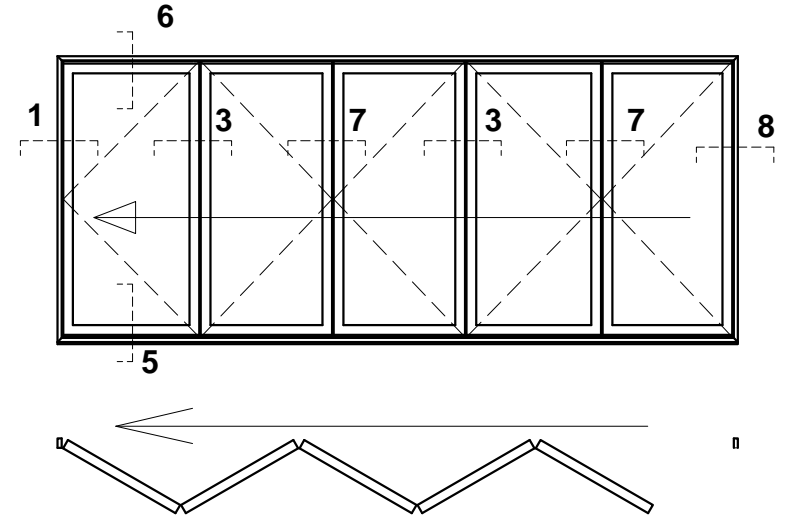
FOR ENHANCED WEATHER PERFORMANCE REPLACE ACDV244 FLIPPER GASKET WITH ACDV268 BUBBLE GASKET

ACCESSORIES

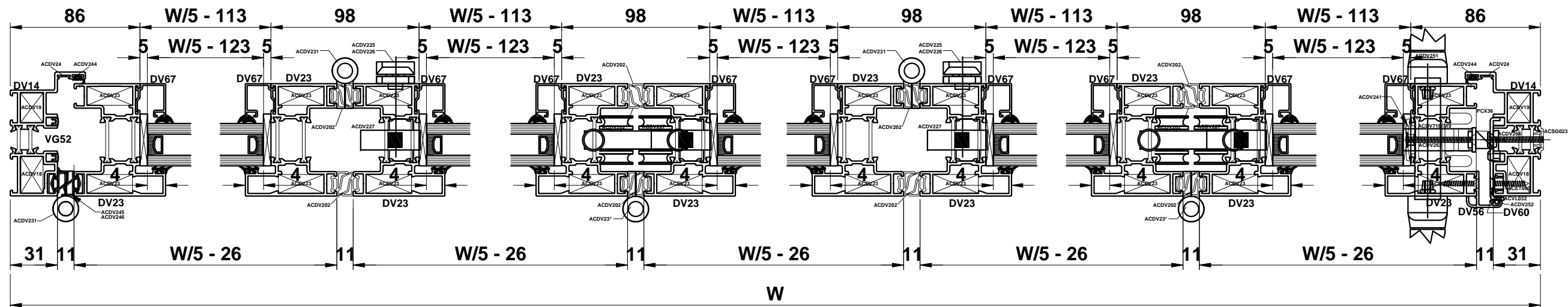
ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	40	CLEAT FOR DV23
ACDV202	16 x (H-62)	SEALING GASKET
ACDV225 or 226	2	SHOOTBOLT HANDLE
ACDV227	2	SHOOTBOLT GEARBOX
ACDV228	2 (PAIR)	SHOOTBOLT ROD
ACDV229	4	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV231	14	INTERMEDIATE HINGE
ACDV232	2	BOTTOM ROLLER HINGE
ACDV233	2	TOP GUIDE HINGE
ACDV234	2	D-HANDLE/HINGE
ACDV241	11	FIXING BLOCK FOR LOCK
ACDV244	2 x (W-90) + 2 x (H-90)	FLIPPER GASKET
ACDV245	2 x (W-62) + 1 x (H-62)	SEALING GASKET
ACDV246	10 x (W/5-26) + 1 x (H-62)	SEALING GASKET
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV252	1	STRIKE PLATE
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	11	SCREW FOR LOCK
ACDV264	11	SCREW FOR KEEPS
ACDV56	1 (PAIR)	END CAP FOR DV56
ACDV718/9	1	MULTI-POINT LOCK
ACET060	45	SCREW FOR DV56 & ACDV252
ACET069	4	SCREW FOR ACDV225/6
ACMX01603 (SL)	2	HALF CYLINDER
ACSG023	11	FIXING BLOCK FOR KEEPS
ACVG31	10 x (W/5-123) + 10 x (H-181)	EXTERNAL GLAZING GASKET
ACVG34	10 x (W/5-123) + 10 x (H-181)	INTERNAL GLAZING GASKET
ACVL032	1 x (H-84)	DV56 FLIPPER GASKET
ACW20024	4	CHEVRON FOR DV14

+ Optional: 1 x ACDV308 Magnetic Catch

Type 6e

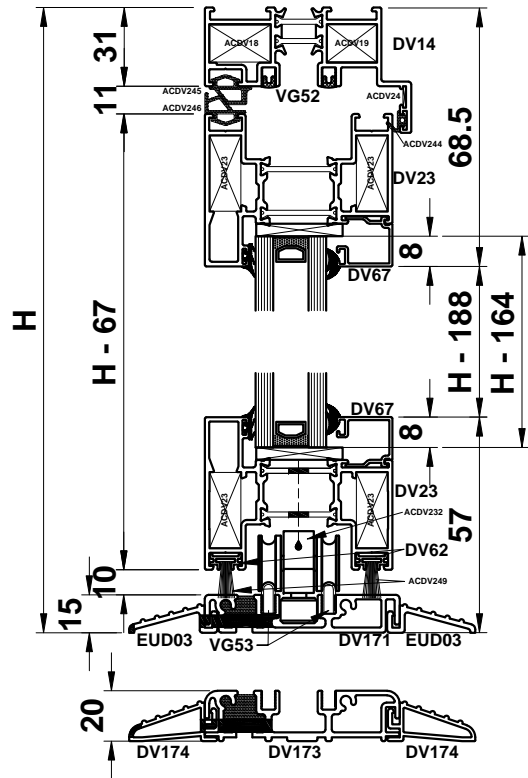


IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1000mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

DV14		1		W
DV14		2		H
DV171		1		W-66
EUD03		1		W-66
EUD03		1		W-99
DV23		10		W/5-26
DV23		10		H-67
DV56		1		H-67
DV62		2		W/5-40
DV62		8		W/5-54
DV63 or DV67		10		W/5-123
DV63 or DV67		10		H-154
H-188				
VG52		2		W-62
VG52		4		H-46
VG53		2		W-62
PCX36		1		H-67

PROFILE CUTTING SCHEDULE (DV173)

DV173		1		W-66
DV174		1		W-66
DV174		1		W-99
DV23		10		H-72
DV56		1		H-72
DV63 or DV67		10		H-159
H-193				
PCX36		1		H-72

Note: PCX15 required for leaf heights over 2285mm.

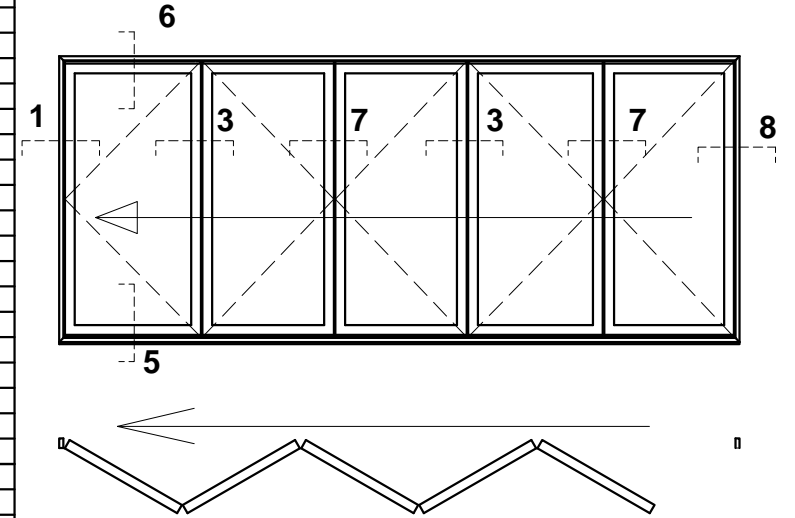
FOR ENHANCED WEATHER PERFORMANCE REPLACE ACDV244 FLIPPER GASKET WITH ACDV268 BUBBLE GASKET

ACCESSORIES

ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	40	CLEAT FOR DV23
ACDV171/173	2	THRESHOLD ENDCAP
ACDV202	16 x (H-46)	SEALING GASKET
ACDV225 or 226	2	SHOOTBOLT HANDLE
ACDV227	2	SHOOTBOLT GEARBOX
ACDV228	2 (PAIR)	SHOOTBOLT ROD
ACDV229	4	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV231	14	INTERMEDIATE HINGE
ACDV232	2	BOTTOM ROLLER HINGE
ACDV233	2	TOP GUIDE HINGE
ACDV234	2	D-HANDLE/HINGE
ACDV241	11	FIXING BLOCK FOR LOCK
ACDV244	1 x (W-90) + 2 x (H-60)	FLIPPER GASKET
ACDV245	1 x (W-62) + 1 x (H-46)	SEALING GASKET
ACDV246	10 x (W/5-26) + 1 x (H-62)	SEALING GASKET
ACDV249	10 x (W/5-26)	WOOLPILE
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV252	1	STRIKE PLATE
ACDV254	10 (PAIRS)	INFILL BLOCK
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	11	SCREW FOR LOCK
ACDV264	11	SCREW FOR KEEPS
ACDV56	1 (PAIR)	END CAP FOR DV56
ACDV718/9	1	MULTI-POINT LOCK
ACDR052	4	SCREWS FOR THRESHOLD
ACET060	45	SCREW FOR DV56 & ACDV252
ACET069	4	SCREW FOR ACDV225/6
ACMX01603 (SL)	2	HALF CYLINDER
ACSG023	11	FIXING BLOCK FOR KEEPS
ACVG31	10 x (W/5-123) + 10 x (H-164)	EXTERNAL GLAZING GASKET
ACVG34	10 x (W/5-123) + 10 x (H-164)	INTERNAL GLAZING GASKET
ACVL032	1 x (H-67)	DV56 FLIPPER GASKET
ACW20024	4	CHEVRON FOR DV14

+ Optional: 1 x ACDV308 Magnetic Catch

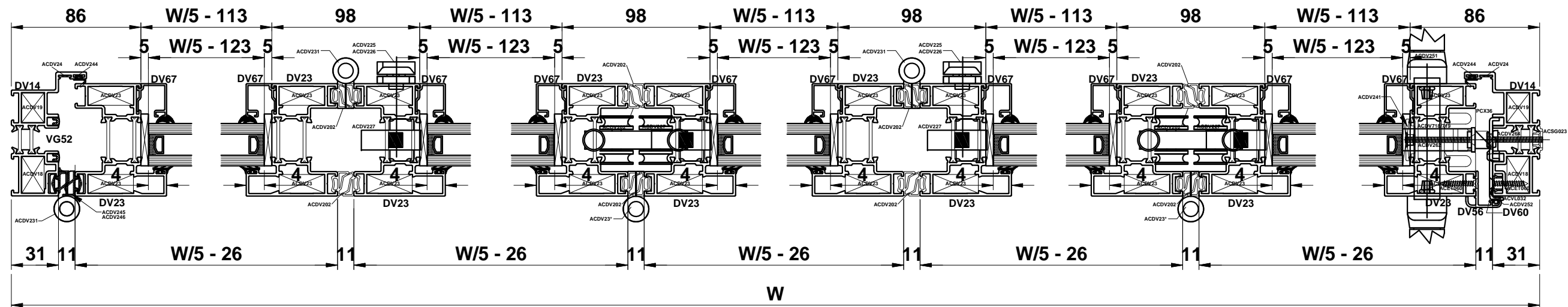
Type 6e



IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1000mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.

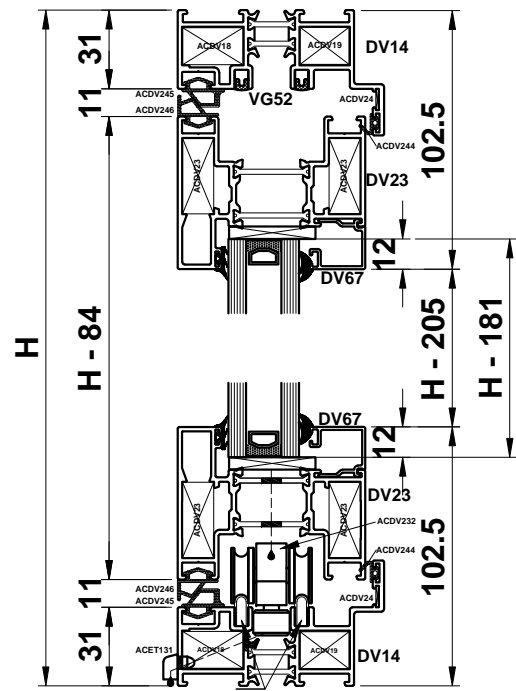
GLASS DEDUCTIONS

DV171	5 x	W/5 - 123	H - 164
DV173	5 x	W/5 - 123	H - 169



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

DV14		2		W
DV14		2		H
DV23		12		W/6 - 25
DV23		12		H-84
DV56		2		H-84
DV68		2		H-84
DV63 or DV67		12		W/6-112
DV63 or DV67		12		H-171
DV63 or DV67		12		H-205
VG52		2		W-62
VG52		4		H-62
VG53		2		W-62
PCX36		2		H-84

Note: PCX15 required for leaf heights over 2285mm.

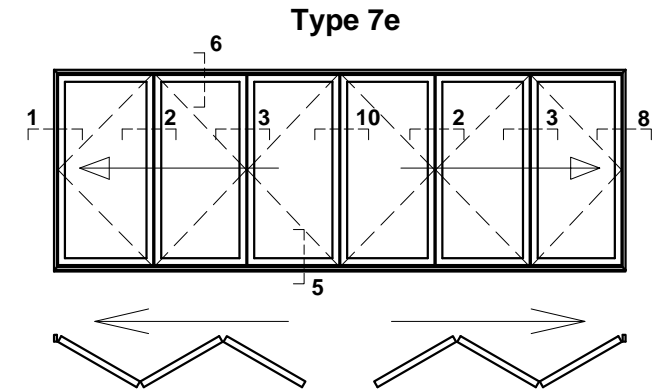
GLASS SIZES	6 X	W/6 - 122
		H - 181

FOR ENHANCED WEATHER PERFORMANCE REPLACE ACDV244 FLIPPER GASKET WITH ACDV268 BUBBLE GASKET

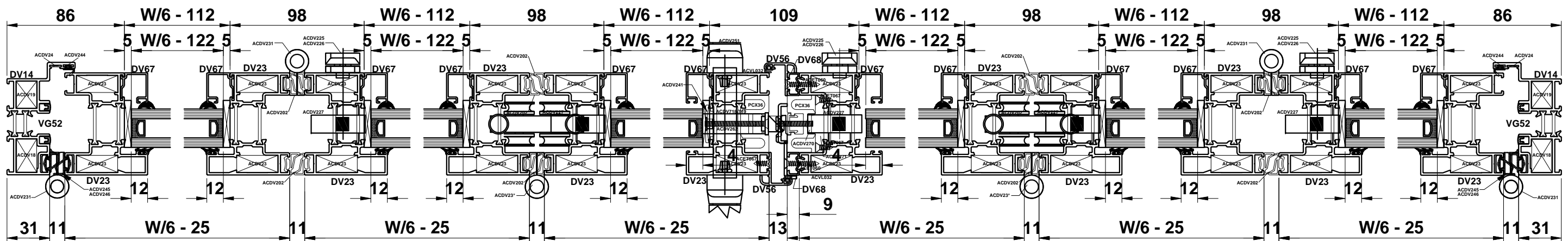
ACCESSORIES

ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	48	CLEAT FOR DV23
ACDV202	16 x (H-62)	SEALING GASKET
ACDV225 or 226	3	SHOOTBOLT HANDLE
ACDV227	3	SHOOTBOLT GEARBOX
ACDV228	3 (PAIRS)	SHOOTBOLT ROD
ACDV229	6	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV231	18	INTERMEDIATE HINGE
ACDV232	2	BOTTOM ROLLER HINGE
ACDV233	2	TOP GUIDE HINGE
ACDV234	1	D-HANDLE/HINGE
ACDV241	11	FIXING BLOCK FOR LOCK
ACDV244	2 x (W-90) + 2 x (H-90)	FLIPPER GASKET
ACDV245	2 x (W-62) + 2 x (H-62)	SEALING GASKET
ACDV246	10 x (W/6-25) + 2 x (H-62)	SEALING GASKET
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV252	1	STRIKE PLATE
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	11	SCREW FOR LOCK
ACDV264	15	SCREW FOR KEEPS
ACDV270	11	FIXING PLATE FOR KEEPS
ACDV271	11	PACKER FOR PCX36
ACDV56	2 (PAIRS)	END CAP FOR DV56
ACDV718/9	1	MULTI-POINT LOCK
ACET060	74	SCREW FOR ACDV252 & DV68
ACET067	33	SCREW FOR DV56 & ACDV271
ACET069	6	SCREW FOR ACDV225/6
ACET131	4	DRAIN HOLE COVER
ACMX01603 (SL)	3	HALF CYLINDER
ACVG31	12 x (W/6-122) + 12 x (H-181)	EXTERNAL GLAZING GASKET
ACVG34	12 x (W/6-122) + 12 x (H-181)	INTERNAL GLAZING GASKET
ACVL032	2 x (H-84)	DV56 FLIPPER GASKET
ACW20024	4	CHEVRON FOR DV14

+ Optional: 2 x ACDV308 Magnetic Catch

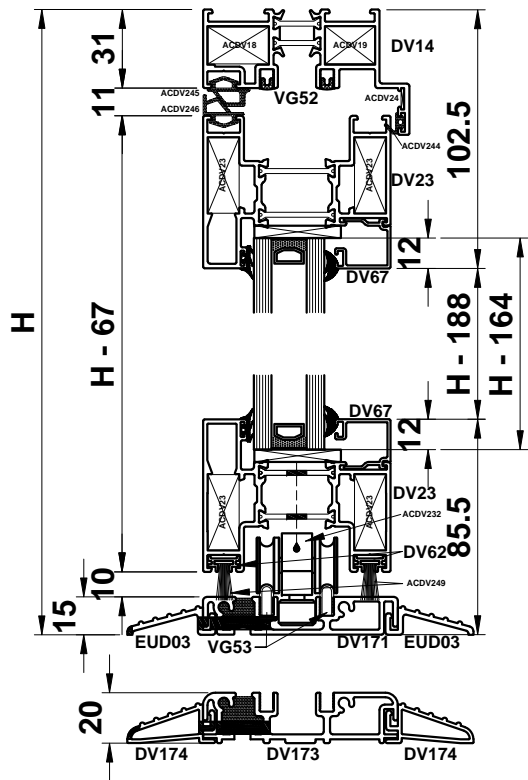


IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1000mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

DV14		1		W	
DV14		2		H	
DV171		1		W-66	
EUD03		1		W-66	
EUD03		1		W-99	
DV23		12		W/6-25	
DV23		12		H-67	
DV56		2		H-67	
DV62		2		W/6-39	
DV62		8		W/6-53	
DV63 or DV67		12		W/6-112	
DV63 or DV67		12		H-154	H-188
DV68		2		H-67	
VG52		2		W-62	
VG52		4		H-46	
VG53		2		W-62	
PCX36		2		H-67	

PROFILE CUTTING SCHEDULE (DV173)

DV173		1		W-66	
DV174		1		W-66	
DV174		1		W-99	
DV23		12		H-72	
DV56		2		H-72	
DV68		2		H-72	
DV63 or DV67		12		H-159	H-193
PCX36		2		H-72	

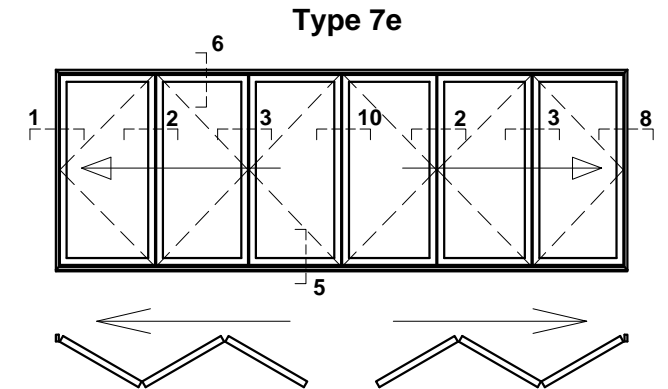
Note: PCX15 required for leaf heights over 2285mm.

FOR ENHANCED WEATHER PERFORMANCE REPLACE ACDV244 FLIPPER GASKET WITH ACDV268 BUBBLE GASKET

ACCESSORIES

ACDV18	2	CLEAT FOR DV14
ACDV19	2	CLEAT FOR DV14
ACDV23	48	CLEAT FOR DV23
ACDV171/173	2	THRESHOLD ENDCAP
ACDV202	16 x (H-62)	SEALING GASKET
ACDV225 or 226	3	SHOOTBOLT HANDLE
ACDV227	3	SHOOTBOLT GEARBOX
ACDV228	3 (PAIRS)	SHOOTBOLT ROD
ACDV229	6	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV231	18	INTERMEDIATE HINGE
ACDV232	2	BOTTOM ROLLER HINGE
ACDV233	2	TOP GUIDE HINGE
ACDV234	1	D-HANDLE/HINGE
ACDV241	11	FIXING BLOCK FOR LOCK
ACDV244	1 x (W-90) + 2 x (H-65)	FLIPPER GASKET
ACDV245	1 x (W-62) + 2 x (H-46)	SEALING GASKET
ACDV246	6 x (W/6-25) + 2 x (H-62)	SEALING GASKET
ACDV249	12 x (W/6-25)	WOOLPILE
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV252	1	STRIKE PLATE
ACDV254	12 (PAIRS)	INFILL BLOCKS
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	11	SCREW FOR LOCK
ACDV264	15	SCREW FOR KEEPS
ACDV270	11	FIXING PLATE FOR KEEPS
ACDV271	11	PACKER FOR PCX36
ACDV56	2 (PAIRS)	END CAP FOR DV56
ACDV718/9	1	MULTI-POINT LOCK
ACDR052	4	SCREWS FOR THRESHOLD
ACET060	74	SCREW FOR ACDV252 & DV68
ACET067	33	SCREW FOR DV56 & ACDV271
ACET069	6	SCREW FOR ACDV225/6
ACMX01603 (SL)	3	HALF CYLINDER
ACVG31	12 x (W/6-122) + 122 x (H-164)	EXTERNAL GLAZING GASKET
ACVG34	12 x (W/6-122) + 122 x (H-164)	INTERNAL GLAZING GASKET
ACVL032	2 x (H-84)	DV56 FLIPPER GASKET
ACW20024	2	CHEVRON FOR DV14

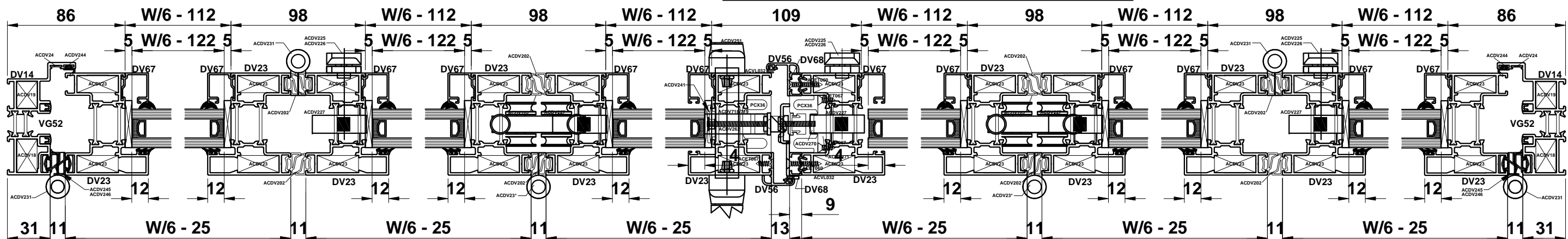
+ Optional: 2 x ACDV308 Magnetic Catch



IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1000mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.

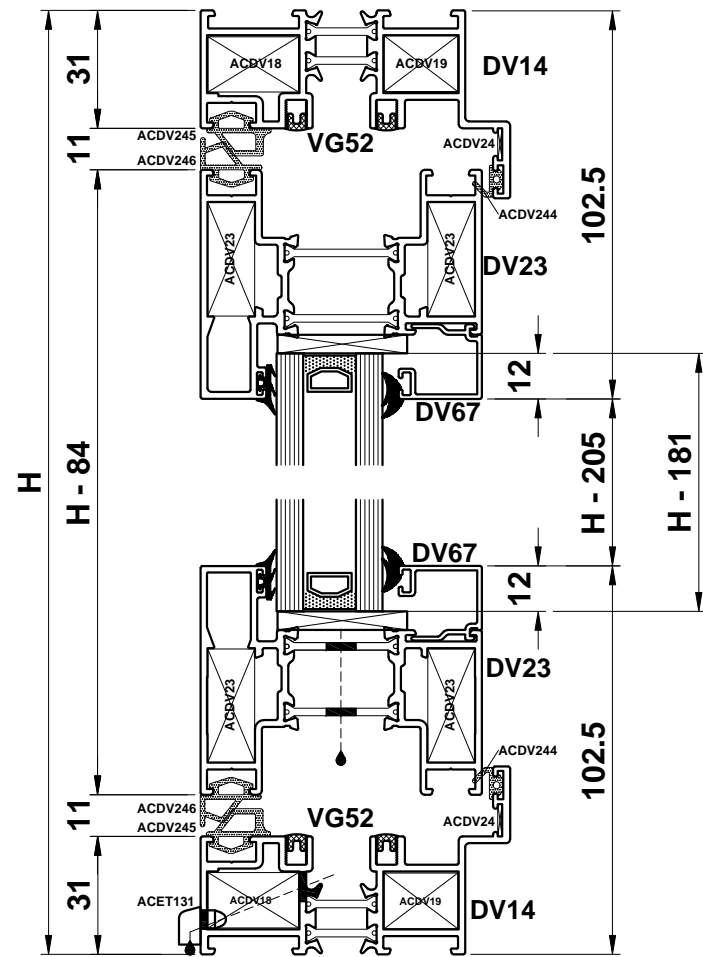
GLASS DEDUCTIONS

DV171	6 x	W/6 - 122	H - 164
DV173	6 x	W/6 - 122	H - 169



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

DV14		2		W
DV14		2		H
DV23		2		W-84
DV23		2		H-84
DV56		1		H-84
DV63 or DV67		2		W-172
DV63 or DV67		2		H-171 H-205
DV60		1		H-62
VG52		4		W-62
VG52		4		H-62
PCX36		1		H-84

Note: PCX15 required for leaf heights over 2285mm.

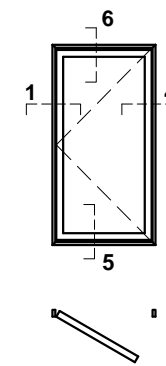
GLASS SIZES	
1 X	W - 181
	H - 181

FOR ENHANCED WEATHER PERFORMANCE REPLACE ACDV244 FLIPPER GASKET WITH ACDV268 BUBBLE GASKET

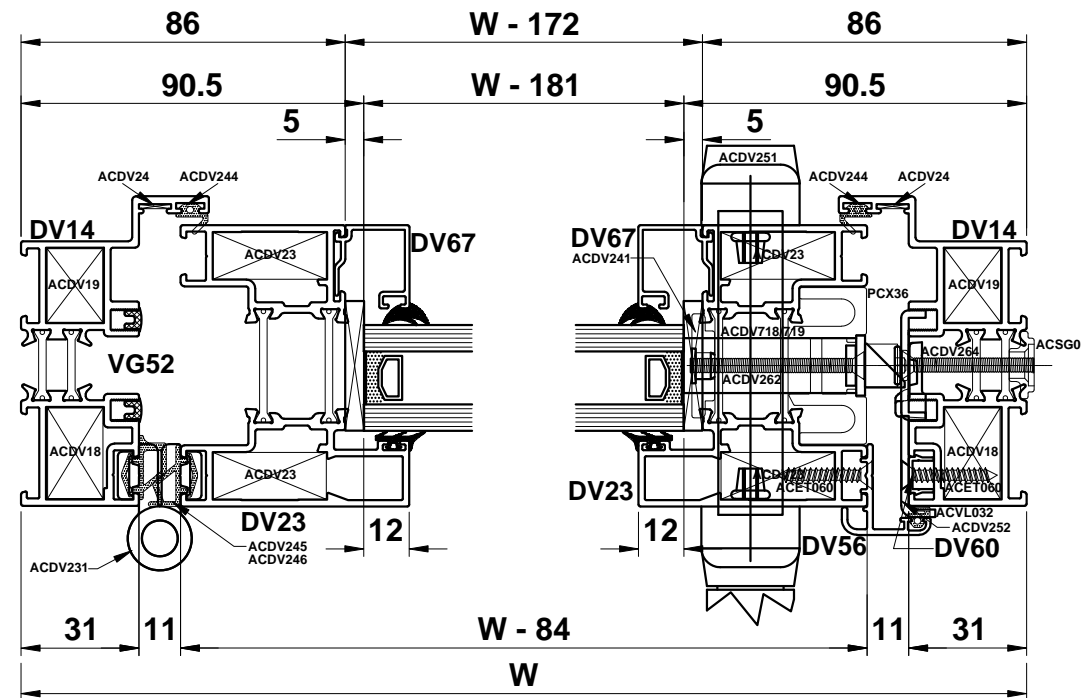
ACCESSORIES

ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	8	CLEAT FOR DV23
ACDV231	4	INTERMEDIATE HINGE
ACDV241	11	FIXING BLOCK FOR LOCK
ACDV244	2 x (W-90) + 2 x (H-90)	FLIPPER GASKET
ACDV245	2 x (W-62) + 1 x (H-62)	SEALING GASKET
ACDV246	2 x (W-84) + 1 x (H-62)	SEALING GASKET
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV252	1	STRIKE PLATE
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	11	SCREW FOR LOCK
ACDV264	11	SCREW FOR KEEPS
ACDV56	1 (PAIR)	END CAP FOR DV56
ACDV718/9	1	MULTI-POINT LOCK
ACET060	29	SCREW FOR DV56 & ACDV252
ACET131	2	DRAIN HOLE COVER
ACSG023	11	FIXING BLOCK FOR KEEPS
ACVG31	2 x (W-181) + 2 x (H-181)	EXTERNAL GLAZING GASKET
ACVG34	2 x (W-181) + 2 x (H-181)	INTERNAL GLAZING GASKET
ACVL032	1 x (H-84)	DV56 FLIPPER GASKET
ACW20024	4	CHEVRON FOR DV14

Single Door

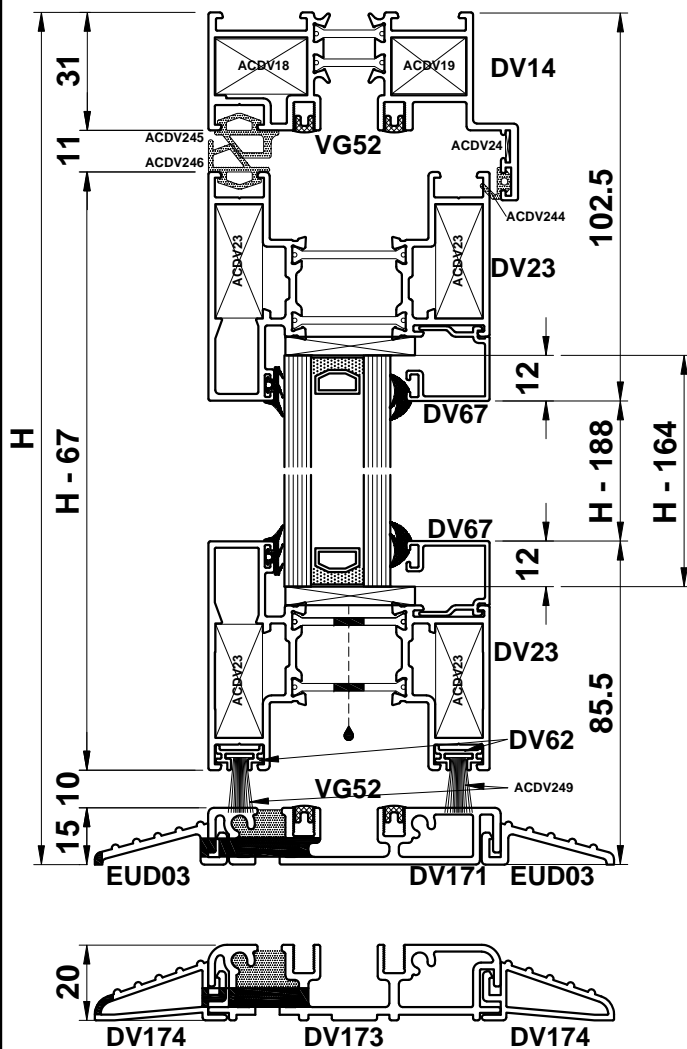


IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1000mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

DV14		1		W
DV14		2		H
DV171		1		W-66
EUD03		1		W-66
EUD03		1		W-99
DV23		2		W-84
DV23		2		H-67
DV56		1		H-67
DV62		2		W-87
DV63 or DV67		2		W-172
DV63 or DV67		2		H-154
				H-188
VG52		4		W-62
VG52		4		H-46
PCX36		1		H-67

PROFILE CUTTING SCHEDULE (DV173)

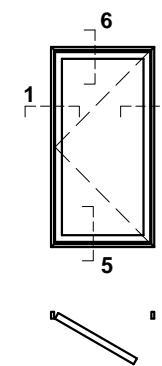
DV173		1		W-66
DV174		1		W-66
DV174		1		W-99
DV23		2		H-72
DV56		1		H-72
DV63 or DV67		2		H-159
				H-193
PCX36		1		H-72

Note: PCX15 required for leaf heights over 2285mm.

ACCESSORIES

ACDV18	2	CLEAT FOR DV14
ACDV19	2	CLEAT FOR DV14
ACDV23	8	CLEAT FOR DV23
ACDV171/173	2	THRESHOLD ENDCAP
ACDV231	4	INTERMEDIATE HINGE
ACDV241	11	FIXING BLOCK FOR LOCK
ACDV244	2 x (W-90) + 2 x (H-65)	FLIPPER GASKET
ACDV245	2 x (W-62) + 1 x (H-46)	SEALING GASKET
ACDV246	2 x (W-84) + 1 x (H-62)	SEALING GASKET
ACDV249	2 x (W-84)	WOOLPILE
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV252	1	STRIKE PLATE
ACDV254	1 (PAIR)	INFILL BLOCK
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	11	SCREW FOR LOCK
ACDV264	11	SCREW FOR KEEPS
ACDV56	1 (PAIR)	END CAP FOR DV56
ACDV718/9	1	MULTI-POINT LOCK
ACDR052	4	SCREWS FOR THRESHOLD
ACET060	13	SCREW FOR DV56 & ACDV252
ACSG023	11	FIXING BLOCK FOR KEEPS
ACVG31	2 x (W-181) + 2 x (H-164)	EXTERNAL GLAZING GASKET
ACVG34	2 x (W-181) + 2 x (H-164)	INTERNAL GLAZING GASKET
ACVL032	1 x (H-84)	DV56 FLIPPER GASKET
ACW20024	2	CHEVRON FOR DV14

Single Door

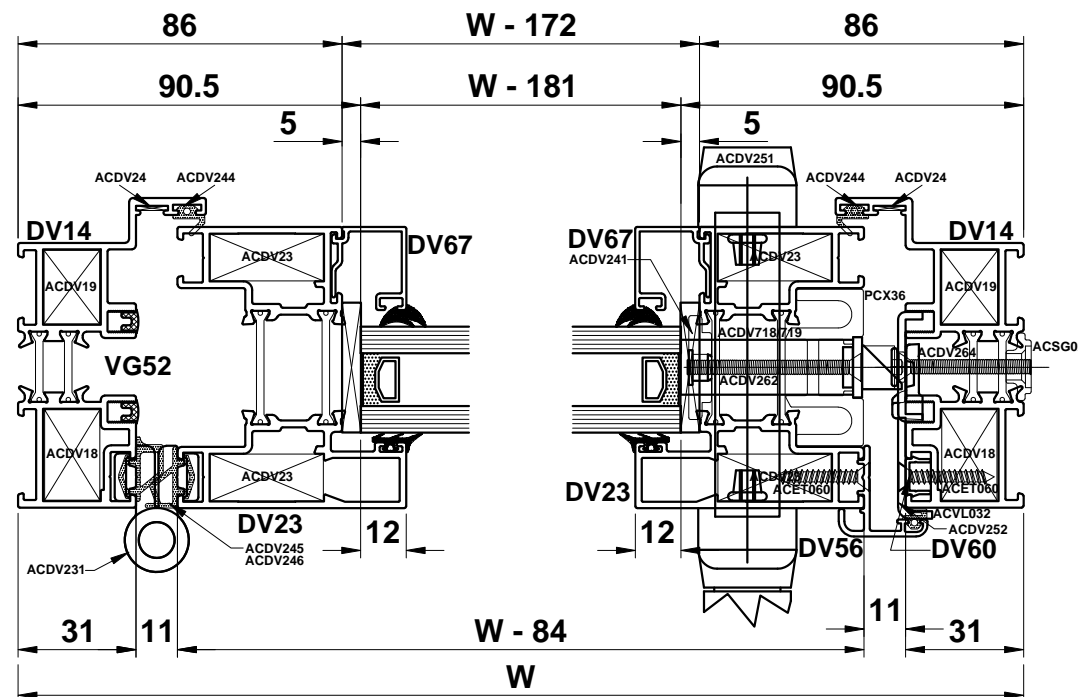


IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1000mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.

GLASS DEDUCTIONS

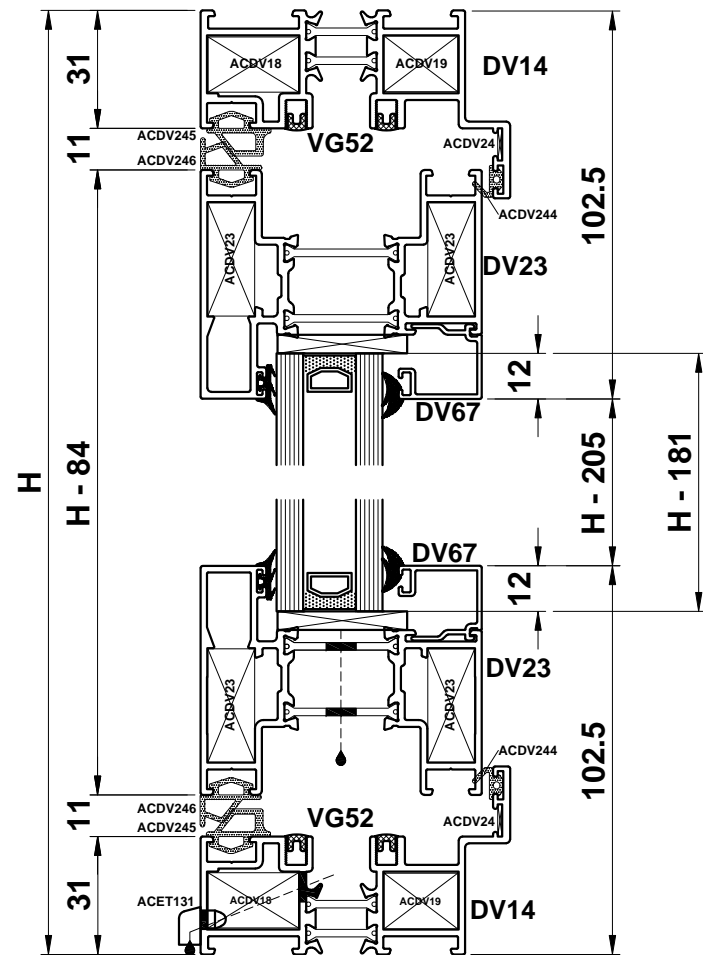
DV171	1 x	W - 181	H - 164
DV173	1 x	W - 181	H - 169

FOR ENHANCED WEATHER PERFORMANCE REPLACE ACDV244 FLIPPER GASKET WITH ACDV268 BUBBLE GASKET



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

DV14		2		W
DV14		2		H
DV23		4		W/2 - 53
DV23		4		H-84
DV56		2		H-84
DV68		2		H-84
DV63 or DV67		4		W/2-140.5
DV63 or DV67		4		H-171 H-205
VG52		4		W-62
VG52		4		H-62
PCX36		2		H-84

Note: PCX15 required for leaf heights over 2285mm.

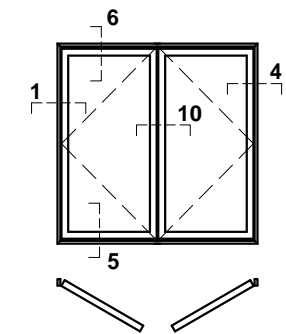
GLASS SIZES	2 X	W/2 - 150.5
		H - 181

FOR ENHANCED WEATHER PERFORMANCE REPLACE ACDV244 FLIPPER GASKET WITH ACDV268 BUBBLE GASKET

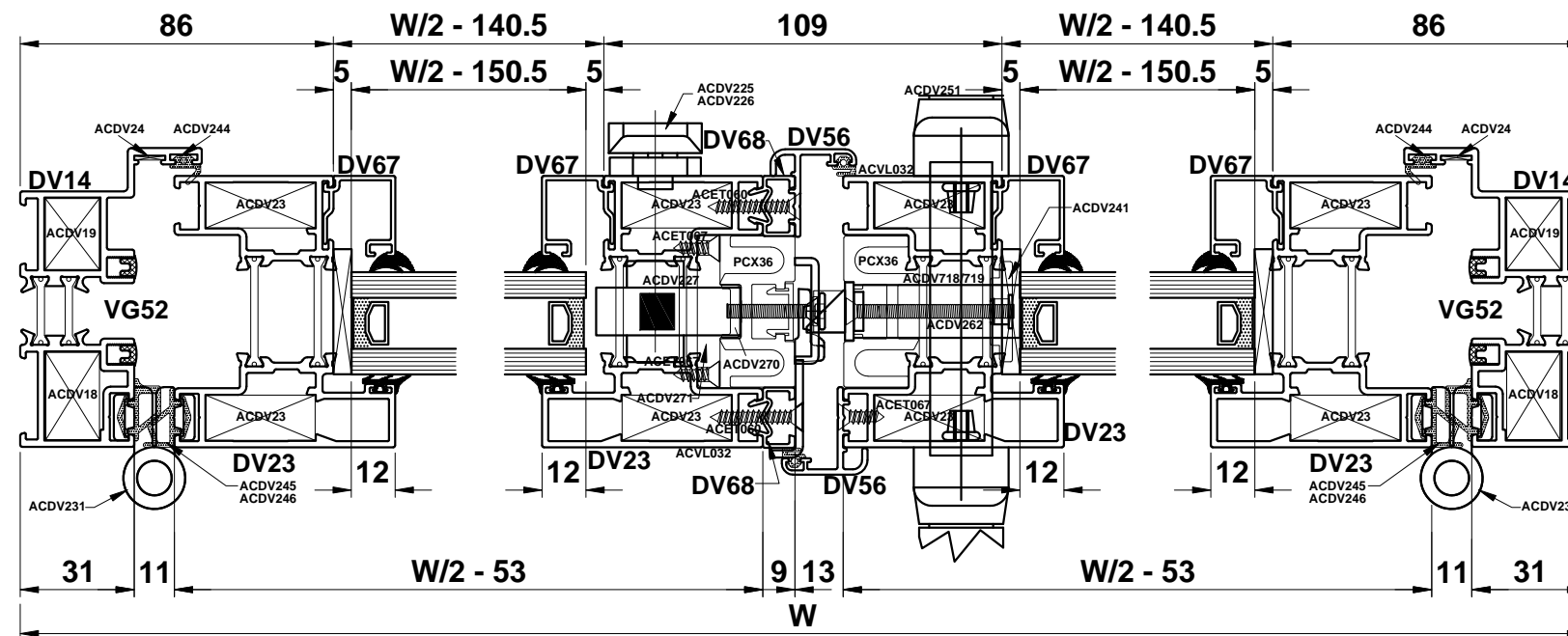
ACCESSORIES

ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	16	CLEAT FOR DV23
ACDV225 or 226	1	SHOOTBOLT HANDLE
ACDV227	1	SHOOTBOLT GEARBOX
ACDV228	1 (PAIR)	SHOOTBOLT ROD
ACDV229	2	SHOOTBOLT GUIDE
ACDV231	8	INTERMEDIATE HINGE
ACDV241	11	FIXING BLOCK FOR LOCK
ACDV244	2 x (W-90) + 2 x (H-90)	FLIPPER GASKET
ACDV245	2 x (W-62) + 2 x (H-62)	SEALING GASKET
ACDV246	4 x (W/2-53) + 2 x (H-62)	SEALING GASKET
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV252	1	STRIKE PLATE
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	11	SCREW FOR LOCK
ACDV264	15	SCREW FOR KEEPS
ACDV270	9	FIXING PLATE FOR KEEPS
ACDV271	11	PACKER FOR PCX36
ACDV56	2 (PAIRS)	END CAP FOR DV56
ACDV718/9	1	MULTI-POINT LOCK
ACET060	58	SCREW FOR ACDV252 & DV68
ACET067	33	SCREW FOR DV56 & ACDV271
ACET069	2	SCREW FOR ACDV225/6
ACET131	2	DRAIN HOLE COVER
ACMX01603 (SL)	1	HALF CYLINDER
ACVG31	2 x (W/2-141) + 2 x (H-181)	EXTERNAL GLAZING GASKET
ACVG34	2 x (W/2-141) + 2 x (H-181)	INTERNAL GLAZING GASKET
ACVL032	2 x (H-84)	DV56 FLIPPER GASKET
ACW20024	4	CHEVRON FOR DV14

Double Swing Door

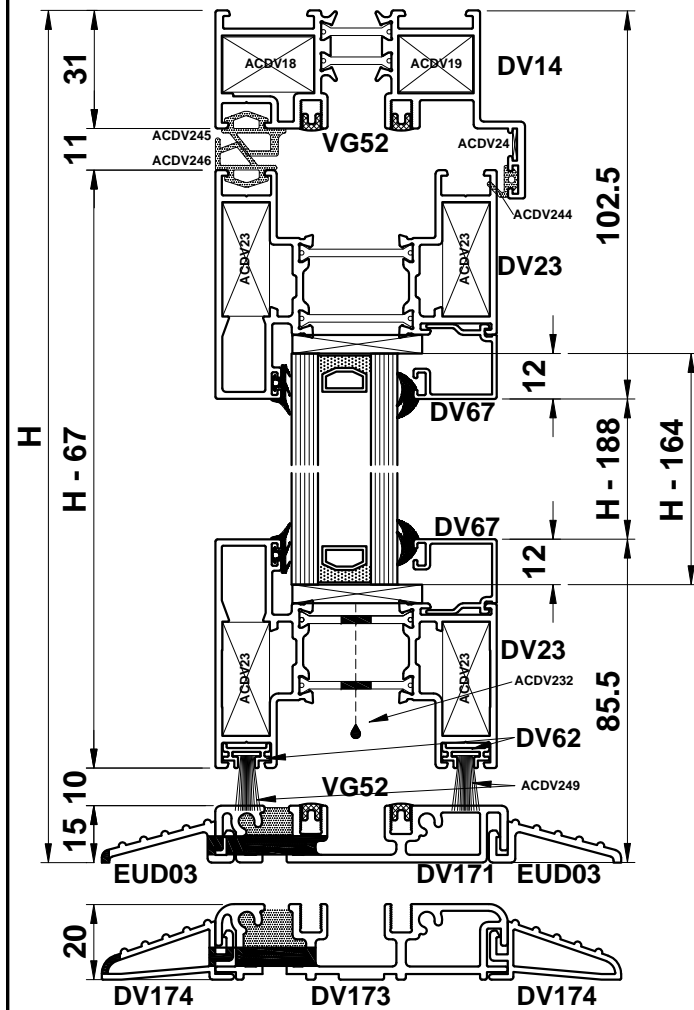


IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1000mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

DV14		1		W
DV14		2		H
DV171		1		W-66
EUD03		1		W-66
EUD03		1		W-99
DV23		4		W/2-53
DV23		4		H-67
DV56		2		H-67
DV62		4		W/2-67
DV63 or DV67		4		W/2-140.5
DV63 or DV67		4		H-154
DV68		2		H-67
VG52		4		W-62
VG52		4		H-46
PCX36		2		H-67

PROFILE CUTTING SCHEDULE (DV173)

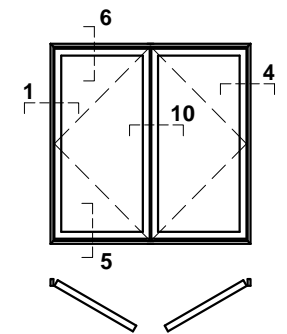
DV173		1		W-66
DV174		1		W-66
DV174		1		W-99
DV23		4		H-72
DV56		2		H-72
DV68		2		H-72
DV63 or DV67		8		H-159
DV63 or DV67		8		H-193
PCX36		2		H-72

Note: PCX15 required for leaf heights over 2285mm.

ACCESSORIES

ACDV18	2	CLEAT FOR DV14
ACDV19	2	CLEAT FOR DV14
ACDV23	16	CLEAT FOR DV23
ACDV171/173	2	THRESHOLD ENDCAP
ACDV225 or 226	1	SHOOTBOLT HANDLE
ACDV227	1	SHOOTBOLT GEARBOX
ACDV228	1 (PAIR)	SHOOTBOLT ROD
ACDV229	2	SHOOTBOLT GUIDE
ACDV231	8	INTERMEDIATE HINGE
ACDV241	11	FIXING BLOCK FOR LOCK
ACDV244	1 x (W-90) + 2 x (H-65)	FLIPPER GASKET
ACDV245	1 x (W-62) + 2 x (H-46)	SEALING GASKET
ACDV246	2 x (W/2-53) + 2 x (H-62)	SEALING GASKET
ACDV249	4 x (W/2-53)	WOOLPILE
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV252	1	STRIKE PLATE
ACDV254	3 (PAIRS)	INFILL BLOCK
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	11	SCREW FOR LOCK
ACDV264	15	SCREW FOR KEEPS
ACDV270	9	FIXING PLATE FOR KEEPS
ACDV271	11	PACKER FOR PCX36
ACDV56	2 (PAIRS)	END CAP FOR DV56
ACDV1718/9	1	MULTI-POINT LOCK
ACDR052	4	SCREWS FOR THRESHOLD
ACET060	58	SCREW FOR ACDV252 & DV68
ACET067	33	SCREW FOR DV56 & ACDV271
ACET069	2	SCREW FOR ACDV225/6
ACMX01603 (SL)	1	HALF CYLINDER
ACVG31	2 x (W/2-141) + 2 x (H-181)	EXTERNAL GLAZING GASKET
ACVG34	2 x (W/2-141) + 2 x (H-181)	INTERNAL GLAZING GASKET
ACVL032	2 x (H-84)	DV56 FLIPPER GASKET
ACW20024	2	CHEVRON FOR DV14

Double Swing Door



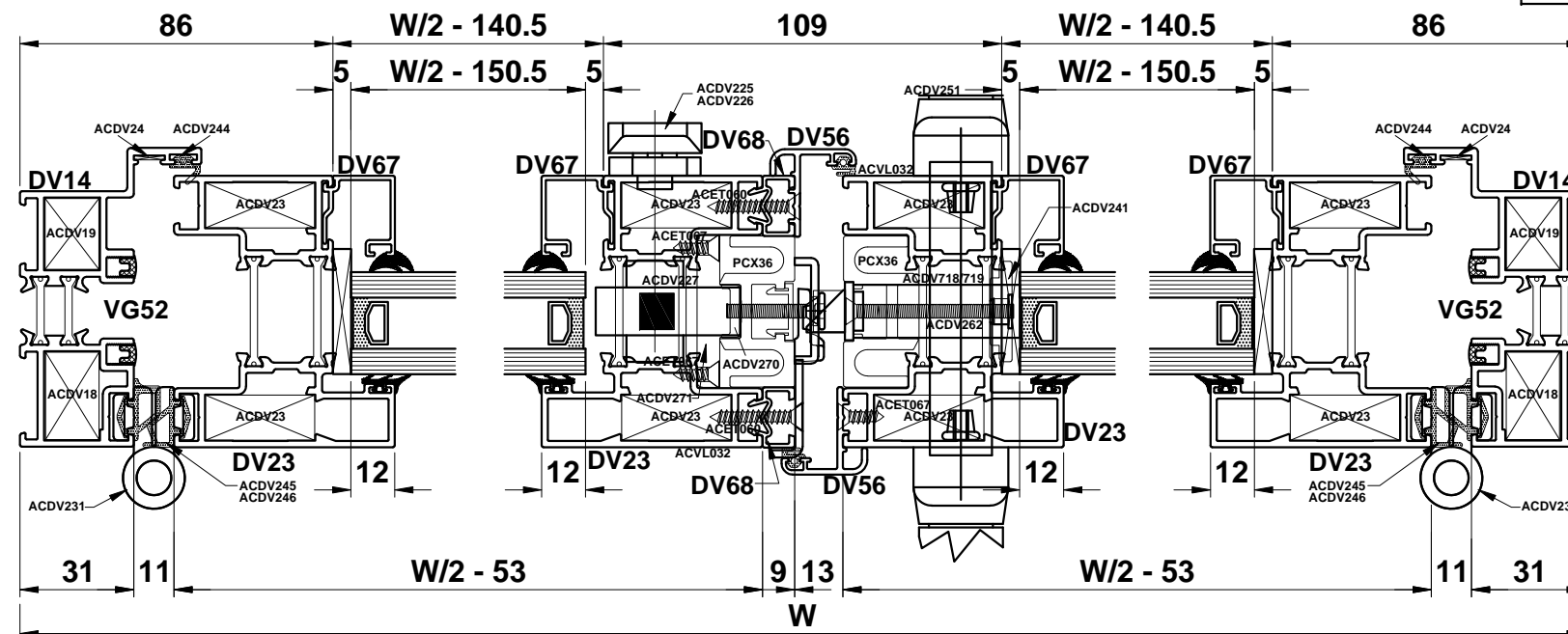
IMPORTANT NOTE:

Min. Sash Width 700mm / Max. Sash Width 1000mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.

GLASS DEDUCTIONS

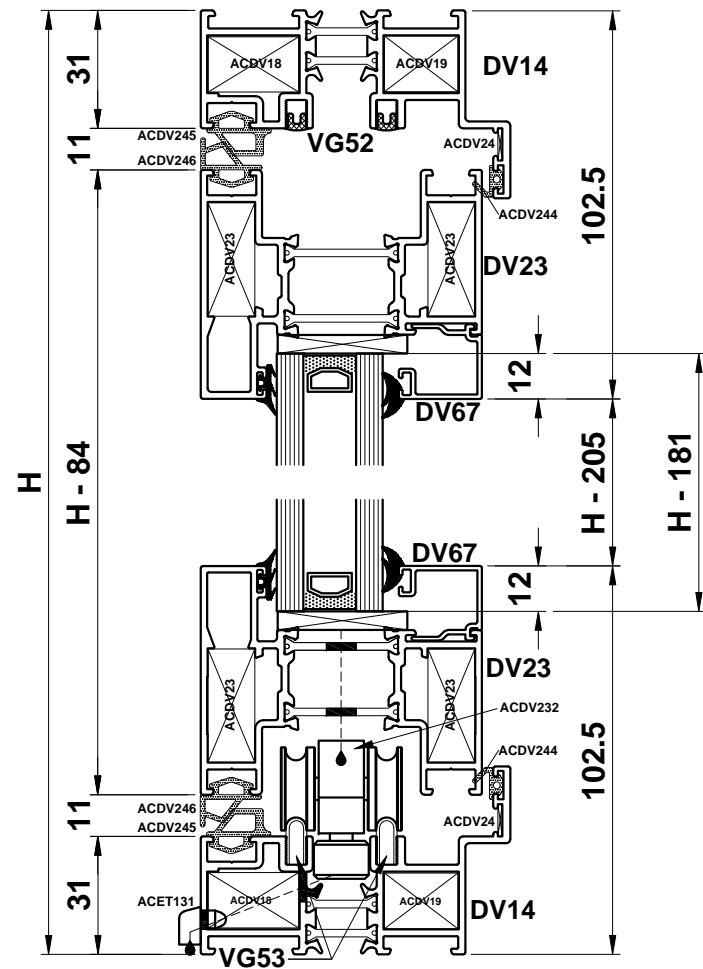
DV171	2 x	W/2 - 150.5	H - 164
DV173	2 x	W/2 - 150.5	H - 169

FOR ENHANCED WEATHER PERFORMANCE REPLACE ACDV244 FLIPPER GASKET WITH ACDV268 BUBBLE GASKET



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

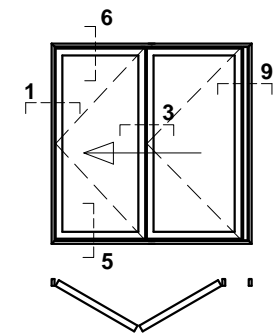
DV14		2		W
DV14		2		H
DV23		8		W/2 - 71
DV23		8		H-84
DV32		1		H-95.5
DV56		1		H-84
DV60		1		H-46
DV63 or DV67		8		W/2-158.5
DV63 or DV67		8		H-171
DV63 or DV67		8		H-205
VG52		2		W-62
VG52		4		H-62
VG53		2		W-62

GLASS SIZES	2 X	W/2 - 168.5
		H - 181

ACCESSORIES

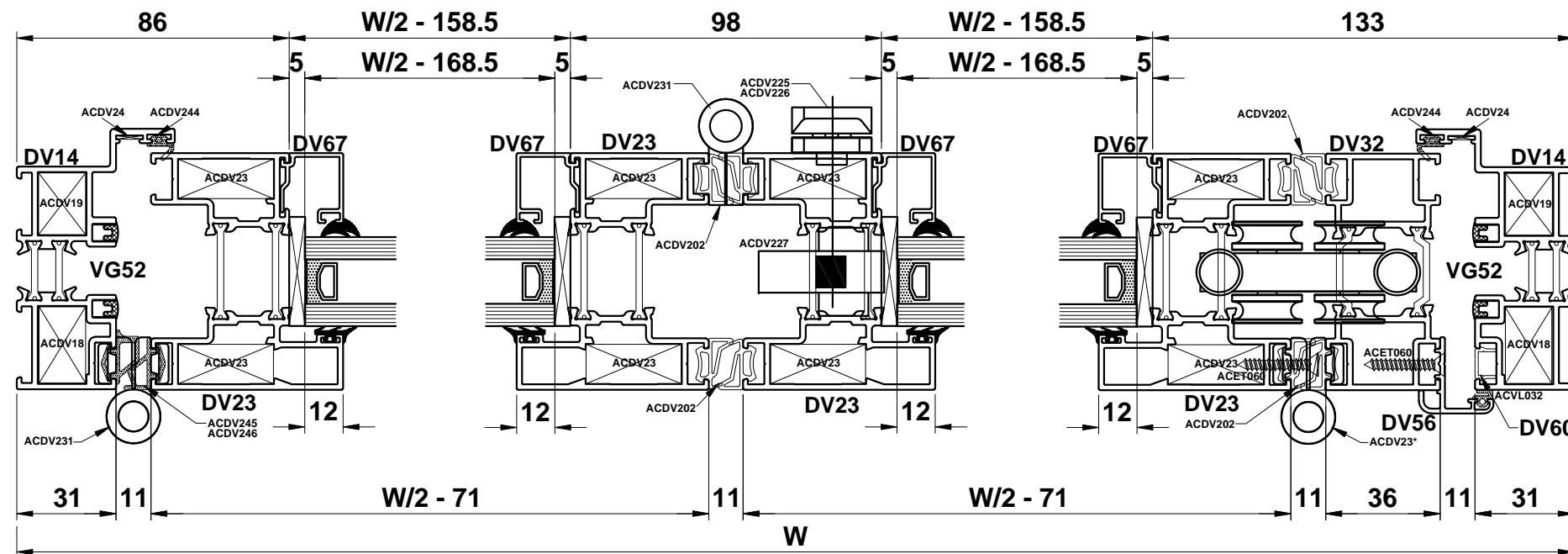
ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	16	CLEAT FOR DV23
ACDV202	8 x (H-62)	FLIPPER GASKET
ACDV225 or 226	1	SHOOTBOLT HANDLE
ACDV227	1	SHOOTBOLT GEARBOX
ACDV228	1 (PAIR)	SHOOTBOLT ROD
ACDV229	2	SHOOTBOLT GUIDE
ACDV231	9	INTERMEDIATE HINGE
ACDV232	1	BOTTOM ROLLER HINGE
ACDV233	1	TOP GUIDE HINGE
ACDV234	1	D-HANDLE/HINGE
ACDV241	11	FIXING BLOCK FOR LOCK
ACDV242	1	END CAP FOR BOTTOM OF DV32
ACDV244	2 x (W-90) + 2 x (H-90)	FLIPPER GASKET
ACDV245	2 x (W-62) + 1 x (H-62)	SEALING GASKET
ACDV246	4 x (W/2-71) + 1 x (H-62)	SEALING GASKET
ACDV255	1	END CAP FOR TOP OF DV32
ACDV56	1 (PAIR)	END CAP FOR DV56
ACET060	15	SCREW FOR DV56 & HINGES
ACET069	2	SCREW FOR ACDV225/6
ACET131	2	DRAIN HOLE COVER
ACMX01603 (SL)	1	HALF CYLINDER
ACVG31	2 x (W/2-168) + 2 x (H-181)	EXTERNAL GLAZING GASKET
ACVG34	2 x (W/2-168) + 2 x (H-181)	INTERNAL GLAZING GASKET
ACVL032	1 x (H-84)	DV56 FLIPPER GASKET
ACVL033	4 x (32)	WOOLPILE FOR ENDCAPS
ACW20024	4	CHEVRON FOR DV14

Double Slide Door



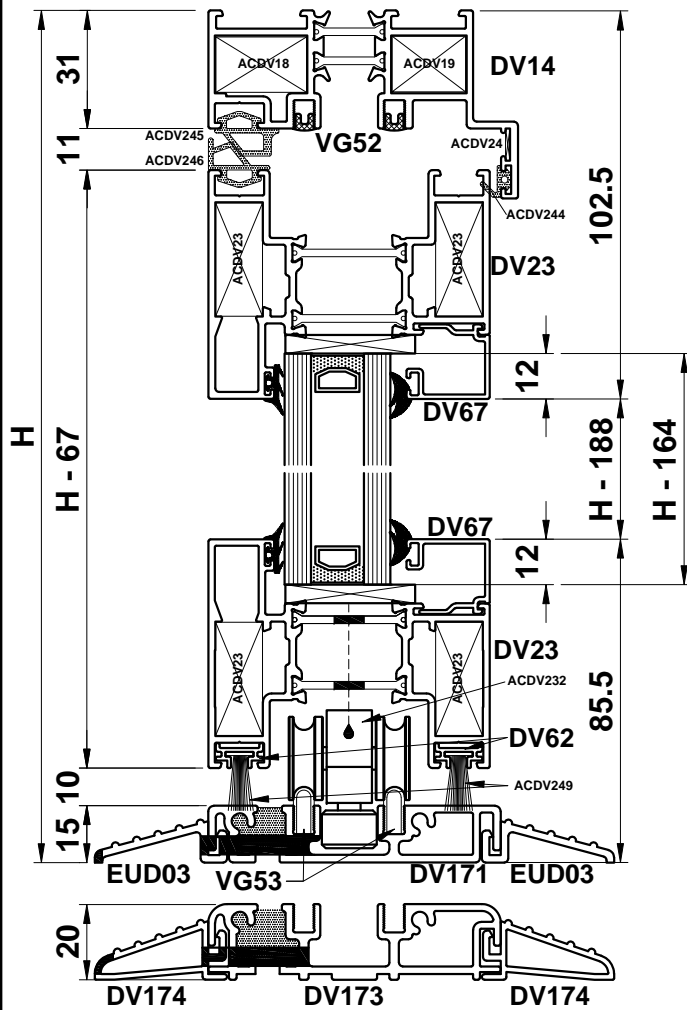
NOTE:
This design does not offer external access or an individual traffic door.

IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1000mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

DV14		1		W
DV14		2		H
DV171		1		W-66
EUD03		1		W-66
EUD03		1		W-99
DV23		8		W/2-71
DV23		8		H-67
DV32		1		H-78.5
DV56		1		H-67
DV62		1		W/2-85
DV62		3		W/2-99
DV63 or DV67		8		W/2-158.5
DV63 or DV67		8		H-154
DV60		1		H-62
VG52		2		W-62
VG52		4		H-46
VG53		2		W-62

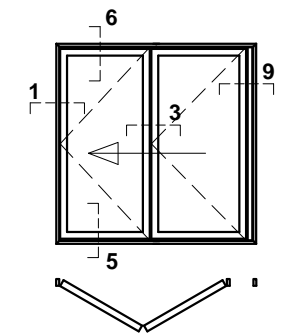
PROFILE CUTTING SCHEDULE (DV173)

DV173		1		W-66
DV174		1		W-66
DV174		1		W-99
DV23		8		H-72
DV32		1		H-83.5
DV56		2		H-72
DV63 or DV67		8		H-159
DV63 or DV67		8		H-193

ACCESSORIES

ACDV18	2	CLEAT FOR DV14
ACDV19	2	CLEAT FOR DV14
ACDV23	16	CLEAT FOR DV23
ACDV171/173	2	THRESHOLD ENDCAP
ACDV225 or 226	1	SHOOTBOLT HANDLE
ACDV227	1	SHOOTBOLT GEARBOX
ACDV228	1 (PAIR)	SHOOTBOLT ROD
ACDV229	2	SHOOTBOLT GUIDE
ACDV231	9	INTERMEDIATE HINGE
ACDV232	1	BOTTOM ROLLER HINGE
ACDV233	1	TOP GUIDE HINGE
ACDV234	1	D-HANDLE/HINGE
ACDV244	2 x (W-90) + 2 x (H-65)	FLIPPER GASKET
ACDV245	2 x (W-62) + 1 x (H-46)	SEALING GASKET
ACDV246	2 x (W/2-53) + 1 x (H-62)	SEALING GASKET
ACDV249	4 x (W/2-53)	WOOLPILE
ACDV254	5 (PAIRS)	INFILL BLOCK
ACDV56	1 (PAIR)	END CAP FOR DV56
ACDR052	4	SCREWS FOR THRESHOLD
ACET060	13	SCREW FOR DV56 & HINGES
ACET069	2	SCREW FOR ACDV225/6
ACMX01603 (SL)	1	HALF CYLINDER
ACVG31	2 x (W/2-168) + 2 x (H-188)	EXTERNAL GLAZING GASKET
ACVG34	2 x (W/2-168) + 2 x (H-188)	INTERNAL GLAZING GASKET
ACVL032	1 x (H-84)	DV56 FLIPPER GASKET
ACVL033	4 x (32)	WOOLPILE FOR ENDCAPS
ACW20024	2	CHEVRON FOR DV14

Double Slide Door



NOTE:

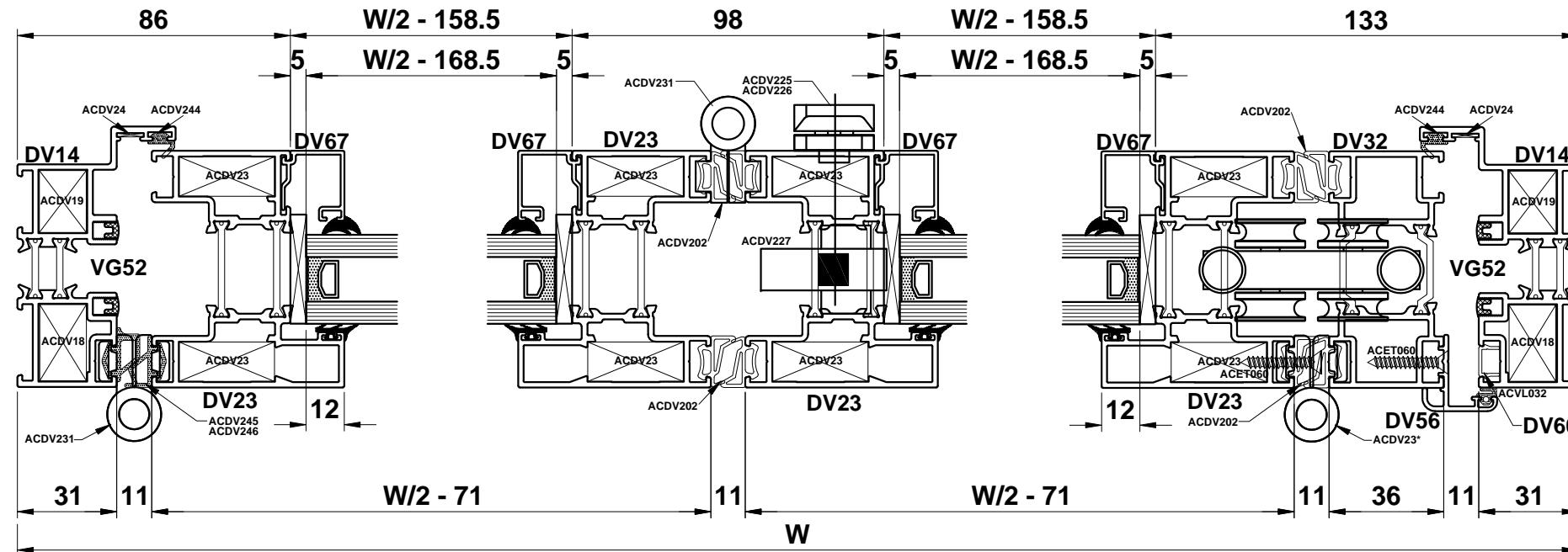
This design does not offer external access or an individual traffic door.

IMPORTANT NOTE:

Min. Sash Width 700mm / Max. Sash Width 1000mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.

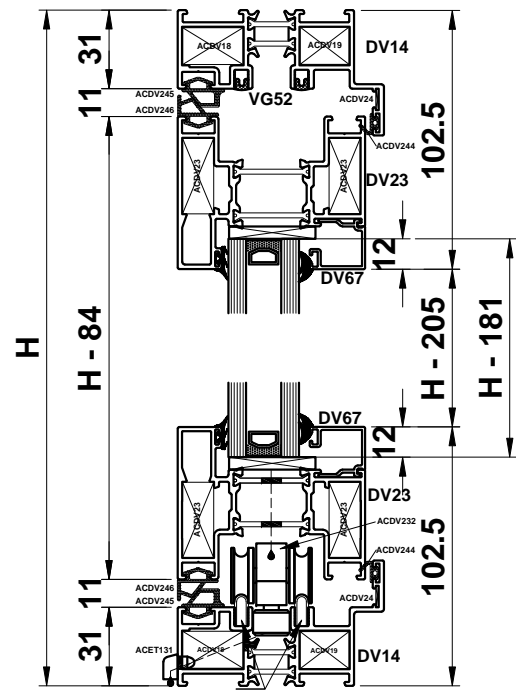
GLASS DEDUCTIONS

DV171	2 x	W/2 - 168.5	H - 164
DV173	2 x	W/2 - 168.5	H - 169



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

DV14		2		W
DV14		2		H
DV23		10		W/5 - 26
DV23		10		H-84
DV32		1		H-95.5
DV56		2		H-84
DV63 or DV67		10		W/5-113
DV63 or DV67		10		H-171 H-205
VG52		2		W-62
VG52		4		H-62
VG53		2		W-62
PCX36		1		H-84

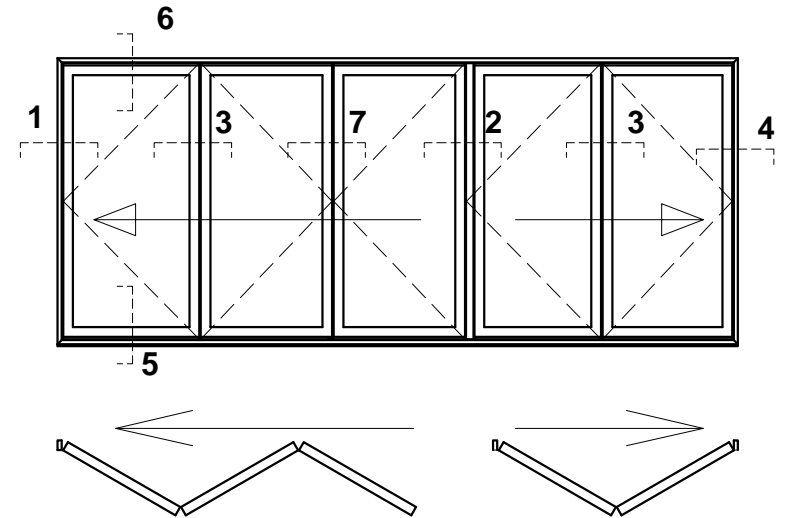
Note: PCX15 required for leaf heights over 2285mm.

GLASS SIZES	
5 X	W/5 - 132
	H - 181

ACCESSORIES

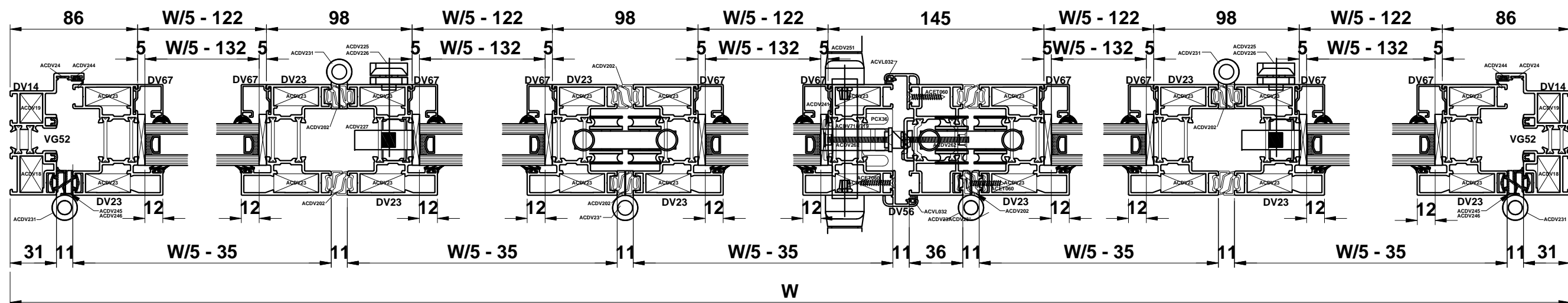
ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	40	CLEAT FOR DV23
ACDV202	16 x (H-62)	SEALING GASKET
ACDV225 or 226	2	SHOOTBOLT HANDLE
ACDV227	2	SHOOTBOLT GEARBOX
ACDV228	2 (PAIRS)	SHOOTBOLT ROD
ACDV229	4	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV231	18	INTERMEDIATE HINGE
ACDV232	2	BOTTOM ROLLER HINGE
ACDV233	2	TOP GUIDE HINGE
ACDV234	2	D-HANDLE/HINGE
ACDV241	22	FIXING BLOCK FOR LOCK
ACDV244	2 x (W-90) + 2 x (H-90)	FLIPPER GASKET
ACDV245	2 x (W-62) + 2 x (H-62)	SEALING GASKET
ACDV246	10 x (W/5-35) + 1 x (H-62)	SEALING GASKET
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	22	SCREW FOR LOCK & KEEPS
ACDV56	2 (PAIRS)	END CAP FOR DV56
ACDV718/9	1	MULTI-POINT LOCK
ACET060	26	SCREW FOR DV56 & HINGES
ACET069	4	SCREW FOR ACDV225/6
ACET131	2	DRAIN HOLE COVER
ACMX01603 (SL)	2	HALF CYLINDER
ACVG31	10 x (W/5-123) + 10 x (H-181)	EXTERNAL GLAZING GASKET
ACVG34	10 x (W/5-123) + 10 x (H-181)	INTERNAL GLAZING GASKET
ACVL032	2 x (H-84)	DV56 FLIPPER GASKET
ACVL033	4 x (32)	WOOLPILE FOR ENDCAPS
ACW20024	4	CHEVRON FOR DV14

+ Optional: 1 x ACDV308 Magnetic Catch



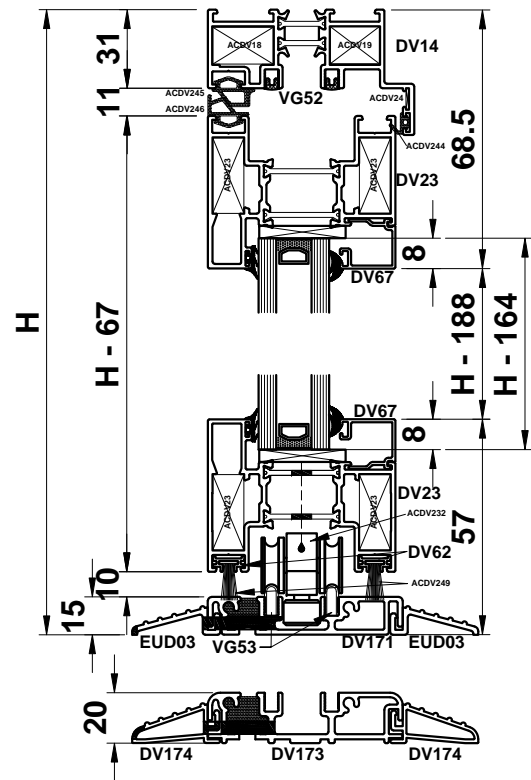
IMPORTANT NOTE:

Min. Sash Width 700mm / Max. Sash Width 1000mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

DV14		1		W	
DV14		2		H	
DV171		1		W-66	
EUD03		1		W-66	
EUD03		1		W-99	
DV23		10		W/5-26	
DV23		10		H-67	
DV32		1		H-78.5	
DV56		1		H-67	
DV62		2		W/5-40	
DV62		8		W/5-54	
DV63 or DV67		10		W/5-123	
DV63 or DV67		10		H-154	H-188
VG52		2		W-62	
VG52		4		H-46	
VG53		2		W-62	
PCX36		1		H-67	

PROFILE CUTTING SCHEDULE (DV173)

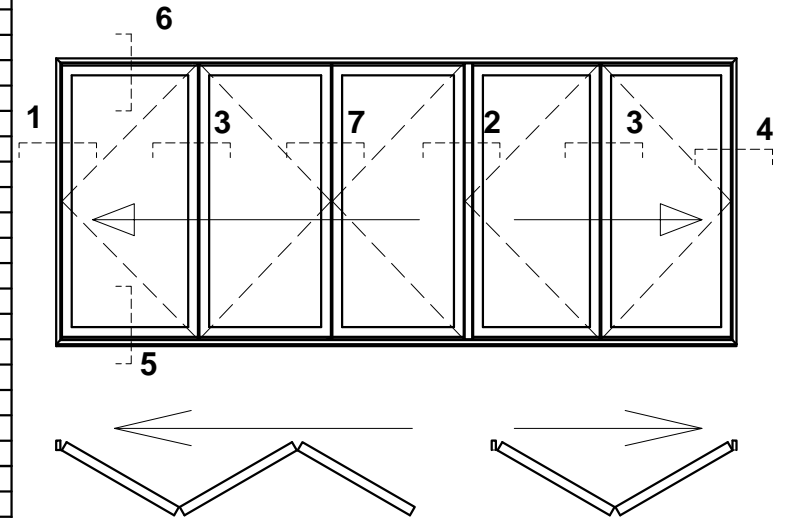
DV173		1		W-66	
DV174		1		W-66	
DV174		1		W-99	
DV23		10		H-72	
DV32		1		H-83.5	
DV56		2		H-72	
DV63 or DV67		10		H-159	H-193
PCX36		1		H-72	

Note: PCX15 required for leaf heights over 2285mm.

ACCESSORIES

ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	40	CLEAT FOR DV23
ACDV171/173	2	THRESHOLD ENDCAP
ACDV202	16 x (H-46)	SEALING GASKET
ACDV225 or 226	2	SHOOTBOLT HANDLE
ACDV227	2	SHOOTBOLT GEARBOX
ACDV228	2 (PAIRS)	SHOOTBOLT ROD
ACDV229	4	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV231	18	INTERMEDIATE HINGE
ACDV232	2	BOTTOM ROLLER HINGE
ACDV233	2	TOP GUIDE HINGE
ACDV234	2	D-HANDLE/HINGE
ACDV241	22	FIXING BLOCK FOR LOCK
ACDV244	2 x (W-90) + 2 x (H-60)	FLIPPER GASKET
ACDV245	2 x (W-62) + 2 x (H-46)	SEALING GASKET
ACDV246	10 x (W/5-26) + 2 x (H-62)	SEALING GASKET
ACDV249	10 x (W/5-35)	WOOLPILE
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV254	10 (PAIRS)	INFILL BLOCK
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	22	SCREW FOR LOCK & KEEPS
ACDV56	2 (PAIRS)	END CAP FOR DV56
ACDV718/9	1	MULTI-POINT LOCK
ACDR052	4	SCREWS FOR THRESHOLD
ACET060	26	SCREW FOR DV56 & ACDV252
ACET069	4	SCREW FOR ACDV225/6
ACMX01603 (SL)	2	HALF CYLINDER
ACVG31	10 x (W/5-132) + 10 x (H-164)	EXTERNAL GLAZING GASKET
ACVG34	10 x (W/5-132) + 10 x (H-164)	INTERNAL GLAZING GASKET
ACVL032	2 x (H-67)	DV56 FLIPPER GASKET
ACVL033	4 x (32)	WOOLPILE FOR ENDCAPS
ACW20024	4	CHEVRON FOR DV14

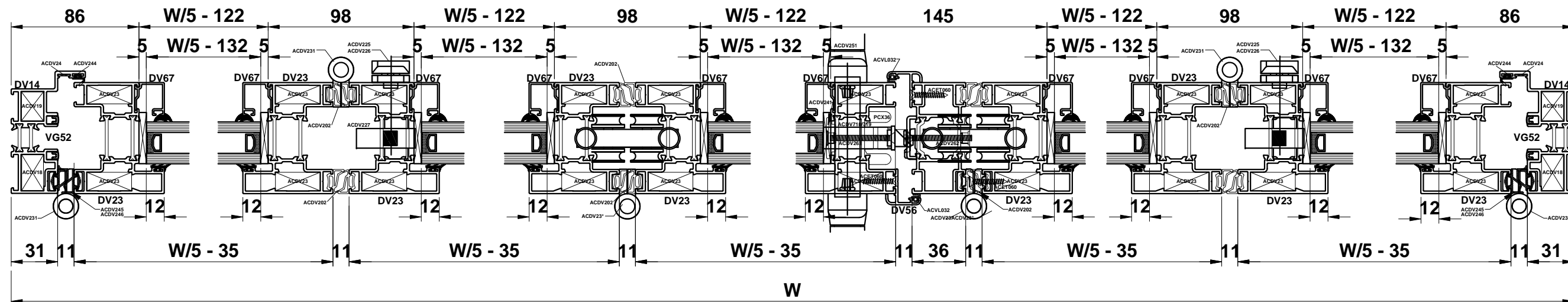
+ Optional: 1 x ACDV308 Magnetic Catch



IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1000mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.

GLASS DEDUCTIONS

DV171	5 x	W/5 - 123	H - 164
DV173	5 x	W/5 - 123	H - 169



Do Not Scale From This Drawing

Cutting Information**OPEN OUT**

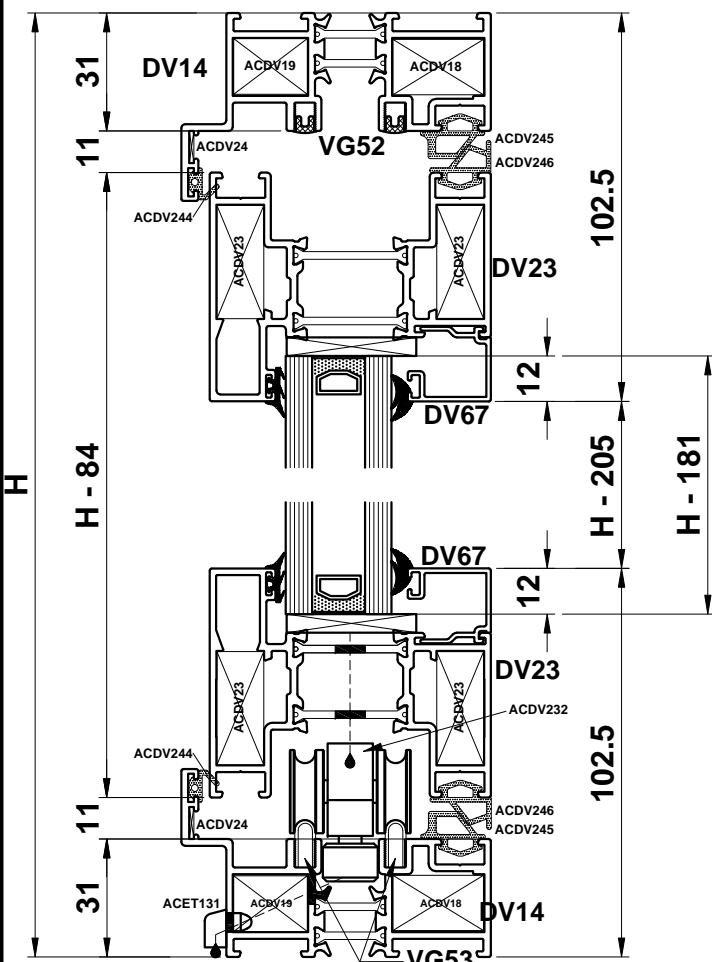
F03 - Type 1e With Rebated Threshold
F04 - Type 1e With Low Threshold
F05 - Type 2e With Standard Threshold
F06 - Type 2e With Low Threshold
F07 - Type 3e With Standard Threshold
F08 - Type 3e With Low Threshold
F09 - Type 4e With Standard Threshold
F10 - Type 4e With Low Threshold
F11 - Type 5e With Standard Threshold
F12 - Type 5e With Low Threshold
F13 - Type 6e With Standard Threshold
F14 - Type 6e With Low Threshold
F15 - Type 7e With Standard Threshold
F16 - Type 7e With Low Threshold
F17 - Single Door With Standard Threshold
F18 - Single Door With Low Threshold
F19 - Double Swing Door Standard Threshold
F20 - Double Swing Door Low Threshold
F21 - Double Slide Door With Standard Threshold
F22 - Double Slide Door With Low Threshold
F23 - 3/2 Door Standard Threshold
F24 - 3/2 Door Low Threshold

OPEN IN

F25 - Type 1e With Rebated Threshold
F26 - Type 1e With Low Threshold
F27 - Type 2e With Standard Threshold
F28 - Type 2e With Low Threshold
F29 - Type 3e With Standard Threshold
F30 - Type 3e With Low Threshold
F31 - Type 4e With Standard Threshold
F32 - Type 4e With Low Threshold
F33 - Type 5e With Standard Threshold
F34 - Type 5e With Low Threshold
F35 - Type 6e With Standard Threshold
F36 - Type 6e With Low Threshold
F37 - Type 7e With Standard Threshold
F38 - Type 7e With Low Threshold
F39 - Single Door With Standard Threshold
F40 - Single Door With Low Threshold
F41 - Double Swing Door Standard Threshold
F42 - Double Swing Door Low Threshold
F43 - Double Slide Door With Standard Threshold
F44 - Double Slide Door With Low Threshold
F45 - 3/2 Door Standard Threshold
F46 - 3/2 Door Low Threshold

Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

Profile	Quantity	Notes	Material
DV14	2		W
DV14	2		H
DV23	6		W/3-51
DV23	6		H-84
DV32	1		H-95.5
DV56	2		H-84
DV63 or DV67	6		W/3-138.5
DV63 or DV67	6		H-171 H-205
VG52	2		W-62
VG52	4		H-62
VG53	2		W-62
PCX36	1		H-84

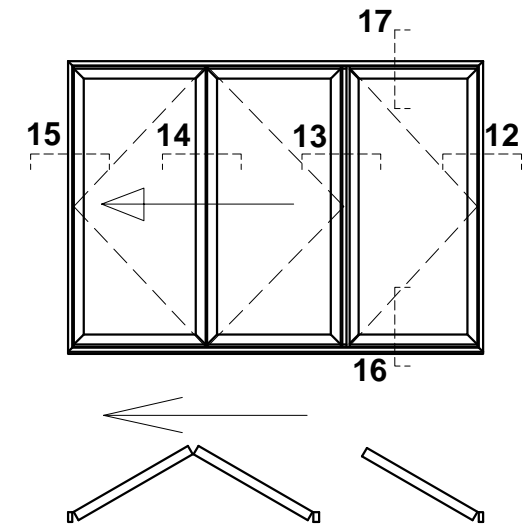
Note: PCX15 required for leaf heights over 2285mm.

GLASS SIZES	
3 X	W/3 - 148.5
	H - 181

ACCESSORIES

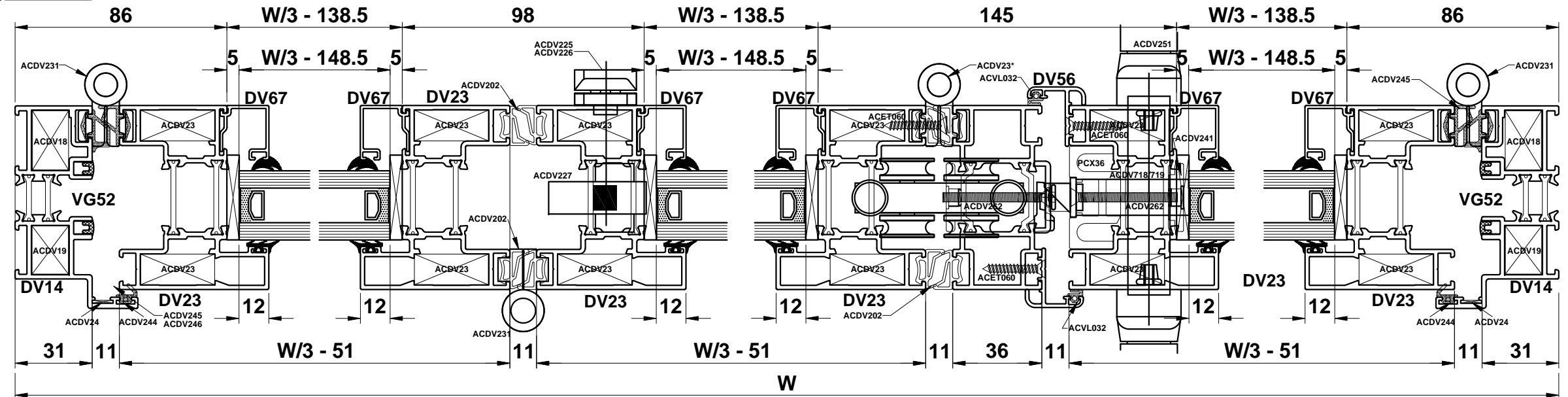
ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	24	CLEAT FOR DV23
ACDV202	8 x (H-62)	SEALING GASKET
ACDV225 or 226	1	SHOOTBOLT HANDLE
ACDV227	1	SHOOTBOLT GEARBOX
ACDV228	1 (PAIR)	SHOOTBOLT ROD
ACDV229	2	SHOOTBOLT GUIDE
ACDV230	1	SHOOTBOLT COVER
ACDV231	14	INTERMEDIATE HINGE
ACDV232	1	BOTTOM ROLLER HINGE
ACDV233	1	TOP GUIDE HINGE
ACDV241	22	FIXING BLOCK FOR LOCK & KEEPS
ACDV242	1	END CAP FOR DV32
ACDV244	2 x (W-90) + 2 x (H-90)	FLIPPER GASKET
ACDV245	2 x (W-62) + 2 x (H-62)	SEALING GASKET
ACDV246	6 x (W/3-51) + 2 x (H-62)	SEALING GASKET
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV255	1 (PAIR)	END CAP FOR DV32
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	22	SCREW FOR LOCK & KEEPS
ACDV274	1	INTERNAL 'D' HANDLE
ACDV56	2 (PAIRS)	END CAP FOR DV56
ACDV718/9	1	MULTI-POINT LOCK
ACET060	48	SCREW FOR DV56 & HINGE
ACET069	2	SCREW FOR ACDV225/6
ACET131	2	DRAIN HOLE COVER
ACMX01603 (SL)	1	HALF CYLINDER
ACVL033	2 x (32) + 2 x (42)	WOOLPILE FOR ENDCAPS
ACVG31	6 x (W/3-149) + 6 x (H-181)	EXTERNAL GLAZING GASKET
ACVG34	6 x (W/3-149) + 6 x (H-181)	INTERNAL GLAZING GASKET
ACVL032	2 x (H-84)	DV56 FLIPPER GASKET
ACW20024	4	CHEVRON FOR DV14

Type 1i



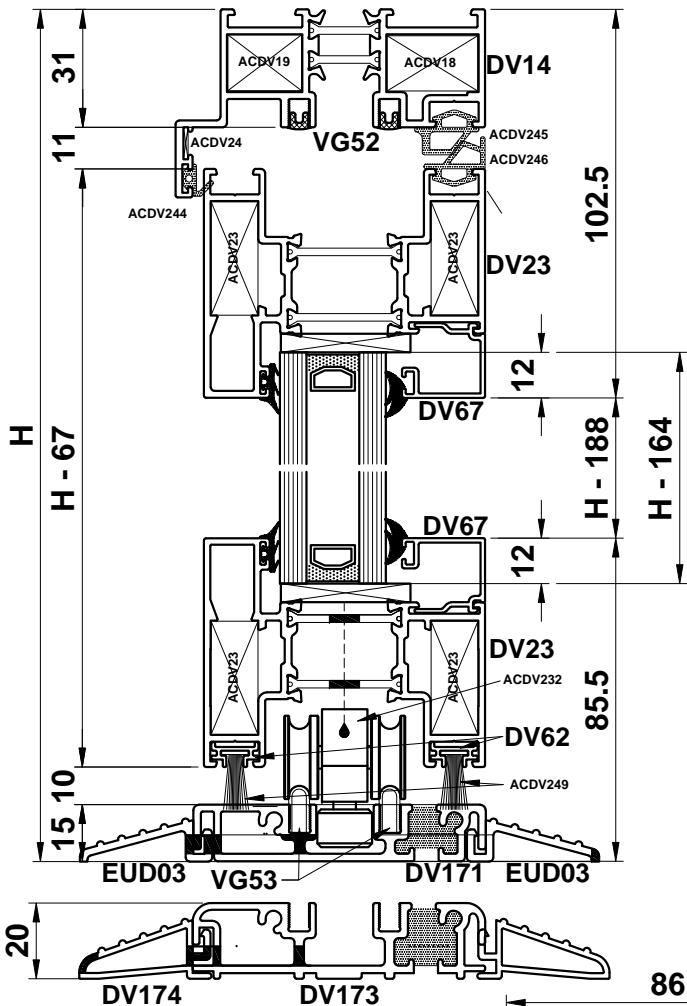
IMPORTANT NOTE:

Min. Sash Width 700mm / Max. Sash Width 1000mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

DV14		1		W
DV14		2		H
DV171		1		W-66
EUD03		1		W-66
EUD03		1		W-99
DV23		6		W/3-51
DV23		6		H-67
DV32		1		H-78.5
DV56		2		H-67
DV62		2		W/3-79
DV62		4		W/3-65
DV63 or DV67		6		W/3-138.5
DV63 or DV67		6		H-154
				H-188
VG52		2		W-62
VG52		4		H-46
VG53		2		W-62
PCX36		1		H-67

PROFILE CUTTING SCHEDULE (DV173)

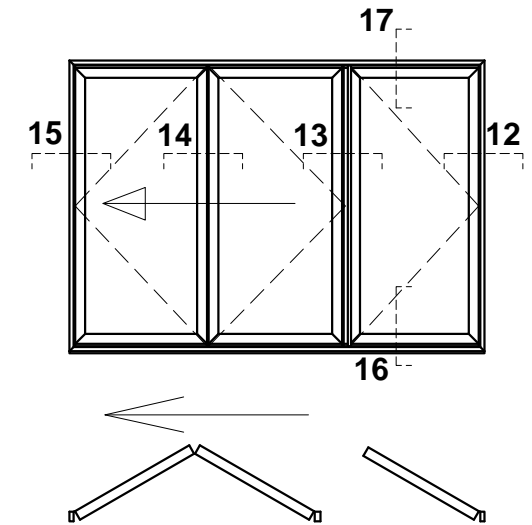
DV173		1		W-66
DV174		1		W-66
DV174		1		W-99
DV23		8		H-72
DV32		1		H-83.5
DV56		1		H-72
DV63 or DV67		6		H-159
				H-193
PCX36		1		H-72

Note: PCX15 required for leaf heights over 2285mm.

ACCESSORIES

ACDV18	2	CLEAT FOR DV14
ACDV19	2	CLEAT FOR DV14
ACDV23	24	CLEAT FOR DV23
ACDV171/173	2	THRESHOLD ENDCAP
ACDV202	8 x (H-46)	SEALING GASKET
ACDV225 or 226	1	SHOOTBOLT HANDLE
ACDV227	1	SHOOTBOLT GEARBOX
ACDV228	1 (PAIR)	SHOOTBOLT ROD
ACDV229	2	SHOOTBOLT GUIDE
ACDV230	1	SHOOTBOLT COVER
ACDV231	14	INTERMEDIATE HINGE
ACDV232	1	BOTTOM ROLLER HINGE
ACDV233	1	TOP GUIDE HINGE
ACDV241	22	FIXING BLOCK FOR LOCK & KEEPS
ACDV242	1	END CAP FOR DV32
ACDV244	1 x (W-90) + 2 x (H-65)	FLIPPER GASKET
ACDV245	1 x (W-46) + 2 x (H-46)	SEALING GASKET
ACDV246	3 x (W/3-51) + 2 x (H-62)	SEALING GASKET
ACDV249	6 x (W/3-51) + 2 x (42)	WOOLPILE
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV254	6 (PAIRS)	INFILL BLOCK
ACDV255	1 (PAIR)	END CAP FOR DV32
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	22	SCREW FOR LOCK & KEEPS
ACDV274	1	INTERNAL 'D' HANDLE
ACDV56	2 (PAIRS)	END CAP FOR DV56
ACDV718/9	1	MULTI-POINT LOCK
ACDR052	4	SCREWS FOR THRESHOLD
ACET060	48	SCREW FOR DV56 & HINGE
ACET069	2	SCREW FOR ACDV225/6
ACMX01603 (SL)	1	HALF CYLINDER
ACVL033	2 x (32)	WOOLPILE FOR ACDV243
ACVG31	6 x (W/3-149) + 6 x (H-164)	EXTERNAL GLAZING GASKET
ACVG34	6 x (W/3-149) + 6 x (H-164)	INTERNAL GLAZING GASKET
ACVL032	2 x (H-67)	DV56 FLIPPER GASKET
ACW20024	2	CHEVRON FOR DV14

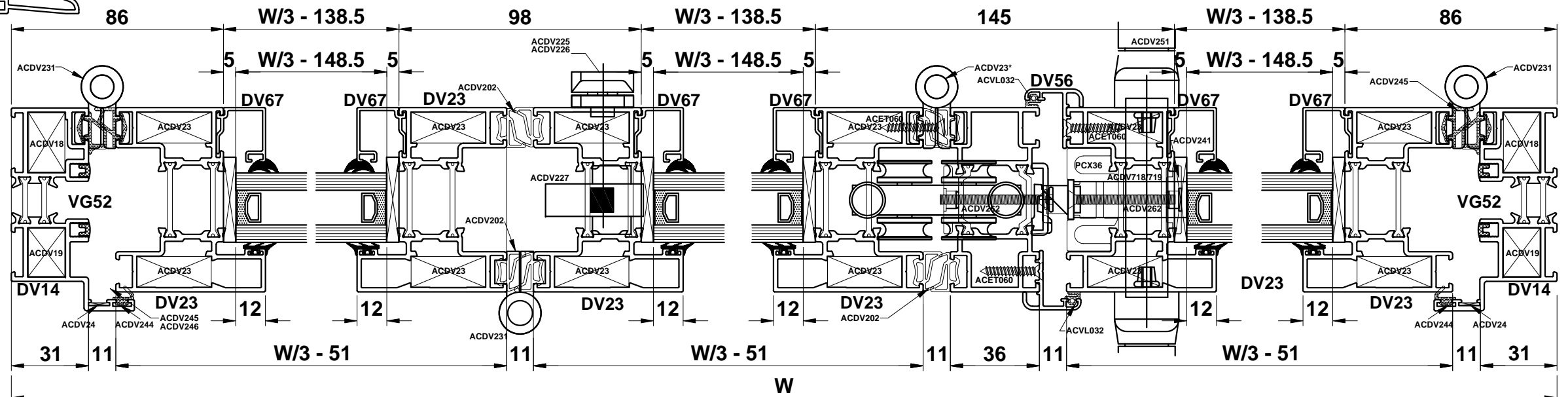
Type 1i



IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1000mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.

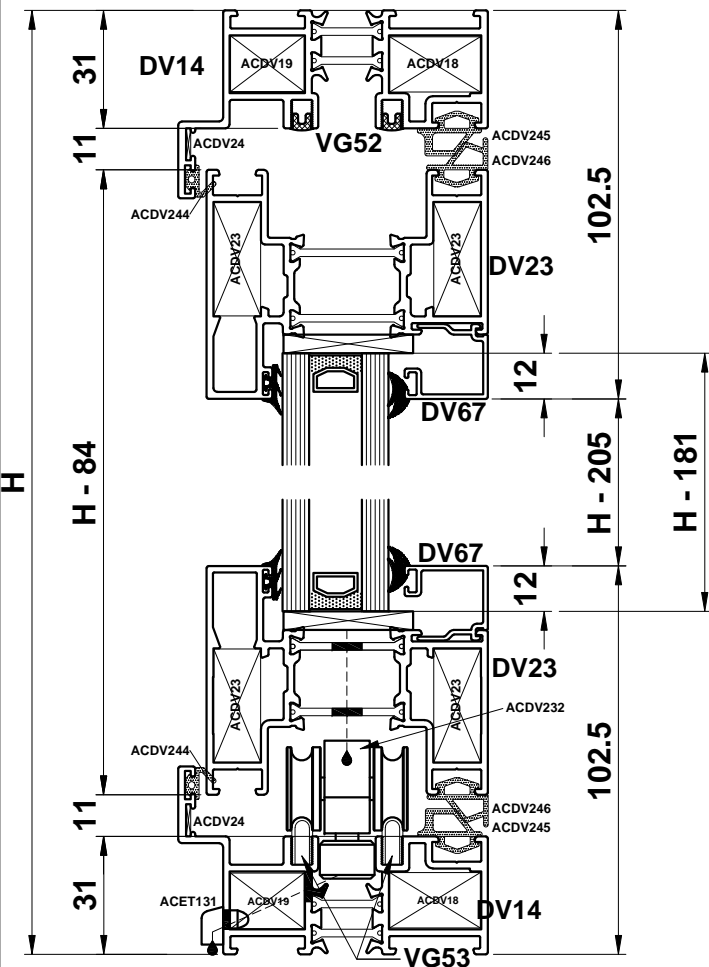
GLASS DEDUCTIONS

DV171	3 x	W/3 - 148.5	H - 164
DV173	3 x	W/3 - 148.5	H - 169



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

DV14		2		W
DV14		2		H
DV23		6		W/3-35.5
DV23		6		H-84
DV56		1		H-84
DV63 or DV67		6		W/3-122.5
DV63 or DV67		6		H-171 H-205
DV60		1		H-62
VG52		2		W-62
VG52		4		H-62
VG53		2		W-62
PCX36		1		H-84

Note: PCX15 required for leaf heights over 2285mm.

GLASS SIZES	3 X	W/3 - 132.5
		H - 181

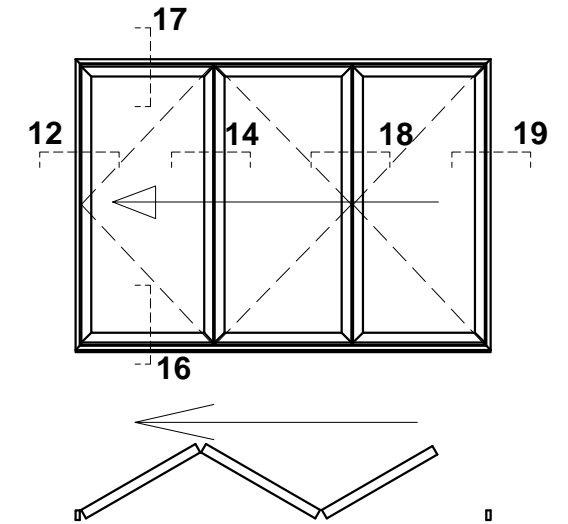
FOR ENHANCED WEATHER PERFORMANCE REPLACE ACDV244 FLIPPER GASKET WITH ACDV268 BUBBLE GASKET

ACCESSORIES

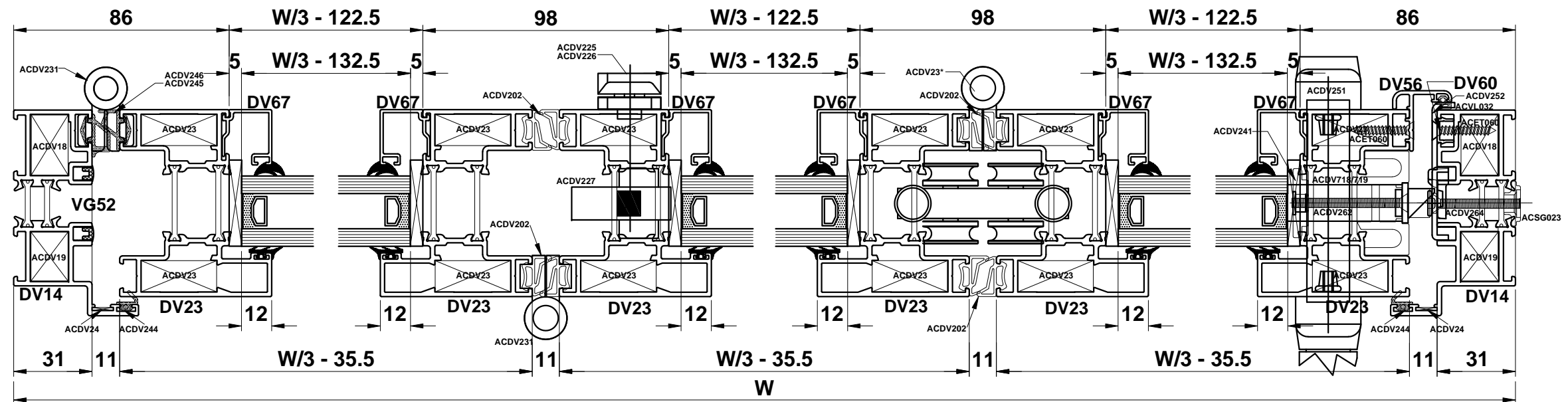
ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	24	CLEAT FOR DV23
ACDV202	8 x (H-62)	SEALING GASKET
ACDV225 or 226	1	SHOOTBOLT HANDLE
ACDV227	1	SHOOTBOLT GEARBOX
ACDV228	1 (PAIR)	SHOOTBOLT ROD
ACDV229	2	SHOOTBOLT GUIDE
ACDV230	1	SHOOTBOLT COVER
ACDV231	10	INTERMEDIATE HINGE
ACDV232	1	BOTTOM ROLLER HINGE
ACDV233	1	TOP GUIDE HINGE
ACDV241	11	FIXING BLOCK FOR LOCK
ACDV244	2 x (W-90) + 2 x (H-90)	FLIPPER GASKET
ACDV245	2 x (W-62) + 1 x (H-62)	SEALING GASKET
ACDV246	6 x (W/3-51) + 1 x (H-62)	SEALING GASKET
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV252	1	STRIKE PLATE
ACDV255	1 (PAIR)	END CAP FOR DV32
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	11	SCREW FOR LOCK
ACDV264	11	SCREW FOR KEEPS
ACDV274	1	INTERNAL 'D' HANDLE
ACDV56	1 (PAIR)	END CAP FOR DV56
ACDV718/9	1	MULTI-POINT LOCK
ACET060	41	SCREW FOR DV56 & ACDV252
ACET069	2	SCREW FOR ACDV225/6
ACET131	2	DRAIN HOLE COVER
ACMX01603 (SL)	1	HALF CYLINDER
ACSG023	11	FIXING BLOCK FOR KEEPS
ACVG31	6 x (W/3-133) + 6 x (H-181)	EXTERNAL GLAZING GASKET
ACVG34	6 x (W/3-133) + 6 x (H-181)	INTERNAL GLAZING GASKET
ACVL032	1 x (H-84)	DV56 FLIPPER GASKET
ACW20024	4	CHEVRON FOR DV14

+ Optional: 1 x ACDV308 Magnetic Catch

Type 2i

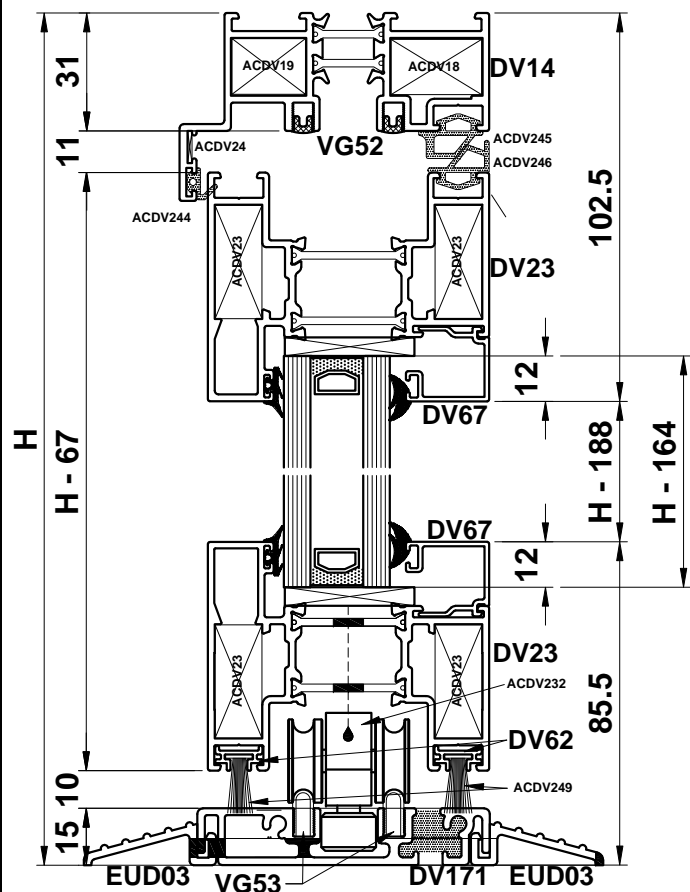


IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1000mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

DV14		1		W
DV14		2		H
DV171		1		W-66
EUD03		1		W-66
EUD03		1		W-99
DV23		6		W/3-35.5
DV23		6		H-67
DV56		1		H-67
DV60		1		H-46
DV62		2		W/3-63.5
DV62		4		W/3-78.5
DV63 or DV67		6		W/3-122.5
DV63 or DV67		6		H-154 H-188
VG52		2		W-62
VG52		4		H-46
VG53		2		W-62
PCX36		1		H-67

PROFILE CUTTING SCHEDULE (DV173)

DV173		1		W-66
DV174		1		W-66
DV174		1		W-99
DV23		8		H-72
DV56		1		H-72
DV63 or DV67		6		H-159 H-193
DV60		1		H-51
PCX36		1		H-72

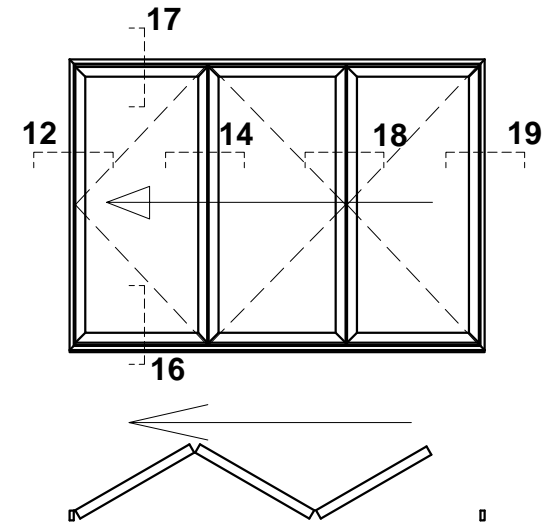
Note: PCX15 required for leaf heights over 2285mm.

ACCESSORIES

ACDV18	2	CLEAT FOR DV14
ACDV19	2	CLEAT FOR DV14
ACDV23	24	CLEAT FOR DV23
ACDV171/173	2	THRESHOLD ENDCAP
ACDV202	8 x (H-46)	SEALING GASKET
ACDV225 or 226	1	SHOOTBOLT HANDLE
ACDV227	1	SHOOTBOLT GEARBOX
ACDV228	1 (PAIR)	SHOOTBOLT ROD
ACDV229	2	SHOOTBOLT GUIDE
ACDV230	1	SHOOTBOLT COVER
ACDV231	10	INTERMEDIATE HINGE
ACDV232	1	BOTTOM ROLLER HINGE
ACDV233	1	TOP GUIDE HINGE
ACDV241	11	FIXING BLOCK FOR LOCK
ACDV244	1 x (W-90) + 2 x (H-65)	FLIPPER GASKET
ACDV245	1 x (W-46) + 2 x (H-46)	SEALING GASKET
ACDV246	3 x (W/3-51) + 2 x (H-62)	SEALING GASKET
ACDV249	6 x (W/3-63)	WOOLPILE
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV252	1	STRIKE PLATE
ACDV254	6 (PAIRS)	INFILL BLOCK
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	11	SCREW FOR LOCK
ACDV264	11	SCREW FOR KEEPS
ACDV274	1	INTERNAL 'D' HANDLE
ACDV56	1 (PAIR)	END CAP FOR DV56
ACDV718/9	1	MULTI-POINT LOCK
ACDR052	4	SCREWS FOR THRESHOLD
ACET060	41	SCREW FOR DV56 & ACDV252
ACET069	2	SCREW FOR ACDV225/6
ACMX01603 (SL)	1	HALF CYLINDER
ACSG023	11	FIXING BLOCK FOR KEEPS
ACVG31	6 x (W/3-133) + 6 x (H-181)	EXTERNAL GLAZING GASKET
ACVG34	6 x (W/3-133) + 6 x (H-181)	INTERNAL GLAZING GASKET
ACVL032	1 x (H-84)	DV56 FLIPPER GASKET
ACW20024	2	CHEVRON FOR DV14

+ Optional: 1 x ACDV308 Magnetic Catch

Type 2i

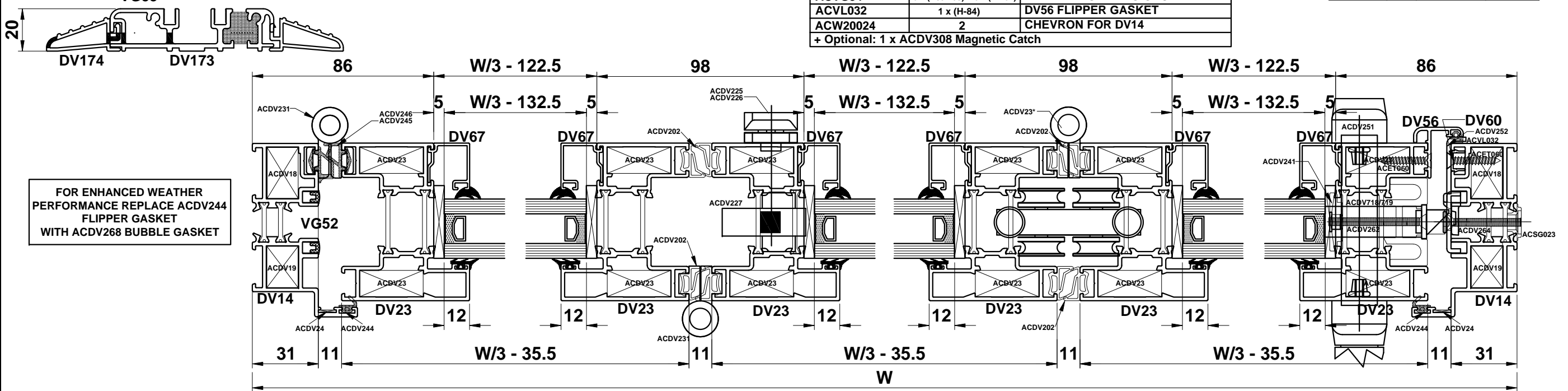


IMPORTANT NOTE:

Min. Sash Width 700mm / Max. Sash Width 1000mm
 Max. Sash Weight 100kg
 Max. Sash Height 2500mm Dependant On Site Conditions
 Always Measure In the Last Vent.

GLASS DEDUCTIONS

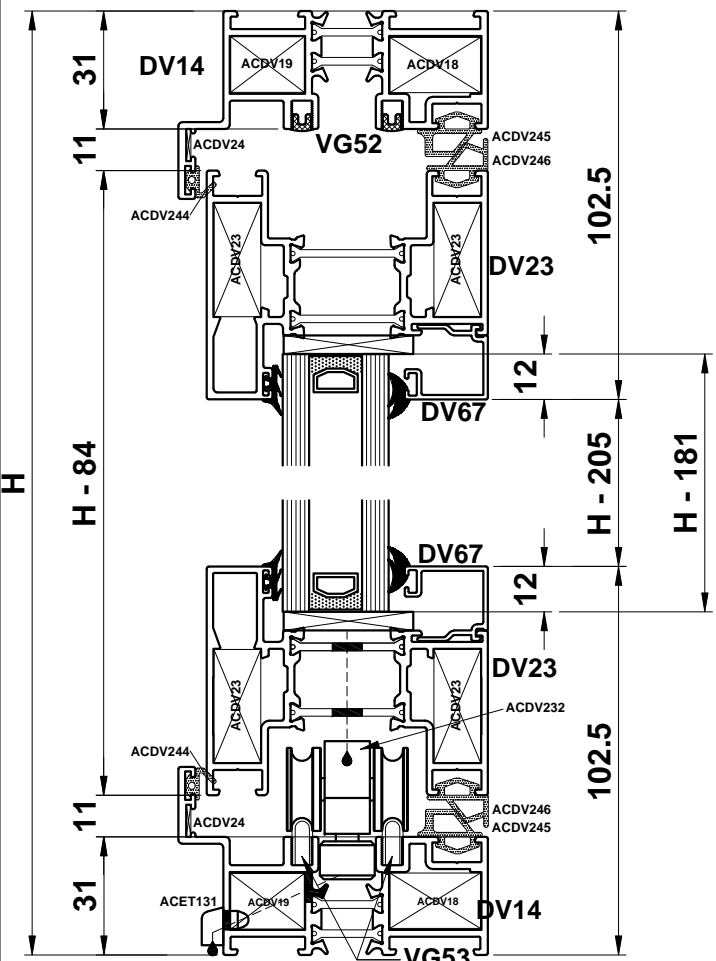
DV171	3 x	W/3 - 132.5	H - 164
DV173	3 x	W/3 - 132.5	H - 169



FOR ENHANCED WEATHER PERFORMANCE REPLACE ACDV244 FLIPPER GASKET WITH ACDV268 BUBBLE GASKET

Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

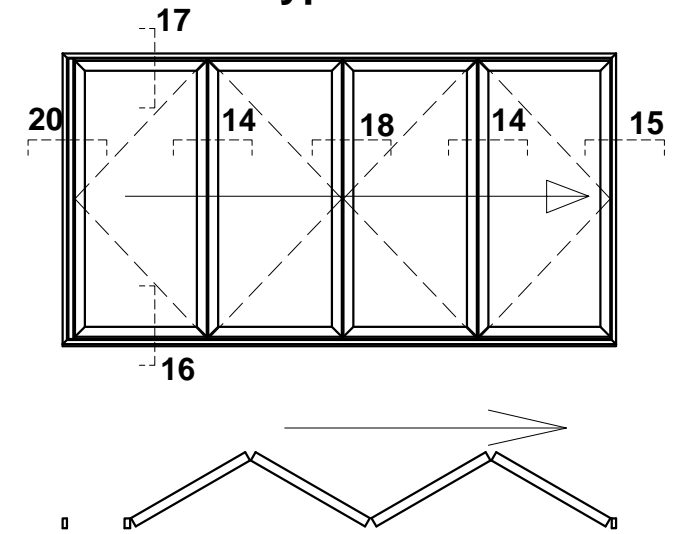
DV14		2		W
DV14		2		H
DV23		8		W/4 - 41
DV23		8		H-84
DV32		1		H-95.5
DV56		1		H-84
DV60		1		H-62
DV63 or DV67		8		W/4 - 128.5
DV63 or DV67		8		H-171 H-205
VG52		2		W-62
VG52		4		H-62
VG53		2		W-62

GLASS SIZES	4 X	W/4 - 138.5
		H - 181

ACCESSORIES

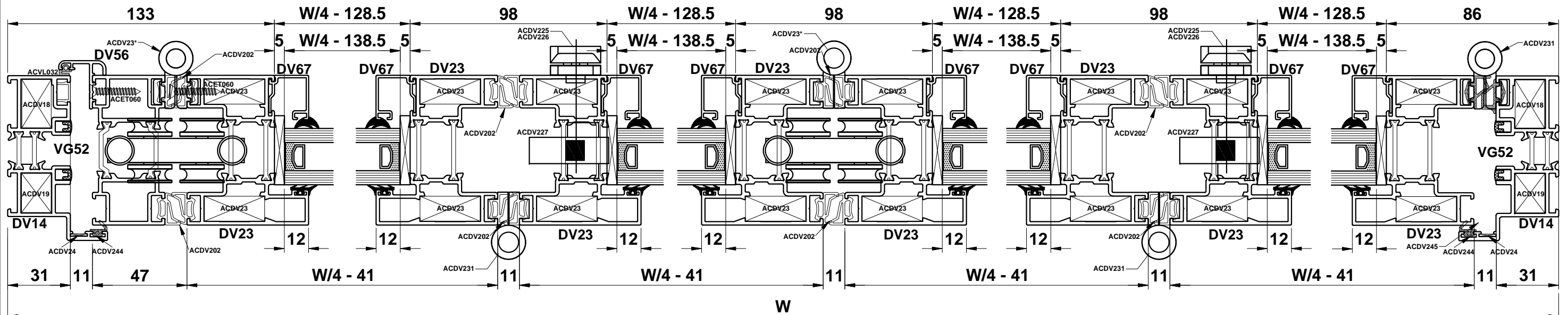
ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	32	CLEAT FOR DV23
ACDV202	16 x (H-62)	SEALING GASKET
ACDV225 or 226	2	SHOOTBOLT HANDLE
ACDV227	2	SHOOTBOLT GEARBOX
ACDV228	2 (PAIRS)	SHOOTBOLT ROD
ACDV229	4	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV231	16	INTERMEDIATE HINGE
ACDV232	2	BOTTOM ROLLER HINGE
ACDV233	2	TOP GUIDE HINGE
ACDV242	1	END CAP FOR DV32
ACDV244	2 x (W-90) + 2 x (H-90)	FLIPPER GASKET
ACDV245	2 x (W-62) + 1 x (H-62)	SEALING GASKET
ACDV246	8 x (W/4-41) + 1 x (H-62)	SEALING GASKET
ACDV255	1 (PAIR)	END CAP FOR DV32
ACDV274	2	INTERNAL 'D' HANDLE
ACDV56	1 (PAIR)	END CAP FOR DV56
ACET060	27	SCREW FOR DV56 & HINGE
ACET069	4	SCREW FOR ACDV225/6
ACET131	2	DRAIN HOLE COVER
ACMX01603 (SL)	2	HALF CYLINDER
ACVL033	2 x (32) + 2 x (42)	WOOLPILE FOR ENDCAPS
ACVG31	8 x (W/4-139) + 8 x (H-181)	EXTERNAL GLAZING GASKET
ACVG34	8 x (W/4-139) + 8 x (H-181)	INTERNAL GLAZING GASKET
ACVL032	1 x (H-84)	DV56 FLIPPER GASKET
ACW20024	4	CHEVRON FOR DV14

Type 3i



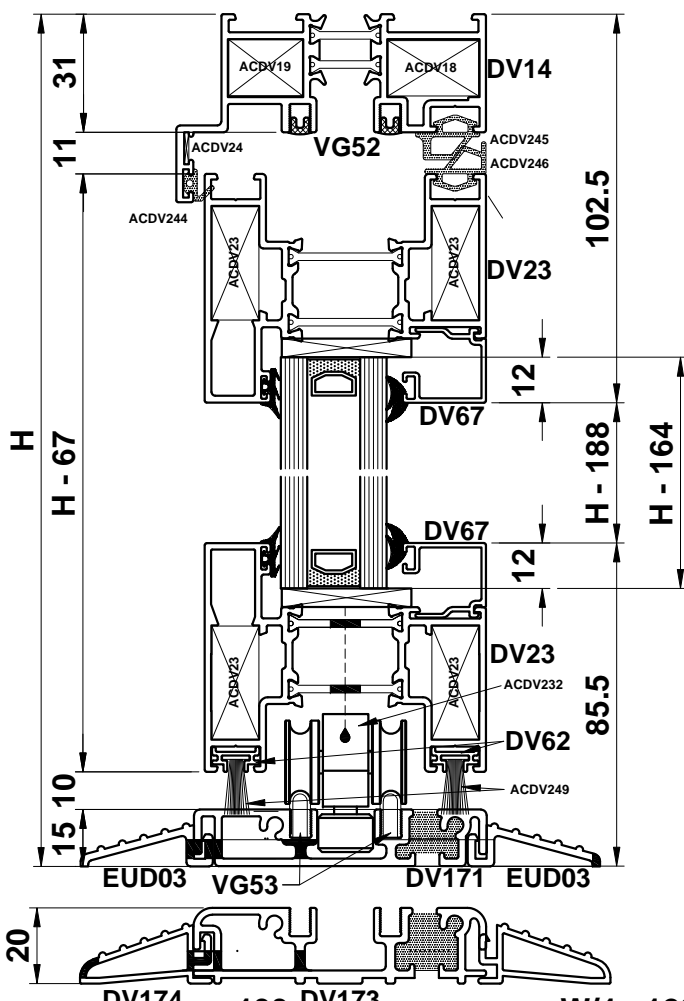
NOTE:
Design Type 3i does not offer external access or an individual traffic door.

IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1000mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

DV14		1		W	
DV14		2		H	
DV171		1		W-66	
EUD03		1		W-66	
EUD03		1		W-99	
DV23		8		W/4-41	
DV23		8		H-67	
DV32		1		H-78.5	
DV56		1		H-67	
DV60		1		H-46	
DV62		1		W/4-55	
DV62		7		W/4-69	
DV63 or DV67		8		H/4-117	
DV63 or DV67		8		H-154	H-188
VG52		2		W-62	
VG52		4		H-46	
VG53		2		W-62	

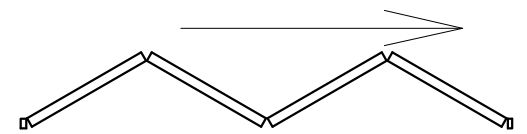
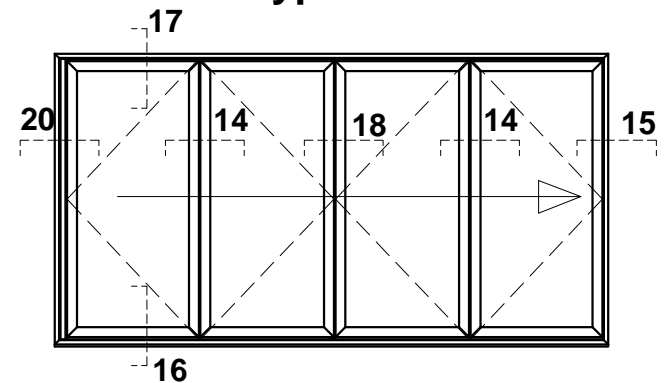
PROFILE CUTTING SCHEDULE (DV173)

DV173		1		W-66	
DV174		1		W-66	
DV174		1		W-99	
DV23		8		H-72	
DV32		1		H-83.5	
DV56		1		H-72	
DV60		1		H-51	
DV63 or DV67		8		H-159	H-193

ACCESSORIES

ACDV18	2	CLEAT FOR DV14
ACDV19	2	CLEAT FOR DV14
ACDV23	32	CLEAT FOR DV23
ACDV171/173	2	THRESHOLD ENDCAP
ACDV202	16 x (H-46)	SEALING GASKET
ACDV225 or 226	2	SHOOTBOLT HANDLE
ACDV227	2	SHOOTBOLT GEARBOX
ACDV228	2 (PAIRS)	SHOOTBOLT ROD
ACDV229	4	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV231	16	INTERMEDIATE HINGE
ACDV232	2	BOTTOM ROLLER HINGE
ACDV233	2	TOP GUIDE HINGE
ACDV242	1	END CAP FOR DV32
ACDV244	1 x (W-90) + 2 x (H-65)	FLIPPER GASKET
ACDV245	1 x (W-62) + 1 x (H-46)	SEALING GASKET
ACDV246	4 x (W/4-41) + 1 x (H-62)	SEALING GASKET
ACDV249	8 x (W/4-41) + 2 x (42)	WOOLPILE
ACDV254	8 (PAIRS)	INFILL BLOCK
ACDV255	1 (PAIR)	END CAP FOR DV32
ACDV274	2	INTERNAL 'D' HANDLE
ACDV56	1 (PAIR)	END CAP FOR DV56
ACDR052	4	SCREWS FOR THRESHOLD
ACET060	74	SCREW FOR DV56 & HINGE
ACET069	4	SCREW FOR ACDV225/6
ACMX01603 (SL)	2	HALF CYLINDER
ACVL033	2 x (32)	WOOLPILE FOR ENDCAPS
ACVG31	8 x (W/4-139) + 8 x (H-164)	EXTERNAL GLAZING GASKET
ACVG34	8 x (W/4-139) + 8 x (H-164)	INTERNAL GLAZING GASKET
ACVL032	1 x (H-84)	DV56 FLIPPER GASKET
ACW20024	2	CHEVRON FOR DV14

Type 3i



NOTE:

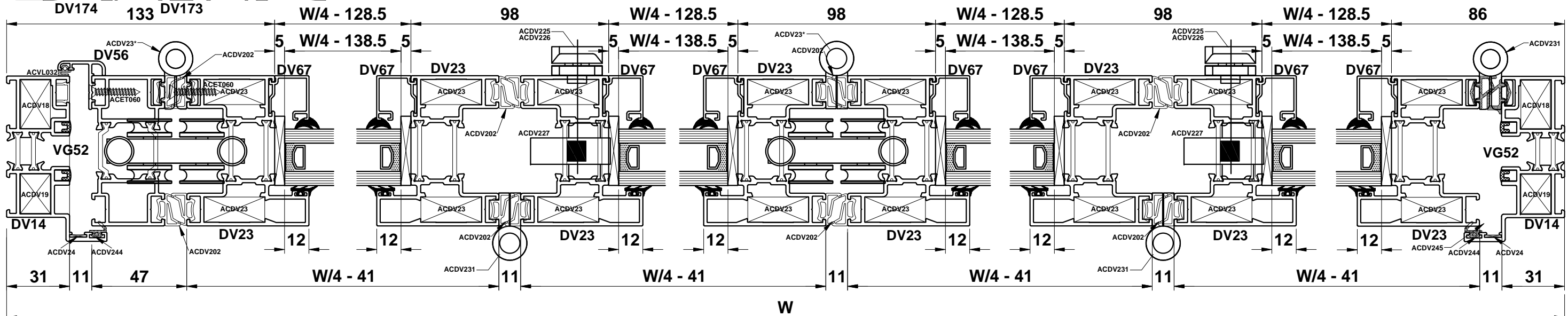
Design Type 3i does not offer external access or an individual traffic door.

IMPORTANT NOTE:

Min. Sash Width 700mm / Max. Sash Width 1000mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.

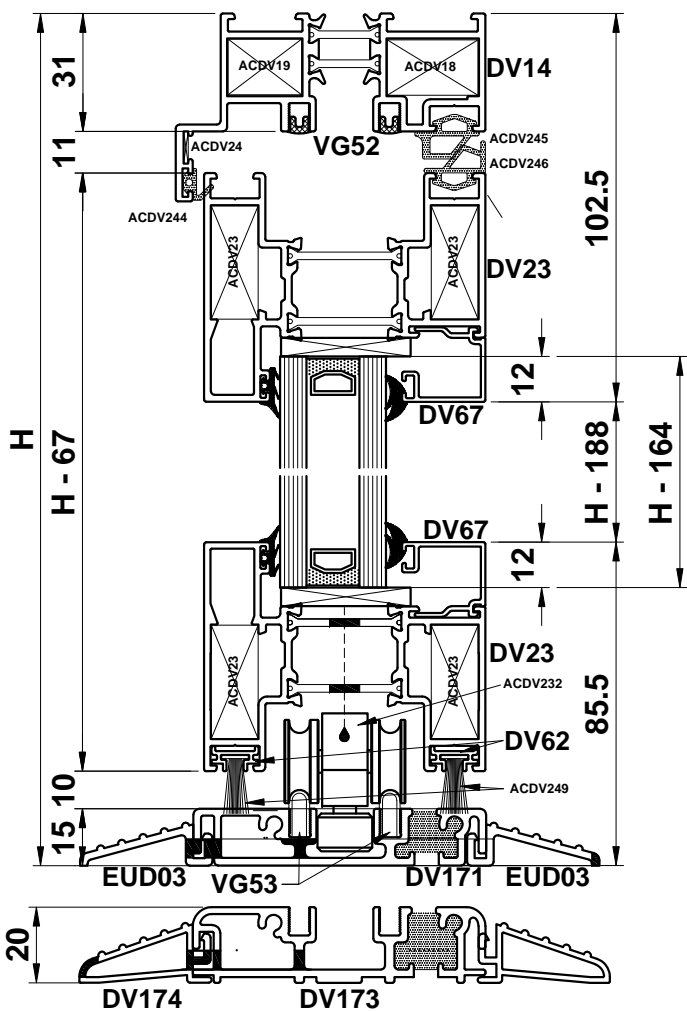
GLASS DEDUCTIONS

DV171	4 x	W/4 - 138.5	H - 164
DV173	4 x	W/4 - 138.5	H - 169



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

DV14		1		W	
DV14		2		H	
DV171		1		W-66	
EUD03		1		W-66	
EUD03		1		W-99	
DV23		8		W/4-32	
DV23		8		H-67	
DV56		2		H-67	
DV62		2		W/4-36	
DV62		3		W/4-46	
DV62		3		W/4-60	
DV63 or DV67		8		W/4-119.5	
DV63 or DV67		8		H-154	H-188
DV68		2		H-67	
VG52		2		W-62	
VG52		4		H-46	
VG53		2		W-62	
PCX36		2		H-67	

PROFILE CUTTING SCHEDULE (DV173)

DV173		1		W-66	
DV174		1		W-66	
DV174		1		W-99	
DV23		8		H-72	
DV56		2		H-72	
DV68		2		H-72	
DV63 or DV67		8		H-159	H-193
PCX36		2		H-72	

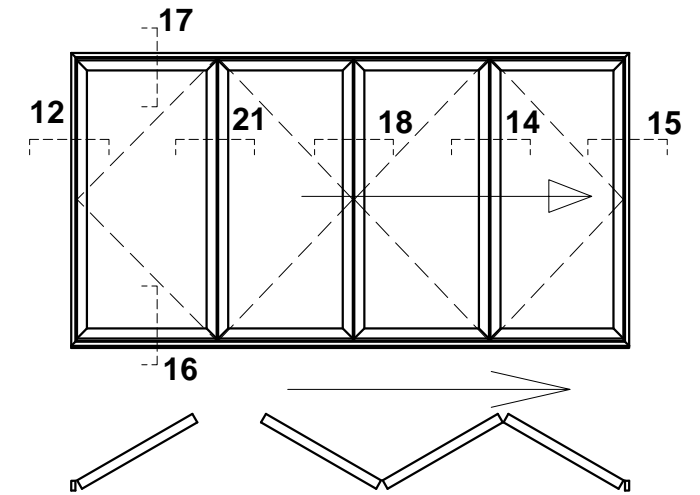
Note: PCX15 required for leaf heights over 2285mm.

ACCESSORIES

ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	32	CLEAT FOR DV23
ACDV171/173	2	THRESHOLD ENDCAP
ACDV202	8 x (H-62)	SEALING GASKET
ACDV225 or 226	2	SHOOTBOLT HANDLE
ACDV227	2	SHOOTBOLT GEARBOX
ACDV228	2 (PAIRS)	SHOOTBOLT ROD
ACDV229	4	SHOOTBOLT GUIDE
ACDV230	1	SHOOTBOLT COVER
ACDV231	14	INTERMEDIATE HINGE
ACDV232	2	BOTTOM ROLLER HINGE
ACDV233	2	TOP GUIDE HINGE
ACDV241	11	FIXING BLOCK FOR LOCK
ACDV244	1 x (W-90) + 2 x (H-60)	FLIPPER GASKET
ACDV245	1 x (W-62) + 2 x (H-46)	SEALING GASKET
ACDV246	4 x (W/4-32) + 2 x (H-62)	SEALING GASKET
ACDV249	8 x (W/4-32)	WOOLPILE
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV252	1	STRIKE PLATE
ACDV254	8 (PAIRS)	INFILL BLOCK
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	11	SCREW FOR LOCK
ACDV264	15	SCREW FOR KEEPS
ACDV270	11	FIXING PLATE FOR KEEPS
ACDV271	11	PACKER FOR PCX36
ACDV274	1	INTERNAL 'D' HANDLE
ACDV56	2 (PAIRS)	END CAP FOR DV56
ACDV718/9	1	MULTI-POINT LOCK
ACDR052	4	SCREWS FOR THRESHOLD
ACET060	74	SCREW FOR ACDV252 & DV68
ACET067	33	SCREW FOR DV56 & ACDV271
ACET069	4	SCREW FOR ACDV225/6
ACMX01603 (SL)	1	HALF CYLINDER
ACVG31	8 x (W/4-130) + 8 x (H-181)	EXTERNAL GLAZING GASKET
ACVG34	8 x (W/4-130) + 8 x (H-181)	INTERNAL GLAZING GASKET
ACVL032	2 x (H-84)	DV56 FLIPPER GASKET
ACW20024	4	CHEVRON FOR DV14

+ Optional: 1 x ACDV308 Magnetic Catch

Type 4i



IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1000mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.

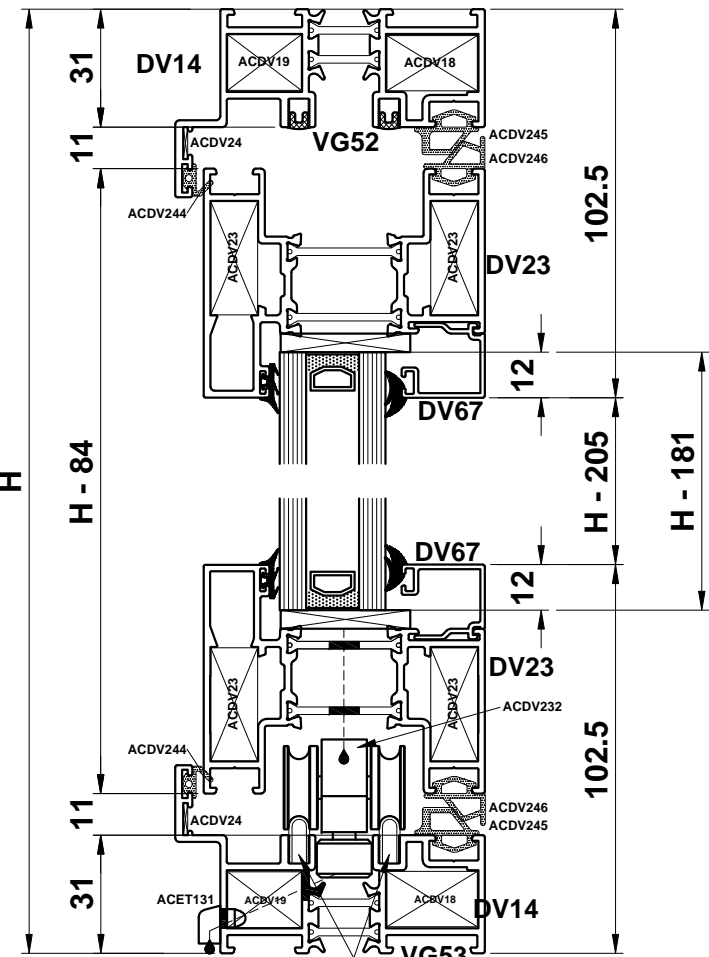
GLASS DEDUCTIONS

DV171	4 x	W/4 - 129.5	H - 164
DV173	4 x	W/4 - 129.5	H - 169

FOR ENHANCED WEATHER PERFORMANCE REPLACE ACDV244 FLIPPER GASKET WITH ACDV268 BUBBLE GASKET

Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

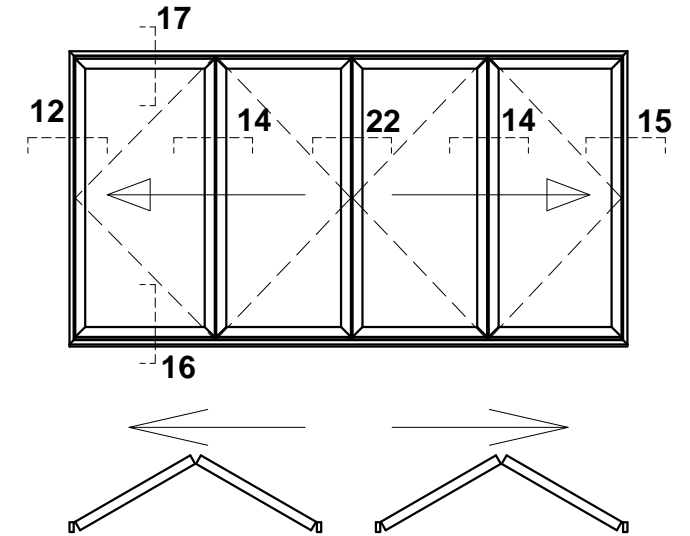
DV14		2		W
DV14		2		H
DV23		8		W/4 - 53
DV23		8		H - 84
DV32		2		H - 95.5
DV56		2		H - 84
DV63 or DV67		8		W/4 - 140
DV63 or DV67		8		H - 171 H - 205
VG52		2		W - 62
VG52		4		H - 62
VG53		2		W - 62

GLASS SIZES	W/4 - 150
4 X	H - 181

ACCESSORIES

ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	32	CLEAT FOR DV23
ACDV202	16 x (H-60)	SEALING GASKET
ACDV225 or 226	2	SHOOTBOLT HANDLE
ACDV227	2	SHOOTBOLT GEARBOX
ACDV228	2 (PAIRS)	SHOOTBOLT ROD
ACDV229	4	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV231	20	INTERMEDIATE HINGE
ACDV232	2	BOTTOM ROLLER HINGE
ACDV233	2	TOP GUIDE HINGE
ACDV242	2	END CAP FOR DV32
ACDV244	2 x (W-90) + 2 x (H-60)	FLIPPER GASKET
ACDV245	2 x (W-62) + 2 x (H-62)	SEALING GASKET
ACDV246	4 x (W/4-53) + 2 x (H-62)	SEALING GASKET
ACDV255	2 (PAIRS)	END CAP FOR DV32
ACDV274	2	INTERNAL 'D' HANDLE
ACDV56	2 (PAIRS)	END CAP FOR DV56
ACET060	38	SCREW FOR DV56 & HINGE
ACET069	4	SCREW FOR ACDV225/6
ACET131	2	DRAIN HOLE COVER
ACMX01603 (SL)	2	HALF CYLINDER
ACVL033	8 x (32) + 8 x (42)	WOOLPILE FOR ENDCAPS
ACVG31	8 x (W/4-150) + 8 x (H-181)	EXTERNAL GLAZING GASKET
ACVG34	8 x (W/4-150) + 8 x (H-181)	INTERNAL GLAZING GASKET
ACVL032	2 x (H-84)	DV56 FLIPPER GASKET
ACW20024	4	CHEVRON FOR DV14

Type 5i

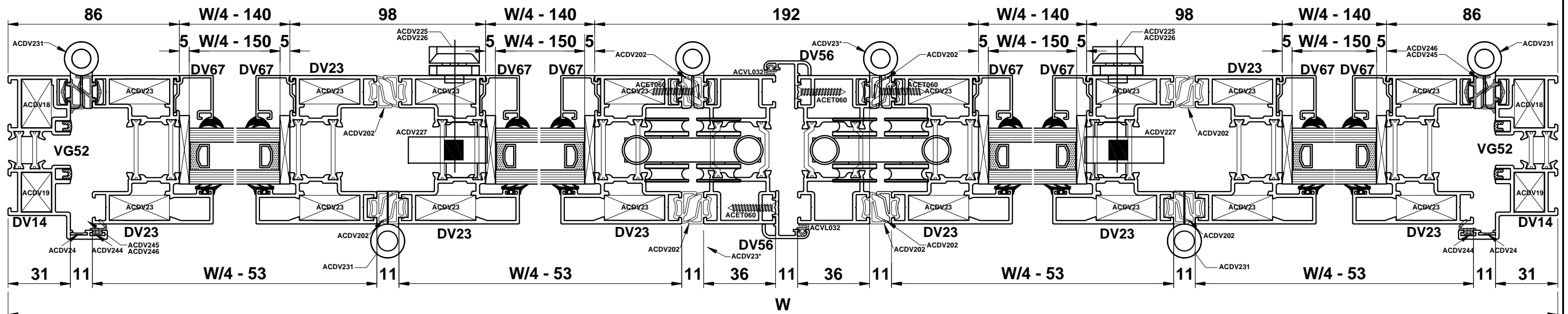


NOTE:

Design Type 5i does not offer external access or an individual traffic door.

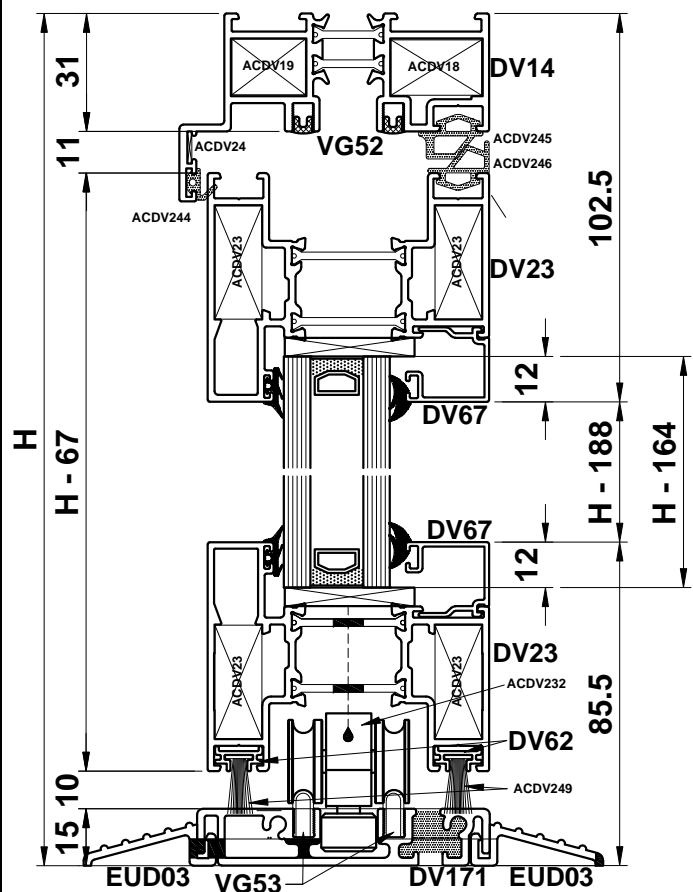
IMPORTANT NOTE:

Min. Sash Width 700mm / Max. Sash Width 1000mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

DV14		1		W
DV14		2		H
DV171		1		W-66
EUD03		1		W-66
EUD03		1		W-99
DV23		8		W/4-53
DV23		8		H-67
DV32		2		H-78.5
DV56		2		H-67
DV62		2		W/4-67
DV62		6		W/4-81
DV63 or DV67		8		H/4-140
DV63 or DV67		8		H-154
H-188				
VG52		2		W-62
VG52		4		H-46
VG53		2		W-62

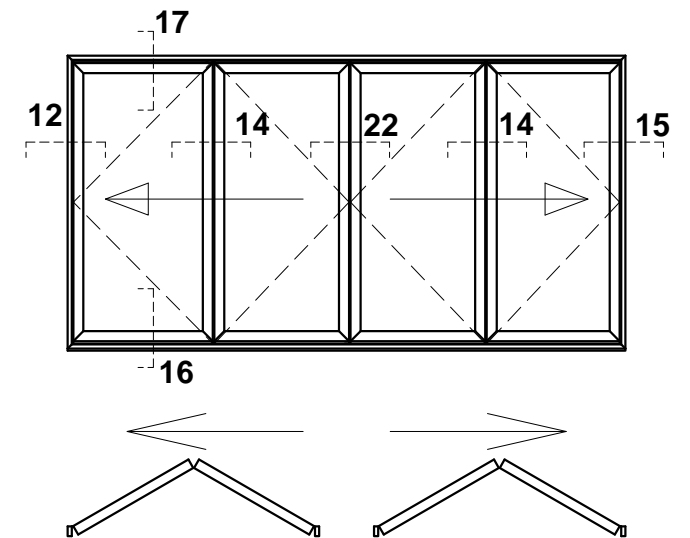
PROFILE CUTTING SCHEDULE (DV173)

DV173		1		W-66
DV174		1		W-66
DV174		1		W-99
DV23		8		H-72
DV32		2		H-83.5
DV56		2		H-72
DV63 or DV67		8		H-159
H-193				

ACCESSORIES

ACDV18	2	CLEAT FOR DV14
ACDV19	2	CLEAT FOR DV14
ACDV23	32	CLEAT FOR DV23
ACDV171/173	2	THRESHOLD ENDCAP
ACDV202	16 x (H-46)	SEALING GASKET
ACDV225 or 226	2	SHOOTBOLT HANDLE
ACDV227	2	SHOOTBOLT GEARBOX
ACDV228	2 (PAIRS)	SHOOTBOLT ROD
ACDV229	4	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV231	20	INTERMEDIATE HINGE
ACDV232	2	BOTTOM ROLLER HINGE
ACDV233	2	TOP GUIDE HINGE
ACDV242	2	END CAP FOR DV32
ACDV244	1 x (W-90) + 2 x (H-65)	FLIPPER GASKET
ACDV245	1 x (W-62) + 2 x (H-46)	SEALING GASKET
ACDV246	4 x (W/4-41) + 2 x (H-62)	SEALING GASKET
ACDV249	8 x (W/4-41) + 4 x (42)	WOOLPILE
ACDV254	8 (PAIRS)	INFILL BLOCK
ACDV255	2 (PAIRS)	END CAP FOR DV32
ACDV274	2	INTERNAL 'D' HANDLE
ACDV56	2 (PAIRS)	END CAP FOR DV56
ACDR052	4	SCREWS FOR THRESHOLD
ACET060	38	SCREW FOR DV56 & HINGE
ACET069	4	SCREW FOR ACDV225/6
ACMX01603 (SL)	2	HALF CYLINDER
ACVL033	4 x (32)	WOOLPILE FOR ENDCAPS
ACVG31	8 x (W/4-150) + 8 x (H-164)	EXTERNAL GLAZING GASKET
ACVG34	8 x (W/4-150) + 8 x (H-164)	INTERNAL GLAZING GASKET
ACVL032	2 x (H-84)	DV56 FLIPPER GASKET
ACW20024	2	CHEVRON FOR DV14

Type 5i

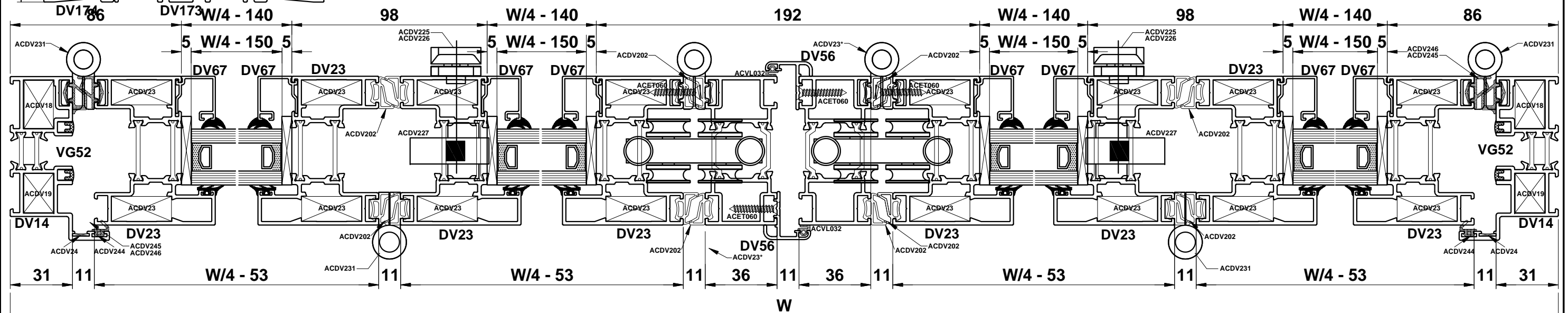


NOTE:
Design Type 5i does not offer external access or an individual traffic door.

IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1000mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.

GLASS DEDUCTIONS

DV171	4 x	W/4 - 150	H - 164
DV173	4 x	W/4 - 150	H - 169



Do Not Scale From This Drawing

Cutting Information

PROFILE CUTTING SCHEDULE

DV14		2		W
DV14		2		H
DV23		10		W/5 - 26
DV23		10		H-84
DV56		1		H-84
DV63 or DV67		10		W/5-113
DV63 or DV67		10		H-171 H-205
DV60		1		H-62
VG52		2		W-62
VG52		4		H-62
VG53		2		W-62
PCX36		1		H-84

Note: PCX15 required for leaf heights over 2285mm.

GLASS SIZES	5 X	W/5 - 123
		H - 181

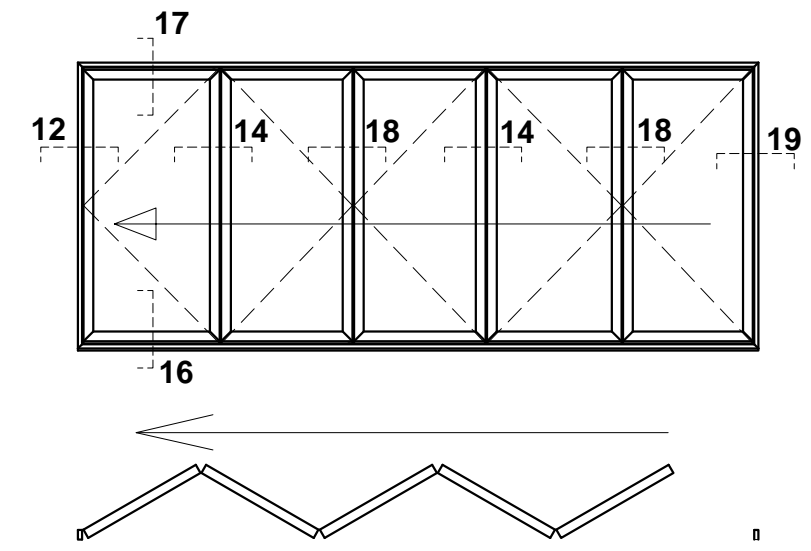
FOR ENHANCED WEATHER PERFORMANCE REPLACE ACDV244 FLIPPER GASKET WITH ACDV268 BUBBLE GASKET

ACCESSORIES

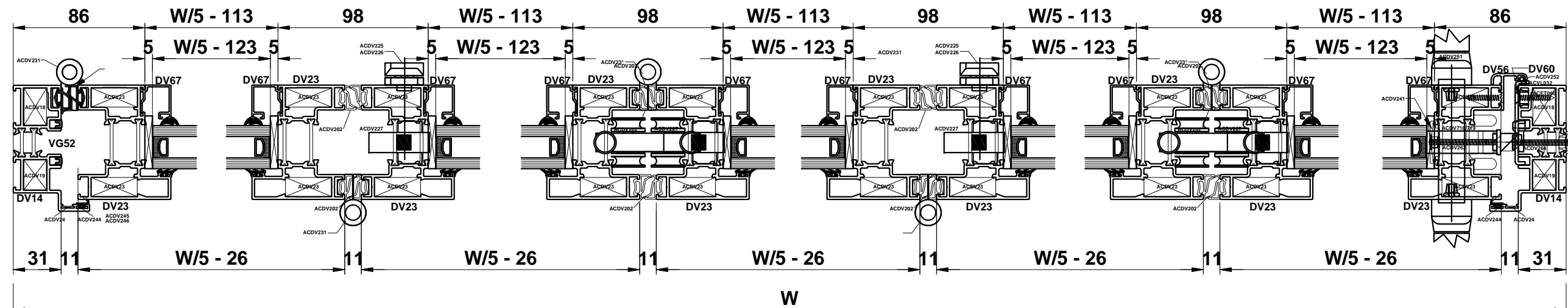
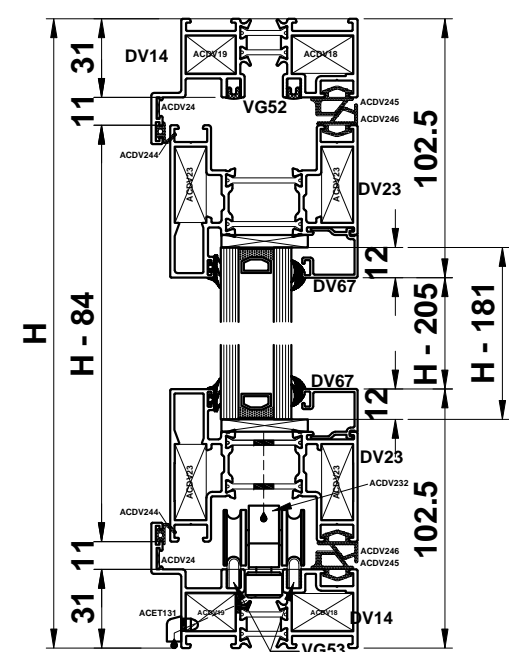
ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	40	CLEAT FOR DV23
ACDV202	16 x (H-62)	SEALING GASKET
ACDV225 or 226	2	SHOOTBOLT HANDLE
ACDV227	2	SHOOTBOLT GEARBOX
ACDV228	2 (PAIR)	SHOOTBOLT ROD
ACDV229	4	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV231	16	INTERMEDIATE HINGE
ACDV232	2	BOTTOM ROLLER HINGE
ACDV233	2	TOP GUIDE HINGE
ACDV241	11	FIXING BLOCK FOR LOCK
ACDV244	2 x (W-90) + 2 x (H-90)	FLIPPER GASKET
ACDV245	2 x (W-62) + 1 x (H-62)	SEALING GASKET
ACDV246	10 x (W/5-26) + 1 x (H-62)	SEALING GASKET
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV252	1	STRIKE PLATE
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	11	SCREW FOR LOCK
ACDV264	11	SCREW FOR KEEPS
ACDV274	2	INTERNAL 'D' HANDLE
ACDV56	1 (PAIR)	END CAP FOR DV56
ACDV718/9	1	MULTI-POINT LOCK
ACET060	45	SCREW FOR DV56 & ACDV252
ACET069	4	SCREW FOR ACDV225/6
ACMX01603 (SL)	2	HALF CYLINDER
ACSG023	11	FIXING BLOCK FOR KEEPS
ACVG31	10 x (W/5-123) + 10 x (H-181)	EXTERNAL GLAZING GASKET
ACVG34	10 x (W/5-123) + 10 x (H-181)	INTERNAL GLAZING GASKET
ACVL032	1 x (H-84)	DV56 FLIPPER GASKET
ACW20024	4	CHEVRON FOR DV14

+ Optional: 1 x ACDV308 Magnetic Catch

Type 6i

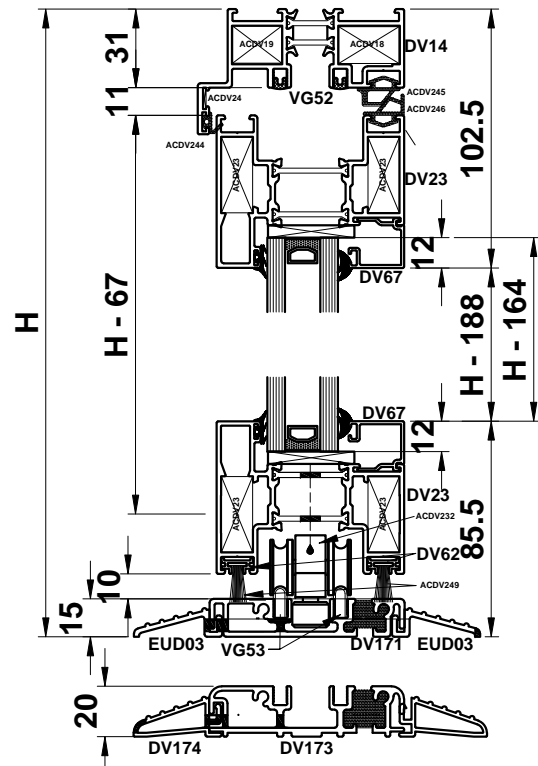


IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1000mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

DV14		1		W
DV14		2		H
DV171		1		W-66
EUD03		1		W-66
EUD03		1		W-99
DV23		10		W/5-26
DV23		10		H-67
DV56		1		H-67
DV62		2		W/5-40
DV62		8		W/5-54
DV63 or DV67		10		W/5-123
DV63 or DV67		10		H-154
VG52		2		W-62
VG52		4		H-46
VG53		2		W-62
PCX36		1		H-67

PROFILE CUTTING SCHEDULE (DV173)

DV173		1		W-66
DV174		1		W-66
DV174		1		W-99
DV23		10		H-72
DV56		1		H-72
DV63 or DV67		10		H-159
PCX36		1		H-72

Note: PCX15 required for leaf heights over 2285mm.

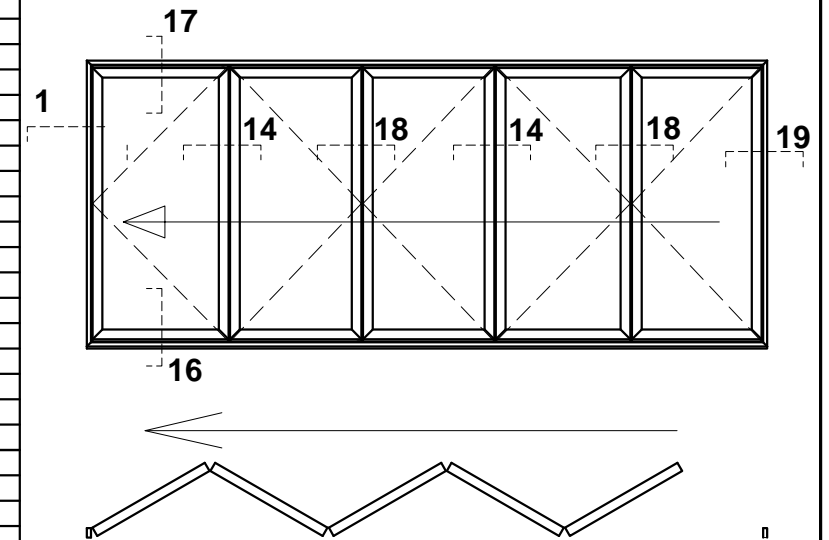
FOR ENHANCED WEATHER PERFORMANCE REPLACE ACDV244 FLIPPER GASKET WITH ACDV268 BUBBLE GASKET

ACCESSORIES

ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	40	CLEAT FOR DV23
ACDV171/173	2	THRESHOLD ENDCAP
ACDV202	16 x (H-46)	SEALING GASKET
ACDV225 or 226	2	SHOOTBOLT HANDLE
ACDV227	2	SHOOTBOLT GEARBOX
ACDV228	2 (PAIR)	SHOOTBOLT ROD
ACDV229	4	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV231	16	INTERMEDIATE HINGE
ACDV232	2	BOTTOM ROLLER HINGE
ACDV233	2	TOP GUIDE HINGE
ACDV241	11	FIXING BLOCK FOR LOCK
ACDV244	1 x (W-90) + 2 x (H-60)	FLIPPER GASKET
ACDV245	1 x (W-62) + 1 x (H-46)	SEALING GASKET
ACDV246	10 x (W/5-26) + 1 x (H-62)	SEALING GASKET
ACDV249	10 x (W/5-26)	WOOLPILE
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV252	1	STRIKE PLATE
ACDV254	10 (PAIRS)	INFILL BLOCK
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	11	SCREW FOR LOCK
ACDV264	11	SCREW FOR KEEPS
ACDV274	2	INTERNAL 'D' HANDLE
ACDV56	1 (PAIR)	END CAP FOR DV56
ACDV718/9	1	MULTI-POINT LOCK
ACDR052	4	SCREWS FOR THRESHOLD
ACET060	45	SCREW FOR DV56 & ACDV252
ACET069	4	SCREW FOR ACDV225/6
ACMX01603 (SL)	2	HALF CYLINDER
ACSG023	11	FIXING BLOCK FOR KEEPS
ACVG31	10 x (W/5-123) + 10 x (H-164)	EXTERNAL GLAZING GASKET
ACVG34	10 x (W/5-123) + 10 x (H-164)	INTERNAL GLAZING GASKET
ACVL032	1 x (H-67)	DV56 FLIPPER GASKET
ACW20024	4	CHEVRON FOR DV14

+ Optional: 1 x ACDV308 Magnetic Catch

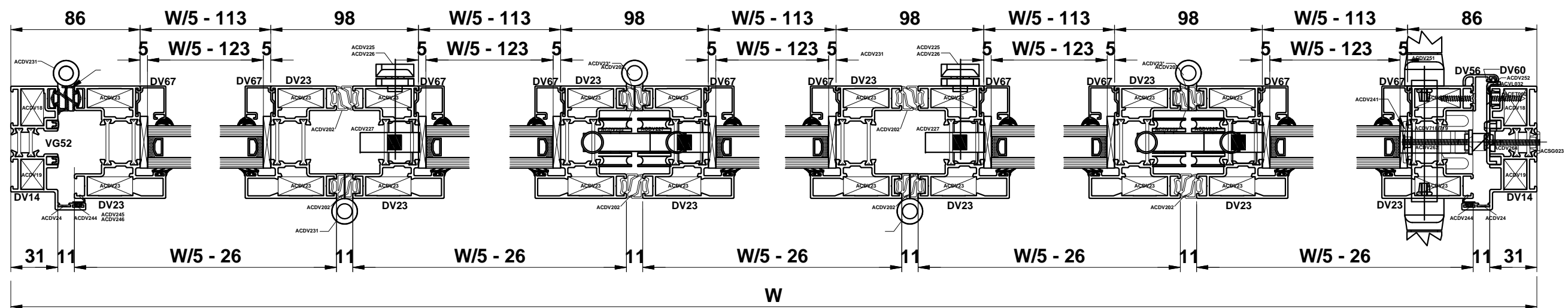
Type 6i



IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1000mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.

GLASS DEDUCTIONS

DV171	5 x	W/5 - 123	H - 164
DV173	5 x	W/5 - 123	H - 169



Do Not Scale From This Drawing

Cutting Information

PROFILE CUTTING SCHEDULE

DV14		2		W
DV14		2		H
DV23		12		W/6 - 25
DV23		12		H-84
DV56		2		H-84
DV68		2		H-84
DV63 or DV67		12		W/6-112
DV63 or DV67		12		H-171
VG52		2		W-62
VG52		4		H-62
VG53		2		W-62
PCX36		2		H-84

Note: PCX15 required for leaf heights over 2285mm.

GLASS SIZES	W/6 - 122
6 X	H - 181

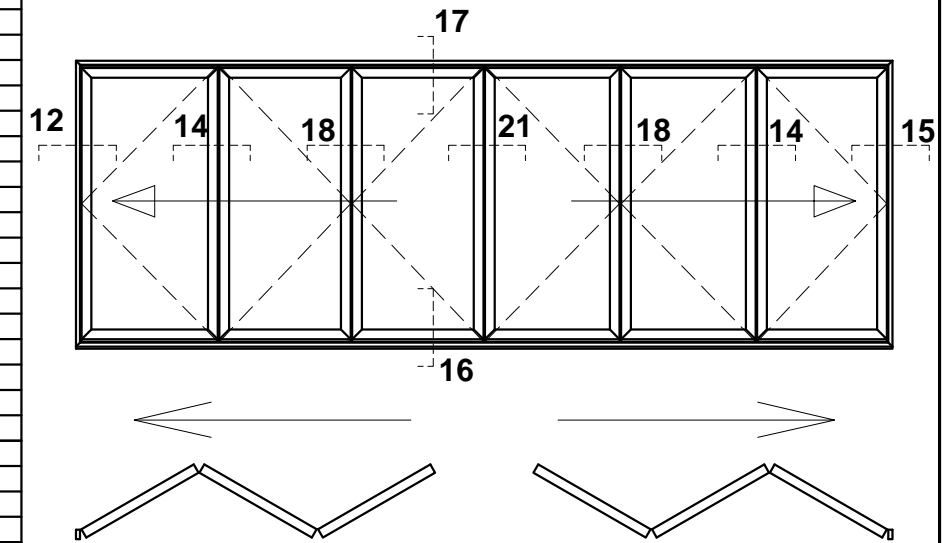
FOR ENHANCED WEATHER PERFORMANCE REPLACE ACDV244 FLIPPER GASKET WITH ACDV268 BUBBLE GASKET

ACCESSORIES

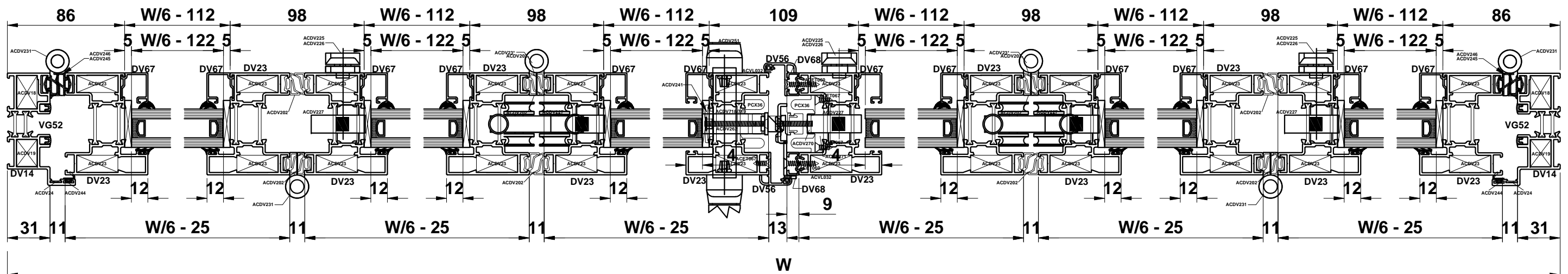
ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	48	CLEAT FOR DV23
ACDV202	16 x (H-62)	SEALING GASKET
ACDV225 or 226	3	SHOOTBOLT HANDLE
ACDV227	3	SHOOTBOLT GEARBOX
ACDV228	3 (PAIRS)	SHOOTBOLT ROD
ACDV229	6	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV231	20	INTERMEDIATE HINGE
ACDV232	2	BOTTOM ROLLER HINGE
ACDV233	2	TOP GUIDE HINGE
ACDV241	11	FIXING BLOCK FOR LOCK
ACDV244	2 x (W-90) + 2 x (H-90)	FLIPPER GASKET
ACDV245	2 x (W-62) + 2 x (H-62)	SEALING GASKET
ACDV246	10 x (W/6-25) + 2 x (H-62)	SEALING GASKET
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV252	1	STRIKE PLATE
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	11	SCREW FOR LOCK
ACDV264	15	SCREW FOR KEEPS
ACDV270	11	FIXING PLATE FOR KEEPS
ACDV271	11	PACKER FOR PCX36
ACDV274	2	INTERNAL 'D' HANDLE
ACDV56	2 (PAIRS)	END CAP FOR DV56
ACDV718/9	1	MULTI-POINT LOCK
ACET060	74	SCREW FOR ACDV252 & DV68
ACET067	33	SCREW FOR DV56 & ACDV271
ACET069	6	SCREW FOR ACDV225/6
ACET131	4	DRAIN HOLE COVER
ACMX01603 (SL)	3	HALF CYLINDER
ACVG31	12 x (W/6-122) + 12 x (H-181)	EXTERNAL GLAZING GASKET
ACVG34	12 x (W/6-122) + 12 x (H-181)	INTERNAL GLAZING GASKET
ACVL032	2 x (H-84)	DV56 FLIPPER GASKET
ACW20024	4	CHEVRON FOR DV14

+ Optional: 2 x ACDV308 Magnetic Catch

Type 7i

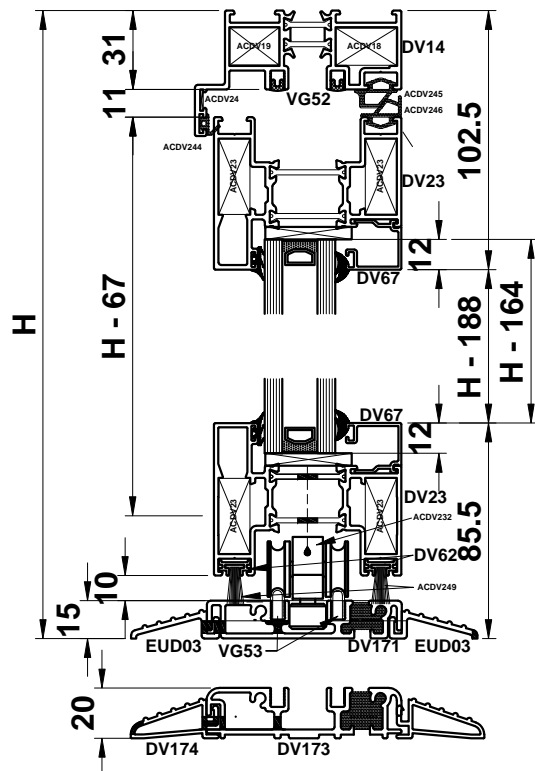


IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1000mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.



Do Not Scale From This Drawing

Cutting Information



FOR ENHANCED WEATHER PERFORMANCE REPLACE ACDV244 FLIPPER GASKET WITH ACDV268 BUBBLE GASKET

PROFILE CUTTING SCHEDULE

DV14		1		W	
DV14		2		H	
DV171		1		W-66	
EUD03		1		W-66	
EUD03		1		W-99	
DV23		12		W/6-25	
DV23		12		H-67	
DV56		2		H-67	
DV62		2		W/6-39	
DV62		8		W/6-53	
DV63 or DV67		12		W/6-112	
DV63 or DV67		12		H-154	H-188
DV68		2		H-67	
VG52		2		W-62	
VG52		4		H-46	
VG53		2		W-62	
PCX36		2		H-67	

PROFILE CUTTING SCHEDULE (DV173)

DV173		1		W-66	
DV174		1		W-66	
DV174		1		W-99	
DV23		12		H-72	
DV56		2		H-72	
DV68		2		H-72	
DV63 or DV67		12		H-159	H-193
PCX36		2		H-72	

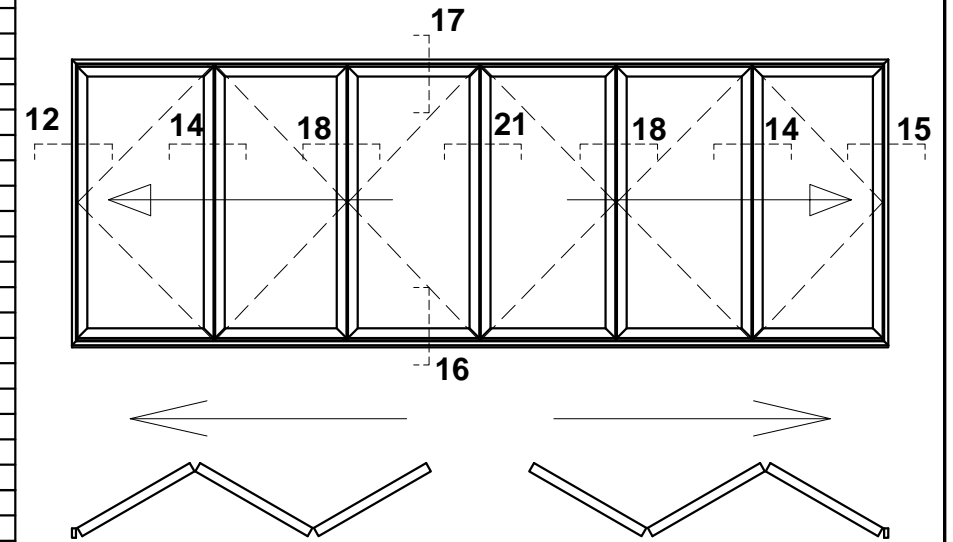
Note: PCX15 required for leaf heights over 2285mm.

ACCESSORIES

ACDV18	2	CLEAT FOR DV14
ACDV19	2	CLEAT FOR DV14
ACDV23	48	CLEAT FOR DV23
ACDV171/173	2	THRESHOLD ENDCAP
ACDV202	16 x (H-62)	SEALING GASKET
ACDV225 or 226	3	SHOOTBOLT HANDLE
ACDV227	3	SHOOTBOLT GEARBOX
ACDV228	3 (PAIRS)	SHOOTBOLT ROD
ACDV229	6	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV231	20	INTERMEDIATE HINGE
ACDV232	2	BOTTOM ROLLER HINGE
ACDV233	2	TOP GUIDE HINGE
ACDV241	11	FIXING BLOCK FOR LOCK
ACDV244	1 x (W-90) + 2 x (H-65)	FLIPPER GASKET
ACDV245	1 x (W-62) + 2 x (H-46)	SEALING GASKET
ACDV246	6 x (W/6-25) + 2 x (H-62)	SEALING GASKET
ACDV249	12 x (W/6-25)	WOOLPILE
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV252	1	STRIKE PLATE
ACDV254	12 (PAIRS)	INFILL BLOCKS
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	11	SCREW FOR LOCK
ACDV264	15	SCREW FOR KEEPS
ACDV270	11	FIXING PLATE FOR KEEPS
ACDV271	11	PACKER FOR PCX36
ACDV274	2	INTERNAL 'D' HANDLE
ACDV56	2 (PAIRS)	END CAP FOR DV56
ACDV718/9	1	MULTI-POINT LOCK
ACDR052	4	SCREWS FOR THRESHOLD
ACET060	74	SCREW FOR ACDV252 & DV68
ACET067	33	SCREW FOR DV56 & ACDV271
ACET069	6	SCREW FOR ACDV225/6
ACMX01603 (SL)	3	HALF CYLINDER
ACVG31	12 x (W/6-122) + 122 x (H-164)	EXTERNAL GLAZING GASKET
ACVG34	12 x (W/6-122) + 122 x (H-164)	INTERNAL GLAZING GASKET
ACVL032	2 x (H-84)	DV56 FLIPPER GASKET
ACW20024	2	CHEVRON FOR DV14

+ Optional: 2 x ACDV308 Magnetic Catch

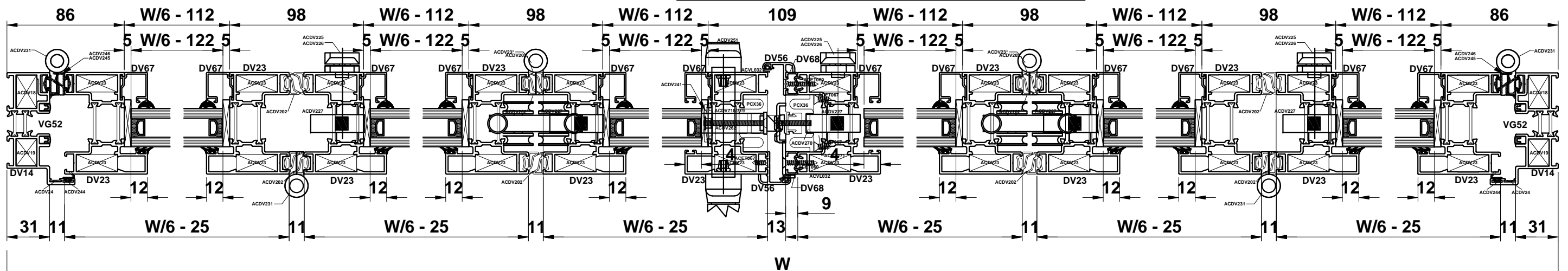
Type 7i



IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1000mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.

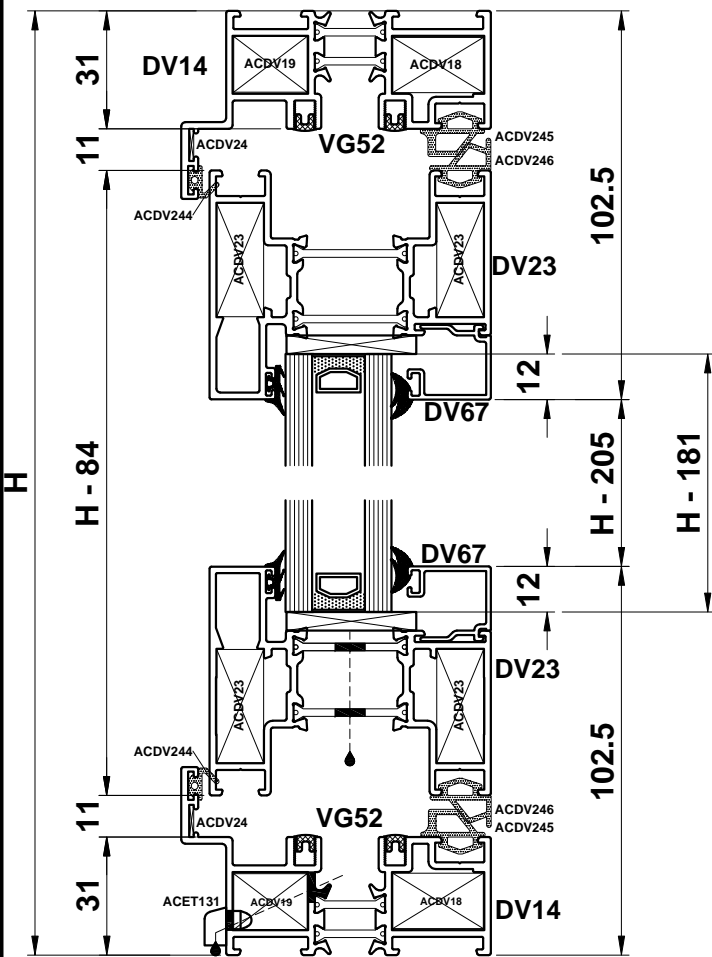
GLASS DEDUCTIONS

DV171	6 x	W/6 - 122	H - 164
DV173	6 x	W/6 - 122	H - 169



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

DV14		2		W
DV14		2		H
DV23		2		W-84
DV23		2		H-84
DV56		1		H-84
DV63 or DV67		2		W-172
DV63 or DV67		2		H-171
DV60		1		H-62
VG52		4		W-62
VG52		4		H-62
PCX36		1		H-84

Note: PCX15 required for leaf heights over 2285mm.

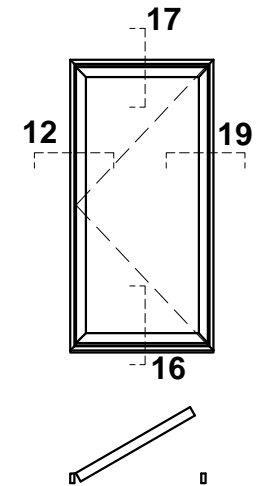
GLASS SIZES	1 X	W - 181
		H - 181

FOR ENHANCED WEATHER PERFORMANCE REPLACE ACDV244 FLIPPER GASKET WITH ACDV268 BUBBLE GASKET

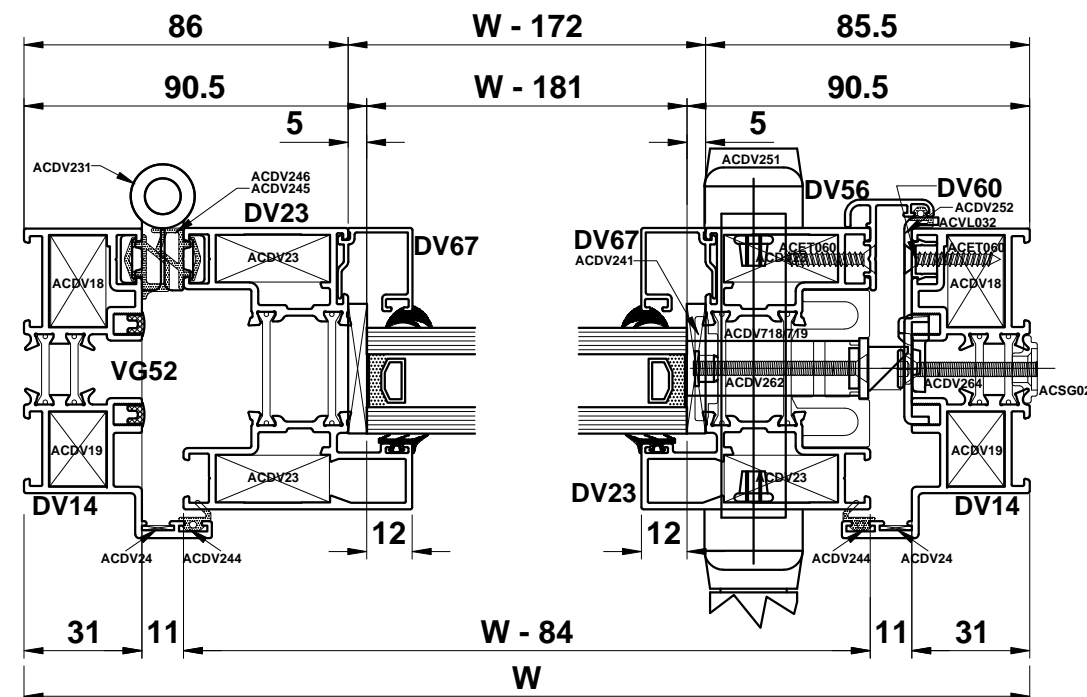
ACCESSORIES

ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	8	CLEAT FOR DV23
ACDV231	4	INTERMEDIATE HINGE
ACDV241	11	FIXING BLOCK FOR LOCK
ACDV244	2 x (W-90) + 2 x (H-90)	FLIPPER GASKET
ACDV245	2 x (W-62) + 1 x (H-62)	SEALING GASKET
ACDV246	2 x (W-84) + 1 x (H-62)	SEALING GASKET
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV252	1	STRIKE PLATE
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	11	SCREW FOR LOCK
ACDV264	11	SCREW FOR KEEPS
ACDV56	1 (PAIR)	END CAP FOR DV56
ACDV718/9	1	MULTI-POINT LOCK
ACET060	29	SCREW FOR DV56 & ACDV252
ACET131	2	DRAIN HOLE COVER
ACSG023	11	FIXING BLOCK FOR KEEPS
ACVG31	2 x (W-181) + 2 x (H-181)	EXTERNAL GLAZING GASKET
ACVG34	2 x (W-181) + 2 x (H-181)	INTERNAL GLAZING GASKET
ACVL032	1 x (H-84)	DV56 FLIPPER GASKET
ACW20024	4	CHEVRON FOR DV14

Single Door

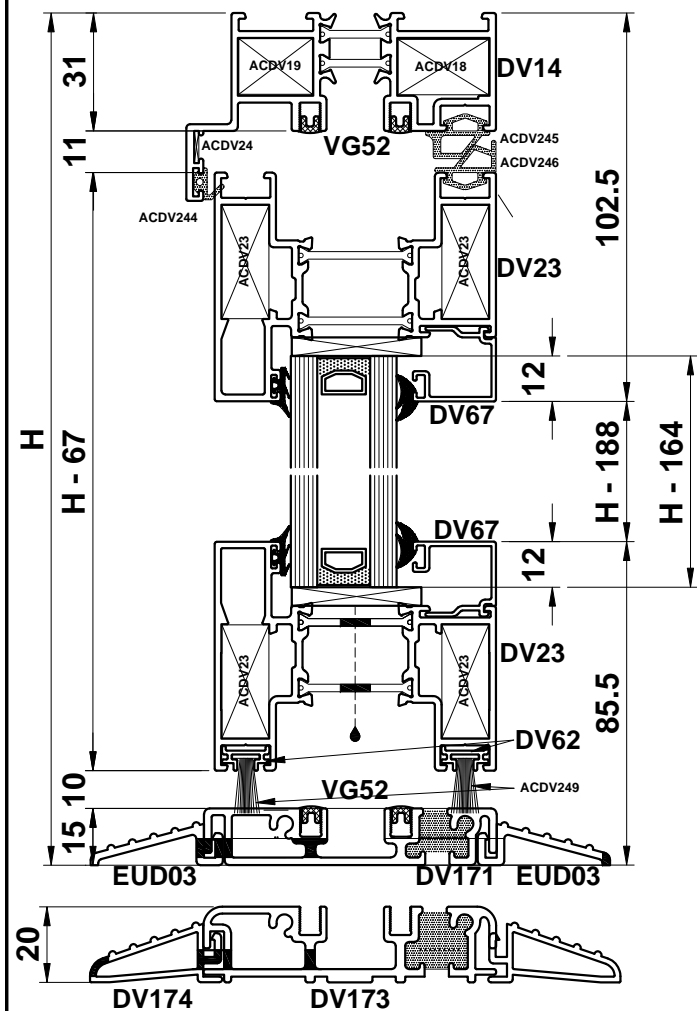


IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1000mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

DV14		1	W	
DV14		2	H	
DV171		1	W-66	
EUD03		1	W-66	
EUD03		1	W-99	
DV23		2	W-84	
DV23		2	H-67	
DV56		1	H-67	
DV62		2	W-87	
DV63 or DV67		2	W-172	
DV63 or DV67		2	H-154	H-188
VG52		4	W-62	
VG52		4	H-46	
PCX36		1	H-67	

PROFILE CUTTING SCHEDULE (DV173)

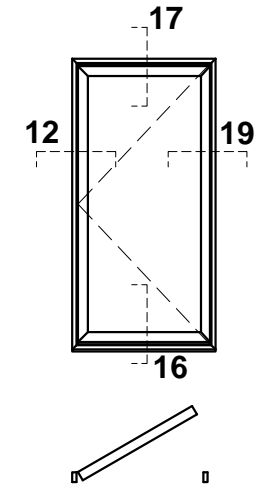
DV173		1	W-66	
DV174		1	W-66	
DV174		1	W-99	
DV23		2	H-72	
DV56		1	H-72	
DV63 or DV67		2	H-159	H-193
PCX36		1	H-72	

Note: PCX15 required for leaf heights over 2285mm.

ACCESSORIES

ACDV18	2	CLEAT FOR DV14
ACDV19	2	CLEAT FOR DV14
ACDV23	8	CLEAT FOR DV23
ACDV171/173	2	THRESHOLD ENDCAP
ACDV231	4	INTERMEDIATE HINGE
ACDV241	11	FIXING BLOCK FOR LOCK
ACDV244	2 x (W-90) + 2 x (H-65)	FLIPPER GASKET
ACDV245	2 x (W-62) + 1 x (H-46)	SEALING GASKET
ACDV246	2 x (W-84) + 1 x (H-62)	SEALING GASKET
ACDV249	2 x (W-84)	WOOLPILE
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV252	1	STRIKE PLATE
ACDV254	1 (PAIR)	INFILL BLOCK
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	11	SCREW FOR LOCK
ACDV264	11	SCREW FOR KEEPS
ACDV56	1 (PAIR)	END CAP FOR DV56
ACDV718/9	1	MULTI-POINT LOCK
ACDR052	4	SCREWS FOR THRESHOLD
ACET060	13	SCREW FOR DV56 & ACDV252
ACSG023	11	FIXING BLOCK FOR KEEPS
ACVG31	2 x (W-181) + 2 x (H-164)	EXTERNAL GLAZING GASKET
ACVG34	2 x (W-181) + 2 x (H-164)	INTERNAL GLAZING GASKET
ACVL032	1 x (H-84)	DV56 FLIPPER GASKET
ACW20024	2	CHEVRON FOR DV14

Single Door



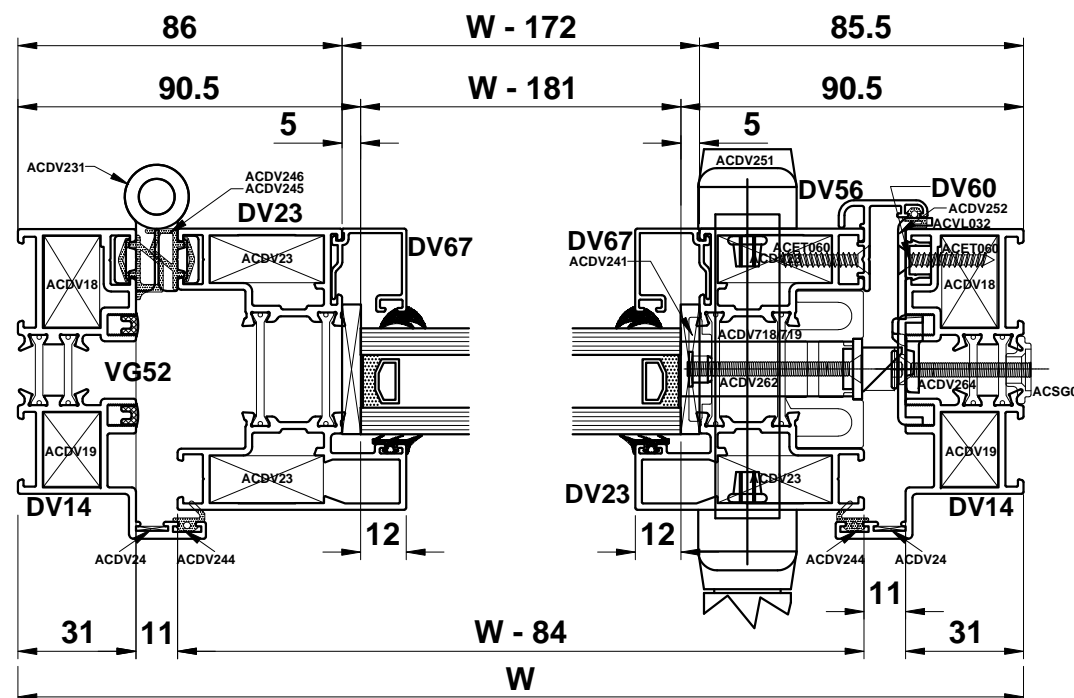
IMPORTANT NOTE:

Min. Sash Width 700mm / Max. Sash Width 1000mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.

GLASS DEDUCTIONS

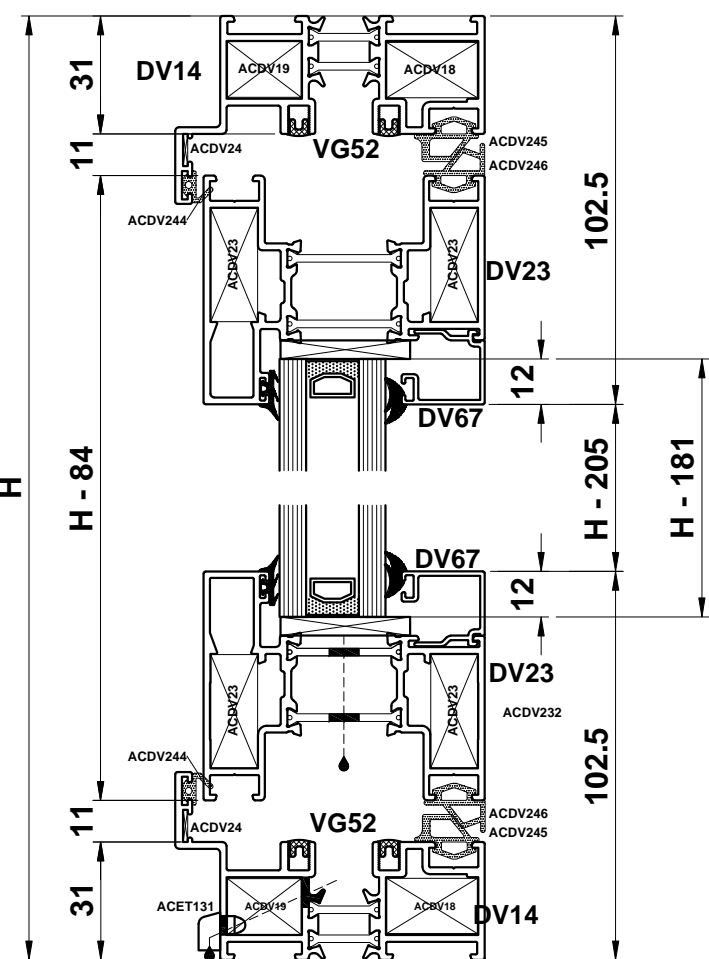
DV171	1 x	W - 181	H - 164
DV173	1 x	W - 181	H - 169

FOR ENHANCED WEATHER PERFORMANCE REPLACE ACDV244 FLIPPER GASKET WITH ACDV268 BUBBLE GASKET



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

DV14		2		W
DV14		2		H
DV23		4		W/2 - 53
DV23		4		H-84
DV56		2		H-84
DV68		2		H-84
DV63 or DV67		4		W/2-140.5
DV63 or DV67		4		H-171 H-205
VG52		4		W-62
VG52		4		H-62
PCX36		2		H-84

Note: PCX15 required for leaf heights over 2285mm.

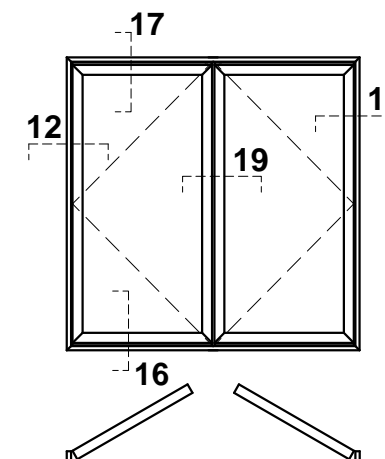
GLASS SIZES	2 X	W/2 - 150.5
		H - 181

FOR ENHANCED WEATHER PERFORMANCE REPLACE ACDV244 FLIPPER GASKET WITH ACDV268 BUBBLE GASKET

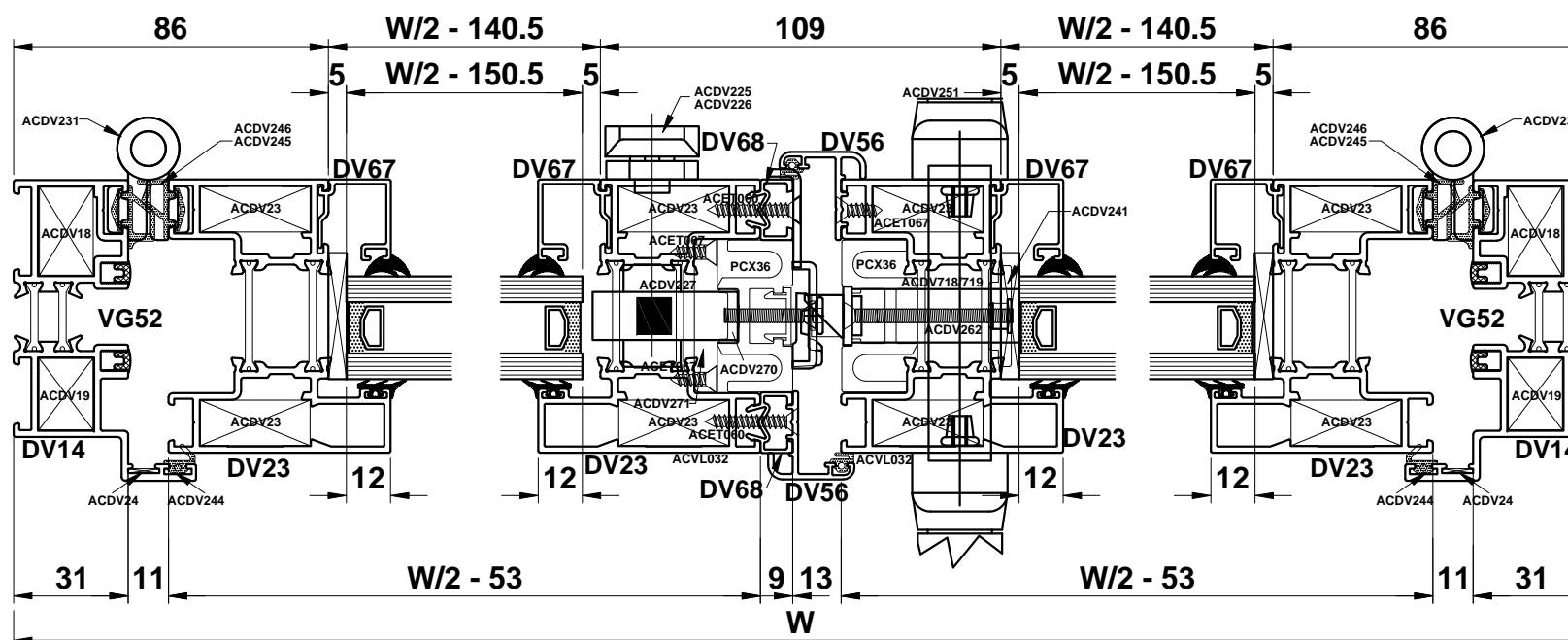
ACCESSORIES

ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	16	CLEAT FOR DV23
ACDV225 or 226	1	SHOOTBOLT HANDLE
ACDV227	1	SHOOTBOLT GEARBOX
ACDV228	1 (PAIR)	SHOOTBOLT ROD
ACDV229	2	SHOOTBOLT GUIDE
ACDV231	8	INTERMEDIATE HINGE
ACDV241	11	FIXING BLOCK FOR LOCK
ACDV244	2 x (W-90) + 2 x (H-90)	FLIPPER GASKET
ACDV245	2 x (W-62) + 2 x (H-62)	SEALING GASKET
ACDV246	4 x (W/2-53) + 2 x (H-62)	SEALING GASKET
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV252	1	STRIKE PLATE
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	11	SCREW FOR LOCK
ACDV264	15	SCREW FOR KEEPS
ACDV270	9	FIXING PLATE FOR KEEPS
ACDV271	11	PACKER FOR PCX36
ACDV56	2 (PAIRS)	END CAP FOR DV56
ACDV718/9	1	MULTI-POINT LOCK
ACET060	58	SCREW FOR ACDV252 & DV68
ACET067	33	SCREW FOR DV56 & ACDV271
ACET069	2	SCREW FOR ACDV225/6
ACET131	2	DRAIN HOLE COVER
ACMX01603 (SL)	1	HALF CYLINDER
ACVG31	2 x (W/2-141) + 2 x (H-181)	EXTERNAL GLAZING GASKET
ACVG34	2 x (W/2-141) + 2 x (H-181)	INTERNAL GLAZING GASKET
ACVL032	2 x (H-84)	DV56 FLIPPER GASKET
ACW20024	4	CHEVRON FOR DV14

Double Door

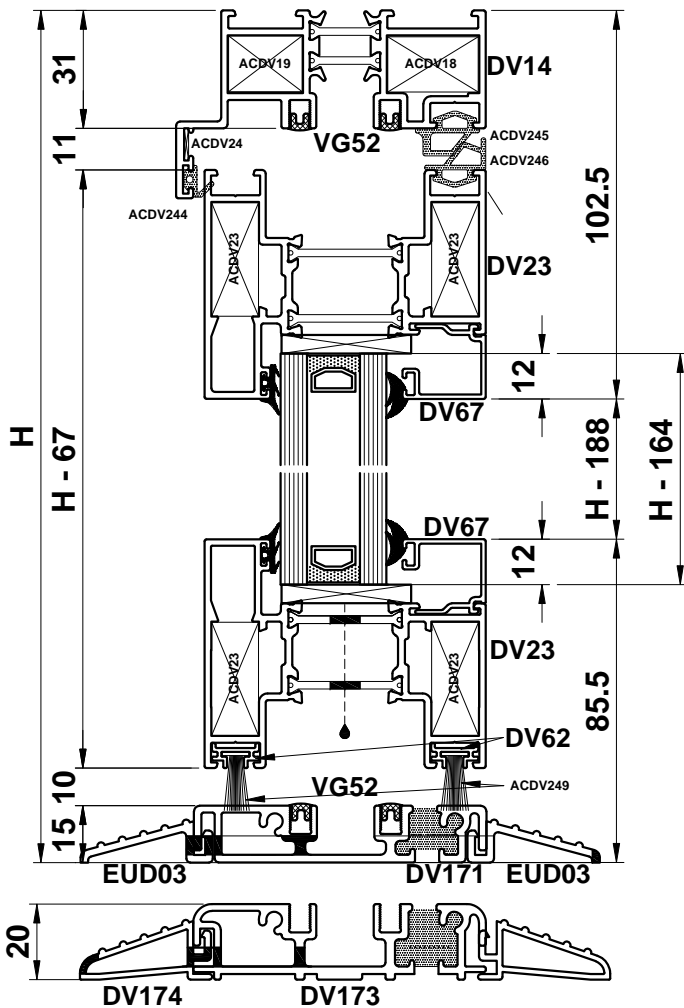


IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1000mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

DV14		1		W
DV14		2		H
DV171		1		W-66
EUD03		1		W-66
EUD03		1		W-99
DV23		4		W/2-53
DV23		4		H-67
DV56		2		H-67
DV62		4		W/2-67
DV63 or DV67		4		W/2-140.5
DV63 or DV67		4		H-154
DV68		2		H-67
VG52		4		W-62
VG52		4		H-46
PCX36		2		H-67

PROFILE CUTTING SCHEDULE (DV173)

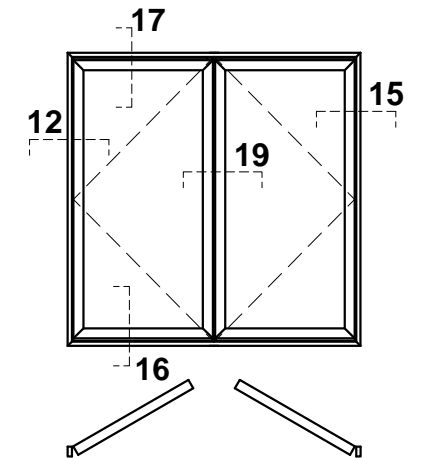
DV173		1		W-66
DV174		1		W-66
DV174		1		W-99
DV23		4		H-72
DV56		2		H-72
DV68		2		H-72
DV63 or DV67		8		H-159
PCX36		2		H-72

Note: PCX15 required for leaf heights over 2285mm.

ACCESSORIES

ACDV18	2	CLEAT FOR DV14
ACDV19	2	CLEAT FOR DV14
ACDV23	16	CLEAT FOR DV23
ACDV171/173	2	THRESHOLD ENDCAP
ACDV225 or 226	1	SHOOTBOLT HANDLE
ACDV227	1	SHOOTBOLT GEARBOX
ACDV228	1 (PAIR)	SHOOTBOLT ROD
ACDV229	2	SHOOTBOLT GUIDE
ACDV231	8	INTERMEDIATE HINGE
ACDV241	11	FIXING BLOCK FOR LOCK
ACDV244	1 x (W-90) + 2 x (H-65)	FLIPPER GASKET
ACDV245	1 x (W-62) + 2 x (H-46)	SEALING GASKET
ACDV246	2 x (W/2-53) + 2 x (H-62)	SEALING GASKET
ACDV249	4 x (W/2-53)	WOOLPILE
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV252	1	STRIKE PLATE
ACDV254	3 (PAIRS)	INFILL BLOCK
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	11	SCREW FOR LOCK
ACDV264	15	SCREW FOR KEEPS
ACDV270	9	FIXING PLATE FOR KEEPS
ACDV271	11	PACKER FOR PCX36
ACDV56	2 (PAIRS)	END CAP FOR DV56
ACDV718/9	1	MULTI-POINT LOCK
ACDR052	4	SCREWS FOR THRESHOLD
ACET060	58	SCREW FOR ACDV252 & DV68
ACET067	33	SCREW FOR DV56 & ACDV271
ACET069	2	SCREW FOR ACDV225/6
ACMX01603 (SL)	1	HALF CYLINDER
ACVG31	2 x (W/2-141) + 2 x (H-181)	EXTERNAL GLAZING GASKET
ACVG34	2 x (W/2-141) + 2 x (H-181)	INTERNAL GLAZING GASKET
ACVL032	2 x (H-84)	DV56 FLIPPER GASKET
ACW20024	2	CHEVRON FOR DV14

Double Door

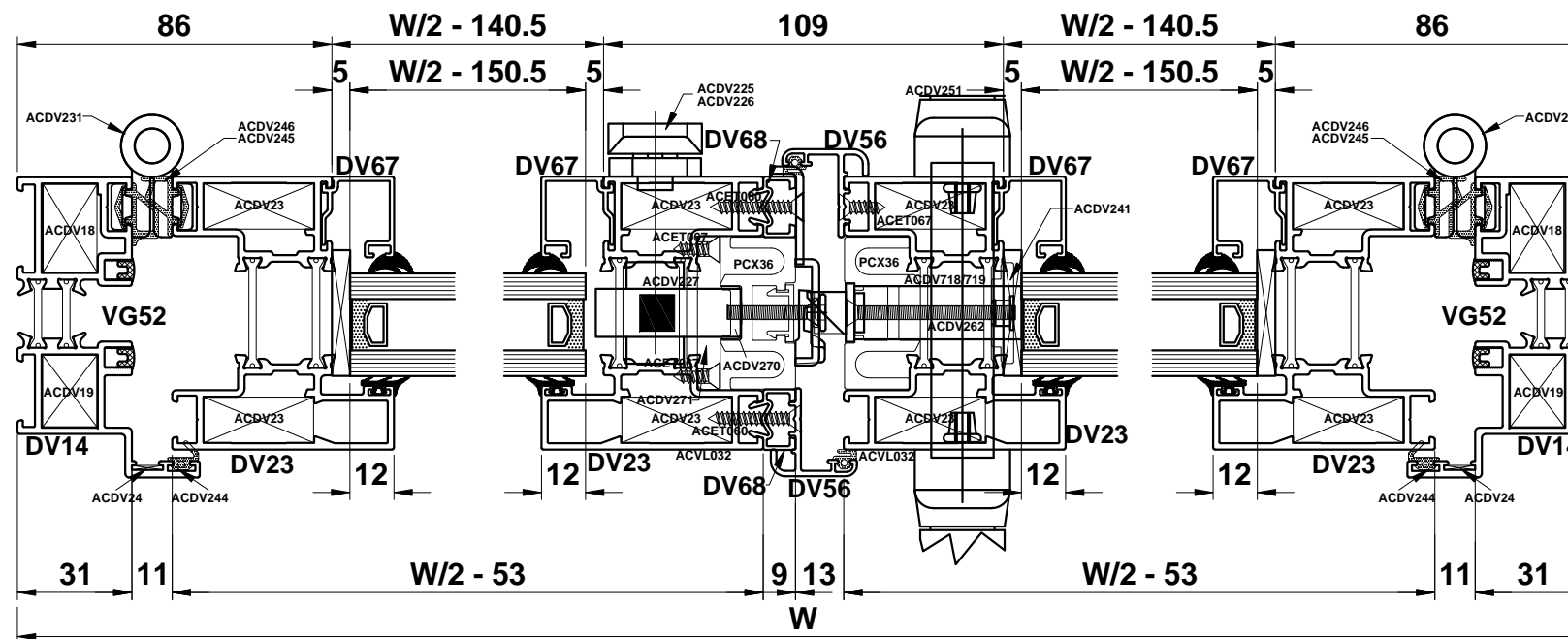


IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1000mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.

GLASS DEDUCTIONS

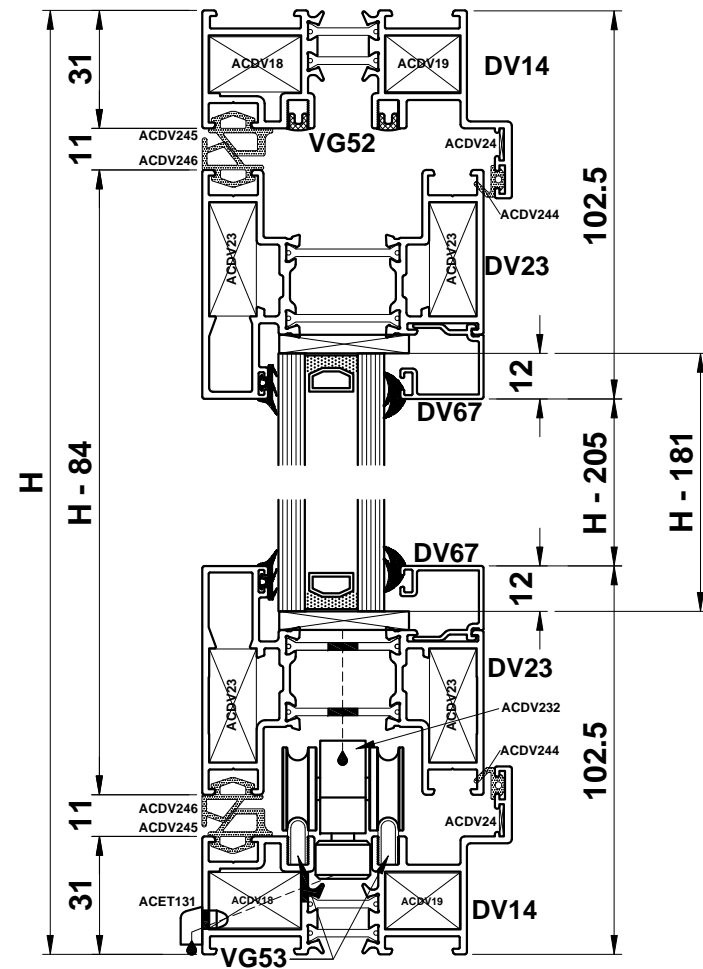
DV171	2 x	W/2 - 140.5	H - 164
DV173	2 x	W/2 - 140.5	H - 169

FOR ENHANCED WEATHER PERFORMANCE REPLACE ACDV244 FLIPPER GASKET WITH ACDV268 BUBBLE GASKET



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

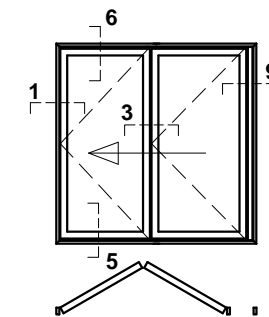
DV14		2		W
DV14		2		H
DV23		8		W/2 - 71
DV23		8		H-84
DV32		1		H-95.5
DV56		1		H-84
DV60		1		H-46
DV63 or DV67		8		W/2-158.5
DV63 or DV67		8		H-171 H-205
VG52		2		W-62
VG52		4		H-62
VG53		2		W-62

GLASS SIZES	
2 X	W/2 - 168.5
	H - 181

ACCESSORIES

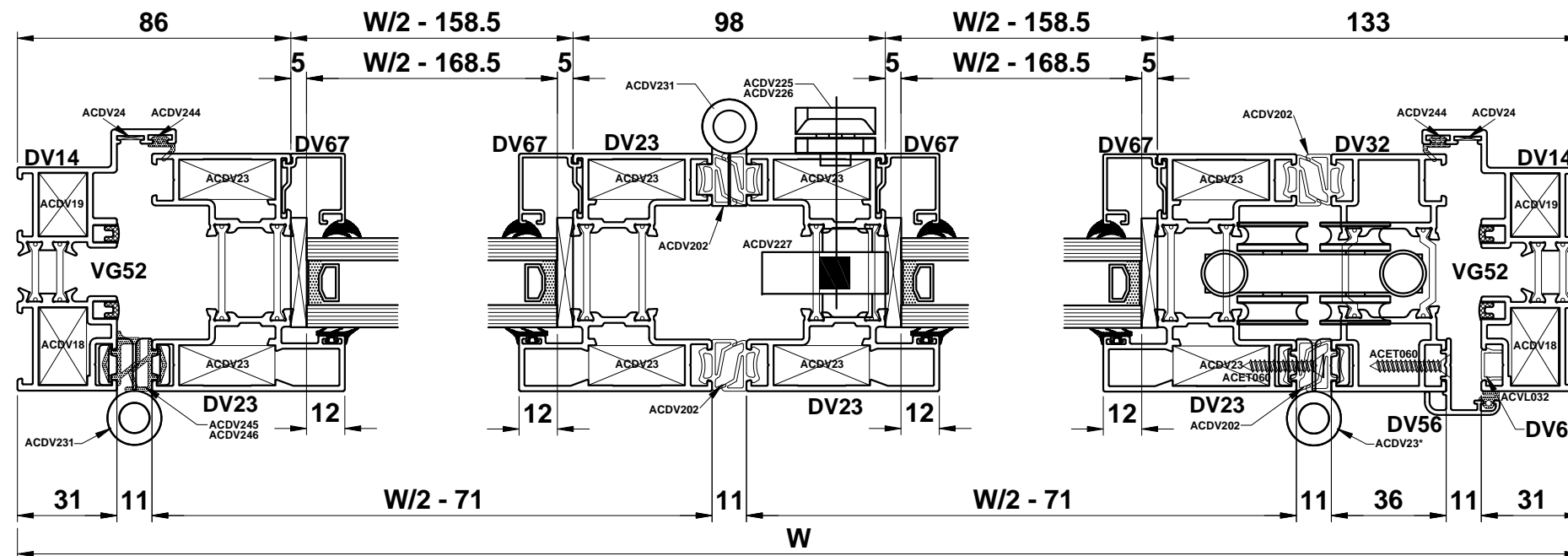
ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	16	CLEAT FOR DV23
ACDV202	8 x (H-62)	FLIPPER GASKET
ACDV225 or 226	1	SHOOTBOLT HANDLE
ACDV227	1	SHOOTBOLT GEARBOX
ACDV228	1 (PAIR)	SHOOTBOLT ROD
ACDV229	2	SHOOTBOLT GUIDE
ACDV231	10	INTERMEDIATE HINGE
ACDV232	1	BOTTOM ROLLER HINGE
ACDV233	1	TOP GUIDE HINGE
ACDV241	11	FIXING BLOCK FOR LOCK
ACDV242	1	END CAP FOR BOTTOM OF DV32
ACDV244	2 x (W-90) + 2 x (H-90)	FLIPPER GASKET
ACDV245	2 x (W-62) + 1 x (H-62)	SEALING GASKET
ACDV246	4 x (W/2-71) + 1 x (H-62)	SEALING GASKET
ACDV255	1	END CAP FOR TOP OF DV32
ACDV274	1	INTERNAL 'D' HANDLE
ACDV56	1 (PAIR)	END CAP FOR DV56
ACET060	15	SCREW FOR DV56 & HINGES
ACET069	2	SCREW FOR ACDV225/6
ACET131	2	DRAIN HOLE COVER
ACMX01603 (SL)	1	HALF CYLINDER
ACVG31	2 x (W/2-168) + 2 x (H-181)	EXTERNAL GLAZING GASKET
ACVG34	2 x (W/2-168) + 2 x (H-181)	INTERNAL GLAZING GASKET
ACVL032	1 x (H-84)	DV56 FLIPPER GASKET
ACW20024	4	CHEVRON FOR DV14

Double Slide Door



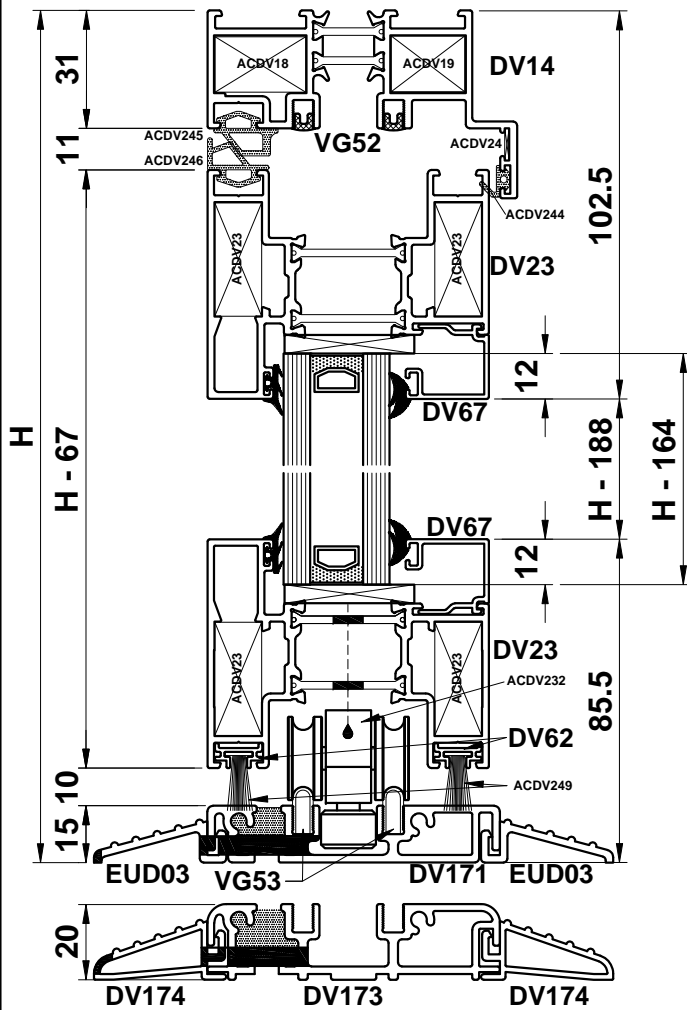
NOTE:
This design does not offer external access or an individual traffic door.

IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1000mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

DV14		1		W
DV14		2		H
DV171		1		W-66
EUD03		1		W-66
EUD03		1		W-99
DV23		8		W/2-71
DV23		8		H-67
DV32		1		H-78.5
DV56		1		H-67
DV62		1		W/2-85
DV62		3		W/2-99
DV63 or DV67		8		W/2-158.5
DV63 or DV67		8		H-154
DV60		1		H-62
VG52		2		W-62
VG52		4		H-46
VG53		2		W-62

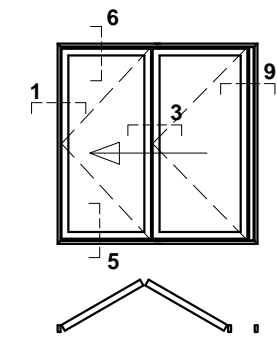
PROFILE CUTTING SCHEDULE (DV173)

DV173		1		W-66
DV174		1		W-66
DV174		1		W-99
DV23		8		H-72
DV32		1		H-83.5
DV56		2		H-72
DV63 or DV67		8		H-159
				H-193

ACCESSORIES

ACDV18	2	CLEAT FOR DV14
ACDV19	2	CLEAT FOR DV14
ACDV23	16	CLEAT FOR DV23
ACDV171/173	2	THRESHOLD ENDCAP
ACDV225 or 226	1	SHOOTBOLT HANDLE
ACDV227	1	SHOOTBOLT GEARBOX
ACDV228	1 (PAIR)	SHOOTBOLT ROD
ACDV229	2	SHOOTBOLT GUIDE
ACDV231	10	INTERMEDIATE HINGE
ACDV232	1	BOTTOM ROLLER HINGE
ACDV233	1	TOP GUIDE HINGE
ACDV244	2 x (W-90) + 2 x (H-65)	FLIPPER GASKET
ACDV245	2 x (W-62) + 1 x (H-46)	SEALING GASKET
ACDV246	2 x (W/2-53) + 1 x (H-62)	SEALING GASKET
ACDV249	4 x (W/2-53)	WOOLPILE
ACDV254	5 (PAIRS)	INFILL BLOCK
ACDV274	1	INTERNAL 'D' HANDLE
ACDV56	1 (PAIR)	END CAP FOR DV56
ACDR052	4	SCREWS FOR THRESHOLD
ACET060	13	SCREW FOR DV56 & HINGES
ACET069	2	SCREW FOR ACDV225/6
ACMX01603 (SL)	1	HALF CYLINDER
ACVG31	2 x (W/2-168) + 2 x (H-188)	EXTERNAL GLAZING GASKET
ACVG34	2 x (W/2-168) + 2 x (H-188)	INTERNAL GLAZING GASKET
ACVL032	1 x (H-84)	DV56 FLIPPER GASKET
ACW20024	2	CHEVRON FOR DV14

Double Slide Door



NOTE:

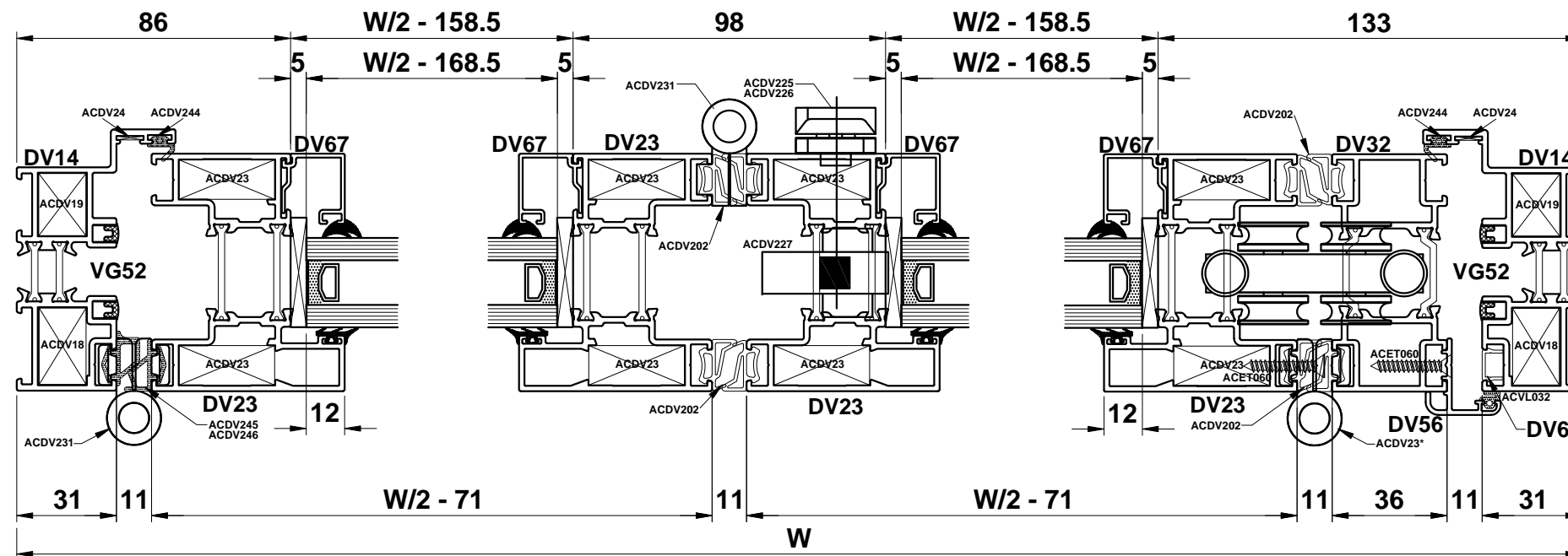
This design does not offer external access or an individual traffic door.

IMPORTANT NOTE:

Min. Sash Width 700mm / Max. Sash Width 1000mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.

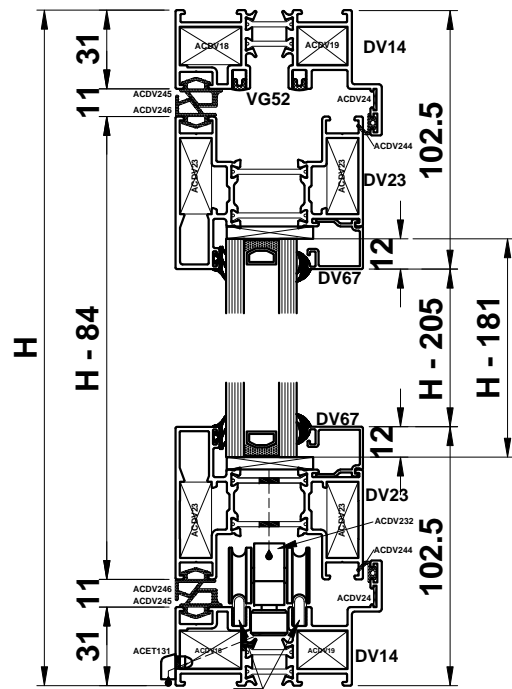
GLASS DEDUCTIONS

DV171	2 x	W/2 - 168.5	H - 164
DV173	2 x	W/2 - 168.5	H - 169



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

DV14		2	W
DV14		2	H
DV23		10	W/5 - 26
DV23		10	H-84
DV32		1	H-95.5
DV56		2	H-84
DV63 or DV67		10	W/5-113
DV63 or DV67		10	H-171 H-205
VG52		2	W-62
VG52		4	H-62
VG53		2	W-62
PCX36		1	H-84

Note: PCX15 required for leaf heights over 2285mm.

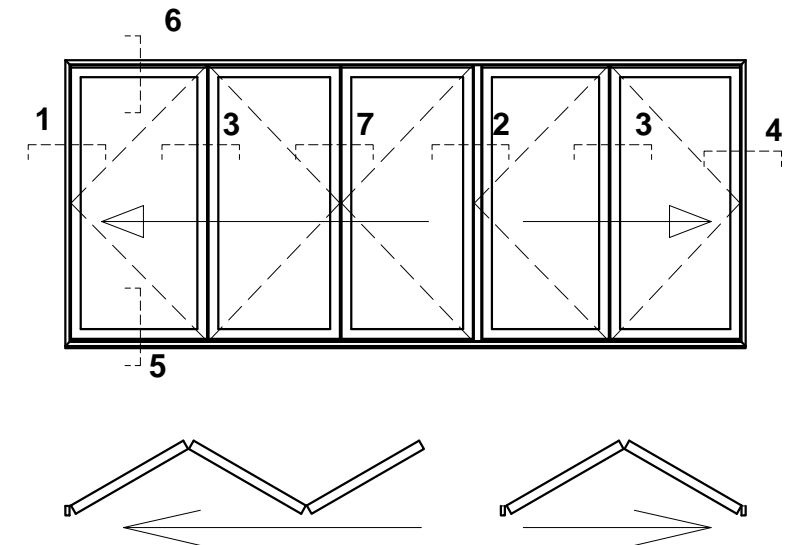
GLASS SIZES	5 X	W/5 - 132
		H - 181

ACCESSORIES

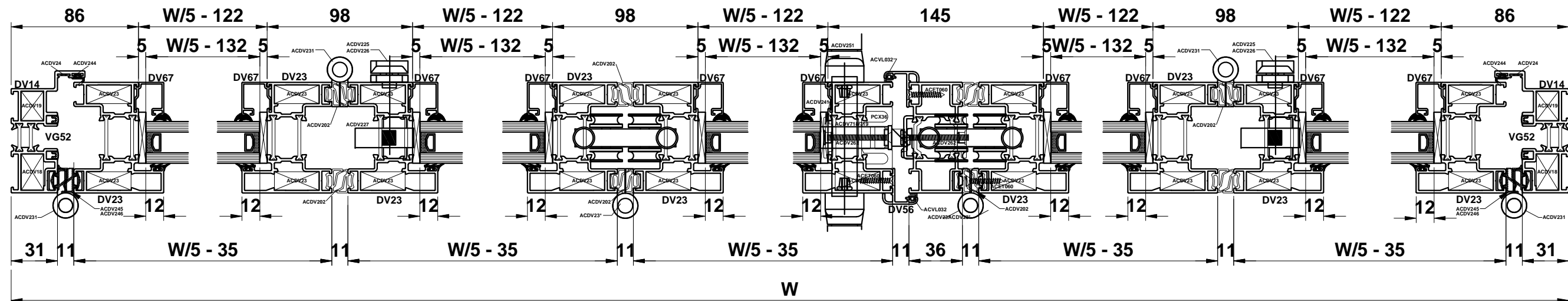
ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	40	CLEAT FOR DV23
ACDV202	16 x (H-62)	SEALING GASKET
ACDV225 or 226	2	SHOOTBOLT HANDLE
ACDV227	2	SHOOTBOLT GEARBOX
ACDV228	2 (PAIRS)	SHOOTBOLT ROD
ACDV229	4	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV231	20	INTERMEDIATE HINGE
ACDV232	2	BOTTOM ROLLER HINGE
ACDV233	2	TOP GUIDE HINGE
ACDV241	22	FIXING BLOCK FOR LOCK
ACDV244	2 x (W-90) + 2 x (H-90)	FLIPPER GASKET
ACDV245	2 x (W-62) + 2 x (H-62)	SEALING GASKET
ACDV246	10 x (W/5-35) + 1 x (H-62)	SEALING GASKET
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	22	SCREW FOR LOCK & KEEPS
ACDV274	2	INTERNAL 'D' HANDLE
ACDV56	2 (PAIRS)	END CAP FOR DV56
ACDV718/9	1	MULTI-POINT LOCK
ACET060	26	SCREW FOR DV56 & HINGES
ACET069	4	SCREW FOR ACDV225/6
ACET131	2	DRAIN HOLE COVER
ACMX01603 (SL)	2	HALF CYLINDER
ACVG31	10 x (W/5-123) + 10 x (H-181)	EXTERNAL GLAZING GASKET
ACVG34	10 x (W/5-123) + 10 x (H-181)	INTERNAL GLAZING GASKET
ACVL032	2 x (H-84)	DV56 FLIPPER GASKET
ACW20024	4	CHEVRON FOR DV14

+ Optional: 1 x ACDV308 Magnetic Catch

3/2 Door

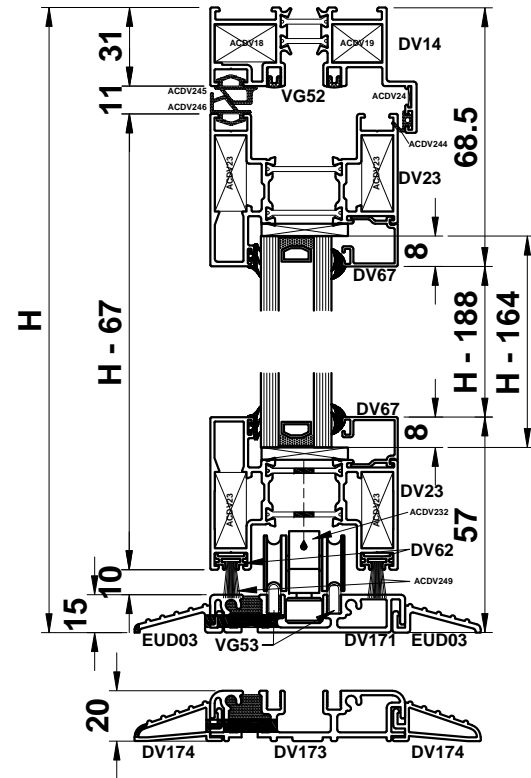


IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1000mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.



Do Not Scale From This Drawing

Cutting Information



PROFILE CUTTING SCHEDULE

DV14		1		W
DV14		2		H
DV171		1		W-66
EUD03		1		W-66
EUD03		1		W-99
DV23		10		W/5-26
DV23		10		H-67
DV32		1		H-78.5
DV56		1		H-67
DV62		2		W/5-40
DV62		8		W/5-54
DV63 or DV67		10		W/5-123
DV63 or DV67		10		H-154
				H-188
VG52		2		H-62
VG52		4		H-46
VG53		2		W-62
PCX36		1		H-67

PROFILE CUTTING SCHEDULE (DV173)

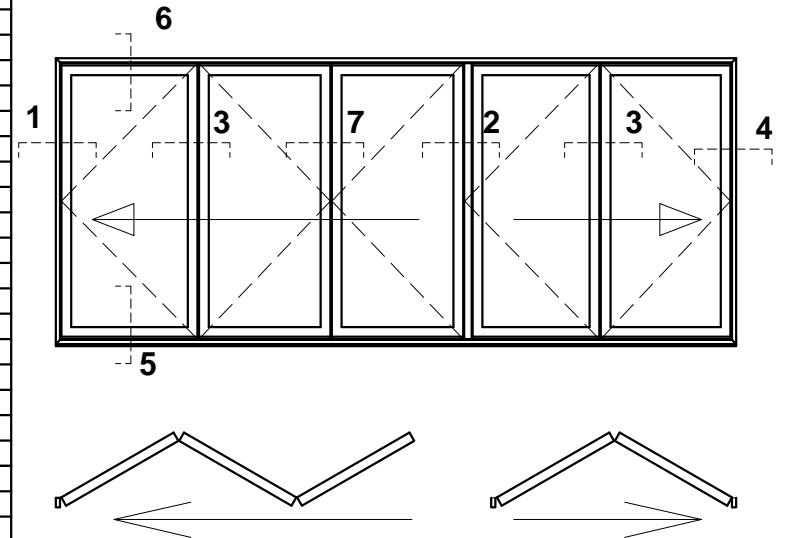
DV173		1		W-66
DV174		1		W-66
DV174		1		W-99
DV23		10		H-72
DV32		1		H-83.5
DV56		2		H-72
DV63 or DV67		10		H-159
				H-193
PCX36		1		H-72

Note: PCX15 required for leaf heights over 2285mm.

ACCESSORIES

ACDV18	4	CLEAT FOR DV14
ACDV19	4	CLEAT FOR DV14
ACDV23	40	CLEAT FOR DV23
ACDV171/173	2	THRESHOLD ENDCAP
ACDV202	16 x (H-46)	SEALING GASKET
ACDV225 or 226	2	SHOOTBOLT HANDLE
ACDV227	2	SHOOTBOLT GEARBOX
ACDV228	2 (PAIRS)	SHOOTBOLT ROD
ACDV229	4	SHOOTBOLT GUIDE
ACDV230	2	SHOOTBOLT COVER
ACDV231	20	INTERMEDIATE HINGE
ACDV232	2	BOTTOM ROLLER HINGE
ACDV233	2	TOP GUIDE HINGE
ACDV241	22	FIXING BLOCK FOR LOCK
ACDV244	2 x (W-90) + 2 x (H-60)	FLIPPER GASKET
ACDV245	2 x (W-62) + 2 x (H-46)	SEALING GASKET
ACDV246	10 x (W/5-26) + 2 x (H-62)	SEALING GASKET
ACDV249	10 x (W/5-35)	WOOLPILE
ACDV251	1 (PAIR)	LEVER HANDLES
ACDV254	10 (PAIRS)	INFILL BLOCK
ACDV258 (SL)	1	50/50 CYLINDER
ACDV262	22	SCREW FOR LOCK & KEEPS
ACDV274	2	INTERNAL 'D' HANDLE
ACDV56	2 (PAIRS)	END CAP FOR DV56
ACDV718/9	1	MULTI-POINT LOCK
ACDR052	4	SCREWS FOR THRESHOLD
ACET060	26	SCREW FOR DV56 & ACDV252
ACET069	4	SCREW FOR ACDV225/6
ACMX01603 (SL)	2	HALF CYLINDER
ACVG31	10 x (W/5-132) + 10 x (H-164)	EXTERNAL GLAZING GASKET
ACVG34	10 x (W/5-132) + 10 x (H-164)	INTERNAL GLAZING GASKET
ACVL032	2 x (H-67)	DV56 FLIPPER GASKET
ACW20024	4	CHEVRON FOR DV14

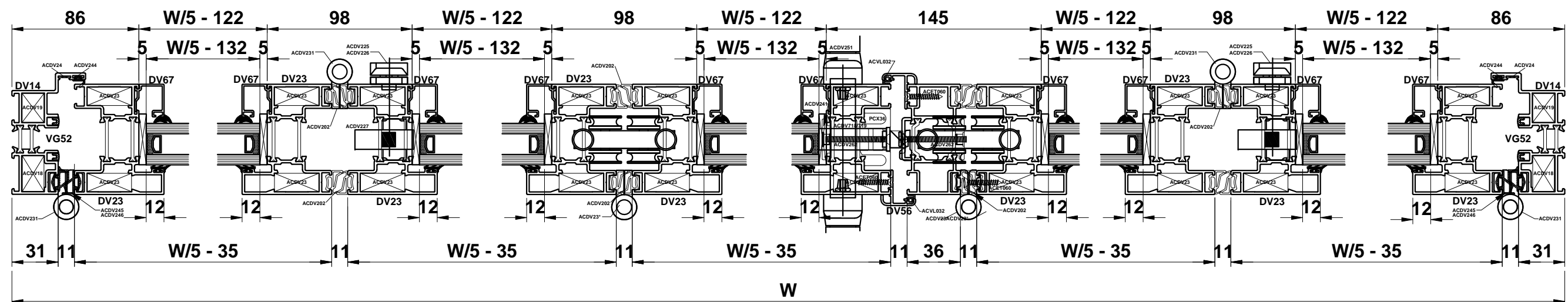
+ Optional: 1 x ACDV308 Magnetic Catch



IMPORTANT NOTE:
Min. Sash Width 700mm / Max. Sash Width 1000mm
Max. Sash Weight 100kg
Max. Sash Height 2500mm Dependant On Site Conditions
Always Measure In the Last Vent.

GLASS DEDUCTIONS

DV171	5 x	W/5 - 123	H - 164
DV173	5 x	W/5 - 123	H - 169



Do Not Scale From This Drawing